

1		2		3		4		
标记	处数	更改文件号	签字	日期				
					全部ALL: $\frac{6.3}{\sqrt{\quad}}$			
A								A
<div><div>430</div><div>330</div><div>4- R 85</div><div>4- R 35</div><div>440</div><div>540</div><div>16</div></div>								
B								B
C								C
D								D
<p>注:1 所标尺寸为加工后最终尺寸, 请自放加工余量。 2 焊接坡口根据部件图焊接标注开。</p> <p>Note: 1. All dimensions are final, machining allowance shall be considered. 2. Weld beveling T80 by related parts' welding request.</p> <p>技术要求Technical Req.: 1. 材料需提供材质证明书, Material need to be certified. 2. 倒钝锐边, 去尖角、毛刺或飞边.Trim sharp edges and deburr. 3. 所有元件焊接或装配前需清洁处理, 去除油脂、污物、灰尘等, 吹干或烘干并干燥保存。Clean all parts before assembly and keep dry. 4. 未注尺寸公差按GB/T1804-2000 f级,未注形位公差按GB/T1184-1996 K级1See title box for un-marked tolerances.</p>								
E								E
设计					304		SSRF上海光源	
绘图								
校核							真空室主容器	
审核					计算机文件名		MMSF-0400-0021A.dft	
会签					制图软件		Solid Edge	
F					数量		图幅	
					重量		比例	
审定					2		A4	
批准					共 1 张		MMSF-0400-0021 版本 A	
					第 张			
1		2		3		4		

A				INITIAL REVISION	
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION	
UNLESS OTHERWISE SPECIFIED		PROJECT		ERNEST ORLANDO LAWRENCE	
0±.25 .00±.125 .000±.050		NAME: MICE		BERKELEY NATIONAL LABORATORY	
FRACTIONS: ± -/-				UNIVERSITY OF CALIFORNIA	
ANGLES: ± -/°/MM				MUON IONIZATION COOLING EXPERIMENT (MICE)	
MACH. SURFS: 125 $\sqrt{\quad}$ BETTER				MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET	
REF:ASME Y14.5M-1994, THREADS ARE CLASS 2		SCALE: 1:1		VACUUM CHAMBER SIDE PLATE WITH LOWER SERVICE PORT	
BREAK EDGES .016 MAX. ON MACHINED WORK		CATEGORY CODE		1 SHEET OF 1	
REMOVE BURRS, WELD SPATTER & LOOSE SCALE		FIRST ANGLE PROJECTION		SIZE: 5	
				DWG NO: 27H971	
				REV A	