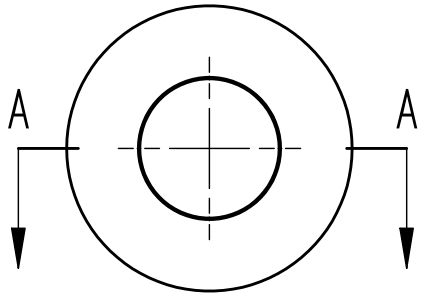
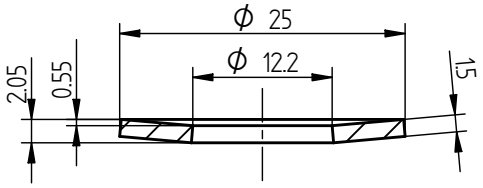
标记	处数	更改文件号	签 字	日 期

全部ALL: 6.3





剖面Section A-A

技术要求Technical Req.:

1、提供材质证明书。Material need to be certified.

2、倒钝锐边，去除加工毛刺、飞边。Trim sharp edges and deburr.

3、各元件在装配前进行清洁处理，去除油污、污垢、灰尘等烘干或吹干，并保持干燥。 Clean all parts before assembly and keep dry.

4. 按碟簧A25-1 GB/T 1972-1992生产。Comply to A25-1 GB/T 1972-1992 to produce the bellville washer.

5、未注尺寸公差按GB/T1804-2000 f级,未注形位公差按GB/T1184-1996 K级。See title box for un- marked tolerances.

设 计			60Si2MnA			SSRF上海光源	
绘 图							
校 核						冷屏支撑拉杆组件	
审 核			计算机文件名		MMSF-0304-0002A.dft		
会 签			制图软件		Solid Edge	碟形垫片	
			数 量	重 量	比 例	图 幅	
审 定			64	0	1:5	A4	MMSF-0304-0002 版本 A
批 准			共 1 张		第 张		

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A				INITIAL REVISION

UNLESS OTHERWISE SPECIFIED

TOLERANCES: .0± .25 .00±.125 .000±.050; FRACTIONS: ± -/--; ANGLES: ± -.-°/MM; MACH. SURFS.: 125✓ OR BETTER

REF:ASME Y14.5M-1994, THREADS ARE CLASS 2 BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

PROJECT NAME: MICE

DO NOT SCALE PRINT SCALE: 1:1 CATEGORY CODE: MU 1025

FRIST ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

MUON IONIZATION COOLING EXPERIMENT (MICE)

MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET

BELLEVILLE WASHERS FOR MAIN THERMAL SHIELD SUPPORT

SHEET 1 OF 1 SIZE: 5 DWG NO: 27H942 REV A