

UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			PATENT CLEAR		DRAWING TYPE DETAIL		SHOWN ON 27B7956		DRAWING NUMBER 27B7991		REV.		
TOLERANCES	.X= ± .060		FRACT= ± 1/64		ACCT. NO.		SER. NO.		MICROFILMED		DESIGN ACCOUNT		CATEGORY CODE		DO NOT SCALE PRINTS	
	.XX= ± .020		ANGLES= ± .5°		DATE ISS'D:		DATE REQ'D:		NO. REQ'D: 8							
	.XXX= ± .005		FINISH 125 ✓		DELIVER TO:		M. DICKINSON		X5706							
SAWED, FLAMECUT, SHEARED OR STOCK FINISH. ✕ ALL SCREW THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. 1½ PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT SCREW THREADS. BREAK EDGES 1/64 MAX. ON MACHINED WORK. REMOVE BURRS, LOOSE SCALE AND WELD SPATTER. REFERENCES - ASME Y14.5 ANSI B46.1 ANSI B1.1 ANSI/AWS A2.4 ANSI/AWS D11 ALL DIMENSIONS ARE IN INCHES.						SURFACE TREATMENT:		DEGREASE		LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY MUON COLLIDER SECOND LINE - SUB TITLE ADJUSTMENT SPACER MATERIAL: 316 STAINLESS STEEL						
						IDENTIFICATION METHOD:										
						DRN BY: M. DICKINSON		DATE 09/28/04								
						CHK BY: S. VIROSTEK		DATE								

