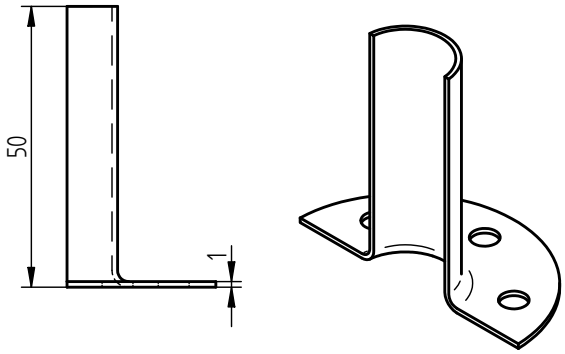
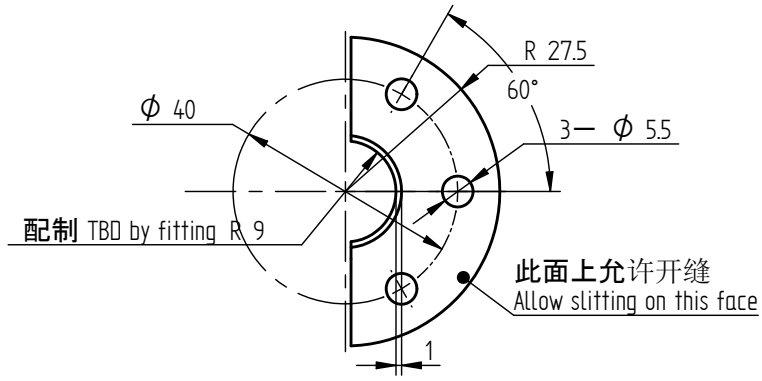
标记	处数	更改文件号	签 字	日 期

全部All : 12.5





技术要求/Technical Req.:
1、提供材质证明书 Material property shall be certified.
2、倒钝锐边，去除加工毛刺、飞边 Trim sharp edge and deburr.
3、所有元件焊接或装配前需清洁处理，去除油脂、污物、灰尘等，吹干或烘干并干燥保存 Clean all surfaces and the surfaces shall be grease and dust free, keep dry;
4、未注尺寸公差按GB/T1804-2000 m级；未注形位公差按GB/T1184-1996 k级 See title box for un-marked tolerances.

设 计			T1			SSRF上海光源	
绘 图							
校 核						□18热锚组件	
审 核			计算机文件名		MMSF-0301-1110-01A.dft		
会 签			制图软件		Solid Edge	□18热锚单片	
			数 量	重 量	比 例	图 幅	
审 定			2	0.02	1:1	A4	MMSF-0301-1110-01 版本 A
批 准			共 1 张		第 张		

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A				INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .0±.25 .00±.125 .000±.050
FRACTIONS: ± -/--
ANGLES: ± -.-°/MM
MACH. SURFS.: 125 ✓ OR BETTER
REF:ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

PROJECT NAME: MICE

DO NOT SCALE PRINT
SCALE: 1:1
CATEGORY CODE: MU 1025
FRIST ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

MUON IONIZATION COOLING EXPERIMENT (MICE)
MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET
1/2 DIA18 THERMAL ANCHOR FOR THERMAL ANCHOR ASSY

1 SHEET OF 1 | SIZE: 5 | DWG NO: 27H824 | REV A