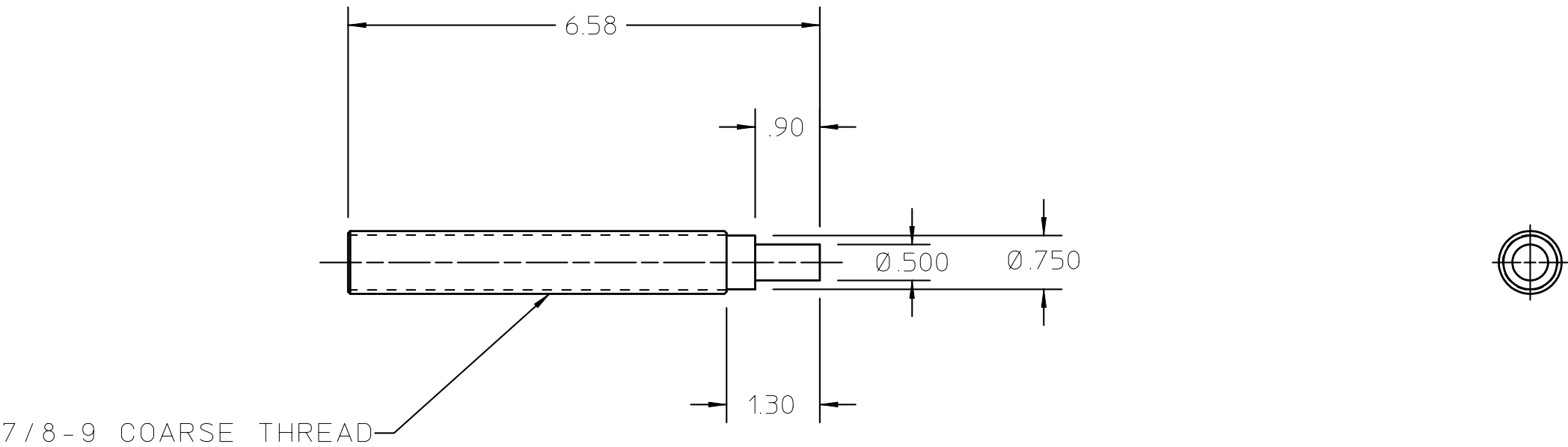


27B8022-	ITEM	REQ	PART NUMBER	DESCRIPTION
	1	4	27B802	7/8-14 316 STAINLESS STEEL THREADED ROD



						UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY						
						TOLERANCES	.X= ± .060	FRACT= ± 1/64	ACCT. NO.:		SER. NO.:		MUON COLLIDER					
							.XX= ± .020	ANGLES= ± .5°	DATE ISS'D:		DATE REQ'D:					NO. REQ'D:		
								.XXX= ± .005	FINISH 125 ✓	DELIVER TO:			SECOND LINE - SUB TITLE ADJUSTER-FINE THREAD					
						SAWED, FLAMECUT, SHEARED OR STOCK FINISH. ✕ ALL SCREW THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. 1½ PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT SCREW THREADS. BREAK EDGES 1/64 MAX. ON MACHINED WORK. REMOVE BURRS, LOOSE SCALE AND WELD SPATTER. REFERENCES - ASME Y14.5 ANSI B46.1 ANSI B1.1 ANSI/AWS A2.4 ANSI/AWS D1.1			SURFACE TREATMENT: DEGREASE			IDENTIFICATION METHOD: NONE				PATENT CLEAR	DRAWING TYPE	SHOWN ON
						ALL DIMENSIONS ARE IN INCHES.			DRN BY: M. DICKINSON			DATE 09/28/04	MICROFILMED	DESIGN ACCOUNT	CATEGORY CODE	DRAWING NUMBER		REV.
REV	DWN	CHK	ZONE	DATE	CHANGES			CHK BY: S. VIROSTEK			DATE	27B8022				-		