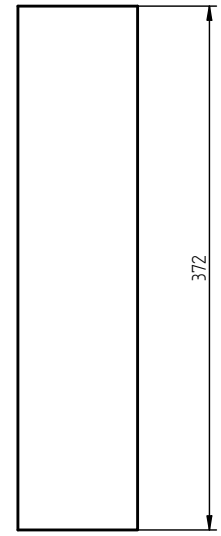
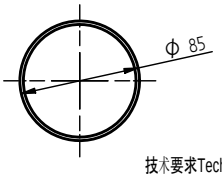
标记	处数	更改文件号	签 字	日 期

全部ALL: 6.3



壁厚2.5mm



技术要求Technical Req.:
1.倒钝锐边, 去除加工毛刺、飞边。Trim sharp edge and deburr.
2.各元件在装配前进行清洁处理, 去除油污、污垢、灰尘等烘干或吹干, 并保持干燥。Clean all parts before assembling, dry afterwardsand keep dry.
3.未注尺寸公差按GB/T1804-2000 m级; 未注形位公差按GB/T1184-1996 K级。
See title box for un-marked tolerances.

设 计			304			SSRF上海光源	
绘 图							
校 核						室温真空固定板组件	
审 核			计算机文件名		MMSF-0301-1080-02A.dft		
会 签			制图软件		Solid Edge	低温夹套真空管	
			数 量	重 量	比 例	图 幅	
审 定			1	1.9	1:2	A4	MMSF-0301-1080-02 版本 A
批 准			共 1 张		第 张		

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A				INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .0± .25 .00±.125 .000±.050
FRACTIONS: ± -/--
ANGLES: ± -.-°/MM
MACH. SURFS.: 125 (OR BETTER)
REF:ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

PROJECT NAME: MICE

DO NOT SCALE PRINT | CATEGORY CODE:
SCALE: 1:1 | MU 1025

FRIST ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

MUON IONIZATION COOLING EXPERIMENT (MICE)
MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET
VACUUM CHAMBER DIA85 EXTENSION FOR TURRET TOP PLATE

SHEET 1 OF 1 | SIZE: 5 | DWG NO: 27H806 | REV A