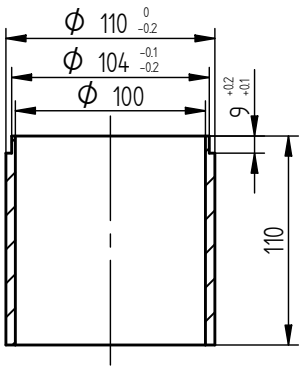
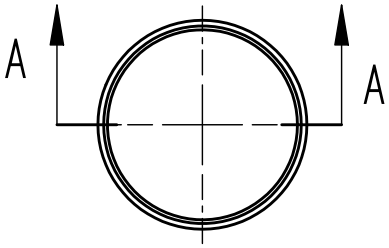
标记	处数	更改文件号	签 字	日 期

全部All: 3.2



剖面Section A-A



注:
1. 所有尺寸为加工后最终尺寸，请自放加工余量。
2. 焊接坡口根据装配图焊接尺寸开。

Note:
1. All dimensions are final, machining allowance shall be considered.
2. Weld beveling TBD by related parts' welding request.

技术要求 Technical Req.:
1、材料需提供材质证明书;Material need to be certified.
2、倒钝锐边1x45o倒角，去尖角、毛刺或飞边;Chamfer edge to 1x45°and trim sharp edges and deburr.
3、所有元件焊接或装配前需清洁处理，去除油脂、污物、灰尘等，吹干或烘干并干燥保存; Clean all parts before welding or assembly and keep dry.
4、未注尺寸公差按 GB/T 1804-2000 m级，未注形位公差按GB/T 1184-1996 k 级制造。See title box for un-marked tolerance.

设 计			304			SSRF上海光源	
绘 图							
校 核						运输拉杆用抽口组	
审 核			计算机文件名		MMSF-0402-0001A.dft		
会 签			制图软件		Solid Edge	100管道5	
			数 量	重 量	比 例	图 幅	
审 定			4	1.34	1:20	A4	MMSF-0402-0001 版本 A
批 准			共 1 张		第 张		

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A				INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .0± .25 .00±.125 .000±.050
FRACTIONS: ± -/--
ANGLES: ± -.-°/MM
MACH. SURFS.: 125 ✓ OR BETTER
REF:ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

PROJECT NAME: MICE

DO NOT SCALE PRINT | CATEGORY CODE: MU 1025
SCALE: 1:1
FRIST ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

MUON IONIZATION COOLING EXPERIMENT (MICE)
MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET
DIA100 TUBE 5 FOR VACUUM CHAMBER

SHEET 1 OF 1 | SIZE: 5 | DWG NO: 27H987 | REV A