

1		2		3		4			
标记	处数	更改文件号	签字	日期					
					全部ALL: $\frac{3.2}{\sqrt{}}$				
A									A
B									B
C									C
D									D
E									E
<p>技术要求Technical Req.:</p> <p>1材料需提供材质证明书. Material need to be certified.</p> <p>2倒钝锐边, 去尖角、毛刺或飞边.Trim sharp edges and deburr.</p> <p>3焊接或装配前需清洁处理, 去除油脂、污物、灰尘等, 吹干或烘干并干燥保存. Clean all parts before assembly and keep dry.</p> <p>4未注尺寸公差按GB/T1804-2000 f级未注形位公差按GB/T1184-1996 K级1. See title box for un-marked tolerances.</p> <p>注:1. 所标尺寸为加工后最终尺寸, 请自放加工余量。</p> <p>2. 焊接坡口根据部件图焊接标注。</p> <p>Note:</p> <p>1All dimensions are final, machining allowance shall be considered.</p> <p>2.Weld beveling TBD by related parts' welding request.</p>									
设计				1100		SSRF上海光源			
绘图									
校核						氦容器外冷屏			
审核				计算机文件名		MMSF-0303-0203A.dft			
会签				制图软件		Solid Edge		包氦容器侧板2	
F				数量		重量		比例	
				2		Error: No reference		A4	
审定				共 1 张		第 张		MMSF-0303-0203	
批准								版本	
								A	
1		2		3		4			

A				INITIAL REVISION	
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION	
UNLESS OTHERWISE SPECIFIED		PROJECT NAME: MICE		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA	
TOLERANCES		DD NOT SCALE PRINT		MUON IONIZATION COOLING EXPERIMENT (MICE)	
0.025 0.00125 0.000050		CATEGORY CODE		MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET	
FRACTIONS: ± -/—		SCALE: 1:1		RESERVOIR OUTER SHIELD SIDE PLATE 2	
ANGLES: ± -°/MM		FRIST ANGLE PROJECTION		SHEET OF 1	
MACH. SURFS: 125 $\sqrt{}$ UP BETTER		MU 1025		SIZE: 5	
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2		DWG NO: 27H927		REV A	
BREAK EDGES .016 MAX. ON MACHINED WORK					
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE					