

1		2		3		4			
标记	处数	更改文件号	签字	日期					
					全部 All: 12.5/				
A									A
B									B
C									C
D									D
E									E
F									F
					技术要求 Technical Req.:				
					1. 锐边倒钝, 去尖角毛刺;				
					Trim sharp edge and deburr;				
					2. 表面电抛光;				
					Electrically polish surface;				
					3. 装配前清洁处理. 去除油污、污渍、灰尘等并吹干或烘干. 并保持干燥;				
					Clean all surfaces and the surfaces shall be grease and dust free, keep dry;				
					4. 未注尺寸公差按GB/T1804-2000 m级,未注形位公差按GB/T1184-1996 K级.				
					See title box for un-marked tolerances.				
设计					G10		SSRF上海光源		
绘图									
校核							颈屏支撑组件		
审核					计算机文件名		MMSF-0301-1020-01A.dft		
会签					制图软件		Solid Edge		
					数量		重量		
					12		0.04		
审定					14		A4		
批准					共 1 张		第 张		
								版本	
								A	
1		2		3		4			

A						INITIAL REVISION	
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION			
UNLESS OTHERWISE SPECIFIED		PROJECT		ERNEST ORLANDO LAWRENCE			
TOLERANCES		NAME: MICE		BERKELEY NATIONAL LABORATORY			
0±.25 .00±.125 .000±.050				UNIVERSITY OF CALIFORNIA			
FRACTIONS: ± -/-				MUON IONIZATION COOLING EXPERIMENT (MICE)			
ANGLES: ± -°/MM				MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET			
MACH. SURFS.: 12.5/				SHIELD TURRET TOP PLATE G10 SUPPORT ROD			
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2		DO NOT SCALE PRINT		CATEGORY CODE			
BREAK EDGES .016 MAX. ON MACHINED WORK		SCALE: 1:1		MU 1025			
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		FIRST ANGLE		PROJECTION			
		1		SHEET OF 1		SIZE: 5	
				DWG NO:		27H767	
				REV		A	