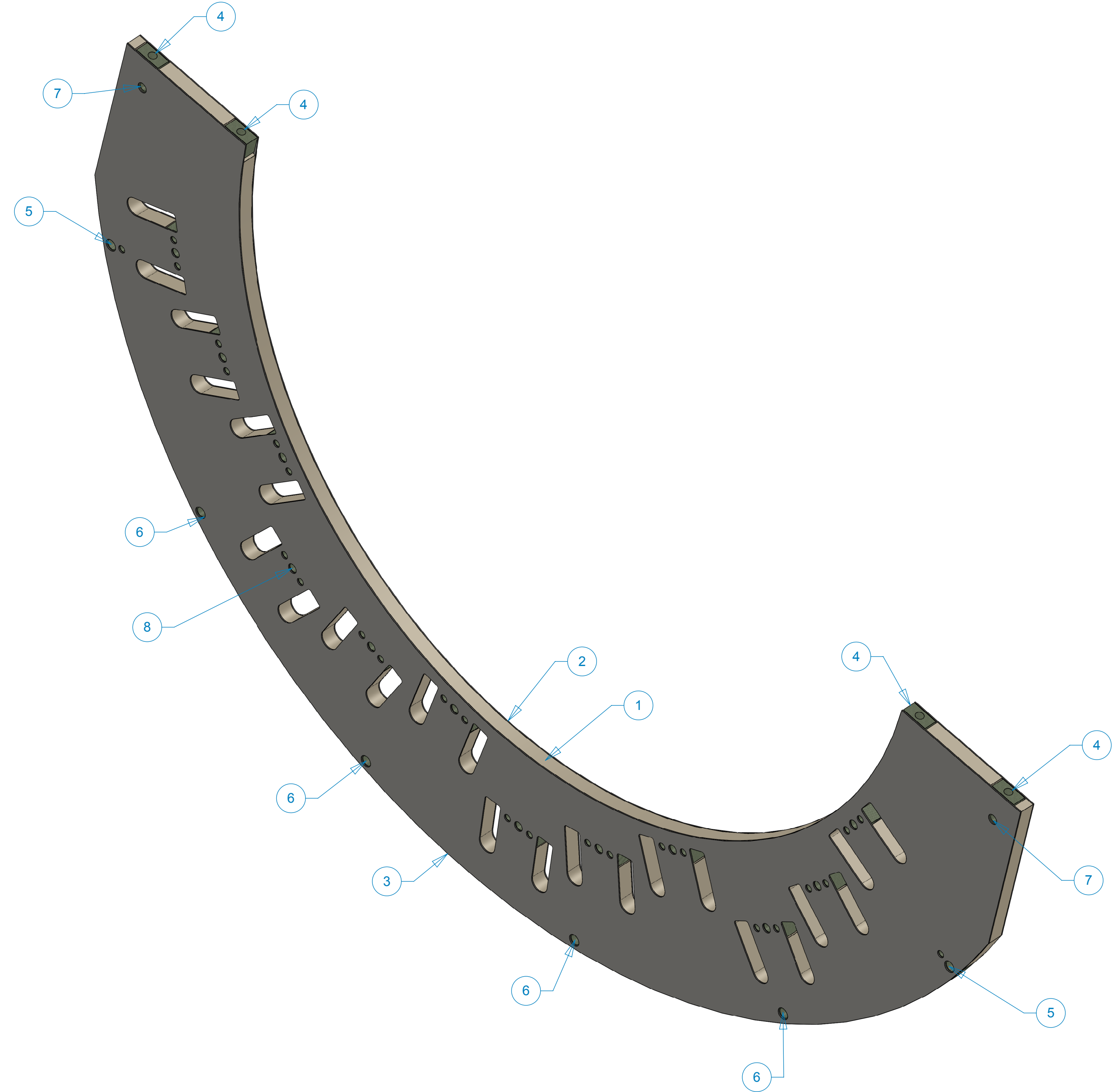


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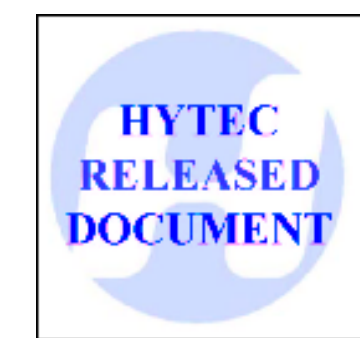
		REVISIONS		DATE	APPROVED
REV	SHZONE	DESCRIPTION			
A	3/02	22 S was 18 S		12/28/09	R. L. Smith
B		Revised & redraw n with all mounting blocks bonded between facesheets		02/12/10	R SMITH

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PARTS LIST				
ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL
1	1		Barrel 4 Support Panel Core	Allcomp K3 or Similar
2	1		Barrel 4 Support Panel Face Skin	M55J/954-3 [0,+60,-60]s
3	1		Barrel 4 Support Panel Face Skin	M55J/954-3 [0,+60,-60]s
4	4	111-PHX-02-2009-1	Barrel 1 Support Insert 2	
5	2	111-PHX-02-2023-1	Barrel 4 Support Insert 1	
6	4	111-PHX-02-2023-3	Barrel 4 Support Insert 2	
7	2	111-PHX-02-2025-1	Barrel 4 Support Insert 3	
8	12	111-PHX-02-2026-1	Barrel 3-4 Ladder Mounting Block	
9	AR		Adhesive	HYSOL 9396



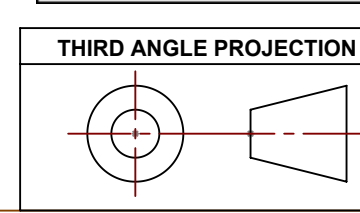
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
-TOLERANCES-

DECIMALS ANGULAR
X = +/- .5 X = +/- .30°
XX = +/- .1 XX = +/- .15°
XXX = +/- .01 SURFACE FINISH = 250
XXX = +/- .001

CAD GENERATED DRAWING.
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

HYTEC, INC

TITLE
**PHENIX CENTRAL UPGRADE
VTX BARREL 4 SUPPORT
ASSEMBLY, LEFT**



FINISH	SIGNATURE	DATE
	Designer	Roger L. Smith 7/28/2008
	Drawn	Roger L. Smith 7/28/2008
	Checked	RJ Ponchione 6/15/2009
	Engineer	RJ Ponchione 7/28/2008
	Approved	RJ Ponchione 6/15/2009

DWG. NO.	SCALE	SIZE	SHEET NO.
111-PHX-02-2018	1:1	D	1 of 3

PART NO.
111-PHX-02-2018-1

REVISION **B**

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8 7 6 5 4 3 2 1

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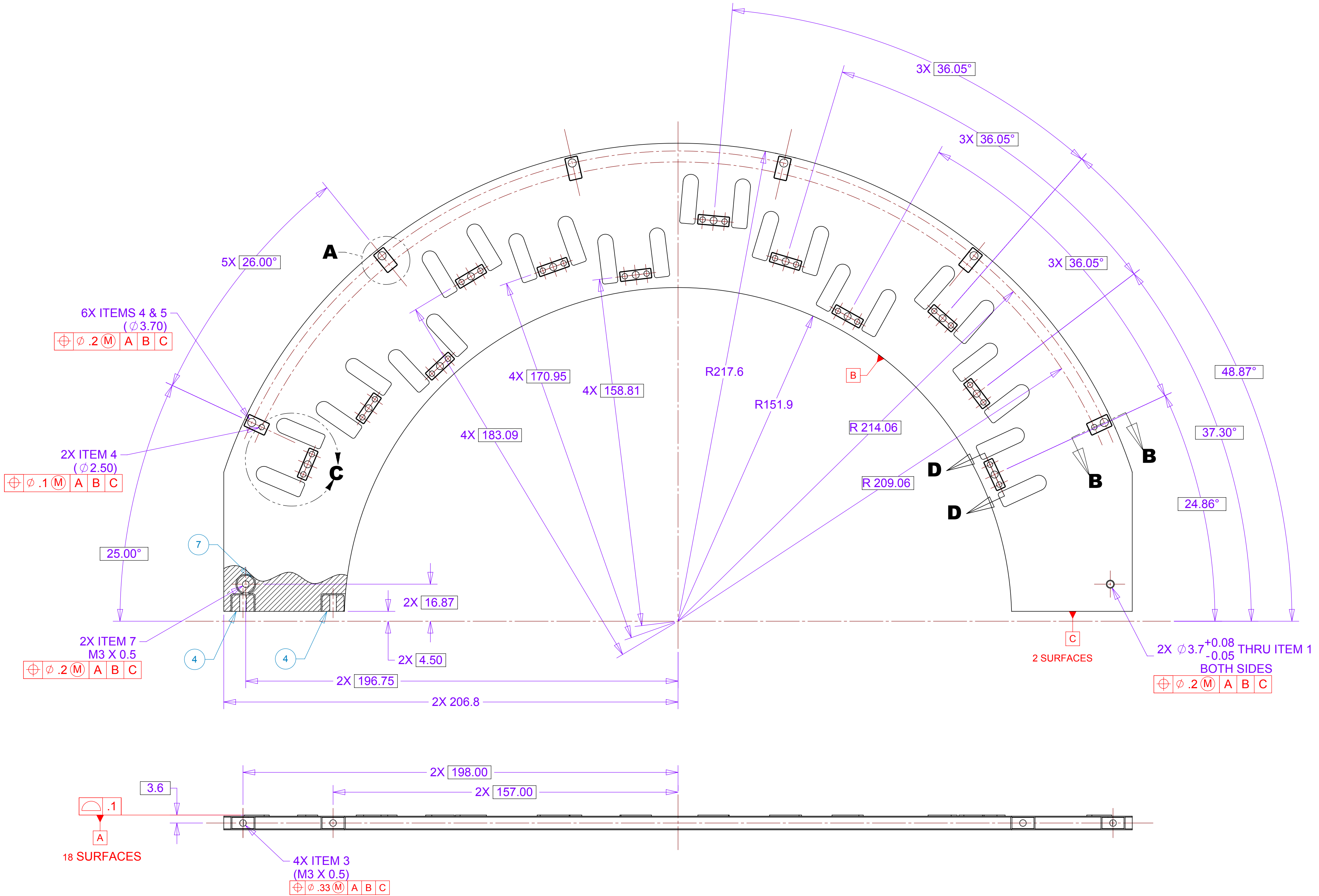
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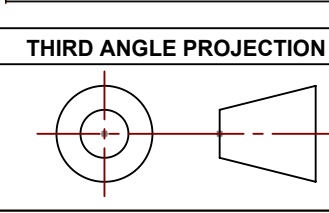
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- NOTES: UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS IN MILLIMETERS
 2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
 3. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
 4. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES

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.X = +/- .1	.XX = +/- .15°
.XX = +/- .01	
.XXX = +/- .001	SURFACE FINISH = 250

FINISH

PART NO. 111-PHX-02-2018-1

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Engineer	RJ Ponchione	7/28/2008
Approved	RJ Ponchione	6/15/2009

HYTEC, INC

TITLE: PHENIX CENTRAL UPGRADE VTX BARREL 4 SUPPORT ASSEMBLY, LEFT

DWG. NO. 111-PHX-02-2018 D SHEET NO. 2 of 3

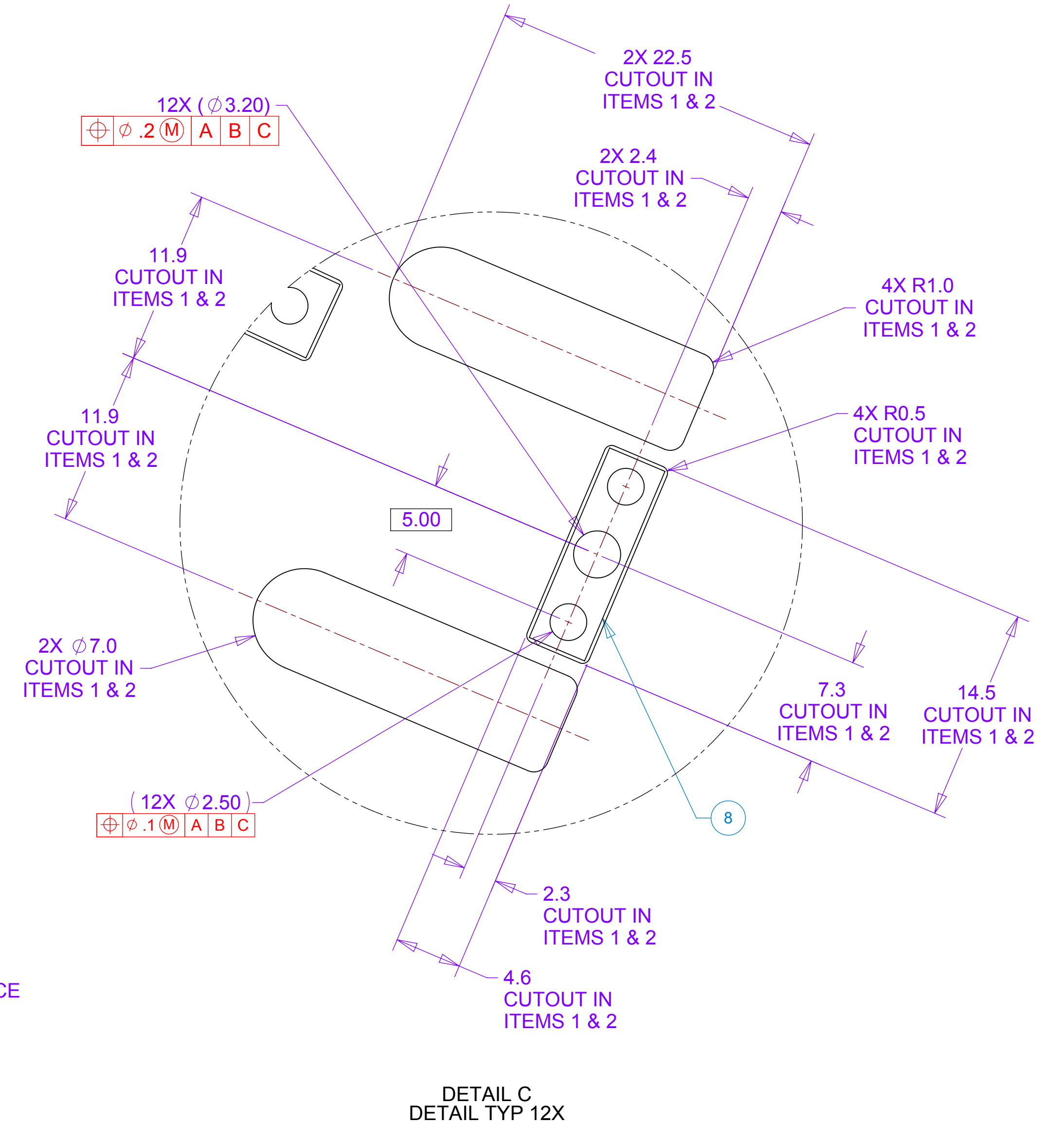
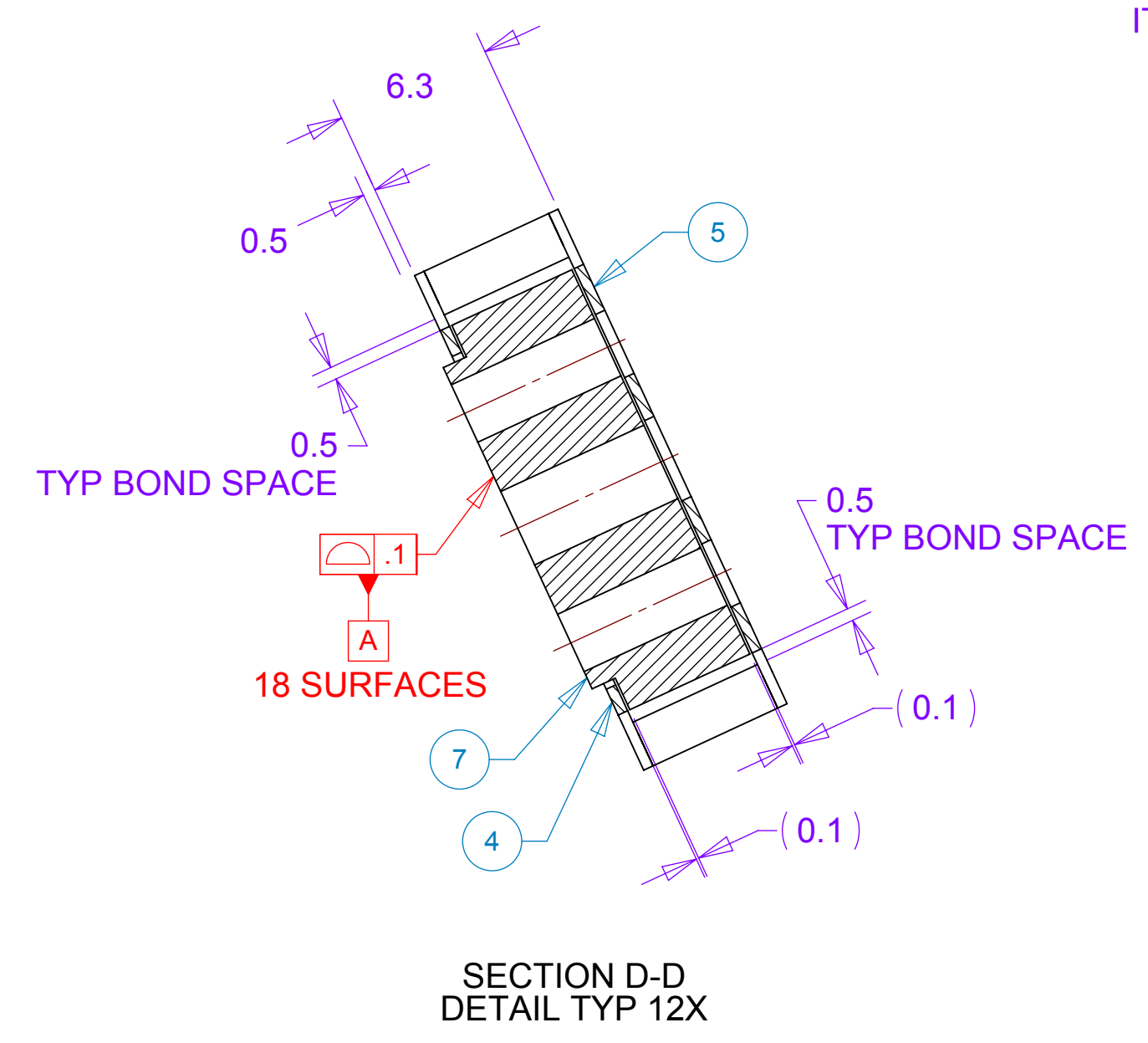
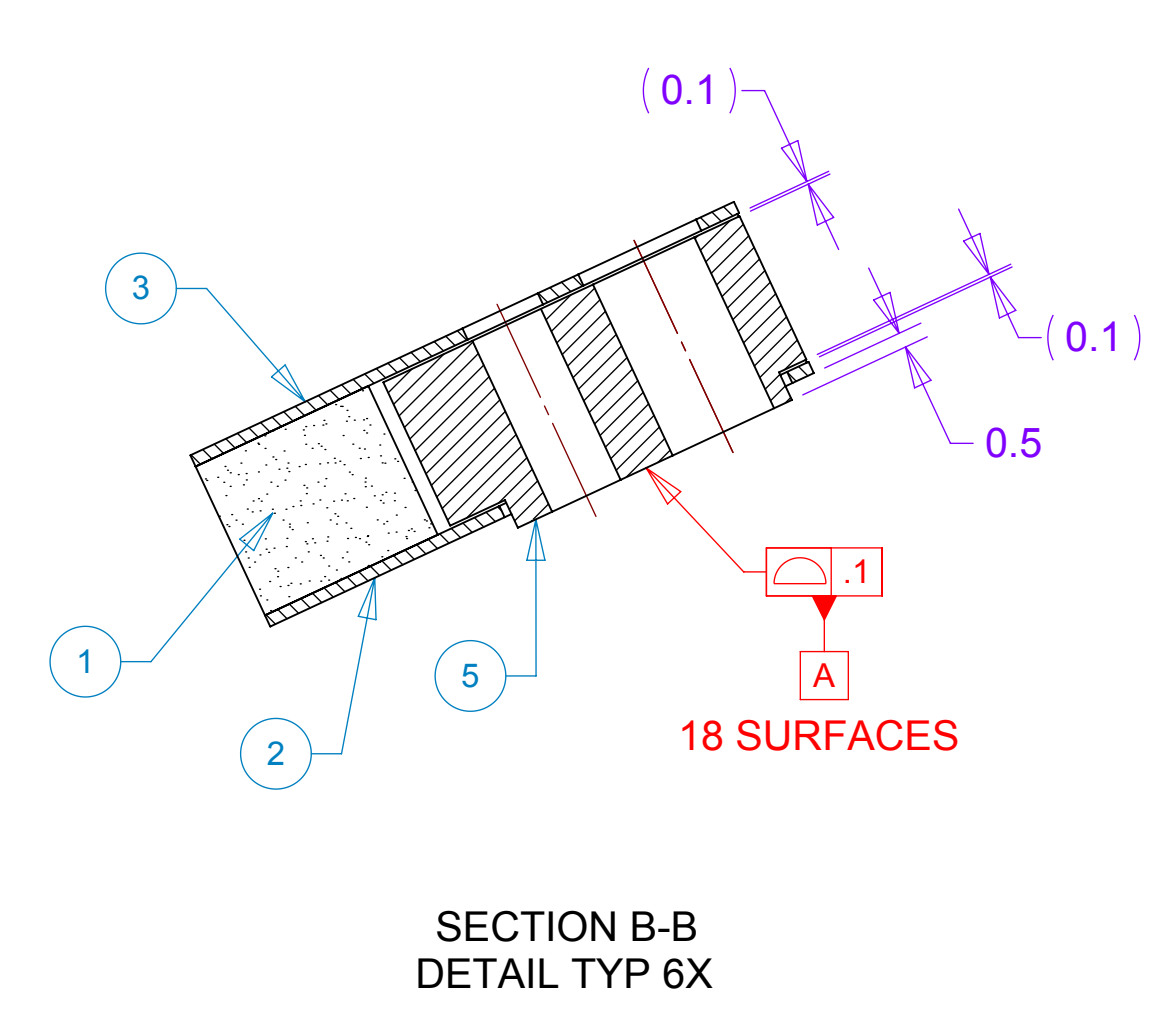
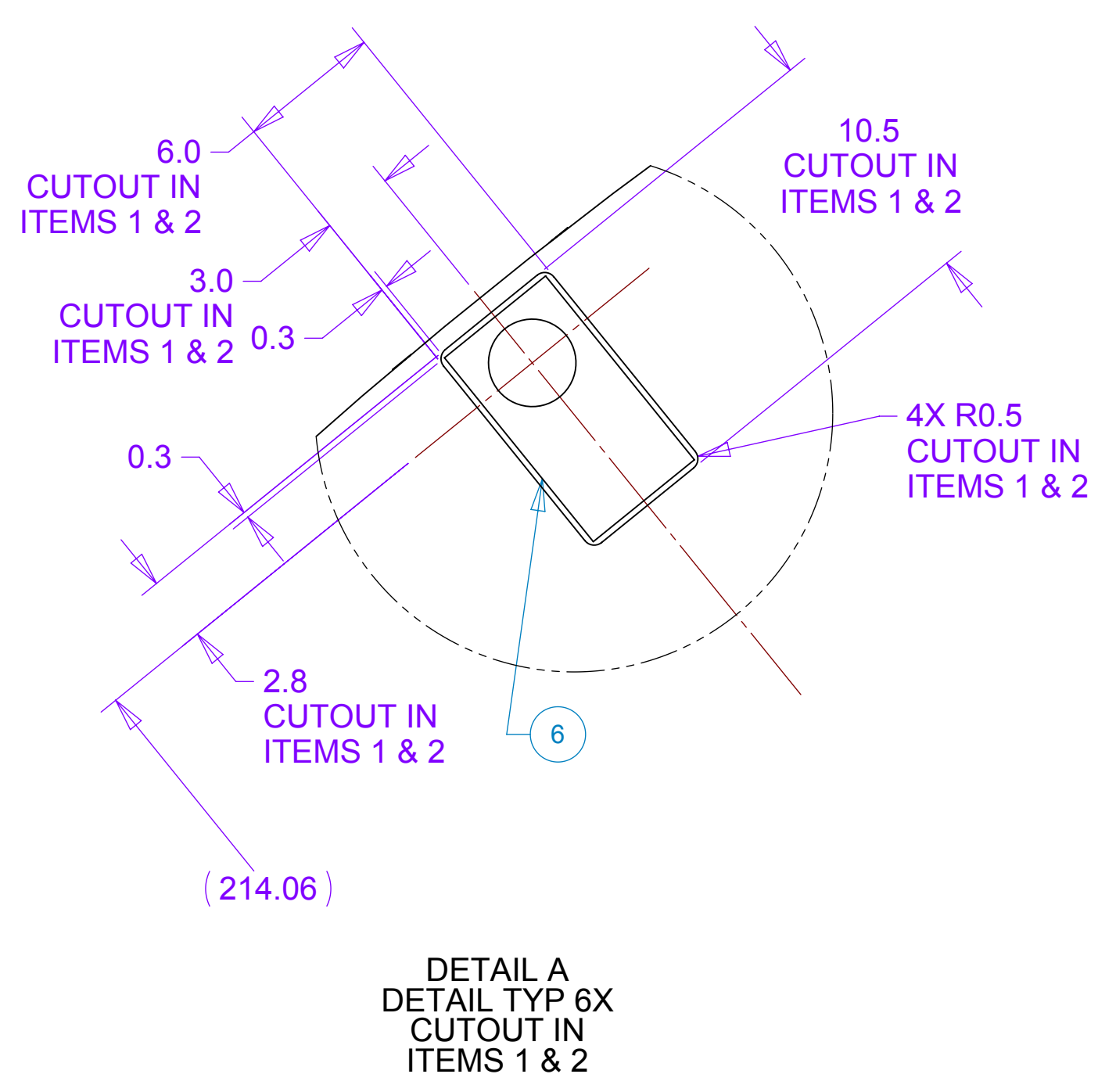
SCALE 1:1 REVISION B

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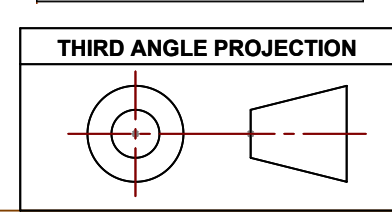
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.XXX = +/- .001	SURFACE FINISH = 250

FINISH

PART NO.
111-PHX-02-2018-1

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HYTEC, INC

TITLE
**PHENIX CENTRAL UPGRADE
VTX BARREL 4 SUPPORT
ASSEMBLY, LEFT**

DWG. NO.	SIZE	SHEET NO.
111-PHX-02-2018	D	3 of 3
SCALE 4:1	REVISION B	

8 7 6 5 4 3 2 1