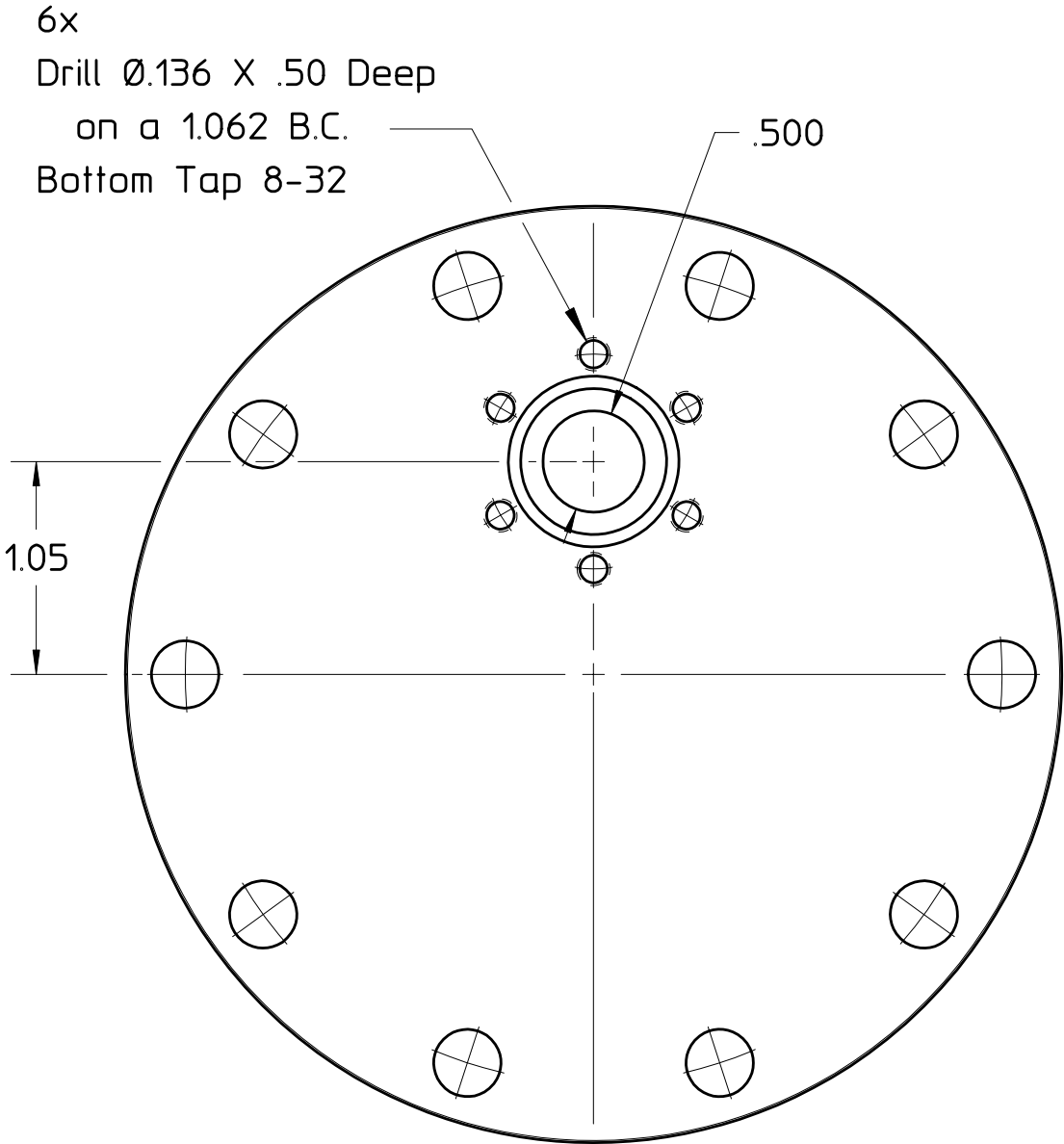
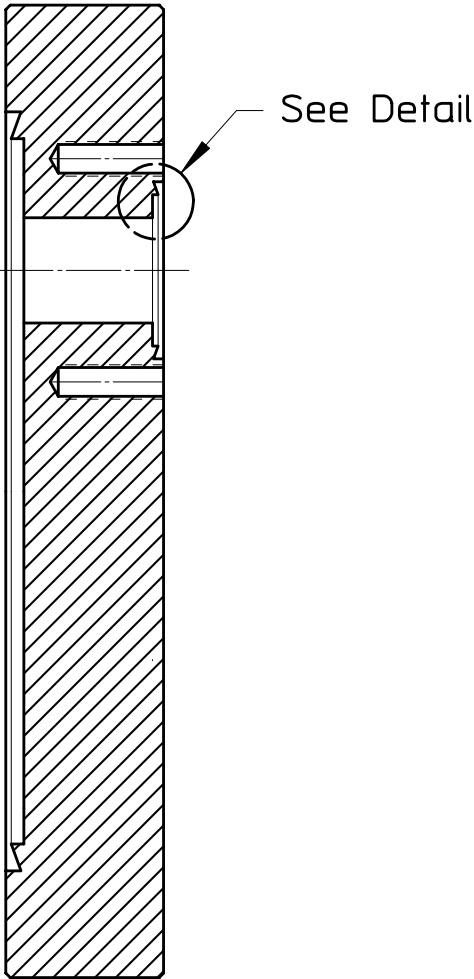
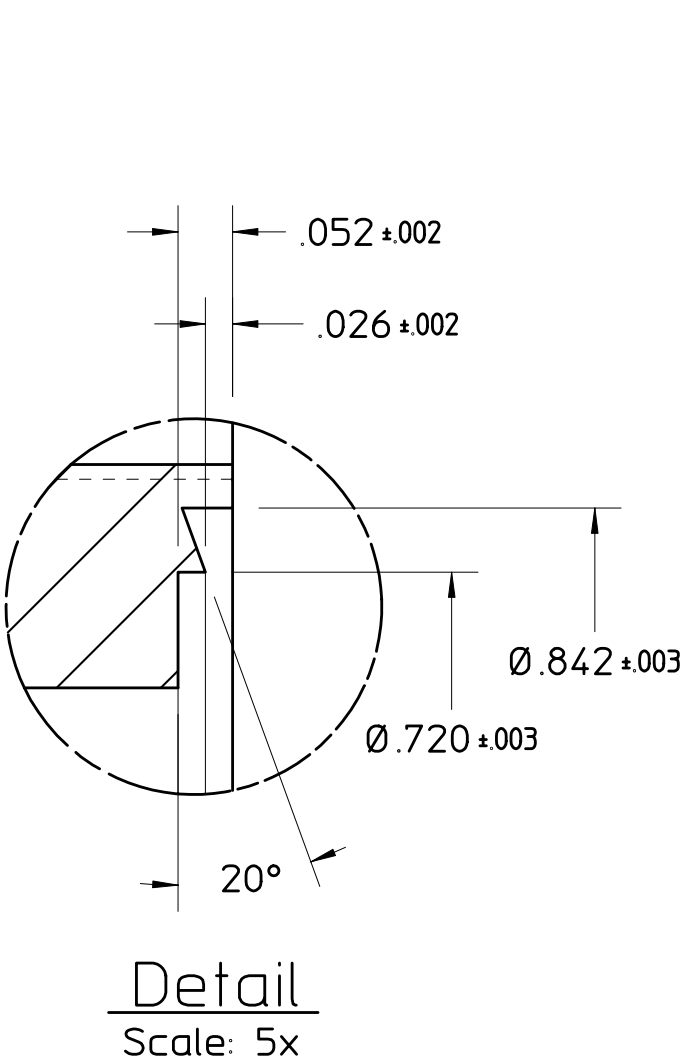


27B8132	REQD	ITEM	PART NUMBER	DESCRIPTION
				FLANGE, 4 5/8 CF, BLANK, CLR HOLES MDC# 110022



					UNLESS OTHERWISE SPECIFIED	SHOP ORDERS			LAWRENCE BERKELEY LABORATORY					
					TOLERANCE .X ±.1 - ±.01 .XXX ±.005	ACCT NO		SER NO		UNIVERSITY OF CALIFORNIA-BERKELEY				
					SURFACE FINISH 125 ✓	DATE ISSD	DATE REQD	NO REQD		MUON COLLIDER				
					1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH. 2. THREADS CLASS 2. 3. CHAMFER ENDS OF ALL SCREW THRDS 30°. 4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS. 5. BREAK EDGES 1/64 MAX. ON MACHINE WORK. 6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER. 7. REF.-USASI OR ASA STDS SECT Y-14 & B46-1.	DELIVER TO			201 MHz MUON CAVITY PROTOTYPE					
						SURFACE TREATMENT UHV Clean			SIDE PLATE VENTING FLANGE					
						IDENTIFIC METHOD TAG			PAT CLEAR	DWG TYPE DETAIL	SHOWN ON -	SCALE: FULL		
						DWG BY MACGILL			DATE 02-07-05	DO NOT SCALE PRINTS				
REV	DWN	CHK	DATE	DESCRIPTION		CHK BY -		DATE -		MICROFILMED	DESIGN ACCT NO UC4269	CATEGORY CODE 250003	DWG NO 27B8132	REV