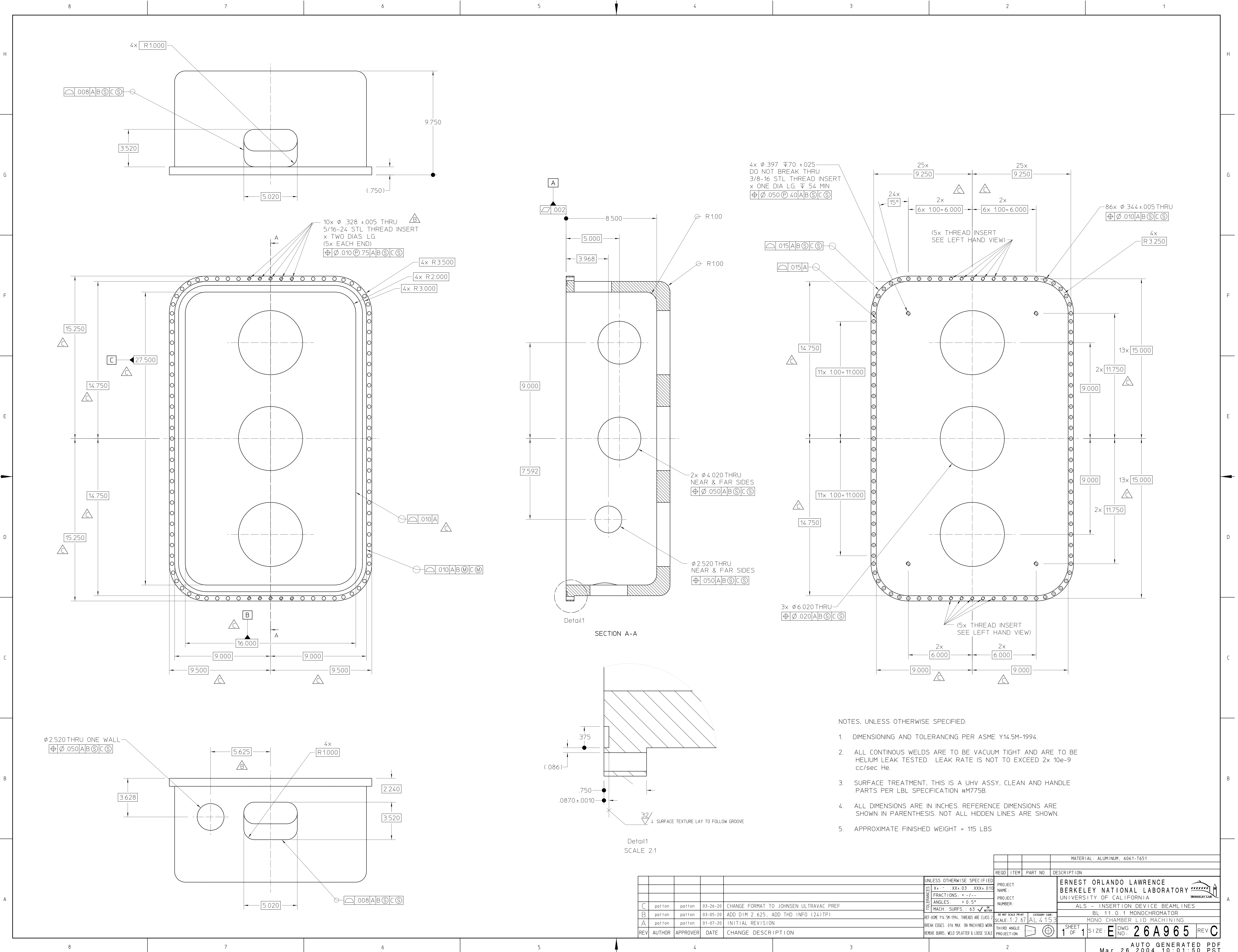
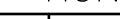




- NOTES, UNLESS OTHERWISE SPECIFIED:
- DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
 - ALL CONTINUOUS WELDS ARE TO BE VACUUM TIGHT AND ARE TO BE HELIUM LEAK TESTED. LEAK RATE IS NOT TO EXCEED 2x 10e-9 cc/sec He.
 - SURFACE TREATMENT, THIS IS A UHV ASSY, CLEAN AND HANDLE PARTS PER LBL SPECIFICATION #M775B.
 - ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS ARE SHOWN IN PARENTHESIS. NOT ALL HIDDEN LINES ARE SHOWN.
 - APPROXIMATE FINISHED WEIGHT = 115 LBS

					UNLESS OTHERWISE SPECIFIED					PROJECT NAME: PROJECT NUMBER: PROJECT NUMBER: THIRD ANGLE PROJECTION		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA ALS - INSERTION DEVICE BEAMLINES BL 11.0.1 MONOCHROMATOR MONO CHAMBER LTD MACHINING				 	
C B A	patton	patton	03-26-20	CHANGE FORMAT TO JOHNSON ULTRAVAC PREF	X + - XX + 03 XXX + 010 FRACTIONS: + - / - ANGLES: + 0 5 0					DO NOT SCALE PRINT SCALE: 1:2.67		CATEGORY CODE AL 4.15.3		SHEET NO. 1 SIZE: E DWG NO. 26A965 REV C			
	patton	patton	03-05-20	ADD DIM 2.625, ADD THD INFO (24)TP1	MACH SURF'S 0.3												
	patton	patton	01-07-20	INITIAL REVISION	REF: ASME Y14.5M-1994, THREADS ARE CLASS 3 BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPATTER & LOOSE SCALE												
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION													