

UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			PATENT CLEAR		DRAWING TYPE <i>DETAIL</i>		SHOWN ON <i>27B8066</i>		DRAWING NUMBER 27B8081		REV. —			
TOLERANCES	<i>.X = ± .060</i>		<i>FRACT = ± 1/64</i>		ACCT. NO.: <i>UC4270</i>		SER. NO.:		MICROFILMED		DESIGN ACCOUNT		CATEGORY CODE		SCALE: <i>FULL</i>		
	<i>.XX = ± .020</i>		<i>ANGLES = ± .5°</i>		DATE ISS'D:		DATE REQ'D:		NO. REQ'D: <i>4 REQ.</i>						DO NOT SCALE PRINTS		
	<i>.XXX = ± .005</i>		<i>FINISH 125 ✓</i>		DELIVER TO: <i>M. DICKINSON</i>		<i>X5706</i>										
SAWED, FLAMECUT, SHEARED OR STOCK FINISH. ✕ ALL SCREW THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. 1/4 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT SCREW THREADS. BREAK EDGES 1/64 MAX. ON MACHINED WORK. REMOVE BURRS, LOOSE SCALE AND WELD SPATTER. REFERENCES - ASME Y14.5 ANSI B46.1 ANSI B1.1 ANSI/AWS A2.4 ANSI/AWS D1.1 ALL DIMENSIONS ARE IN INCHES.						SURFACE TREATMENT: <i>CAUSTIC ETCH</i>		LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY									
						IDENTIFICATION METHOD: <i>STAMP W/ PART #</i>											
						DRN BY: <i>M. DICKINSON</i>		DATE: <i>02/15/05</i>		<i>MEUON COLLIDER MANUEL TUNER</i> <i>MANUEL TUNER SUPPORT STAND</i> <i>BEARING STOP PLATE</i>							
						CHK BY: <i>S. VIROSTEK</i>		DATE: <i>02/28/05</i>									
												MATERIAL: <i>.25" X 3.00" 6061 ALUMINUM BAR</i>					

