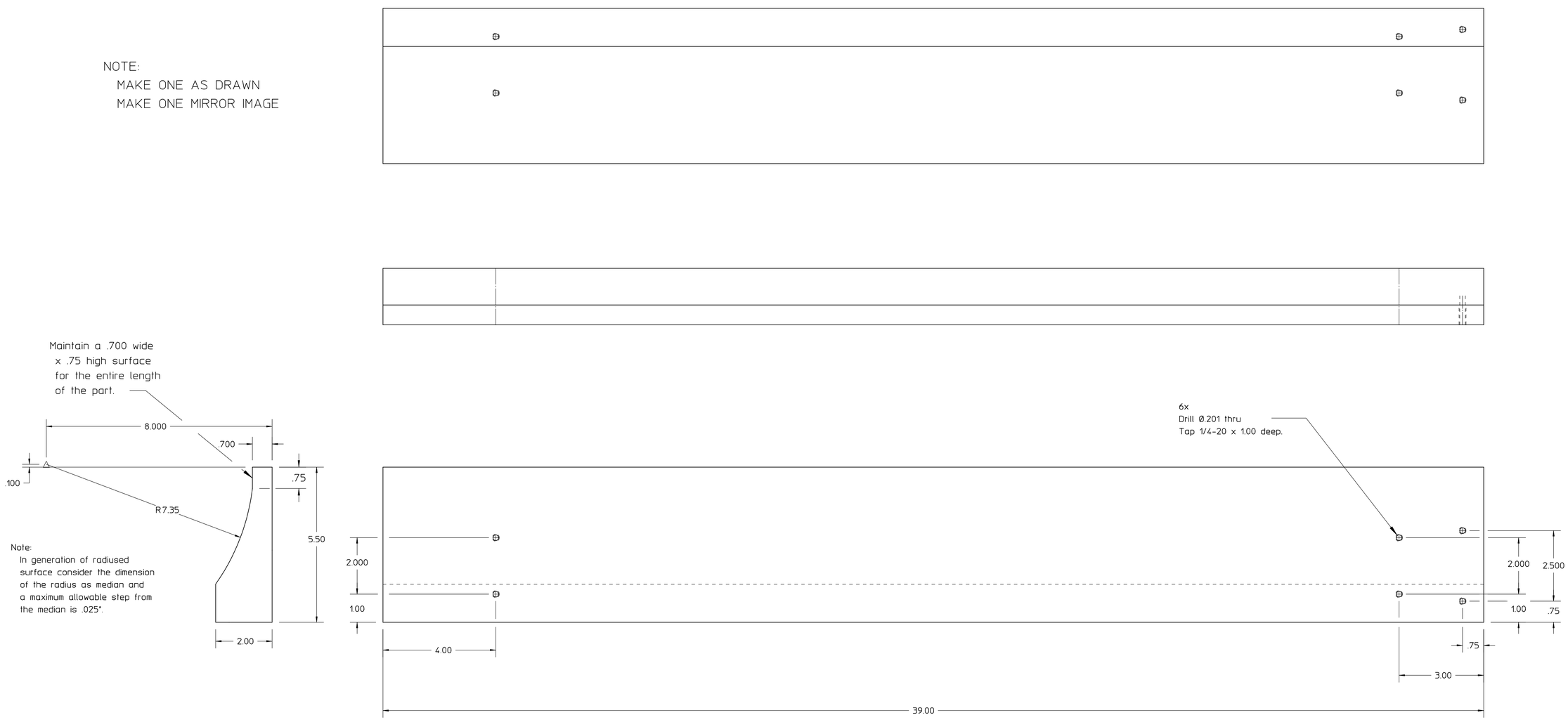
REQ	ITEM	PART NUMBER	DESCRIPTION
			2.00 ALUMINUM 6061-T6

NOTE:
MAKE ONE AS DRAWN
MAKE ONE MIRROR IMAGE



Note:
In generation of radiused surface consider the dimension of the radius as median and a maximum allowable step from the median is .025".

21K5414

REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED

TOLERANCES		
	.X ± -	FRAC. ±1/64
	.XX ± .01	ANGLES ±1°
	.XXX ± .005	FINISH 125√

THREADS ARE CLASS 2.
CHAMFER ENDS OF ALL SCREW THREADS 30°.
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK.
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS

ACCT. NO.		SERIAL NO.
DATE ISSD.	DATE REQD.	NO. REQD.
DELIVER TO		
SURFACE TREATMENT	DEGREASE	
IDENT. METH.	-	
DWG. BY	MACGILL	DATE 11-21-00
CHK. BY	-	DATE -

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY

PLASMA APPLICATIONS GROUP

Mu COOL HP TEST CAVITY

PORTABLE SUPPORT BEAM

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	DO NOT SCALE PRINTS
	CD	21K5394	HALF	
MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	72MCC2	PA0003	21K5414	-