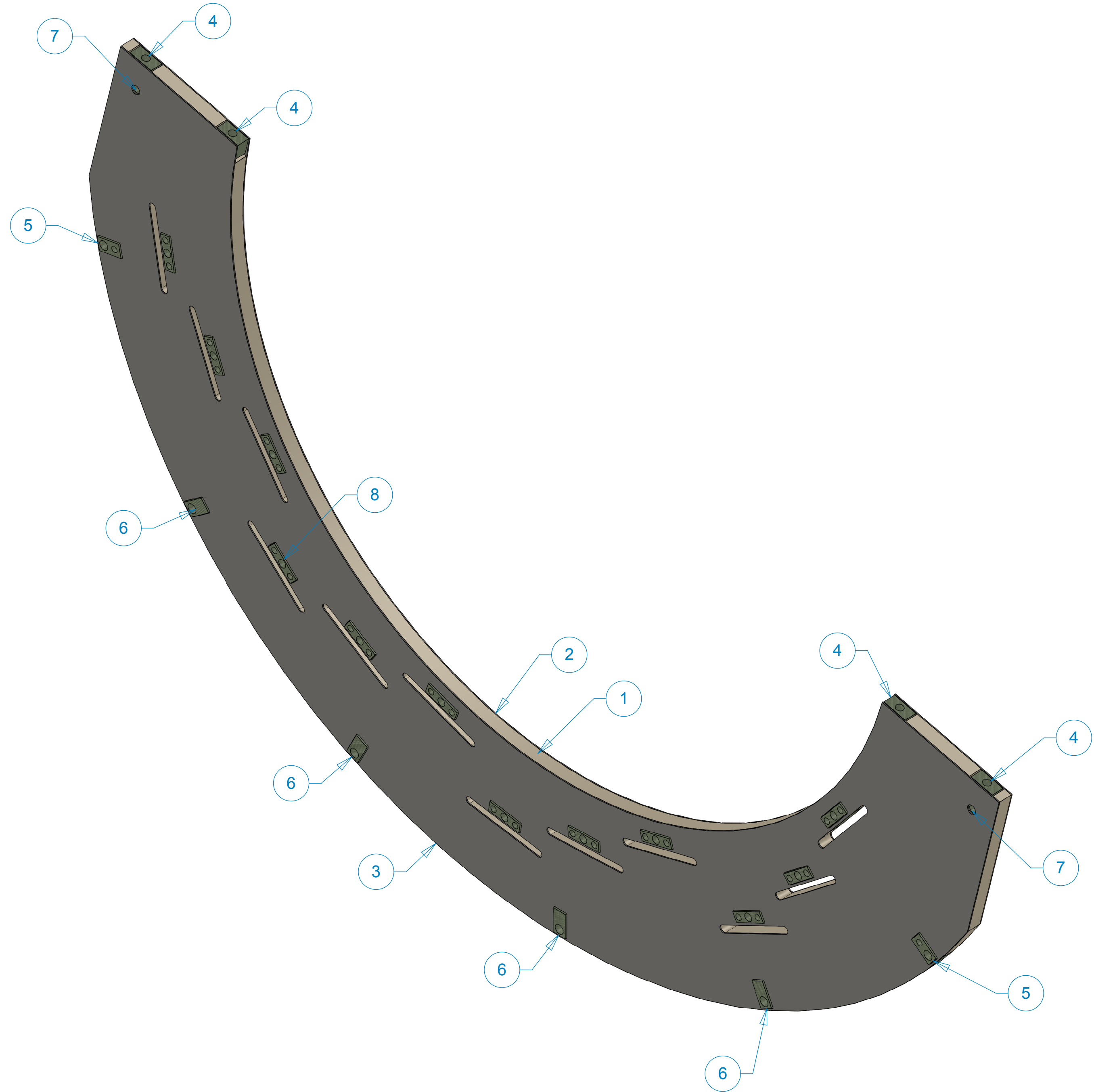


8 7 6 5 4 3 2 1

REV	SHZONE	REVISIONS		DATE	APPROVED
		DESCRIPTION			
A		Revised & redrawn with all mounting blocks bonded between face sheets		02/12/10	R SMITH

D
C
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A

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A



PARTS LIST				
ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL
1	1		Barrel 4 Support Panel Core	Allcomp K3 or Similar
2	1		Barrel 4 Support Panel Face Skin	M55J/954-3 [0,+60,-60]s
3	1		Barrel 4 Support Panel Face Skin	M55J/954-3 [0,+60,-60]s
4	4	111-PHX-02-2009-1	Barrel 1 Support Insert 2	
5	2	111-PHX-02-2023-1	Barrel 4 Support Insert 1	
6	4	111-PHX-02-2023-3	Barrel 4 Support Insert 2	
7	2	111-PHX-02-2025-1	Barrel 4 Support Insert 3	
8	12	111-PHX-02-2026-1	Barrel 3-4 Ladder Mounting Block	
9	AR		Adhesive	HYSOL 9396



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
-TOLERANCES-

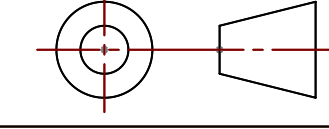
DECIMALS	ANGULAR
X = +/- .5	X = +/- .30°
.X = +/- .1	.XX = +/- .15°
.XX = +/- .01	
.XXX = +/- .001	SURFACE FINISH = 250

CAD GENERATED DRAWING.
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

HYTEC, INC

TITLE
**PHENIX CENTRAL UPGRADE
VTX BARREL 4 SUPPORT
ASSEMBLY RIGHT**

THIRD ANGLE PROJECTION



FINISH	SIGNATURE	DATE
	Designer	Roger L. Smith 11/25/2008
	Drawn	Roger L. Smith 11/25/2008
	Checked	RJ Ponchione 6/15/2009
	Engineer	RJ Ponchione 11/25/2008
	Approved	RJ Ponchione 6/15/2009

PART NO.
111-PHX-02-2017-1

DWG. NO. **111-PHX-02-2017 D** SIZE **1 of 3** SHEET NO.

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8 7 6 5 4 3 2 1

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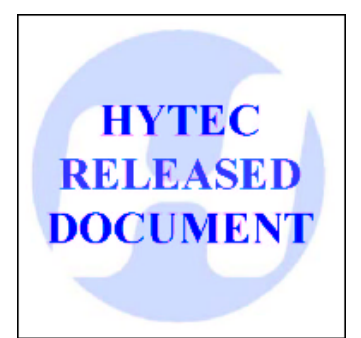
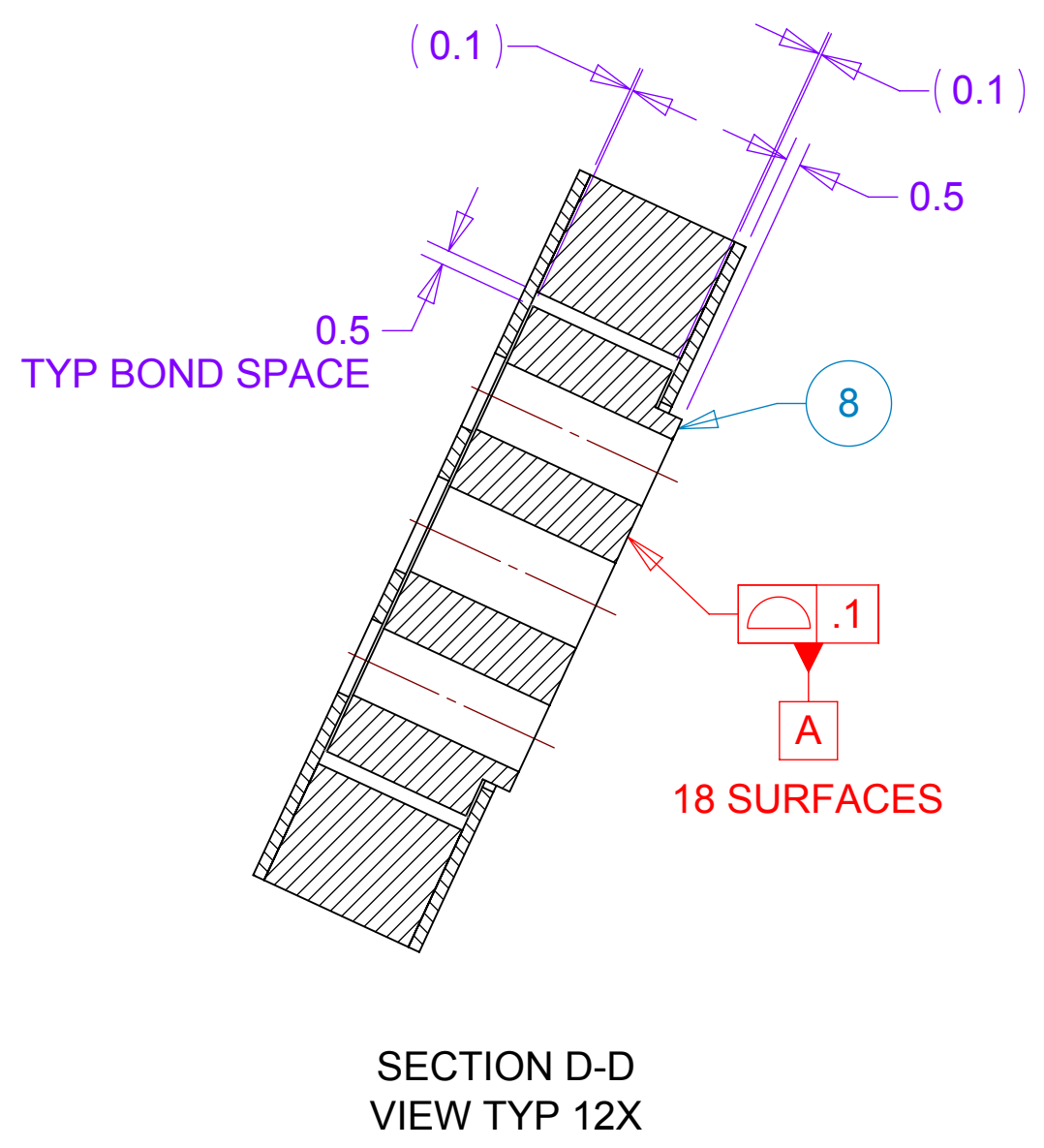
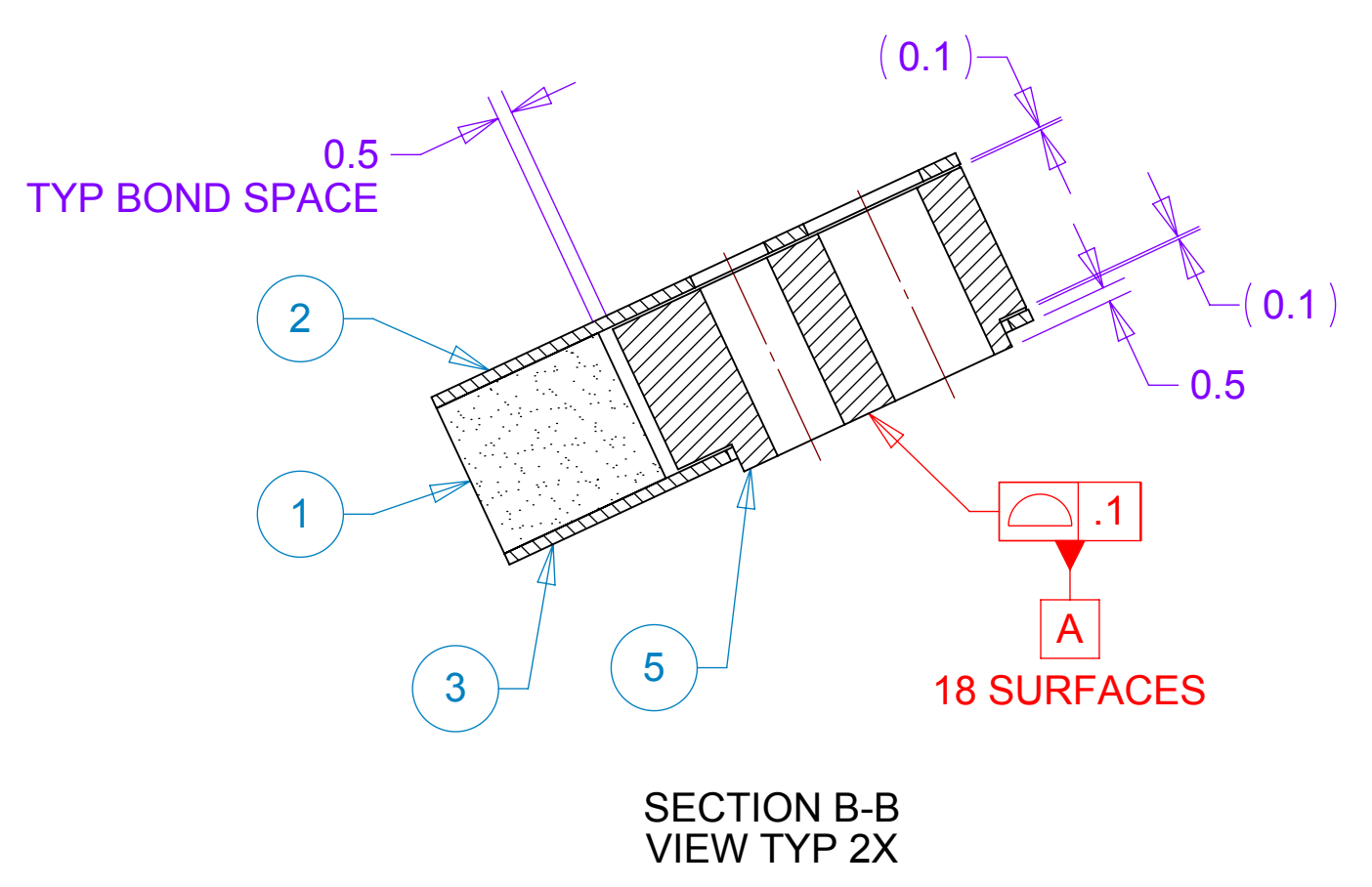
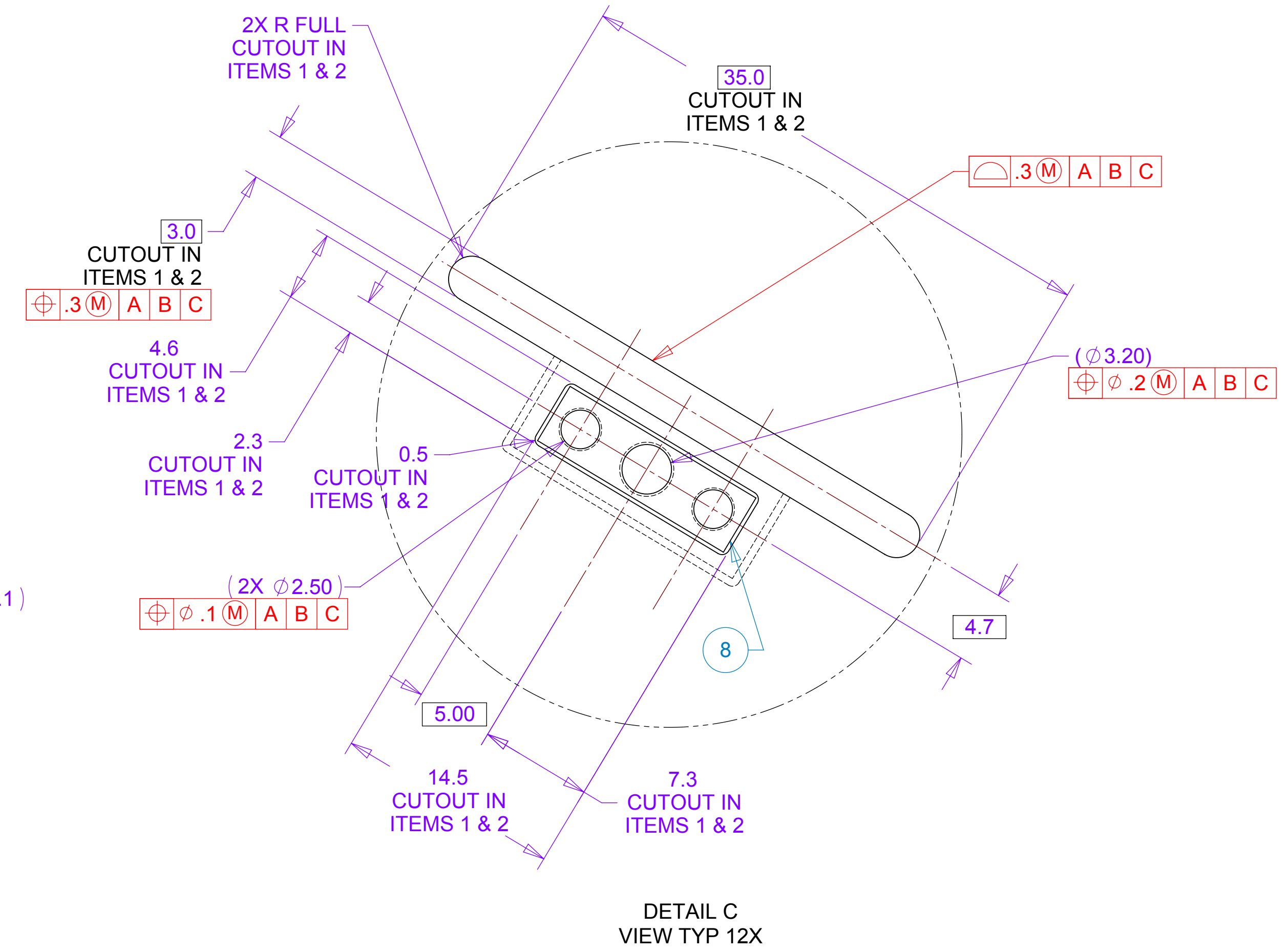
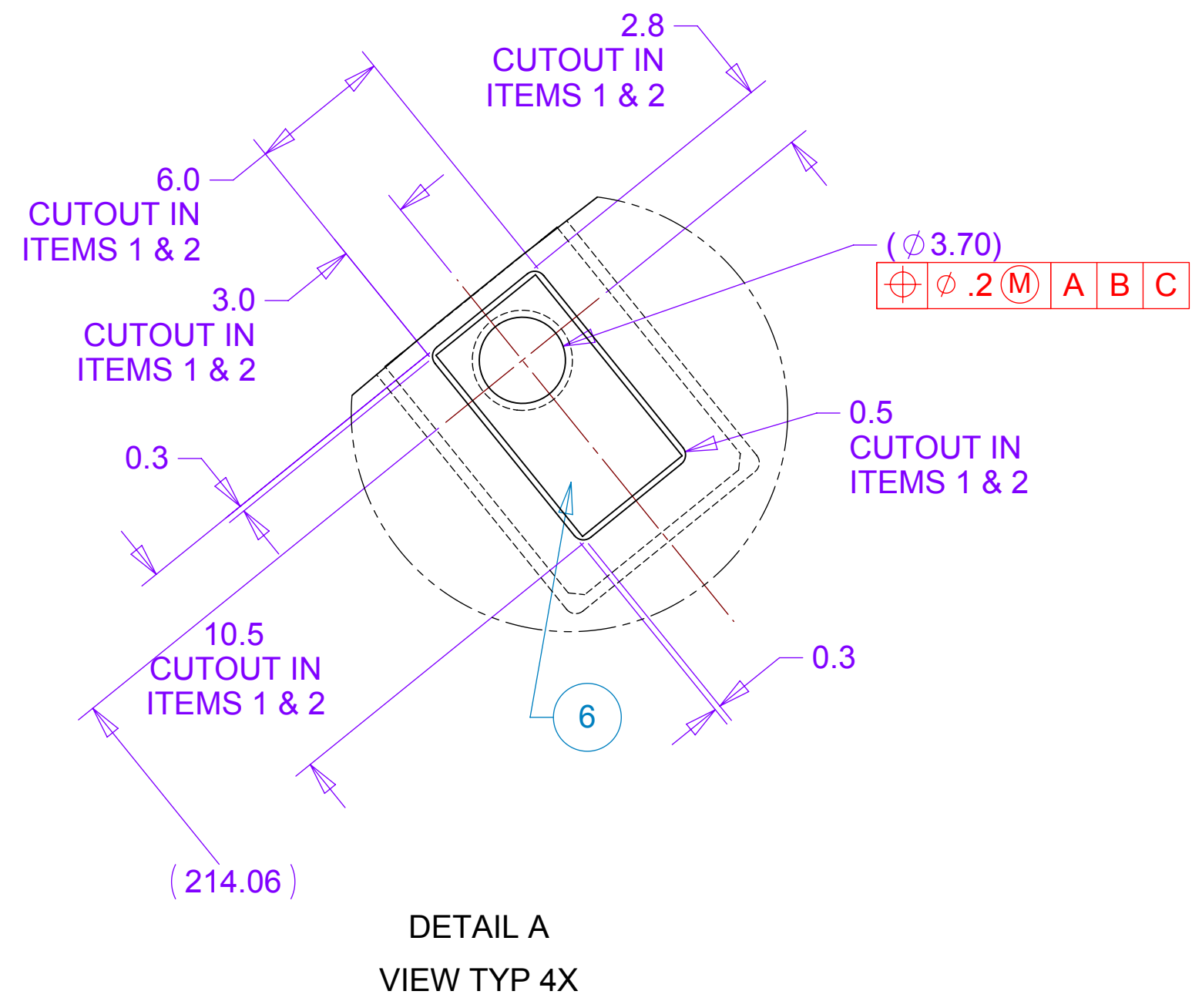
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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
-TOLERANCES-

DECIMALS	ANGULAR
X = +/- .5	.X = +/- .30°
.X = +/- .1	.XX = +/- .15°
.XX = +/- .01	
.XXX = +/- .001	SURFACE FINISH = 250

FINISH

PART NO.
111-PHX-02-2017-1

CAD GENERATED DRAWING.
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

	SIGNATURE	DATE
Designer	Roger L. Smith	11/25/2008
Drawn	Roger L. Smith	11/25/2008
Checked	RJ Ponchione	6/15/2009
Engineer	RJ Ponchione	11/25/2008
Approved	RJ Ponchione	6/15/2009

HYTEC, INC

TITLE
**PHENIX CENTRAL UPGRADE
VTX BARREL 4 SUPPORT
ASSEMBLY RIGHT**

DWG. NO.	SIZE	SHEET NO.
111-PHX-02-2017	D	3 of 3
SCALE 4:1	REVISION A	

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