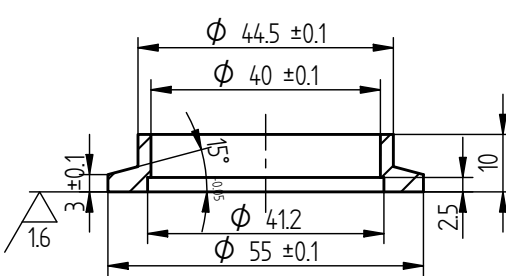
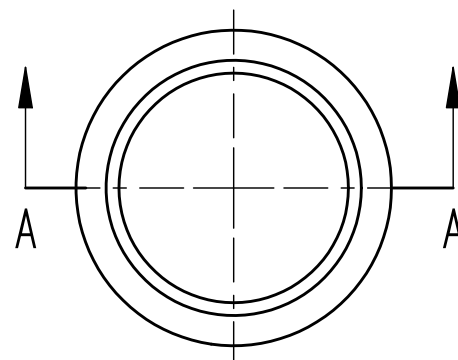


1		2		3		4			
标记	处数	更改文件号	签字	日期					
					其它 All unspecified: $\sqrt{3.2}$				
A									A
B									B
C									C
D									D
E	<p>注:</p> <p>1. 所有尺寸为加工后最终尺寸, 请自放加工余量。</p> <p>2. 焊接坡口根据装配图焊接尺寸开。</p> <p>NOTE:</p> <p>1. All dimensions are final. Allowance for machining shall be considered.</p> <p>2. Welding groove sizes shall be determined by its related welding drawing.</p> <p>技术要求:</p> <p>1. 倒钝锐边, 去除加工毛刺、飞边。</p> <p>2. 各元件在装配前进行清洗处理, 去除油污、析垢、灰尘等烘干或吹干, 并保持干燥。</p> <p>3. 未注尺寸公差按GB/T1804-2000 m级; 未注形位公差按GB/T1184-1996 K级</p> <p>Technical Req.:</p> <p>1. Trim all sharp edges.</p> <p>2. Clean and degrease all parts thoroughly and keep dry before welding.</p> <p>3. See cell in the frame for un-marked tolerances.</p>								E
F	设计			304		SSRF上海光源			
	绘图								
	校核					测量引线KF组件			
	审核			计算机文件名	27H714_MMSF-0101-0002A.dft				
	会签			制图软件	Solid Edge		标准KF40法兰		
				数量	重量	比例	图幅		
	审定			18 ± 6 ± 2	0.05	120	A4		
	批准			共 1 张		第 张		MMSF-0101-0002	版本 A
1		2		3		4			

A				INITIAL REVISION	
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION	
UNLESS OTHERWISE SPECIFIED		PROJECT		ERNEST ORLANDO LAWRENCE	
TOLERANCES:		NAME: MICE		BERKELEY NATIONAL LABORATORY	
0 ± .25 .00 ± .125 .000 ± .050				UNIVERSITY OF CALIFORNIA	
FRACTIONS: ± -/—				MUON IONIZATION COOLING EXPERIMENT (MICE)	
ANGLES: ± ° ' " /MM				MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET	
MACH. SURFS.: 125 ✓ BETTER				TURRET KF40 T-PIECE FLANGE	
DO NOT SCALE PRINT		CATEGORY CODE:		SCALE: 1:1	
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2		MU 1025		SHEET 1 OF 1	
BREAK EDGES .016 MAX. ON MACHINED WORK		FIRST ANGLE PROJECTION		SIZE: 5	
REMOVE BURRS, WELD SPATTER & LOOSE SCALE				DWG NO: 27H714	
				REV A	