

1		2		3		4		
标记	处数	更改文件号	签字	日期				
					全部ALL: $\frac{32}{\sqrt{\quad}}$			
A								
B								
C								
D								
E								
F								
设计				1100		SSRF上海光源		
绘图						氦容器外冷屏		
校核				计算机文件名		MMSF-0303-0201A.dft		包氦容器侧板1
审核				制图软件		Solid Edge		
会签				数量		重量		MMSF-0303-0201
				2		0.45		
审定				比例		图幅		版本
				120		A4		
批准				共 1 张		第 张		A
1		2		3		4		

技术要求Technical Req.:

1材料需提供材质证明书, Material need to be certified.

2倒钝锐边, 去尖角、毛刺或 飞边Trim sharp edges and deburr.

3焊接或装配前需清洁处理, 去除油脂、污物、灰尘等, 吹干或烘干并干燥保存, Clean all parts before assembly and keep dry.

4未注尺寸公差按GB/T1804-2000 f级未注形位公差按GB/T1184-1996 K级1 See title box for un-marked tolerances.

注:1. 所标尺寸为加工后最终尺寸, 请自放加工余量。

2. 焊接坡口根据部件图焊接标注开。

Note:

1All dimensions are final, machining allowance shall be considered.


2Weld beveling TBD by related parts' welding request.

520

R 1026

R 1106

4

A				INITIAL REVISION			
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION			
UNLESS OTHERWISE SPECIFIED				PROJECT			
TOLERANCES				NAME: MICE			
0±.25 .00±.125 .000±.050							
FRACTIONS: ± -/—							
ANGLES: ± -°/MM							
MACH. SURFS.: 125✓ (BETTER)							
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2				ERNEST ORLANDO LAWRENCE			
BREAK EDGES .016 MAX. ON MACHINED WORK				BERKELEY NATIONAL LABORATORY			
REMOVE BURRS, WELD SPATTER & LOOSE SCALE				UNIVERSITY OF CALIFORNIA			
3D NOT SCALE PRINT				MUON IONIZATION COOLING EXPERIMENT (MICE)			
SCALE: 1:1				MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET			
FIRST ANGLE PROJECTION				RESERVOIR OUTER SHIELD SIDE PLATE 1			
CATEGORY CODE				SHEET			
MU 1025				OF 1			
				SIZE: 5			
				DWG NO: 27H925			
				REV A			