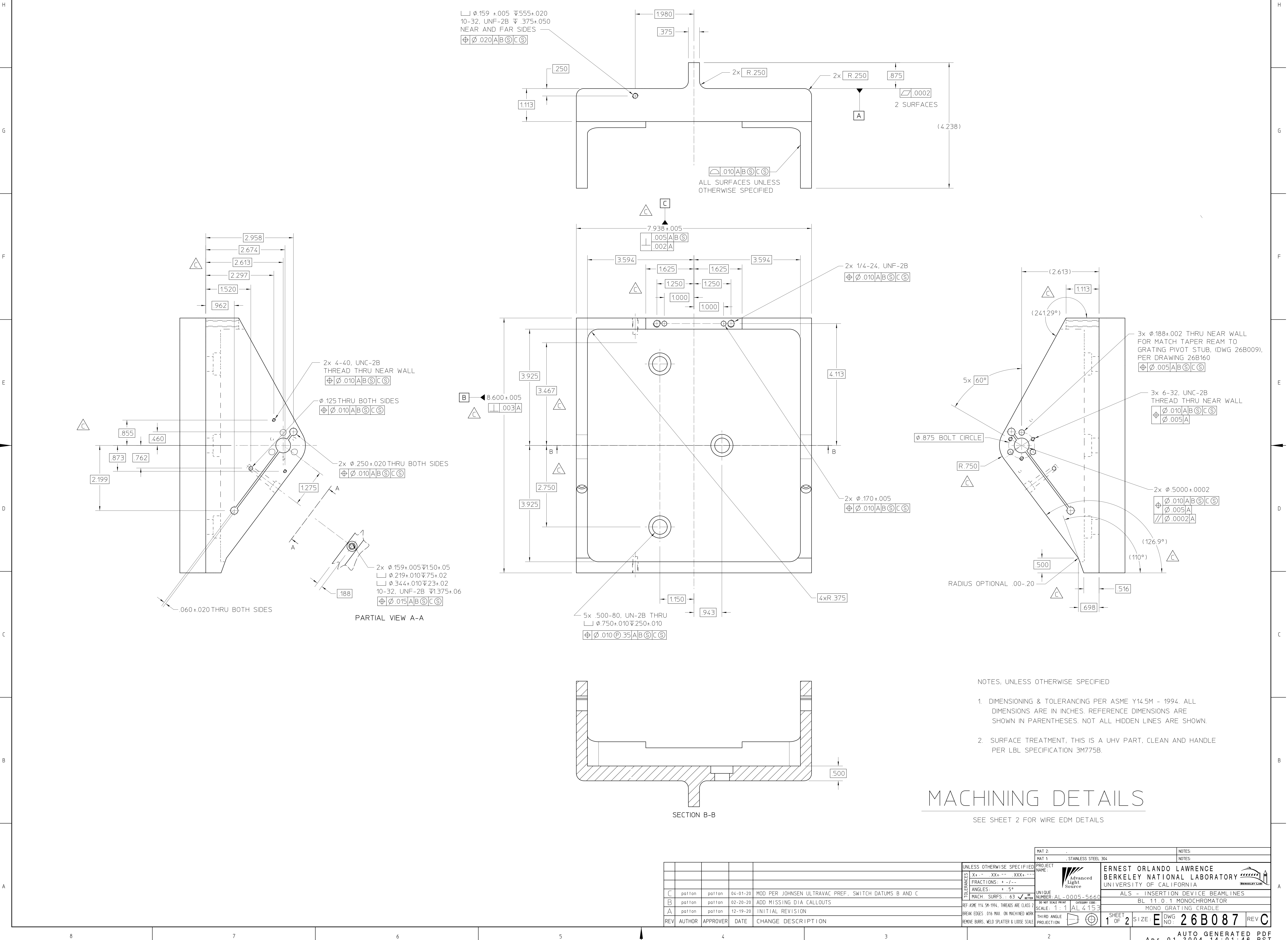
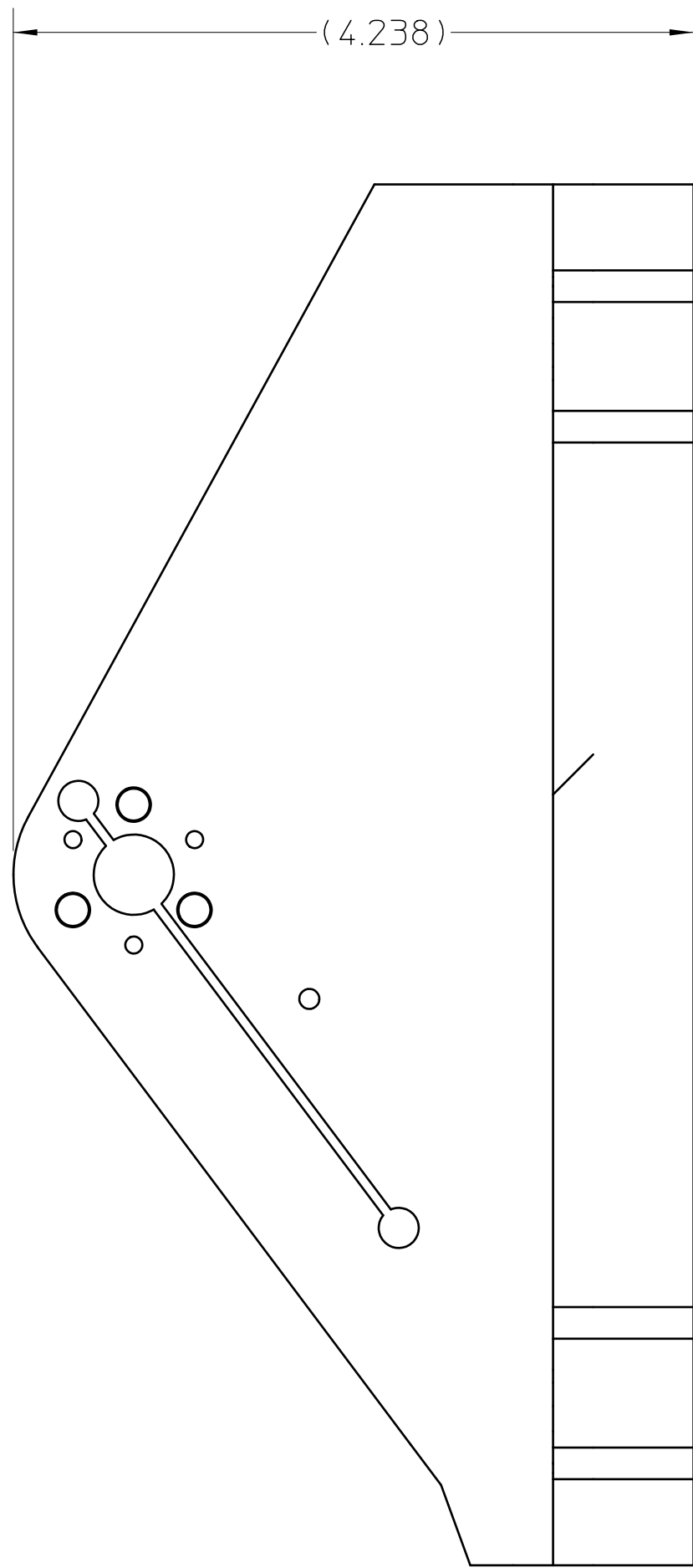
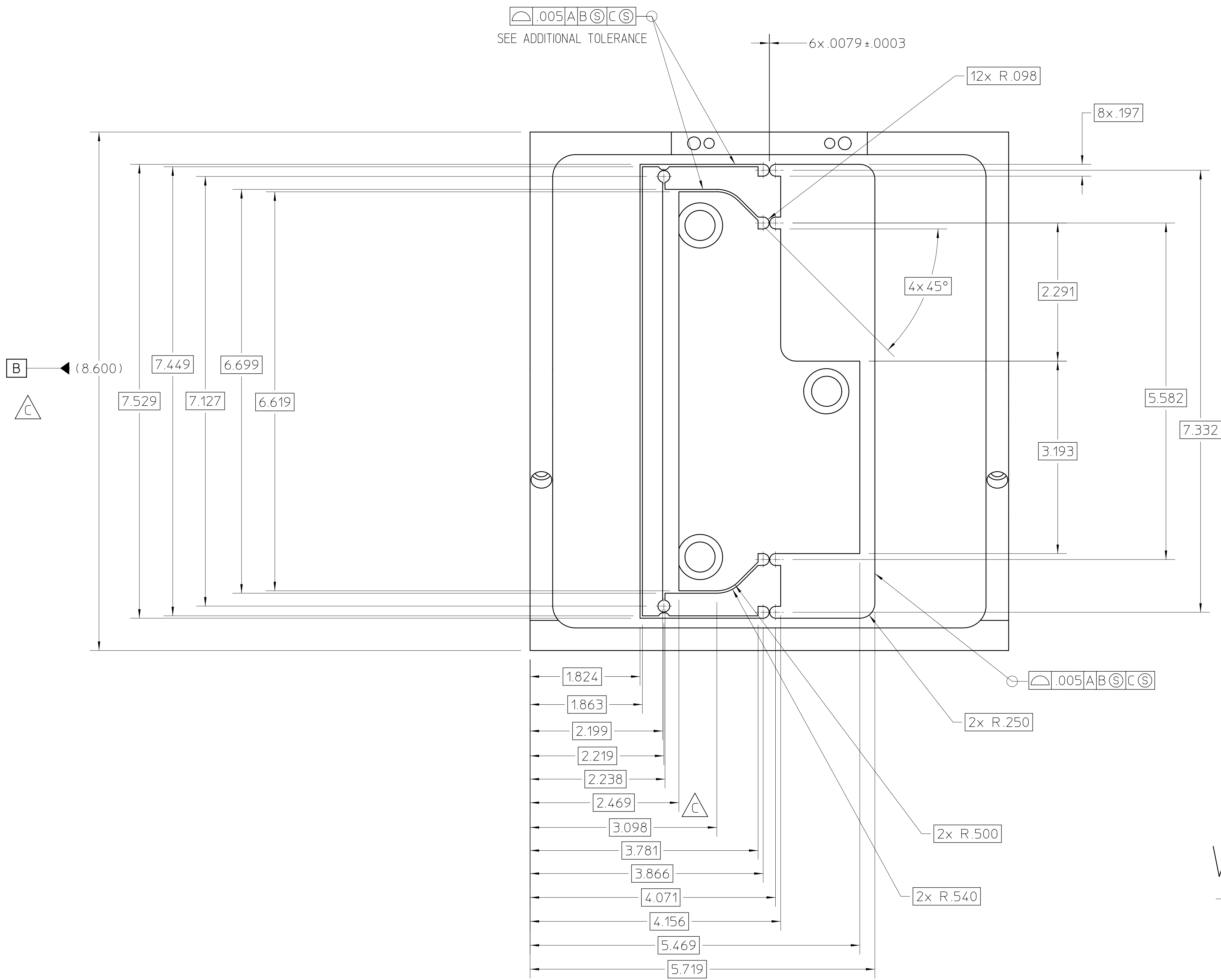
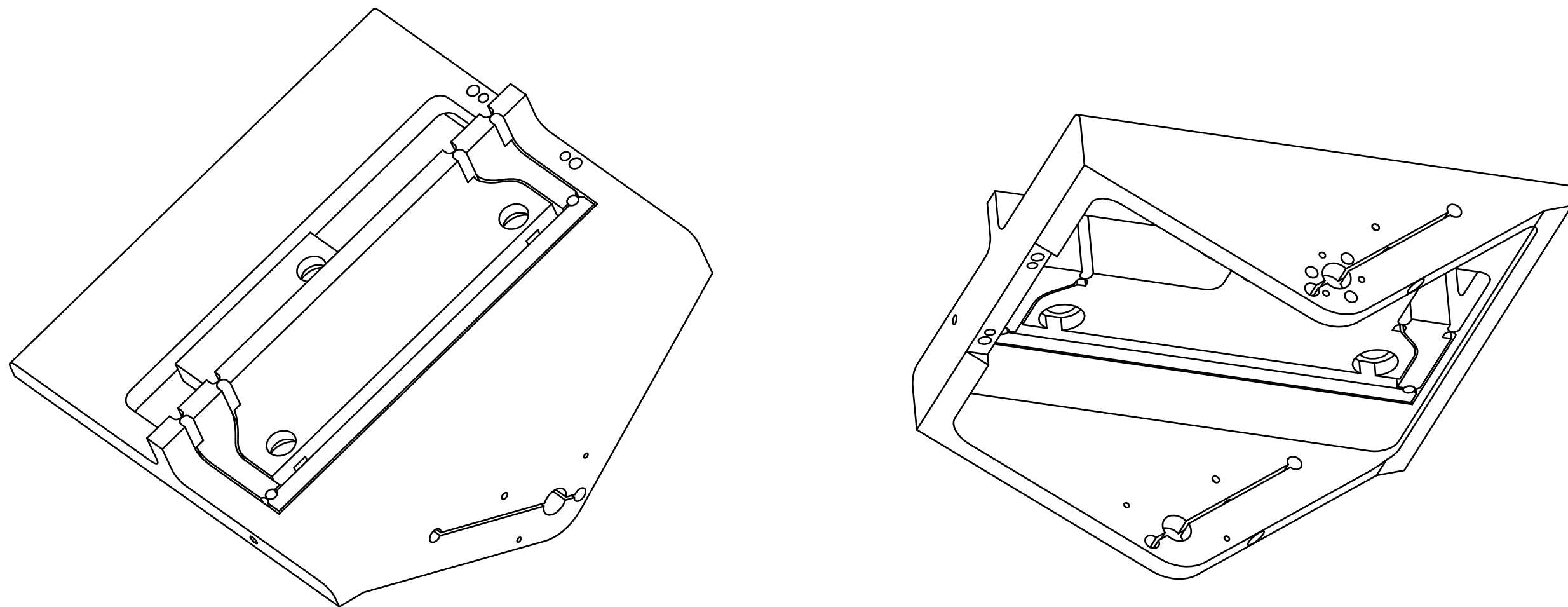
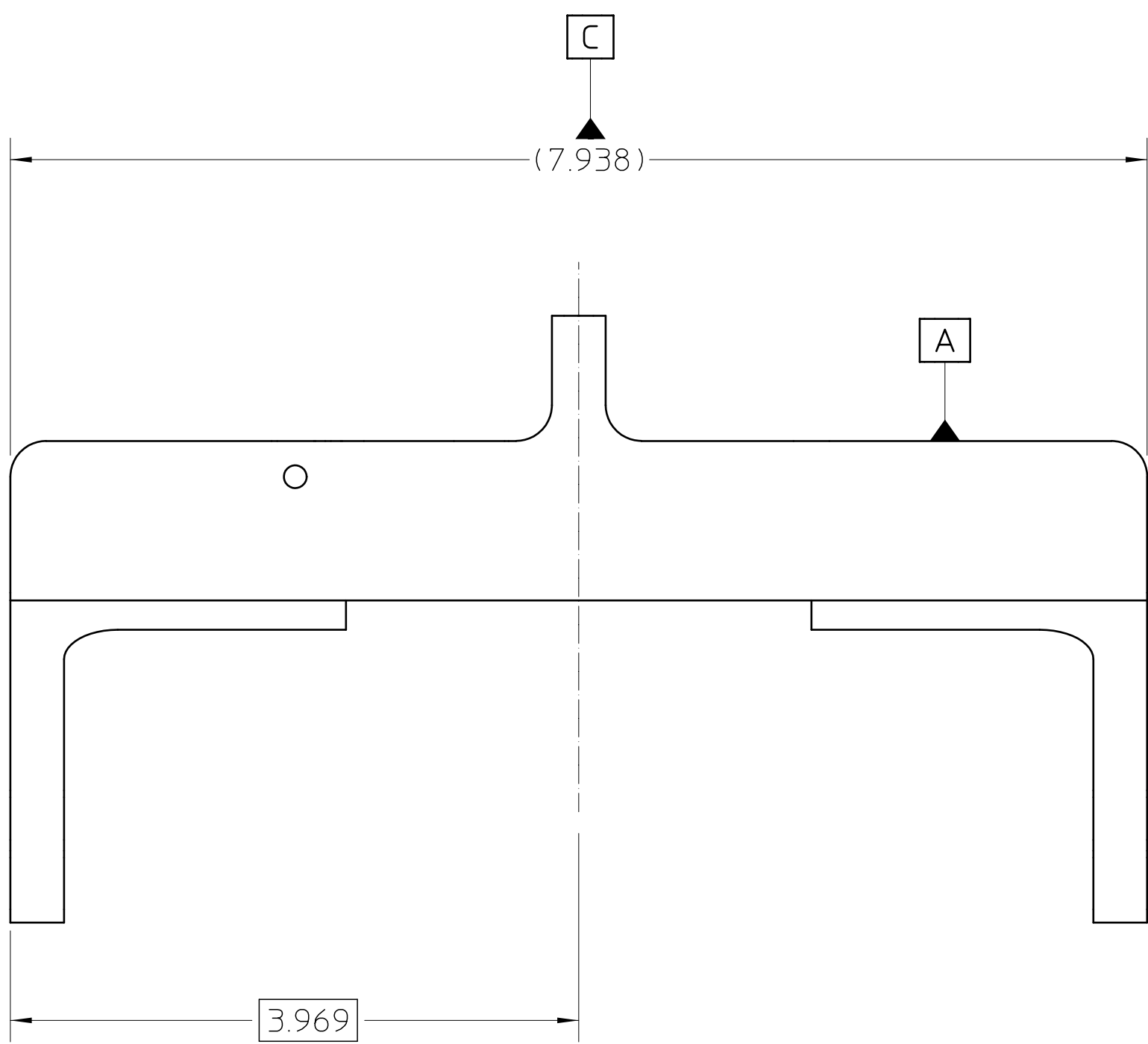






WIRE EDM DETAILS

- NOTES, UNLESS OTHERWISE SPECIFIED
- DIMENSIONING & TOLERANCING PER ASME Y14.5M - 1994. ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS ARE SHOWN IN PARENTHESES. NOT ALL HIDDEN LINES ARE SHOWN.
 - SURFACE TREATMENT, THIS IS A UHV PART, CLEAN AND HANDLE PER LBL SPECIFICATION 3M775B.

				UNLESS OTHERWISE SPECIFIED		PROJECT NAME: ERNEST ORLANDO LAWRENCE	
				FRACTIONS: XX/XX		BERKELEY NATIONAL LABORATORY	
				ANGLES: 5°		UNIVERSITY OF CALIFORNIA	
				MACH. SURFS: 63		ALS - INSERTION DEVICE BEAMLINES	
				REF: ASME Y14.5M-1994, THREADS ARE CLASS 3		BL 11.0.1 MONOCHROMATOR	
				BREAK EDGES .016 MAX. ON MACHINED WORK		MONO GRATING CRADLE	
				REMOVE BURRS, WELD SPATTER & LOOSE SCALE		THIRD ANGLE PROJECTION	
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION		SCALE: 1:1	SIZE: E
C	patton	patton	04-01-20	MOD PER JOHNSON ULTRAVAC PREF. SWITCH DATUMS B AND C		2 OF 2	NO. 26B087
B	patton	patton	02-20-20	ADD MISSING DIA CALLOUTS			
A	patton	patton	12-19-20	INITIAL REVISION			