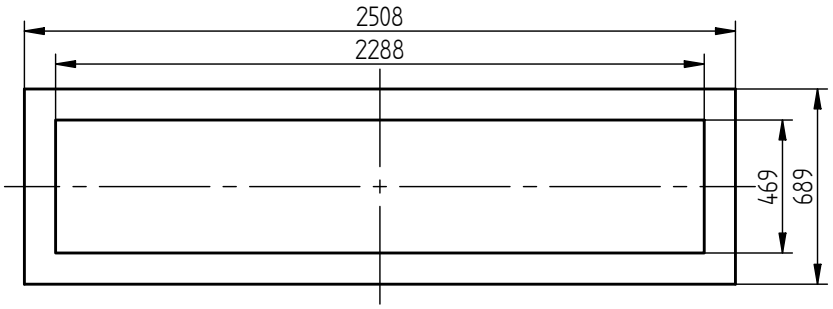
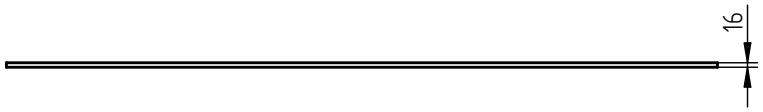
标记	处数	更改文件号	签 字	日 期

全部All: 3.2





注:1. 所标尺寸为加工后最终尺寸，请自放加工余量。
2. 焊接坡口根据部件图焊接标注开。

Note:
1. All dimensions are final, machining allowance shall be considered.
2. Weld beveling TBD by related parts' welding request.

技术要求Technical Req.:
1. 材料需提供材质证明书. Material need to be certified.
2. 倒钝锐边，去尖角、毛刺或飞边.Trim sharp edges and deburr.
3. 所有元件焊接或装配前需清洁处理，去除油脂、污物、灰尘等，吹干或烘干并干燥保存. Clean all parts before assembly and keep dry.
4. 未注尺寸公差按GB/T1804-2000 f级,未注形位公差按GB/T1184-1996 K级See title box for un-marked tolerances.

设 计			304			SSRF上海光源	
绘 图							
校 核						真空室主容器	
审 核			计算机文件名		MMSF-0400-0031A.dft		
会 签			制图软件		Solid Edge	上部连接法兰	
			数 量	重 量	比 例	图 幅	
审 定			1	81.74	1:20	A4	MMSF-0400-0031 版本
批 准			共 1 张		第 张		A

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A				INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .0± .25 .00±.125 .000±.050
FRACTIONS: ± —/—
ANGLES: ± —.—°/MM
MACH. SURFS.: 125 OR BETTER
REF:ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

PROJECT NAME: MICE

DO NOT SCALE PRINT | CATEGORY CODE
SCALE: 1:1 | MU 1025

FRIST ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

MUON IONIZATION COOLING EXPERIMENT (MICE)
MICE/MUCOOL SUPERCONDUCTING COUPLING MAGNET
TOP FLANGE OF VACUUM CHAMBER MAIN BODY

1 SHEET OF 1 | SIZE: 5 | DWG NO: 27H981 | REV A