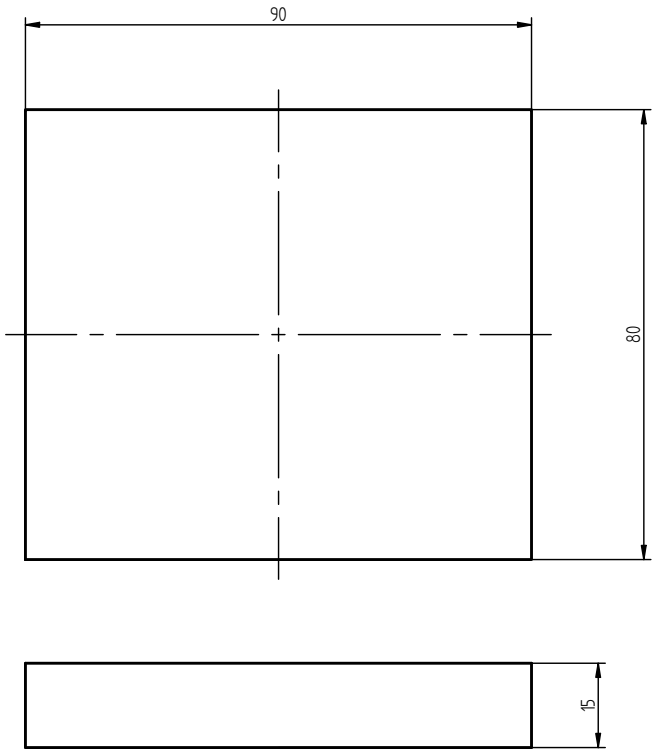
标记	处数	更改文件号	签 字	日 期

全部All: 3.2



技术要求Technical Req.:
1. **材料需提供材**质证**明**书. Material need to be certified.
2. 锐边**倒**钝，**去尖角、毛刺或**飞边. Trim sharp edges and deburr.
3. **加工成型后表面**电**解抛光；表面光**洁，**不得有划痕、刻槽等缺陷**.
   Electrically polish surfaces after forming. All surfaces shall be free of scratch and defect.
4. **所有元件**焊**接或装配前需清**洁处**理，去除油脂、**污**物、灰**尘**等，吹干或烘干并干燥保存**.
   Clean all parts before assembly and keep dry.
5. **未注尺寸公差按**GB/T1804-2000 f级,**未注形位公差按**GB/T1184-1996 K级1.See title box for un-marked tolerances.

注:1. **所**标**尺寸**为**加工后最**终**尺寸**，请**自放加工余量。**
2. 焊**接坡口根据部件**图焊**接**标**注**开。
Note:
1.All dimensions are final, machining allowance shall be considered.
2.Weld beveling TBD by related parts' welding request.

设 计			6061-T651			SSRF上海光源	
绘 图							
校 核						冷屏支撑底座	
审 核			计算机文件名		MMSF-0303-0302A.dft		
会 签			制图软件		Solid Edge	冷屏支撑竖板	
			数 量	重 量	比 例	图 幅	
审 定			8	0.29	1:20	A4	MMSF-0303-0302 版本 A
批 准			共 1 张		第 张		

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A				INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .0± .25 .00±.125 .000±.050
FRACTIONS: ± -/--
ANGLES: ± -.-°/MM
MACH. SURFS.: 125✓ OR BETTER
REF:ASME Y14.5M-1994, THREADS ARE CLASS 3
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

PROJECT NAME: MICE

DO NOT SCALE PRINT | CATEGORY CODE: MU 1025
SCALE: 1:1
FRIST ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

MUON IONIZATION COOLING EXPERIMENT (MICE)
MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET
FIXING PLATE 1 OFTHERMAL SHIELD SUPPORT ELEMENT

SHEET 1 OF 1 | SIZE: 5 | DWG NO: 27H930 | REV A