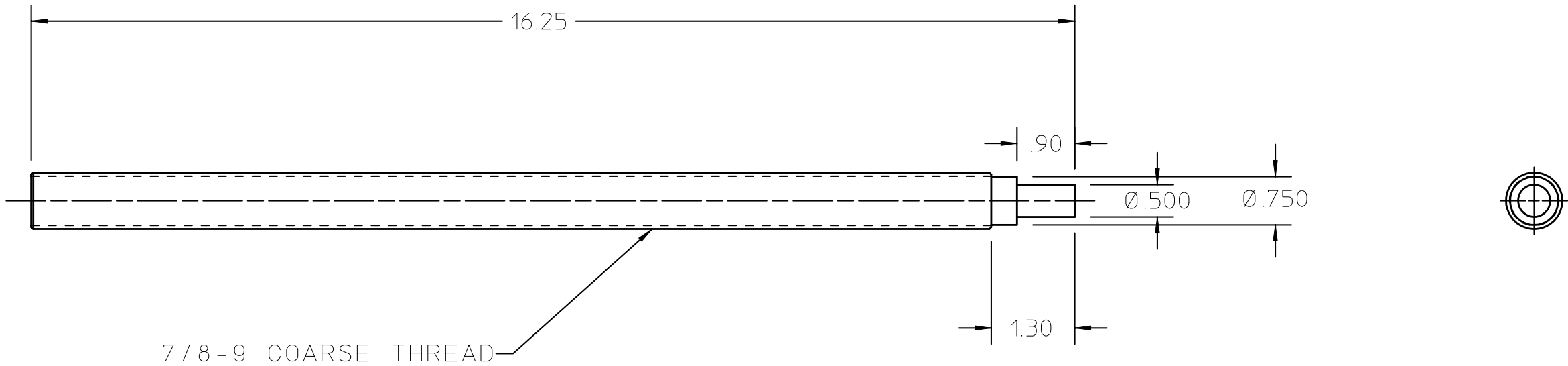


27B8032-	ITEM	REQ	PART NUMBER	DESCRIPTION
	1	4	27B803	7/8-9 316 STAINLESS STEEL THREADED ROD



						UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	LAWRENCE BERKELEY NATIONAL LABORATORY			
						TOLERANCES .X= ± .060 .XX= ± .020 .XXX= ± .005	FRACT= ± 1/64	ACCT. NO.	SER. NO.	UNIVERSITY OF CALIFORNIA - BERKELEY	
							ANGLES= ± .5°	DATE ISS'D:	DATE REQ'D:	NO. REQ'D:	MUON COLLIDER
							FINISH 125 ✓	DELIVER TO:			SECOND LINE - SUB TITLE
						SAWED, FLAMECUT, SHEARED OR STOCK FINISH. ✕		SURFACE TREATMENT: DEGREASE		ADJUSTER-COARSE THREAD	
						ALL SCREW THREADS ARE CLASS 2.		IDENTIFICATION METHOD: NONE		PATENT CLEAR	DRAWING TYPE
						CHAMFER ENDS OF ALL SCREW THREADS 30°.		DRN BY: M. DICKINSON		SHOWN ON	DETAIL
						1½ PITCH RELIEF WITH ROUND NOSE TOOL ON		DATE 09/28/04		27B8003	SCALE: HALF
						ALL MACHINE CUT SCREW THREADS.		CHK BY: S. VIROSTEK		DATE 09/28/04	DO NOT SCALE PRINTS
						BREAK EDGES 1/64 MAX. ON MACHINED WORK.				MICROFILMED	DESIGN ACCOUNT
						REMOVE BURRS, LOOSE SCALE AND WELD SPATTER				CATEGORY CODE	DRAWING NUMBER
						REFERENCES - ASME Y14.5 ANSI B46.1 ANSI B1.1					27B8032
						ANSI/AWS A2.4 ANSI/AWS D1.1					REV.
REV	DWN	CHK	ZONE	DATE	CHANGES	ALL DIMENSIONS ARE IN INCHES.					-