

D

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B

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REQ	ITEM	PART NUMBER	DESCRIPTION
			ALUMINUM PLATE

4

4

3

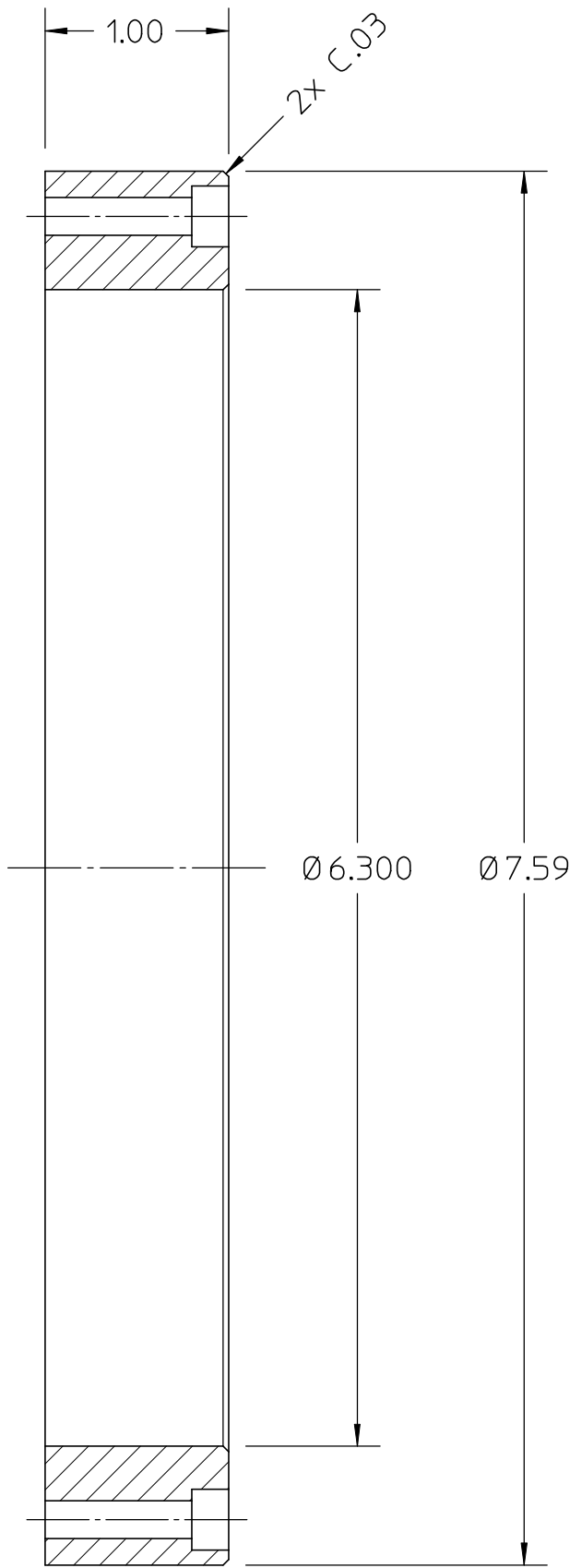
3

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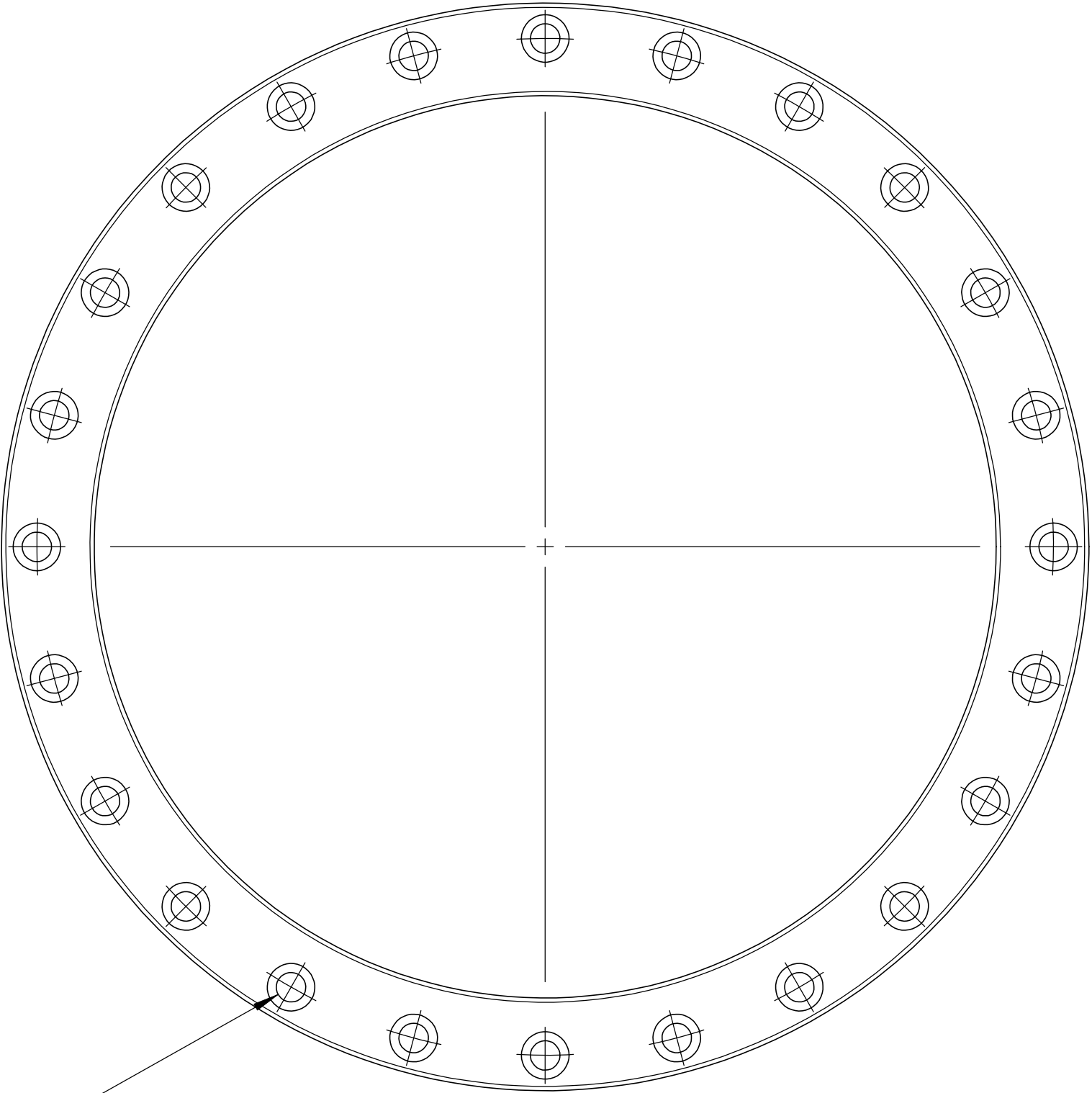
2

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24x
Drill Ø.206 thru
on a 7.100 B.C.
Ctr'Bore Ø.332 x .20 deep.



2506543

						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS			LAWRENCE BERKELEY LABORATORY							
						TOLERANCES	.X ± -	FRAC. ± 1/64	ACCT. NO.	SERIAL NO.	UNIVERSITY OF CALIFORNIA-BERKELEY							
							.XX ± .01	ANGLES ± .01°	DATE ISSD	DATE REQD.	NO. REQD.	MUON COLLIDER						
							.XXX ± .005	FINISH 63✓	DELIVER TO			805 MHz MUON CAVITY PROTOTYPE						
							THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW THREADS 30°. CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS. BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS WELD SPLATTER & LOOSE SCALE REFERENCES: ANSI Y14.5 & B46.1.		SURFACE TREATMENT		DEGREASE		CURVED WINDOW-ALUMINUM FORM-CLAMP RING					
						IDENT. METH.			-	PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	FULL	DO NOT SCALE PRINTS			
						DWG. BY			MACGILL	DATE	09-11-03	MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.	
						CHK. - BY			-	DATE	-		UC4267	-	2506543	-		
REV	DWG	CHK	ZONE	DATE	CHANGES													

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