

1		2		3		4		
标记	处数	更改文件号	签字	日期				全部 ALL: 12.5/
A								
B								
C								
D								
E								
F								
设计								
绘图								
校核								
审核								
会签								
审定								
批准								
T1								
SSRF上海光源								
φ41.2热锚组件								
φ41.2卡箍								
MMSF-0301-1010-03								
版本								
A								

总长97mm Total length 97mm

R 26 配制 TBD as assembling

0.5

8

8

30

15

4

4

4- φ 4.5

技术要求 Technical Req:

- 锐边倒钝, 去尖角毛刺
Trim sharp edge and deburr;
- 表面电抛光
Electrically polish surface;
- 装配前清洁处理, 去除油污、污渍、灰尘等并吹干或烘干, 并保持干燥。
Clean oil surfaces and the surfaces shall be grease and dust free, keep dry;
- 未注尺寸公差按GB/T1804-2000 m级, 未注形位公差按GB/T1184-1996 K级。
See title box for un-marked tolerances.

A				INITIAL REVISION			
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION			
UNLESS OTHERWISE SPECIFIED				PROJECT NAME: MICE			
TOLERANCES				ERNEST ORLANDO LAWRENCE			
.0± .25 .00±.125 .000±.050				BERKELEY NATIONAL LABORATORY			
FRACTIONS: ± -/-				UNIVERSITY OF CALIFORNIA			
ANGLES: ± -°/MM				MUON IONIZATION COOLING EXPERIMENT (MICE)			
MACH. SURFS: 12.5/				MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET			
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2				DIA 41.2 TUBE CLAMP FOR THERMAL ANCHOR ASSEMBLY			
BREAK EDGES .016 MAX. ON MACHINED WORK				SHEET OF 1			
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE				SIZE: 5			
FIRST ANGLE PROJECTION				DWG NO: 27H764			
				REV A			