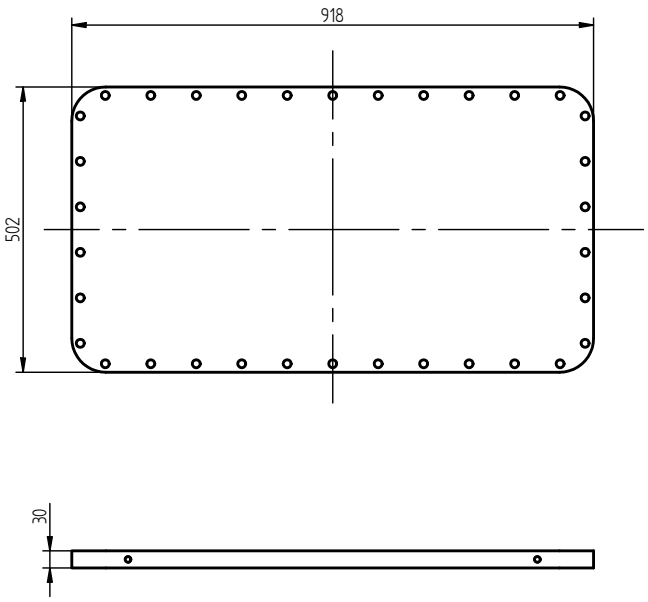
标记	处数	更改文件号	签 字	日 期

全部ALL : 6.3



注:
1. **所有尺寸为加工后最终尺寸，请自放加工余量。**
2. **所有孔在筋板焊接后再加工。**

Note:
1. All dimensions are final, machining allowance shall be considered.
2. Weld beveling TBD by related parts' welding request.

技术要求 Technical Req.:
1、**材料需提供材**质证**明**书;Material need to be certified.
2、**所有**锐边1x45o**倒角，去尖角、毛刺或**飞边;Chamfer edge to 1x45°and trim sharp edges and deburr.
3、**所有元件**焊**接或装配前需清**洁处**理，去除油脂、污物、灰尘等，吹干或烘干并干燥保存**; Clean all parts before welding or assembly and keep dry.
4、**未注尺寸公差按** GB/T 1804-2000 m级，**未注形位公差按**GB/T 1184-1996 k 级**制造。**See title box for un-marked tolerance.

设 计			304			SSRF上海光源	
绘 图							
校 核						真空室上部容器窗口封板组件	
审 核			计算机文件名		MMSF-0600-0001A.dft		
会 签			制图软件		Solid Edge	真空室上部窗口封板	
			数 量	重 量	比 例	图 幅	
审 定			2	101.71	1:20	A4	MMSF-0600-0001 版本 A
批 准			共 1 张		第 张		

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A				INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: 0± .25 .00±.125 .000±.050; FRACTIONS: ± -/--; ANGLES: ± -.-°/MM; MACH. SURFS.: 125 OR BETTER
REF-ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

PROJECT NAME: MICE

DO NOT SCALE PRINT | CATEGORY CODE: MU 1025
SCALE: 1:1
FRIST ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

MUON IONIZATION COOLING EXPERIMENT (MICE)
MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET
MAIN PLATE OF COVER FLANGE FOR TURRET ACCESS PORT

SHEET 1 OF 1 | SIZE: 5 | DWG NO: 271001 | REV A