

1		2		3		4		
标记	处数	更改文件号	签字	日期				
					全部All: 6.3/√			
A								A
B								B
C								C
D								D
E								E
F								F

技术要求Technical Req.:

- 1、提供材质证明书。Material need to be certified.
- 2、倒钝锐边, 去除加工毛刺、飞边。Trim sharp edges and deburr.
- 3、各元件在装配前进行清洁处理, 去除油污、污垢、灰尘等烘干或吹干, 并保持干燥。Clean all parts before assembly and keep dry.
- 4、未注尺寸公差按GB/T1804-2000 f级,未注形位公差按GB/T1184-1996 K级。See title box for un- marked tolerances.

设计			304		SSRF上海光源		
绘图							
校核					冷屏支撑拉杆组件		
审核			计算机文件名	MMSF-0304-0001A.dft			
会签			制图软件	Solid Edge	冷屏支撑室温垫片		
			数量	重量	比例	图幅	
审定			8	0.02	1:5	A4	
批准			共 1 张	第 张	MMSF-0304-0001		版本 A

A				INITIAL REVISION			
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION			
UNLESS OTHERWISE SPECIFIED		PROJECT NAME: MICE		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA			
TOLERANCES	0±.25 .00±.125 .000±.050		MUON IONIZATION COOLING EXPERIMENT (MICE)				
	FRACTIONS: ± -/---		MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET				
	ANGLES: ± -°/MM		WARM WASHER FOR MAIN THERMAL SHIELD SUPPORT				
	MACH. SURFS.: 125✓ (IF BETTER)						
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2 BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE SPURS, WELD SPATTER & LOOSE SCALE		DO NOT SCALE PRINT SCALE: 1:1		CATEGORY CODE MU 1025		1 SHEET OF 1	
		FIRST ANGLE PROJECTION				SIZE: 5	
				DWG NO: 27H941		REV A	