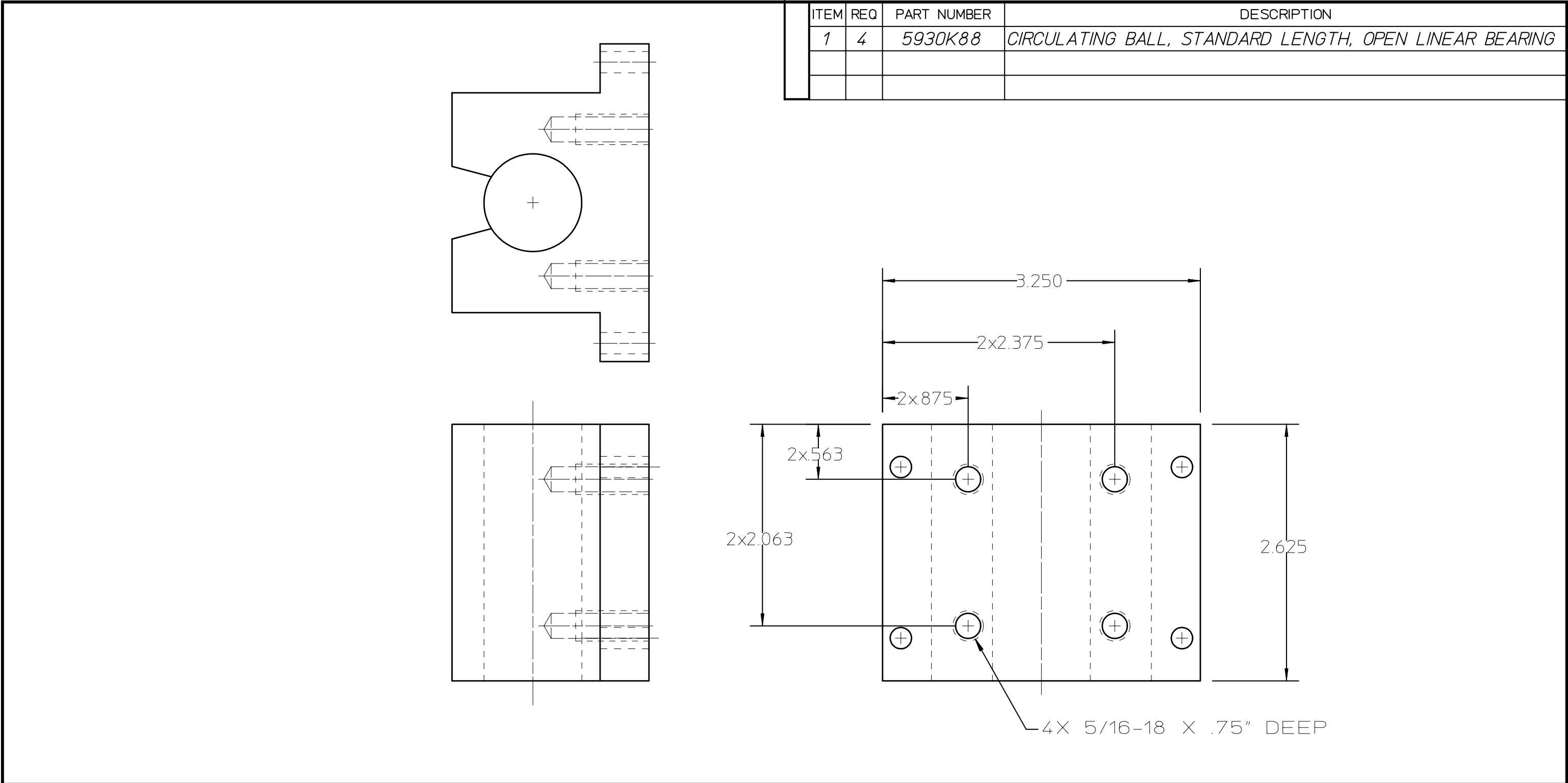




						UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			LAWRENCE BERKELEY NATIONAL LABORATORY					
						TOLERANCES	.X= ± .060	FRACT= ± 1/64	ACCT. NO.: UC4270	SER. NO.:		UNIVERSITY OF CALIFORNIA - BERKELEY					
							.XX= ± .010	ANGLES= ± .5°	DATE ISS'D:	DATE REQ'D:	NO. REQ'D:		CENTER FOR BEAM PHYSICS				
							.XXX= ± .005	FINISH 125 ✓	DELIVER TO: M. DICKINSON		X5706		SECOND LINE - SUB TITLE				
						SAWED, FLAMECUT, SHEARED OR STOCK FINISH. ✕			SURFACE TREATMENT: NONE		PILLOW BLOCK LINEAR BEARING MODIFICATION						
						ALL SCREW THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. 1½ PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT SCREW THREADS. BREAK EDGES 1/64 MAX. ON MACHINED WORK. REMOVE BURRS, LOOSE SCALE AND WELD SPATTER. REFERENCES - ASME Y14.5 ANSI B46.1 ANSI B1.1 ANSI/AWS A2.4 ANSI/AWS D1.1			IDENTIFICATION METHOD: NONE		PATENT CLEAR	DRAWING TYPE: DETAIL	SHOWN ON	SCALE: FULL	DO NOT SCALE PRINTS		
						ALL DIMENSIONS ARE IN INCHES.			DRN BY: M. DICKINSON			DATE 02/18/05	MICROFILMED	DESIGN ACCOUNT	CATEGORY CODE	DRAWING NUMBER	REV.
REV	DWN	CHK	ZONE	DATE	CHANGES				CHK BY: S. VIROSTEK			DATE 02/18/05				27B8282	—