

					MAT 2: ,		NOTES:	
					MAT 1: , STAINLESS STEEL 304		NOTES:	
					UNLESS OTHERWISE SPECIFIED		PROJECT NAME:	
					TOLERANCES		Advanced Light Source	
					X ± . - . XX ± . - . XXX ± . 020		ERNEST ORLANDO LAWRENCE	
					FRACTIONS: ± - / - -		BERKELEY NATIONAL LABORATORY	
					ANGLES: ± - . - ° / INCH		UNIVERSITY OF CALIFORNIA	
					MACH. SURFS.: 63 ✓ OR BETTER		UNIQUE NUMBER: AL-0002-7093	
					REF: ASME Y14.5M-1994, THREADS ARE CLASS 2		ALS - INSERTION DEVICE BEAMLINES	
					BREAK EDGES .016 MAX. ON MACHINED WORK		DO NOT SCALE PRINT	
					REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		CATEGORY CODE:	
A	patton	patton	12-19-20	INITIAL REVISION			SCALE: 2 : 1	
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION			AL 4153	
							THIRD ANGLE PROJECTION	
							SHEET 1 OF 1	
							SIZE: B	
							DWG NO: 26B156	
							REV A	

NOTES; UNLESS OTHERWISE SPECIFIED

- DIMENSIONING & TOLERANCING PER ASME Y14.5M - 1994. ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS ARE SHOWN IN PARENTHESES. NOT ALL HIDDEN LINES ARE SHOWN.
- SURFACE TREATMENT; THIS IS A UHV PART, CLEAN AND HANDLE PER LBL SPECIFICATION 3M775B.

