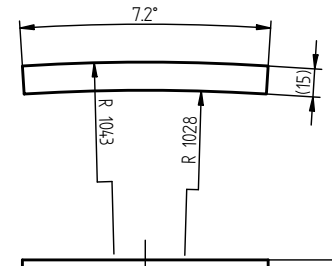
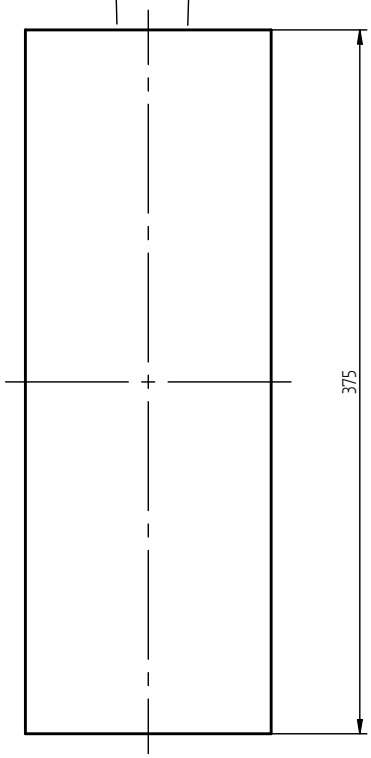
标记	处数	更改文件号	签 字	日 期



全部ALL: 3.2



注:1. 所标尺寸为加工后最终尺寸，请自放加工余量。
2. 焊接坡口根据部件图焊接标注开。

Note:
1.All dimensions are final, machining allowance shall be considered.
2.Weld beveling TBD by related parts' welding request.

技术要求Technical Req.:
1. 材料需提供材质证明书. Material need to be certified.
2. 锐边倒钝，去尖角、毛刺或飞边. Trim sharp edges and deburr.
3. 加工成型后表面电解抛光；表面光洁，不得有划痕、刻槽等缺陷. Electrically polish surfaces after forming. All surfaces shall be free of scratch and defect.
4. 所有元件焊接或装配前需清洁处理，去除油脂、污物、灰尘等，吹干或烘干并干燥保存. Clean all parts before assembly and keep dry.
5. 未注尺寸公差按GB/T1804-2000 f级,未注形位公差按GB/T1184-1996 K级1. See title box for un-marked tolerances.

设 计			6061-T651			SSRF上海光源	
绘 图							
校 核						冷屏支撑底座	
审 核			计算机文件名		MMSF-0303-0301A.dft		
会 签			制图软件		Solid Edge	冷屏支撑底板	
			数 量	重 量	比 例	图 幅	
审 定			4	1.98	1:20	A4	MMSF-0303-0301 版本 A
批 准			共 1 张		第 张		

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A				INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .0± .25 .00±.125 .000±.050
FRACTIONS: ± -/--
ANGLES: ± -.-°/MM
MACH. SURFS.: 125 ✓ UP BETTER
REF:ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

PROJECT NAME: MICE

DO NOT SCALE PRINT | CATEGORY CODE:
SCALE: 1:1 | MU 1025
FRIST ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

MUON IONIZATION COOLING EXPERIMENT (MICE)
MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET
THERMAL SHIELD SUPPORT ELEMENT REINFORCEMENT PLATE

SHEET 1 OF 1 | SIZE: 5 | DWG NO: 27H929 | REV A