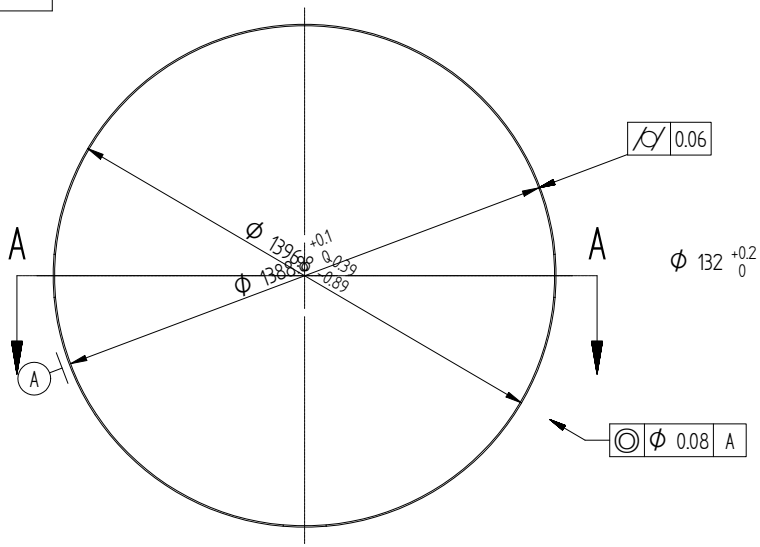
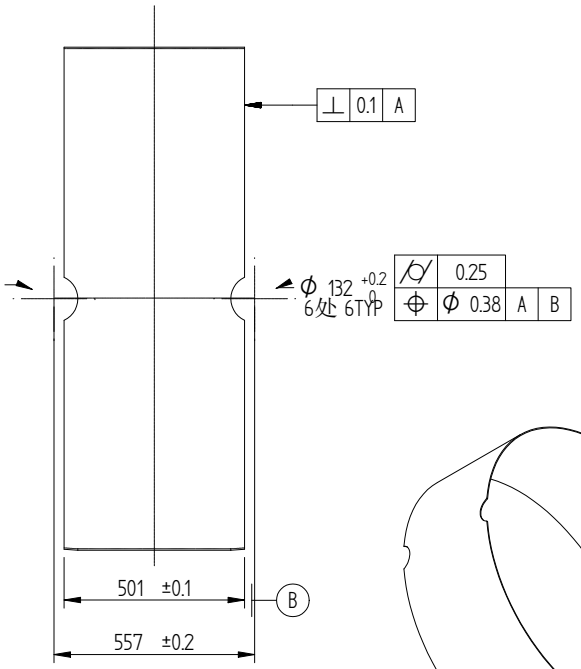
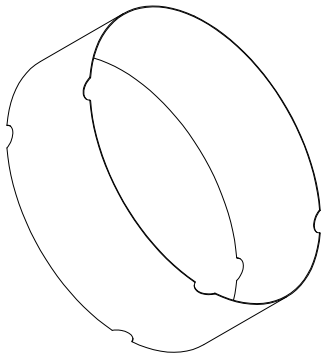
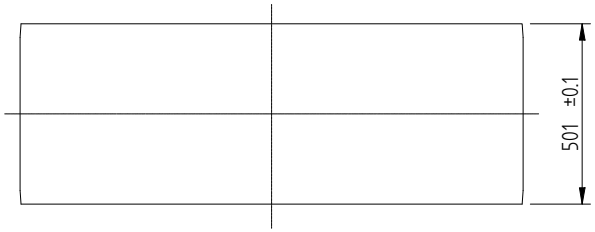
标记	处数	更改文件号	签 字	日 期

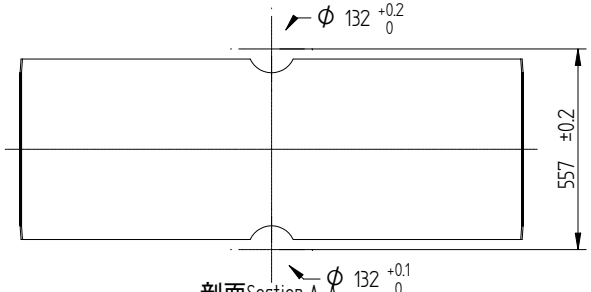
其它 All others: 6.3











剖面Section A-A

注:1. 所标尺寸为加工后最终尺寸，请自放加工余量。
2. 焊接坡口根据部件图焊接标注开。

NOTE:
1. All dimensions are final. Allowance for maching shall be considered.
2. The sizes of welding grooves shall be determined according to the notes in related welding drawing.

技术要求/Technical Req.:
1. 所有材料提供材质证明书/Property certification shall be provided fo all material;
2. 所有锐边倒钝/Trim all sharp edges;
3. 组装前清理各面，不得有锈迹、油污等污渍/Thoroughly clean all surfaces before welding;
4. 未注尺寸公差按GB/T 1804-2000 m级，未注形位公差按GB/T 1184-1996 k级制造/See the column of drawing frame for un-marked tolerances;

设 计			304			SSRF上海光源	
绘 图							
校 核						MICE超导耦合磁铁	
审 核			计算机文件名		27H702_MMSF-0000-0002.dft		
会 签			制图软件		Solid Edge	真空室内环板	
			数 量	重 量	比 例	图 幅	
审 定			1	67.78	1:5	A3	MMSF-0000-0002 版本 A
批 准			共 1 张		第 张		

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A				INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: 0± .25 .00±.125 .000±.050
FRACTIONS: ± -/--
ANGLES: ± -.-°/MM
MACH. SURFS.: 125 OR METRIC
REF-ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

PROJECT NAME: MICE
DO NOT SCALE PRINT
SCALE: 1:1
CATEGORY CODE: MU 1025
FRIST ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA
MUON IONIZATION COOLING EXPERIMENT (MICE)
MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET
VACUUM VESSEL WARM BORE TUBE
SHEET 1 OF 1 | SIZE: 5 | DWG NO: 27H702 | REV A