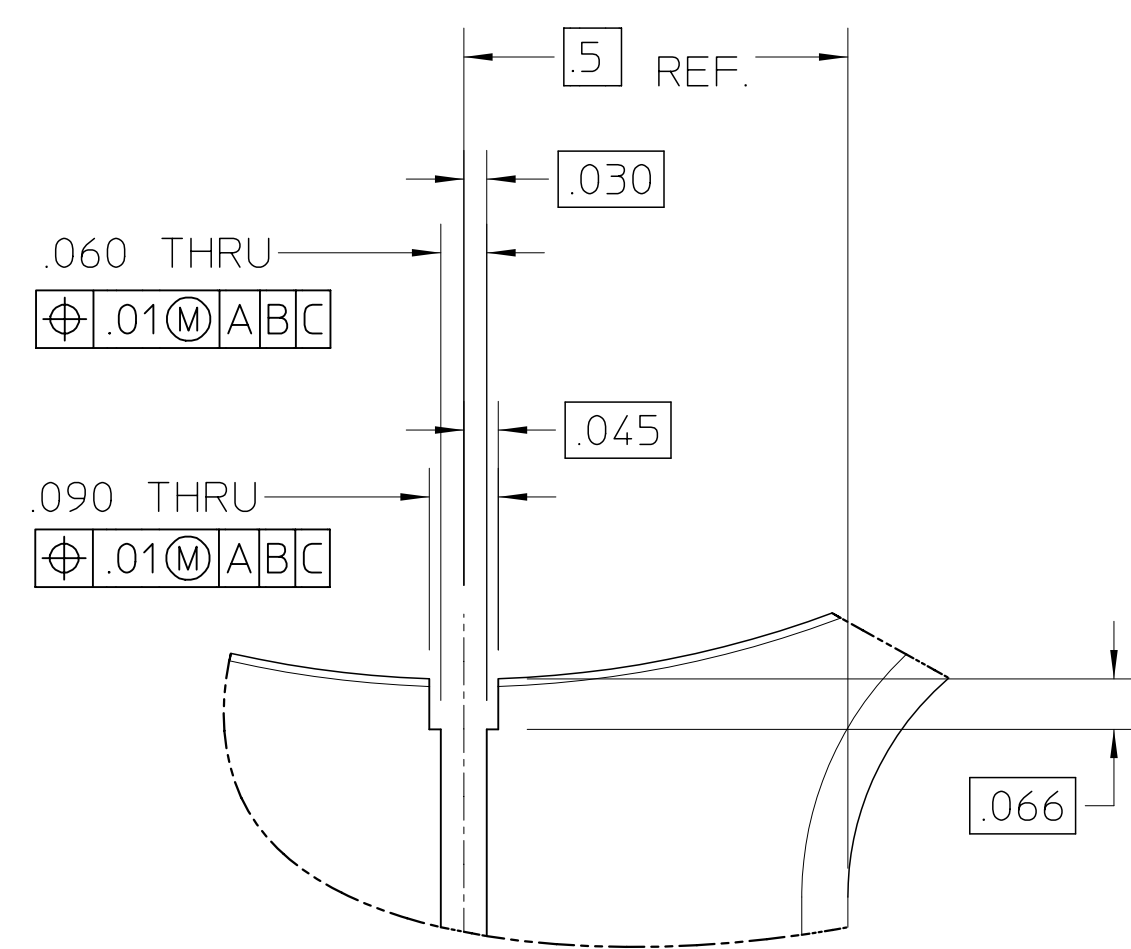
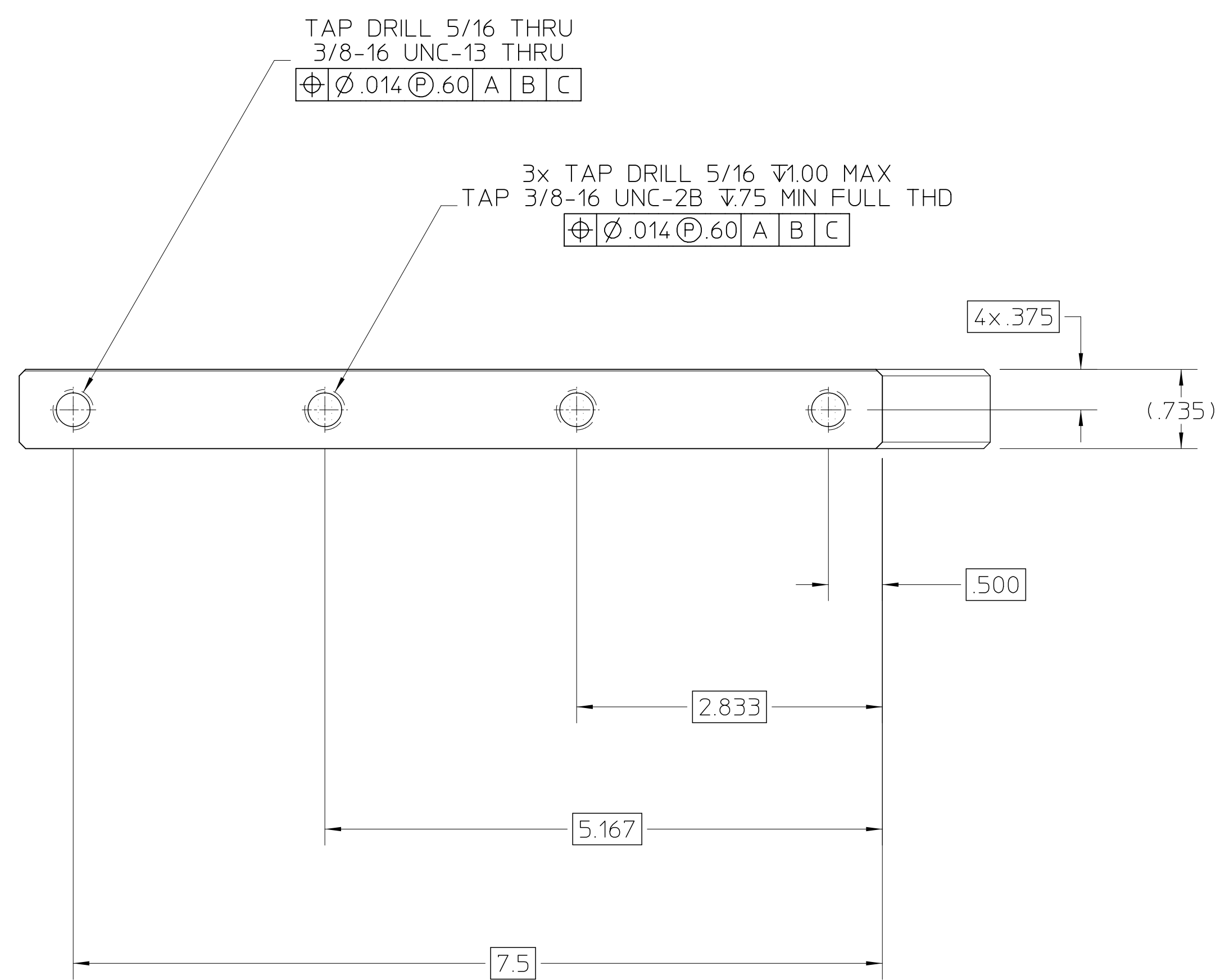
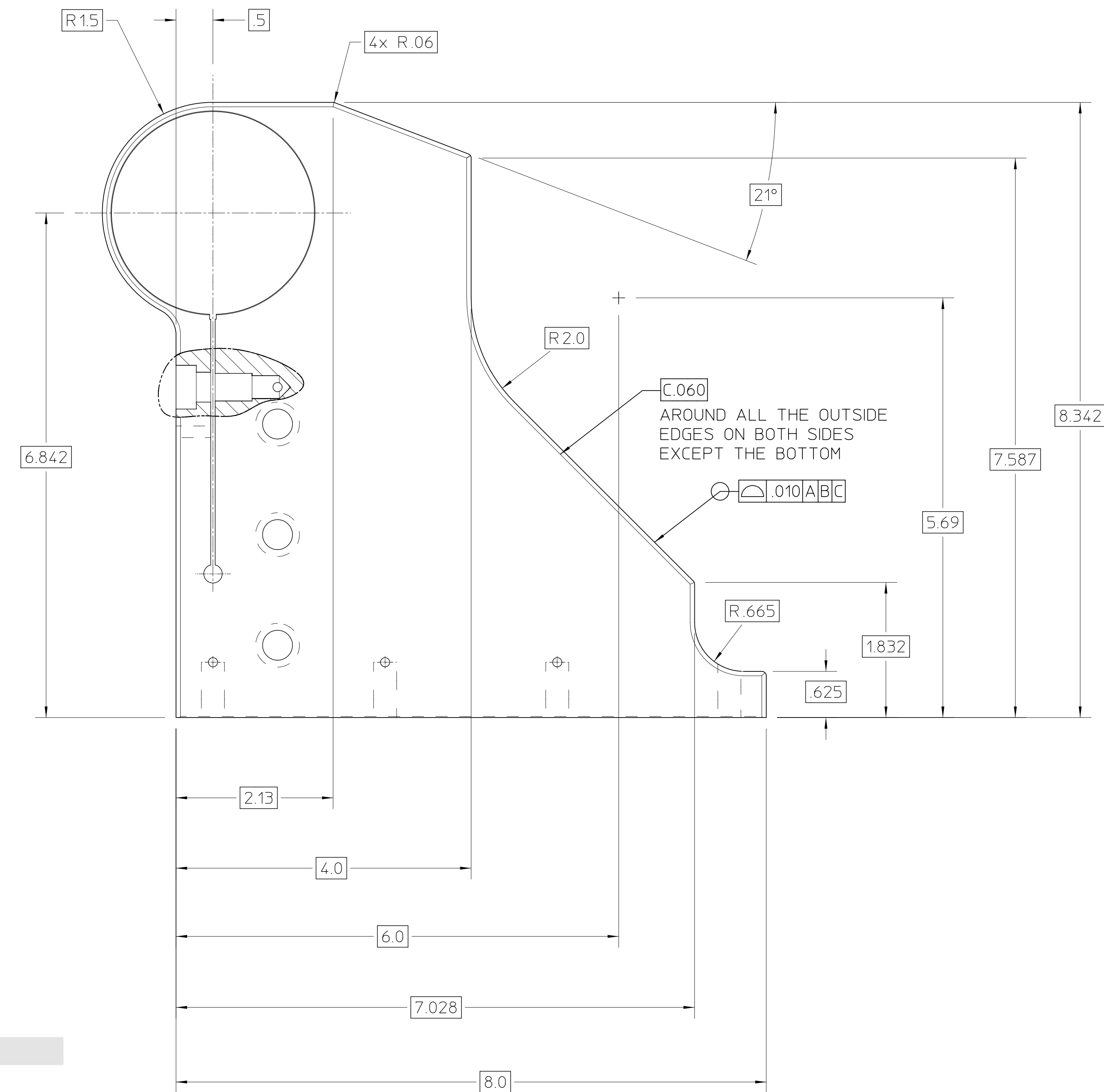
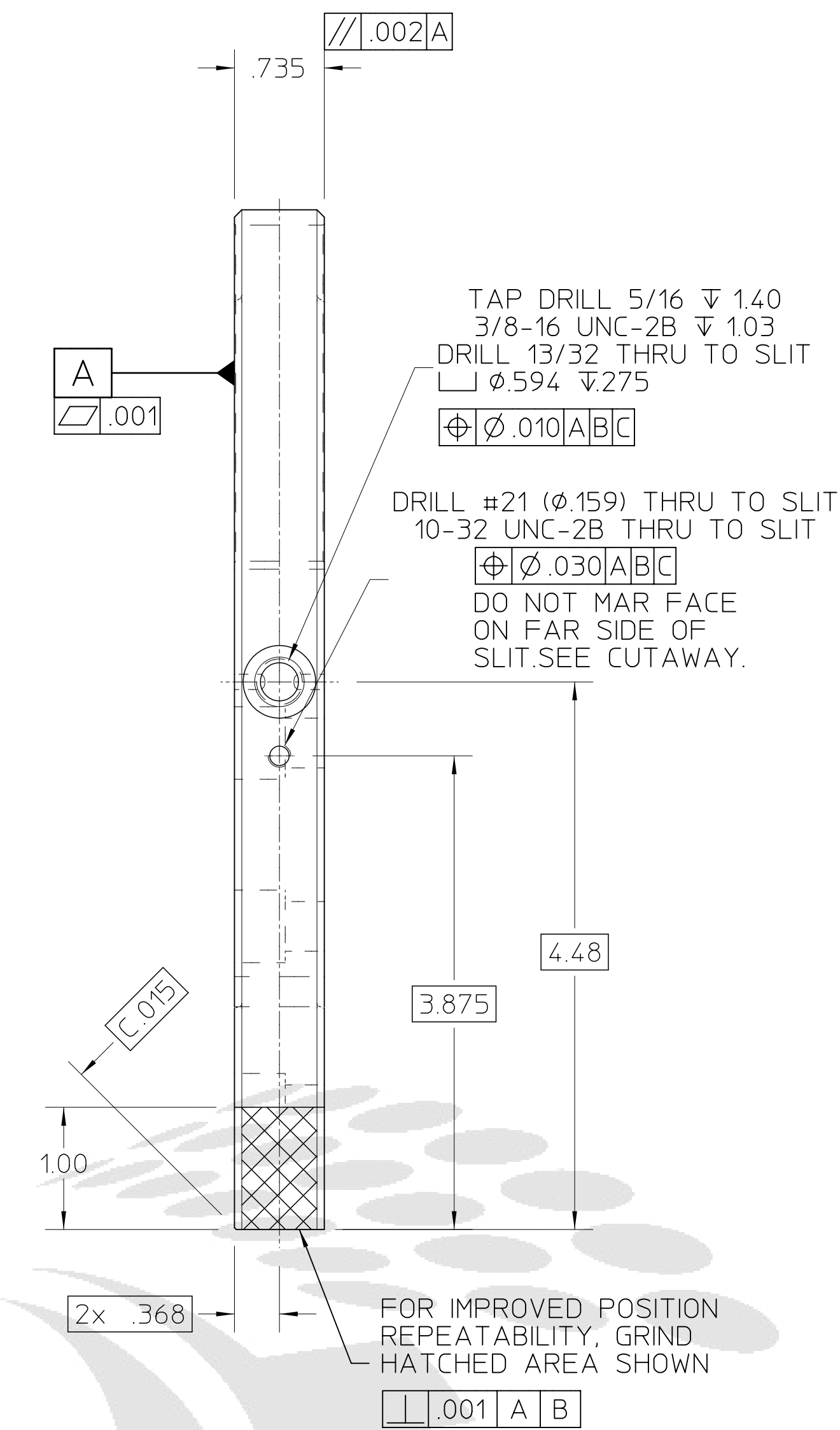
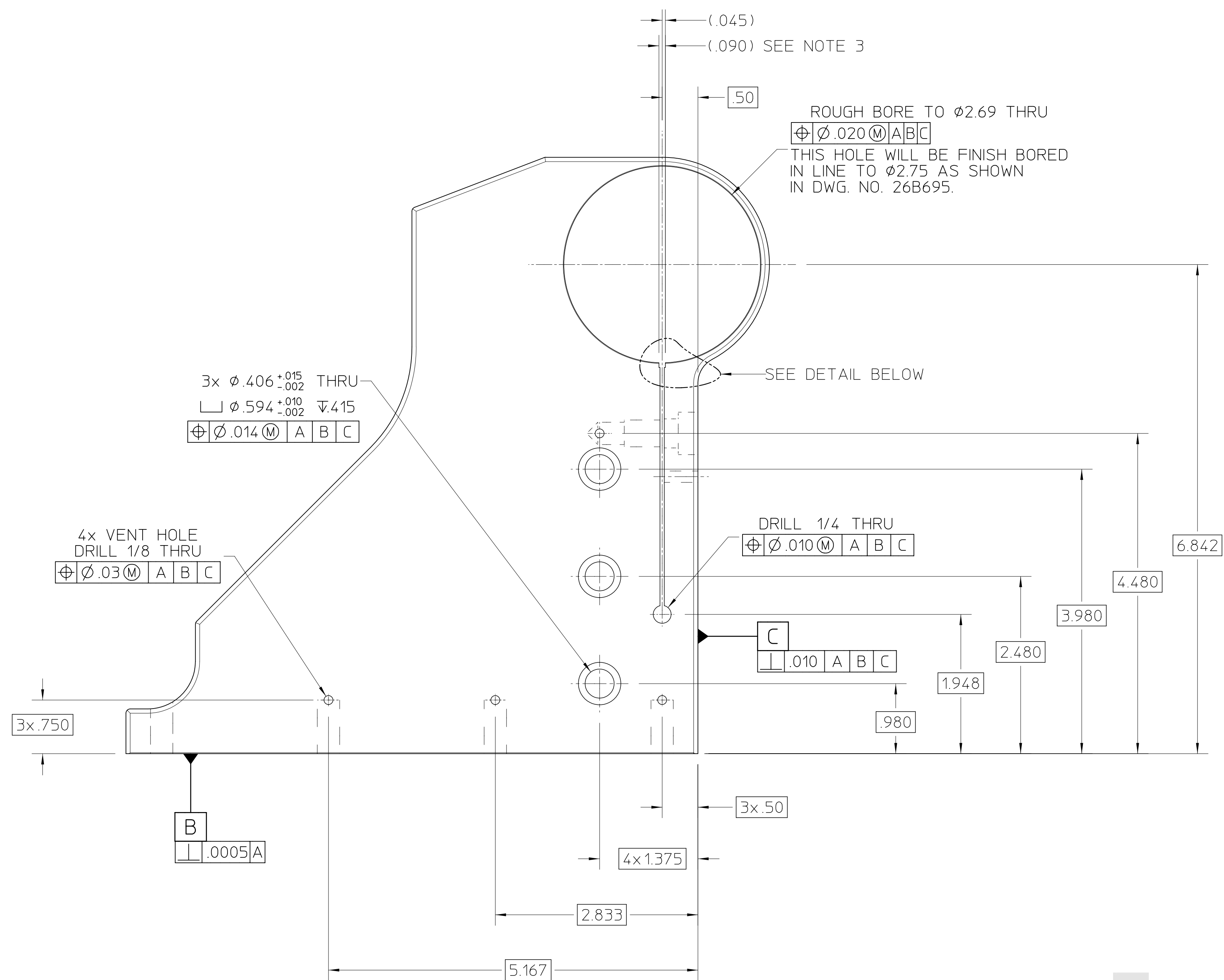




DETAIL
SCALE 4/1

NOTES- UNLESS OTHERWISE SPECIFIED:

1. DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994. ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS ARE SHOWN IN PARETHESES. NOT ALL HIDDEN LINES ARE SHOWN.
2. THIS IS AN ULTRA-HIGH VACUUM (UHV) PART AND REQUIRES SPECIAL ATTENTION TO AVOID UHV CONTAMINATION. READ LBNL SPECIFICATION M20013 BEFORE PERFORMING ANY FABRICATION.
3. PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT AND MAINTAIN CLEANLINESS DURING SHIPMENT AND STORAGE. TAKE CARE NOT TO DING, SCRATCH, DENT, OR OTHERWISE MARK ANY ANY MACHINED SURFACE.
4. THE ϕ 2.44 HOLE WILL BE LINE BORED TO FINISHED DIAMETER AND THE .060 WIDE SLOT WILL BE EXTENDED INTO THAT HOLE AFTER THE BORING OPERATION. SEE FINAL MACHING DWG. NO. 26B695.
