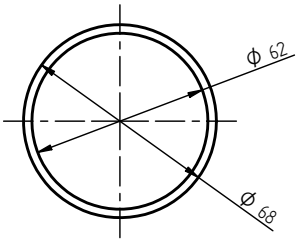
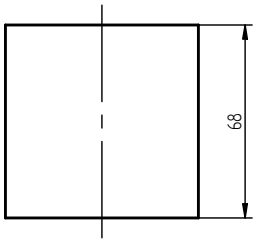
标记	处数	更改文件号	签 字	日 期

全部ALL: 6.3





注:
1. **所有尺寸**为**加工后最**终**尺寸**，请**自放加工余量。**
2. 焊**接坡口根据装配**图焊**接尺寸**开。

Note:
1. All dimensions are final, machining allowance shall be considered.
2. Weld beveling TBD by related parts' welding request.

技术**要求** Technical Req.:
1、**材料需提供材**质证**明**书; Material need to be certified.
2、**倒**钝锐边，**去尖角、毛刺或**飞边; Chamfer edge to 1x45°and trim sharp edges and deburr.
3、**所有元件**焊**接或装配前需清**洁处**理，去除油脂、**污**物、灰**尘**等，吹干或烘干并干燥保存**;
Clean all parts before welding or assembly and keep dry.
4、**未注尺寸公差按** GB/T 1804-2000 m级，**未注形位公差按**GB/T 1184-1996 k 级**制造。**See title box for un-marked tolerance.

设 计			304			SSRF上海光源	
绘 图							
校 核						冷屏支撑真空密封筒	
审 核			计算机文件名	MMSF-1100-0001A.dft			
会 签			制图软件		Solid Edge	冷屏拉带密封筒圆管	
			数 量	重 量	比 例	图 幅	
审 定			8	0.32	1:20	A4	MMSF-1100-0001 版本 A
批 准			共 1 张		第 张		

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A				INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .0± .25 .00±.125 .000±.050
FRACTIONS: ± -/--
ANGLES: ± -.-°/MM
MACH. SURFS.: 125✓ OR BETTER
REF:ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

PROJECT NAME: MICE

DO NOT SCALE PRINT | CATEGORY CODE: MU 1025
SCALE: 1:1
FRIST ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

MUON IONIZATION COOLING EXPERIMENT (MICE)
MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET
TUBE FOR SHIELD SUPPORT ACCESS PORT CAP

SHEET 1 OF 1 | SIZE: 5 | DWG NO: 271037 | REV A