

1		2		3		4		
标记	处数	更改文件号	签字	日期				
					全部All: 125/			
A								A
B								B
C								C
D								D
E								E
<p>注:</p> <p>1. 所有尺寸为加工后最终尺寸, 请自放加工余量。</p> <p>2. 焊接坡口根据装配图焊接尺寸开。</p> <p>Note:</p> <p>1. All dimensions are final, machining allowance shall be considered.</p> <p>2. Weld beveling TBD by related parts' welding request.</p> <p>技术要求 Technical Req.:</p> <p>1、材料需提供材质证明书;Material need to be certified.</p> <p>2、所有锐边1x45°倒角, 去尖角、毛刺或飞边;Chamfer edge to 1x45°and trim sharp edges and deburr.</p> <p>3、所有元件焊接或装配前需清洁处理, 去除油脂、污物、灰尘等, 吹干或烘干并干燥保存;Clean all parts before welding or assembly and keep dry.</p> <p>4、未注尺寸公差按 GB/T 1804-2000 m级, 未注形位公差按GB/T 1184-1996 k 级制造。See title box for un-marked tolerance.</p>								
设计			304		SSRF上海光源			
绘图								
校核					真空室上部容器窗口封板组件			
审核			计算机文件名	MMSF-0600-0002A.dft				
会签			制图软件	Solid Edge	真空室加强筋3			
			数量	重量	比例	图幅		
审定			4	0.94	120	A4		
批准			共 1 张	第 张	MMSF-0600-0002	版本	A	
1		2		3		4		

A				INITIAL REVISION			
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION			
UNLESS OTHERWISE SPECIFIED				PROJECT			
DIMENSIONS: 0±.25 .00±.125 .000±.050				NAME: MICE			
FRACTIONS: ± -/--							
ANGLES: ± -./°/MM							
MACH. SURFS: 125✓							
REF:ASME Y14.5M-1994, THREADS ARE CLASS 2				ERNEST ORLANDO LAWRENCE			
BREAK EDGES .016 MAX. ON MACHINED WORK				BERKELEY NATIONAL LABORATORY			
REMOVE BURRS, WELD SPATTER & LOOSE SCALE				UNIVERSITY OF CALIFORNIA			
3D NOT SCALE PRINT				MUON IONIZATION COOLING EXPERIMENT (MICE)			
SCALE: 1:1				MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET			
FIRST ANGLE PROJECTION				RIB 3 FOR COVER FLANGE FOR TURRET ACCESS PORT			
1 SHEET OF 1				SIZE: 5			
DWG NO: 271002				REV A			