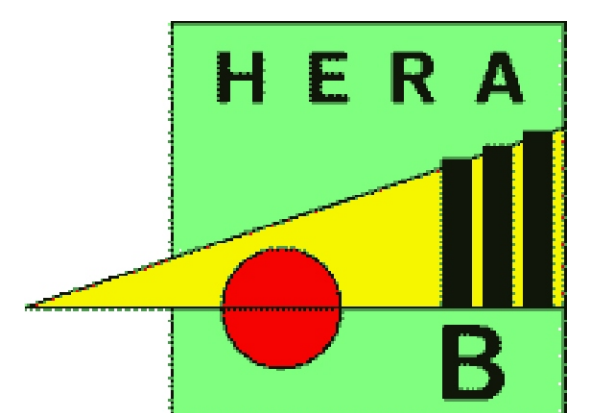
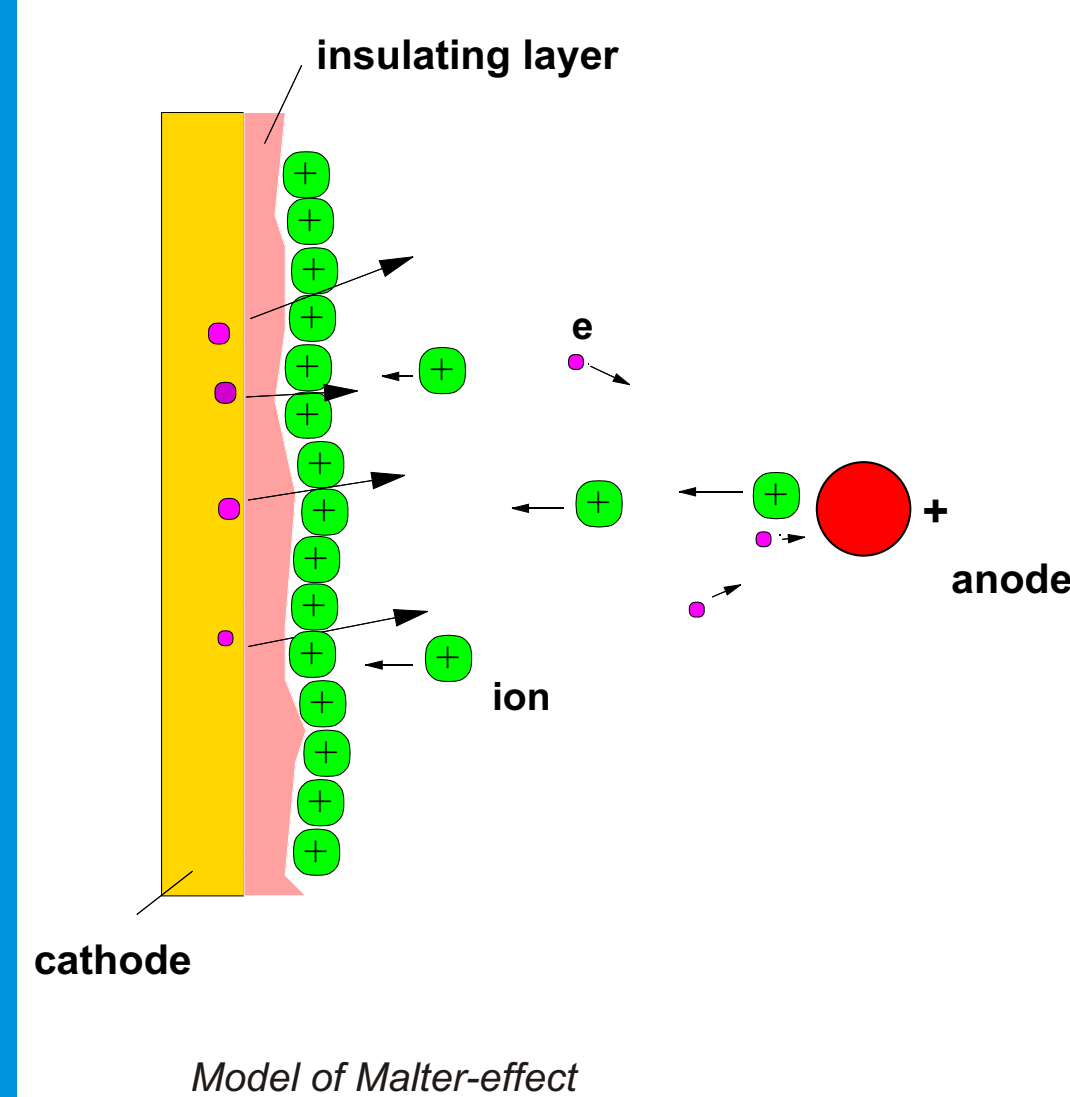


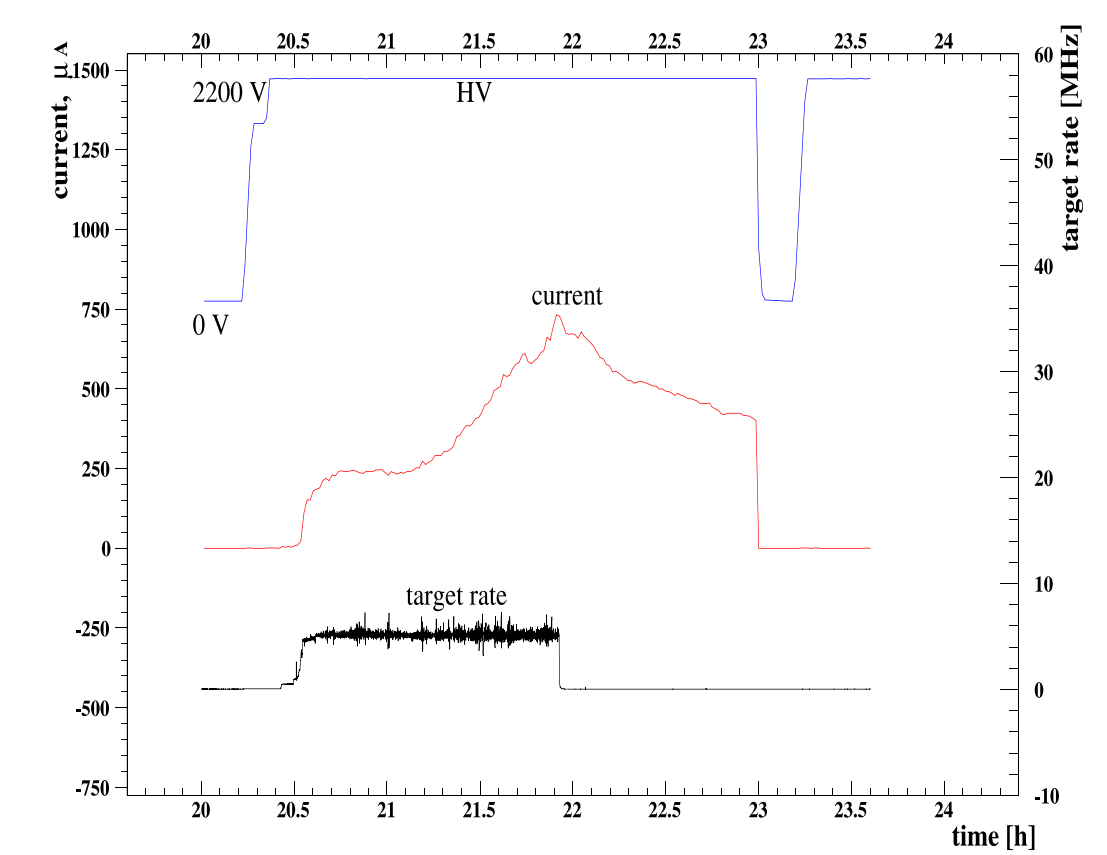
Observations on Cathode Aging (Malter-Effect) in Honeycomb Drift Chambers under High Irradiation



Details of Aging Test



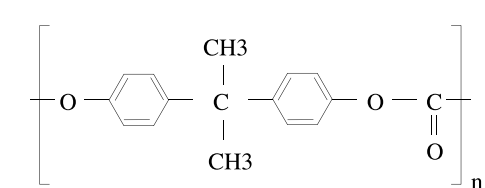
Lab. test or result from exp.:	prototype test under exp. conditions, Lab. tests	Anode current (in nA/cm):	up to 10^3
Name of the detector :	HERA-B Outer Tracker	HV applied:	2250 V
Signif. degradation of performance:	persistent Malter currents	Gain (per primary electron):	$2.5 \cdot 10^4$
Most critical change:	fast reexcitation after first occurrence of Malter-effect	Type of radiation (eg: beam particle, etc.):	hadrons, electrons, X-rays
Anode wire material:	25 μ m Au-coated W	No. of primary electrons per ion, event:	$10^2 \dots 10^4$
Cathode material:	uncoated conductive polycarbonat (POKALON-C)	Approximate total charge dose (in C/cm):	4 (X-rays), 10^3 (hadrons)
Electric field on anode wire:	340 kV/cm	Gas composition (including additives):	CF ₄ /CH ₄ , 80/20
Electric field near the cathode:	1.7 kV/cm	Gas flow rate (in detector volumes/hour):	1
Particle rate (in Hz/cm):	up to $4 \cdot 10^5$	Gas flow condition:	open honeycomb cells in gas-box
		Gas impurities:	not analyzed
		Gas pressure:	1 bar
		Length and material of gas tubing:	1 to several meters; material copper, Teflon, later stainless steel
		Materials in the gas system:	Noryl, Araldite AW106+hardener Hv953 (Ciba-Geigy), FR4, E-solder 3025 (IMI) (not complete)



Example of time evolution of current in HERA-B prototype chamber, showing Malter-effect

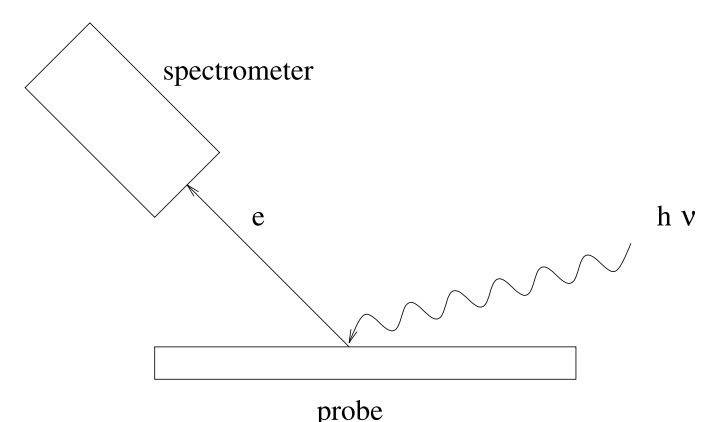
General condition for Malter discharges: insulating layer on cathode, existing or building up under irradiation, after charging-up by positive ions, leading to sufficient electron emission for sustaining a stationary (corona) discharge for sufficiently high electron amplification.

Confirmation of this model for the case of cathode foil from POKALON-C, a polycarbonate based on Bisphenol-A, loaded with 6% of soot, with formula:



Investigation of surface properties:

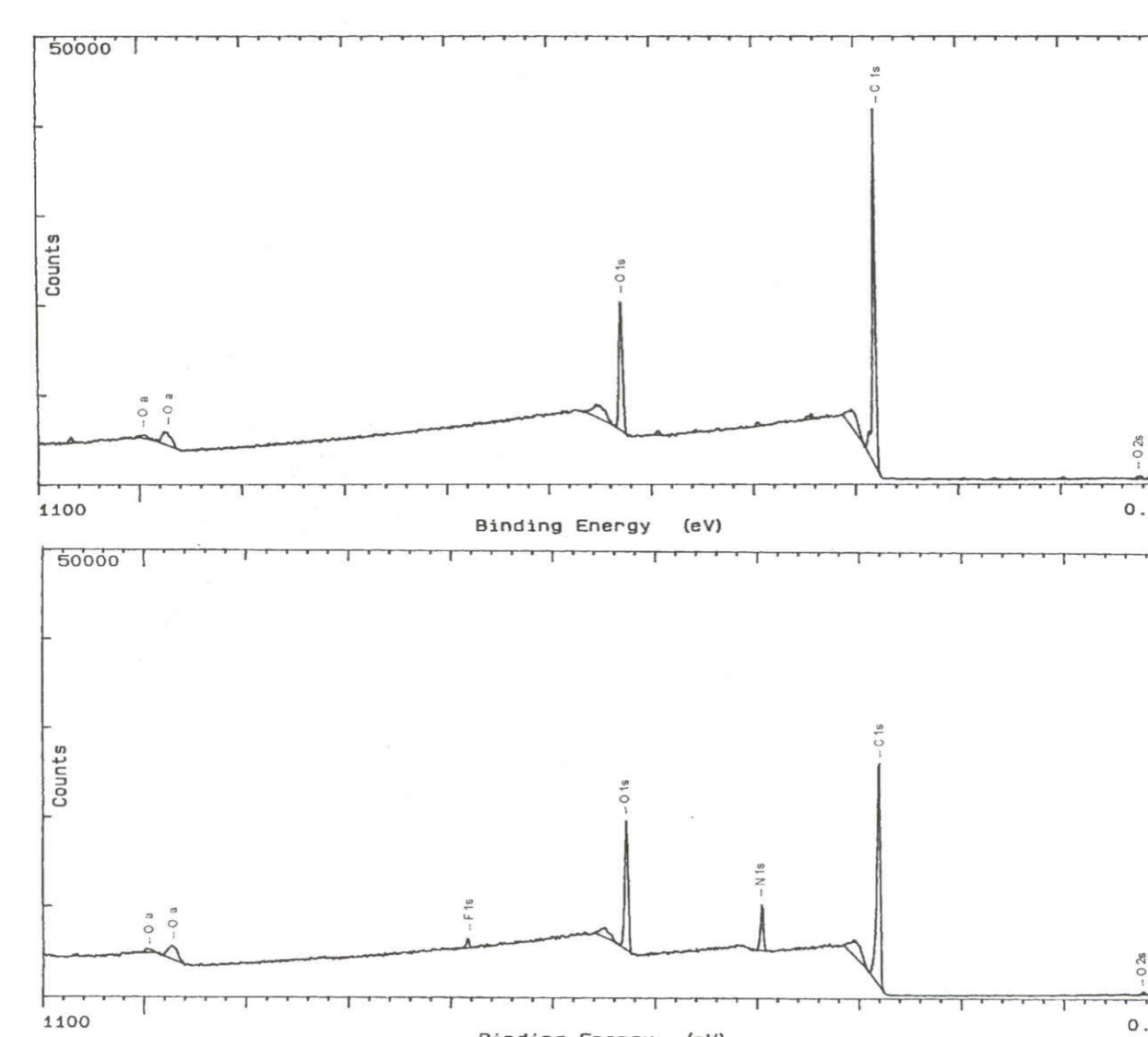
- Direct resistivity measurement (voltage drop for given current through foil):
 - unsuccessfull, irregularities connected to surface roughness
- Chemical analysis of surface by (photo)electron spectroscopy (ESCA), principle:



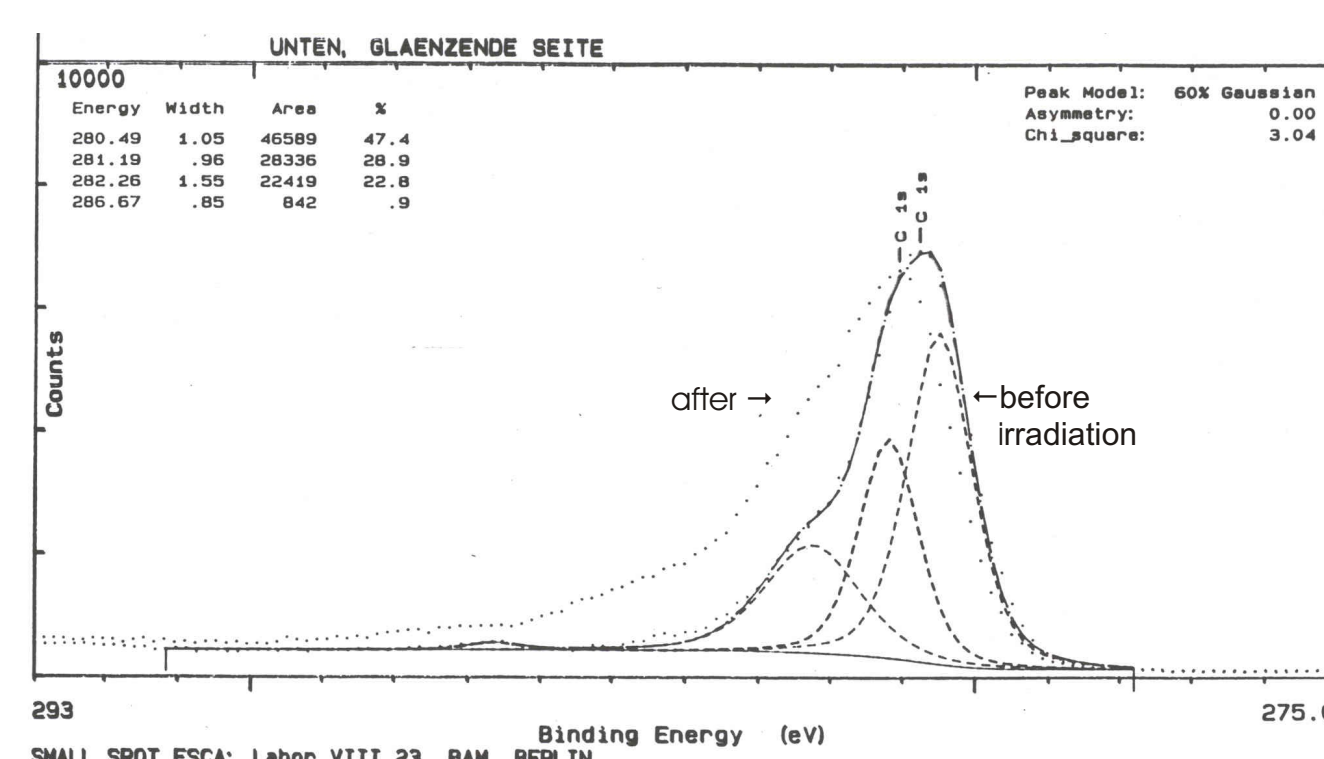
Results and observations:

- charging-up of surface (positively)
- no soot seen (to depth 10 nm)
- on used foil: C-O-groups from Bisphenol-A (as seen on fresh foil) covered by plasma condensats, containing C-F and C-N groups.

Factor I: Cathode Surface

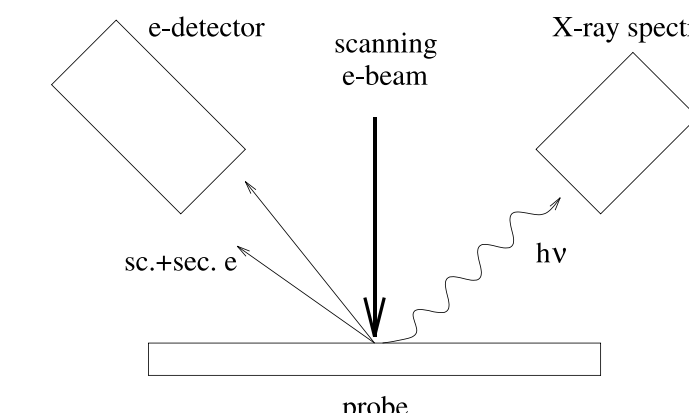


Esca spectra of POKALON-C cathode foil before (upper spectrum) and after (lower spectrum) irradiation (from region showing Malter-effect): N and F in organic bounds appear (besides expected CO groups).



High resolution spectra from the same places show broadening of C-peak for irradiated foil, characteristic of plasma polymers.

3. Scanning secondary electron microscopy (SEM), Principle:

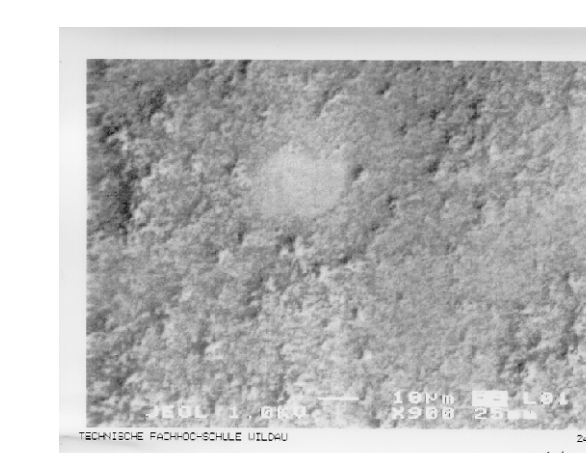


Observation:

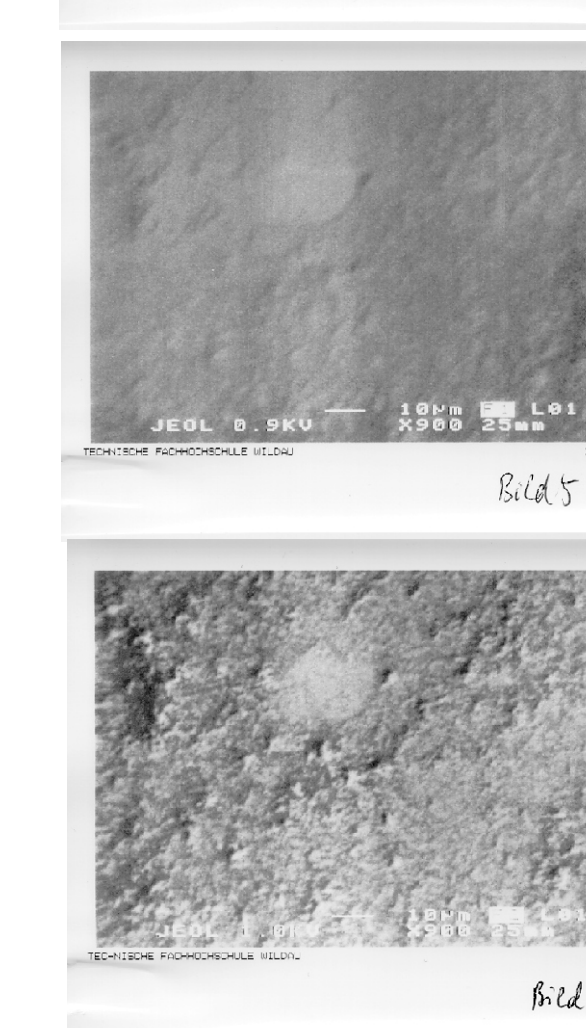
- Reversible loss of contrast, if primary electron energy diminished below 900 eV (penetration depth below 100 nm).
- This effect is characteristic for 75 μ m POKALON-C foil without treatment.
- Prevented by mechanical scraping, plasma-etching, conductive coating.

Also not observed on 15 μ m POKALON-C foil, ATLAS-straw foil.

Explanation: charging up of surface (in case of 75 μ m foil too low conductivity in upper layer).



SEM-pictures of 75 μ m POKALON-C foil for electron energies 1 keV, 0.9 keV, return to 1 keV: the contrast disappears (reappears) with threshold-like behaviour (lefthand side).



SEM-pictures of partially etched 75 μ m POKALON-C foil (0.8-1.0 keV): the contrast (re)appears in the non-etched region only (upper and lefthand edge of pictures below). Lefthand edge of pictures below.

Factor II: Beam

The charging-up of an (insulating) cathode surface is related to the local ionisation current density, which in turn very strongly depends on beam conditions.

Malter-effect not clearly observed

Place	Several lab's	HMI Berlin	FZ Rossendorf	FZ Rossendorf	Zeuthen
Beam/energy	X-rays/ 35 keV	e ⁻ / 2.5 MeV	/28 MeV	p/13 MeV	/4.5 MeV
Irr. dosis	Up to 5 C/cm	10 mC/cm	3 mC/cm	5 mC/cm	150 mC/cm
Remarks	Reexcitation possible	Not seen	Not reproducibly seen	Seen after increasing HV	Not seen

Malter-effect observed and confirmed

Place	HERA-B	PSI	PSI	FZ Karlsruhe
Beam/energy	Hadrons/undefined	Hadrons/350 MeV	p/70 MeV	/100 MeV
Irr. dosis	few mC/cm	few mC/cm	3 mC/cm	10 mC/cm

Conclusions:

- Only sufficiently energetic ($> \sim 100$ MeV) hadrons excite Malter discharges in new chambers
- heavily ionizing nuclear fragments have to play a prominent role.

X-rays produce more diffuse primary ionization; the total ionization current cannot be enhanced sufficiently due to space charge limitation

- local current density stays too low.
- Reexcitation possible (in already sick chambers and chamber build from aged foil).

j_{max} may reach values much higher than mean current densities

$$j_{\text{max}} \approx 3.4 \text{ mA/cm}^2 \gg \langle j \rangle \approx 1 \text{ cm}$$

(see box "parameters and relations").

The lifetime of ion layers extends over many orders of magnitude: practically no charging - up, if surface resistivity comparable to bulk resistivity of POKALON - C, otherwise nearly unlimited for insulating surface layers.

Parameters and Relations

Change of surface charge density n :

$$\frac{dn}{dt} = j_+ - j_-$$

$$j_+ = -\frac{Q}{\Delta t \Delta z 2 \pi r_a}, j_- = E_{sc} / \rho = n / (\epsilon \rho)$$

Q - charge / particle hit
 Δt - duration, Δz - extension along chamber for ion cloud hitting cathode at radius r_a ,
 E_{sc} - electric field of surface charge,
 ρ - resistivity,
 ϵ - permittivity of surface layer

Numerically :

$$\begin{aligned} Q &\approx 10^6 + 10^8 \text{ e (for MIPs / HIPs) ,} \\ \Delta t &\approx 1 \mu\text{s, } \Delta z \approx 30 \mu\text{m,} \\ &\text{(from diffusion of ions and electrons) ,} \\ r_a &= 2.5 \text{ mm,} \\ \Rightarrow j_+ &= 34 \mu\text{A / cm}^2 + 3.4 \text{ mA / cm}^2 \\ \Rightarrow \tau = \epsilon \rho &\approx 3 \cdot 10^{-13} \text{ s} + 3 \cdot 10^3 \text{ s} \\ &\text{(for POKALON - C / pure polycarbonate)} \end{aligned}$$

Factor III: Gas

The influence of gas mixture including impurities from leaks and outgassing was not studied systematically. The following observations are to be considered as indications.

CF₄/CH₄ (80/20): Strong Malter effect, not affected by addition of H₂O (up to 0.5%), but partially cured by ethanol (the latter excluded, however, for its negative influence on glue stability).

Ar/CF₄/CH₄ (74/20/6) (Voltage lowered to 1600 V): Malter effect observed, partly superseded by strong anode aging.

Ar/CF₄/CO₂ (65/30/5) (Voltage lowered to 1700 V): typically effect difficult to reproduce . Observed in experimental area only, no special aging tests.

The change to a gas not containing hydrocarbons nor impurities from outgassing of Araldit seems to remove the memory effect, probably because plasma polymerisation is inhibited.

Gas flow effects: In case of (plasma)chemical processes to be expected, if diffusive exchange of neutral species involved. Indeed it was observed that Malter-currents grow, if gas flow is enhanced to very high values.

The ultimate remedy: **conductive coating**

(Higher insurance against occasional Malter effect by gas Ar/CF₄/CO₂)

