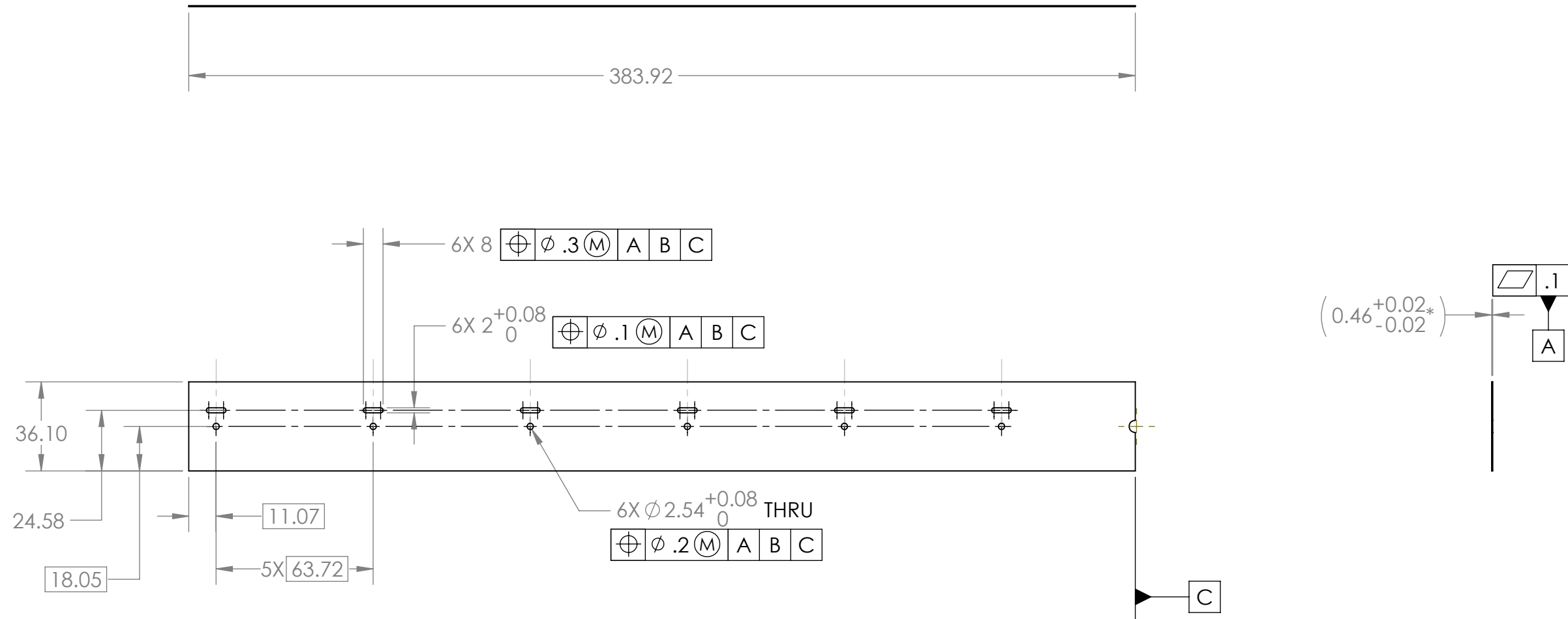


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INCREASED THICKNESS BASED ON PROTOTYPE	5/10/2013	WS
B	ADDED TOLERANCE TO SKIN THICKNESS	5/13/2013	WS



ALL DIMENSIONS IN MILLIMETERS

*Material: M55J/954-3 GRAPHITE/CYANATE ESTER, 0.063mm CPT, LAYUP [0/+60/-60]s, 6 PLYES, .46 mm TOTAL

P-25 SUBATOMIC PHYSICS LOS ALAMOS NATIONAL LABORATORY LOS ALAMOS, NM, 87545	DIMENSIONS ARE IN INCHES TOLERANCES UNLESS SPECIFIED:		NAME	DATE	80W-Barrel 4 Stave Skin 4
	FRACTIONAL \pm	DRAWN	WALT	3/22/2013	
	ANGULAR: MACH \pm BEND \pm	CHECKED			
	TWO PLACE DECIMAL ± 0.1	ENG APPR.			
THREE PLACE DECIMAL ± 0.05	MFG APPR.				
MATERIAL	M55J Carbon		Q.A.		
FINISH			COMMENTS:		
QUANTITY REQUIRED	1				
SIZE	DWG. NO.	126Y-1766715	REV.	B	
SCALE: 2	WEIGHT:				SHEET 5 OF 6