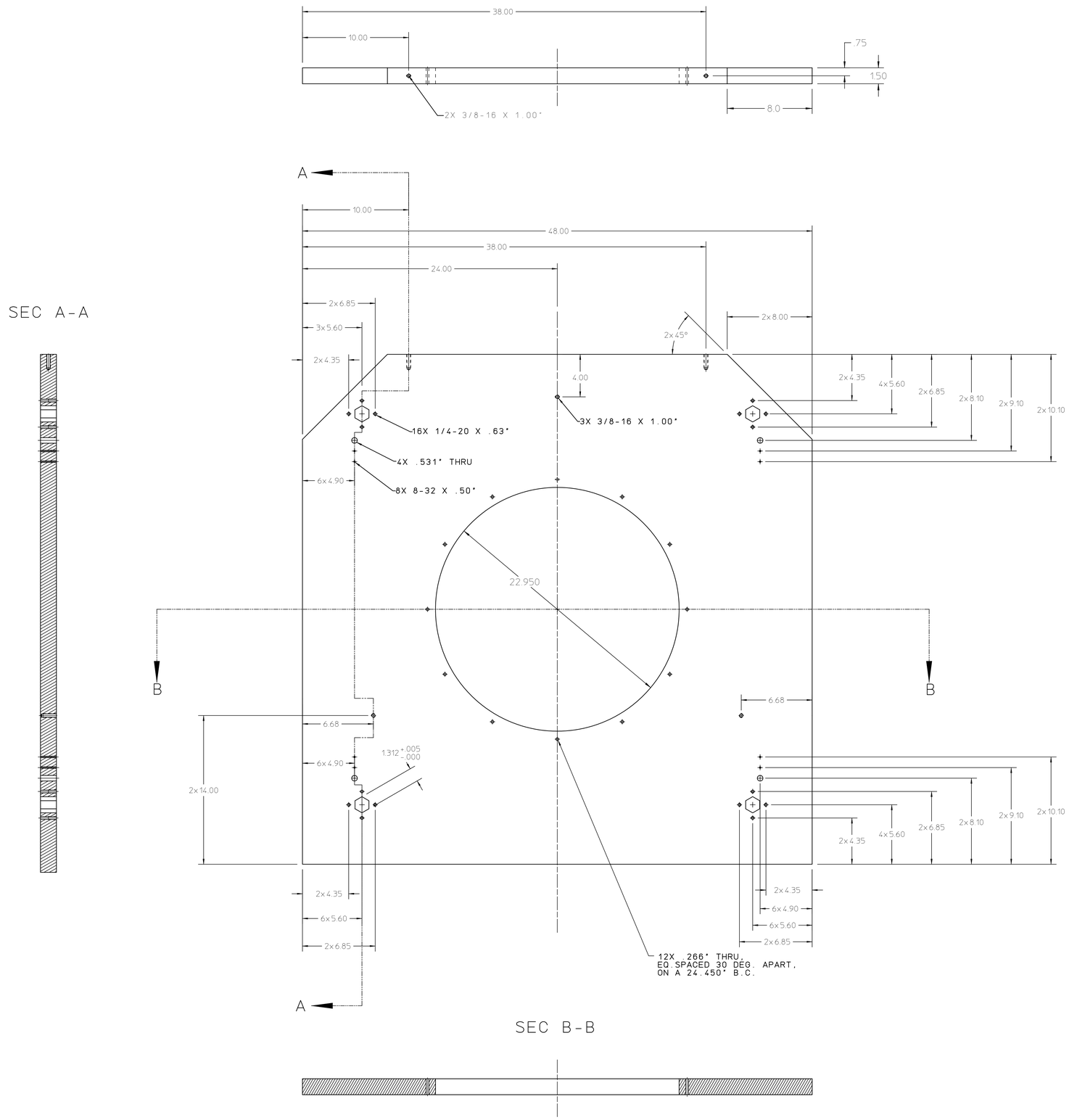

27B7966-

ITEM	REQ.	PART NUMBER	DESCRIPTION
3			
2			
1	1	27B796	1.50" 6061 ALUMINUM PLATE

REV	DWN	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED
DIMENSIONS: .X= ± .060 FRACT= ± 1/64; .XX= ± .020 ANGLES= ± .5°; .XXX= ± .005 FINISH 125
SAWED, FLAMECUT, SHEARED OR STOCK FINISH.
ALL SCREW THREADS ARE CLASS 2.
CHAMFER ENDS OF ALL SCREW THREADS 30°.
¼ PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT SCREW THREADS.
BREAK EDGES 1/64 MAX. ON MACHINED WORK.
REMOVE BURRS, LOOSE SCALE AND WELD SPATTER.
REFERENCES - ASME Y14.5 ANSI B46.1 ANSI B11 ANSI/AWS A2.4 ANSI/AWS D1.1
ALL DIMENSIONS ARE IN INCHES.

SHOP ORDERS
ACCT. NO.: SER. NO.:
DATE ISSD.: DATE REQ'D.: NO. REQ'D.:
DELIVER TO:
SURFACE TREATMENT:
IDENTIFICATION METHOD:
DRN. BY: M. DICKINSON DATE: 09/29/04
CHK. BY: S. VIROSTEK DATE:

LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY
MUON COLLIDER
SECOND LINE - SUB TITLE
TUNER DISK-FRONT PLATE
PATENT CLEAR | DRAWING TYPE: DETAIL | SHOWN ON: 27B7956 | SCALE: 1/4 | DO NOT SCALE PRINTS
MICROFILMED | DESIGN ACCOUNT | CATEGORY CODE | DRAWING NUMBER: 27B7966 | REV.: –

REV AW 7/05