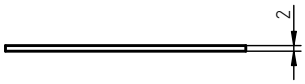
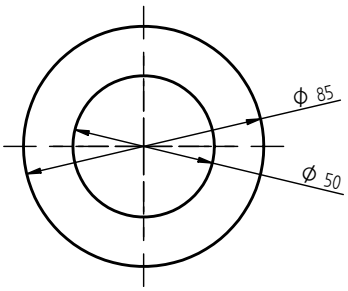
标记	处数	更改文件号	签 字	日 期

全部ALL: 12.5





技术要求Technical Req.:
1.倒钝锐边，去除加工毛刺、飞边。Trim sharp edge and deburr.
2.各元件在装配前进行清洁处理，去除油污、污垢、灰尘等烘干或吹干，并保持干燥。Clean all parts before assembling, dry afterwardsand keep dry.
3.未注尺寸公差按GB/T1804-2000 m级；未注形位公差按GB/T1184-1996 K级。See title box for un-marked tolerance s.

设 计			304			SSRF上海光源	
绘 图							
校 核						室温真空固定板组件	
审 核			计算机文件名		MMSF-0301-1080-05A.dft		
会 签			制图软件		Solid Edge	预冷80-50接管	
			数 量	重 量	比 例	图 幅	
审 定			1	0.06	1:2	A4	MMSF-0301-1080-05 版本 A
批 准			共 1 张		第 张		

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A				INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .0± .25 .00±.125 .000±.050
FRACTIONS: ± -/--
ANGLES: ± -.-°/MM
MACH. SURFS.: 125 OR BETTER
REF:ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

PROJECT NAME: MICE

DO NOT SCALE PRINT
SCALE: 1:1
CATEGORY CODE: MU 1025
FRIST ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

MUON IONIZATION COOLING EXPERIMENT (MICE)
MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET
HE LINE MANIFOLD DIA85/50 ADAPTER FOR TURRET TOP PLATE

1 SHEET OF 1 | SIZE: 5 | DWG NO: 27H809 | REV A