


1		2		3		4		
标记	处数	更改文件号	签字	日期				
					全部ALL: 12.5/√			
A								A
B								B
C								C
D								D
E								E
<p>注:</p> <p>1. 所有尺寸为加工后最终尺寸, 请自放加工余量。</p> <p>2. 焊接坡口根据装配图焊接尺寸开。</p> <p>Note:</p> <p>1. All dimensions are final, machining allowance shall be considered.</p> <p>2. Weld beveling TBD by related parts' welding request.</p> <p>技术要求 Technical Req.:</p> <p>1. 材料需提供材质证明书;Material need to be certified.</p> <p>2. 所有锐边1x45°倒角, 去尖角、毛刺或飞边;Chamfer edge to 1x45°and trim sharp edges and deburr.</p> <p>3. 所有元件焊接或装配前需清洁处理, 去除油脂、污物、灰尘等, 吹干或烘干并干燥保存, Clean all parts before welding or assembly and keep dry.</p> <p>4. 未注尺寸公差按 GB/T 1804-2000 m级, 未注形位公差按GB/T 1184-1996 k 级制造。See title box for un-marked tolerance.</p>								
设计			304		SSRF上海光源			
绘图								
校核					真空室上部容器窗口封板组件			
审核			计算机文件名	MMSF-0600-0003A.dft				
会签			制图软件	Solid Edge	真空室加强筋4			
审定			数量	重量	比例	图幅		
批准			6	0.27	1:20	A4		
			共 1 张	第 张	MMSF-0600-0003		版本	
							A	
1		2		3		4		

A				INITIAL REVISION			
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION			
UNLESS OTHERWISE SPECIFIED				PROJECT			
TOLERANCES				NAME: MICE			
0±.25 .00±.125 .000±.050							
FRACTIONS: ± -/---							
ANGLES: ± -°/MM							
MACH. SURFS.: 12.5/√ UP BETTER							
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2				ERNEST ORLANDO LAWRENCE			
BREAK EDGES .016 MAX. ON MACHINED WORK				BERKELEY NATIONAL LABORATORY			
REMOVE BURRS, WELD SPATTER & LOOSE SCALE				UNIVERSITY OF CALIFORNIA			
3D NOT SCALE PRINT				MUON IONIZATION COOLING EXPERIMENT (MICE)			
SCALE: 1:1				MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET			
CATEGORY CODE				RIB 4 FOR COVER FLANGE FOR TURRET ACCESS PORT			
FIRST ANGLE PROJECTION				SHEET 1 OF 1			
SIZE: 5				DWG NO: 271003			
REV A							