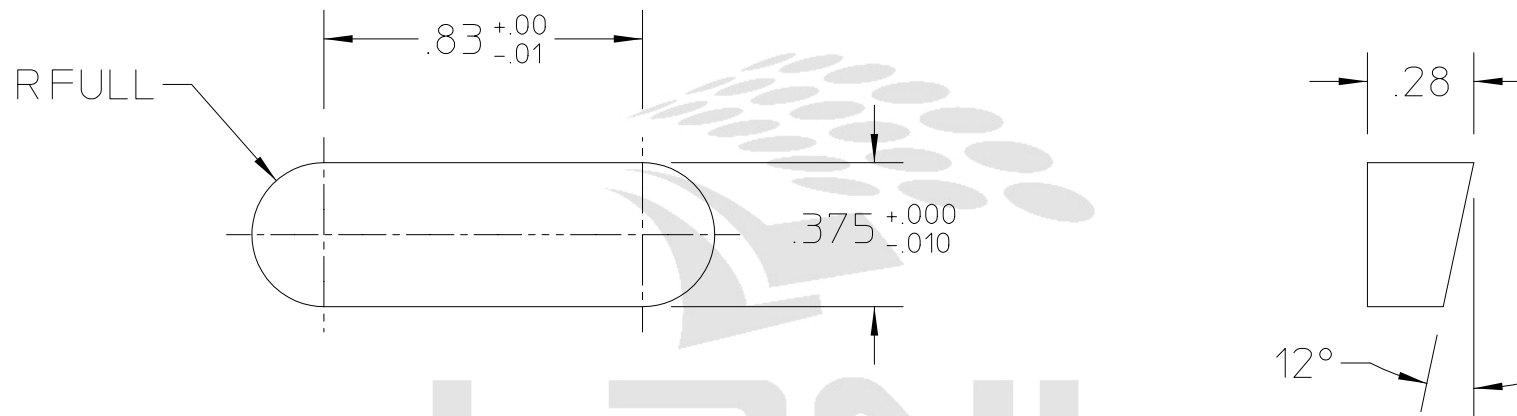




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Document Control Center

MAT 2:		NOTES:	
MAT 1: ,SST TYPE 304		NOTES:	
PROJECT NAME:		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA	
UNIQUE NUMBER: AL-0013-1682		ALS - INSERTION DEVICE BEAMLINES	
SCALE: 2 : 1		BL 4.0.2 - MONOCHROMATOR	
THIRD ANGLE PROJECTION		GRATING COOLING, MANIFOLD CAP	
SHEET 1 OF 1		SIZE: A	DWG NO: 26B726
REV A		REV A	

PROJECT NAME:		Advanced Light Source	
UNIQUE NUMBER: AL-0013-1682		CATEGORY CODE:	
SCALE: 2 : 1		AL 4045	
THIRD ANGLE PROJECTION		TOLERANCES	
DO NOT SCALE PRINT		X ± .XX ± .02 .XXX ± .005	
FRACTIONS: ± - / - -		ANGLES: ± 0.5° / INCH	
MACH. SURFS.: 125 ✓ OR BETTER			

REV	AUTHOR	APPROVER	DATE	CHANGES
	wingert	wingert	04-07-05	INITIAL
UNLESS OTHERWISE SPECIFIED				
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2				
BREAK EDGES .016 MAX. ON MACHINED WORK				
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE				