

UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			PATENT CLEAR		DRAWING TYPE DETAIL		SHOWN ON 00X0000		DRAWING NUMBER 27B8011		REV.					
TOLERANCES	.X= ± .060		FRACT= ± 1/64		ACCT. NO.		SER. NO.		MICROFILMED		DESIGN ACCOUNT		CATEGORY CODE		SCALE: FULL		DO NOT SCALE PRINTS		
	.XX= ± .020		ANGLES= ± .5°		DATE ISS'D:		DATE REQ'D:												
	.XXX= ± .005		FINISH 125 ✓				NO. REQ'D: 4												
SAWED, FLAMECUT, SHEARED OR STOCK FINISH. ✕ ALL SCREW THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. 1/8 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT SCREW THREADS. BREAK EDGES 1/64 MAX. ON MACHINED WORK. REMOVE BURRS, LOOSE SCALE AND WELD SPATTER. REFERENCES - ASME Y14.5 ANSI B46.1 ANSI B1.1 ANSI/AWS A2.4 ANSI/AWS D1.1 ALL DIMENSIONS ARE IN INCHES.					DELIVER TO: M. DICKINSON X5706					LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY									
					SURFACE TREATMENT: DEGREASE														
					IDENTIFICATION METHOD:														
					DRN BY: M. DICKINSON					DATE 09/28/04									
					CHK BY: S. VIROSTEK					DATE 09/28/04									
										MATERIAL: 316 STAINLESS STEEL HEX BAR									

