

D

C

B

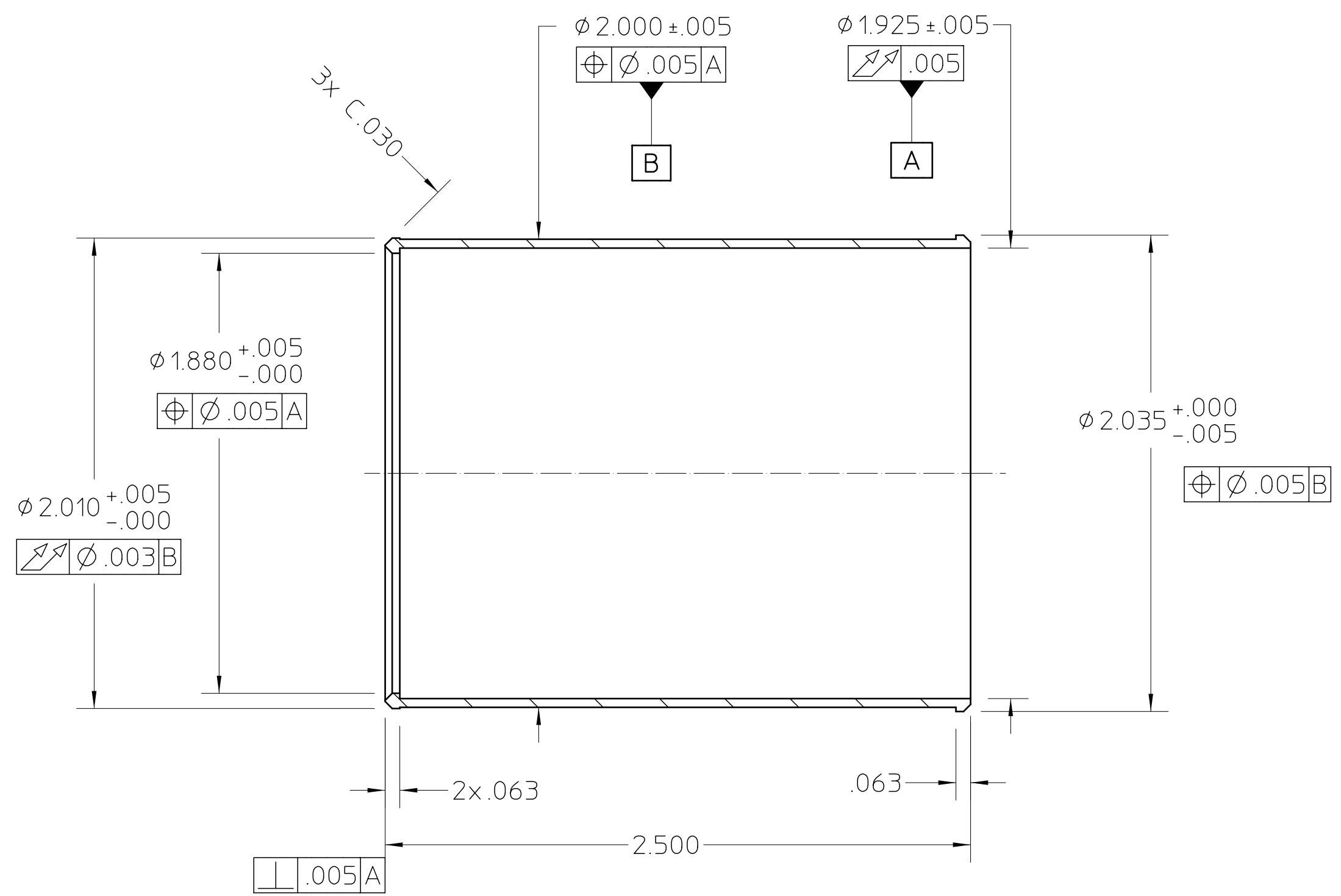
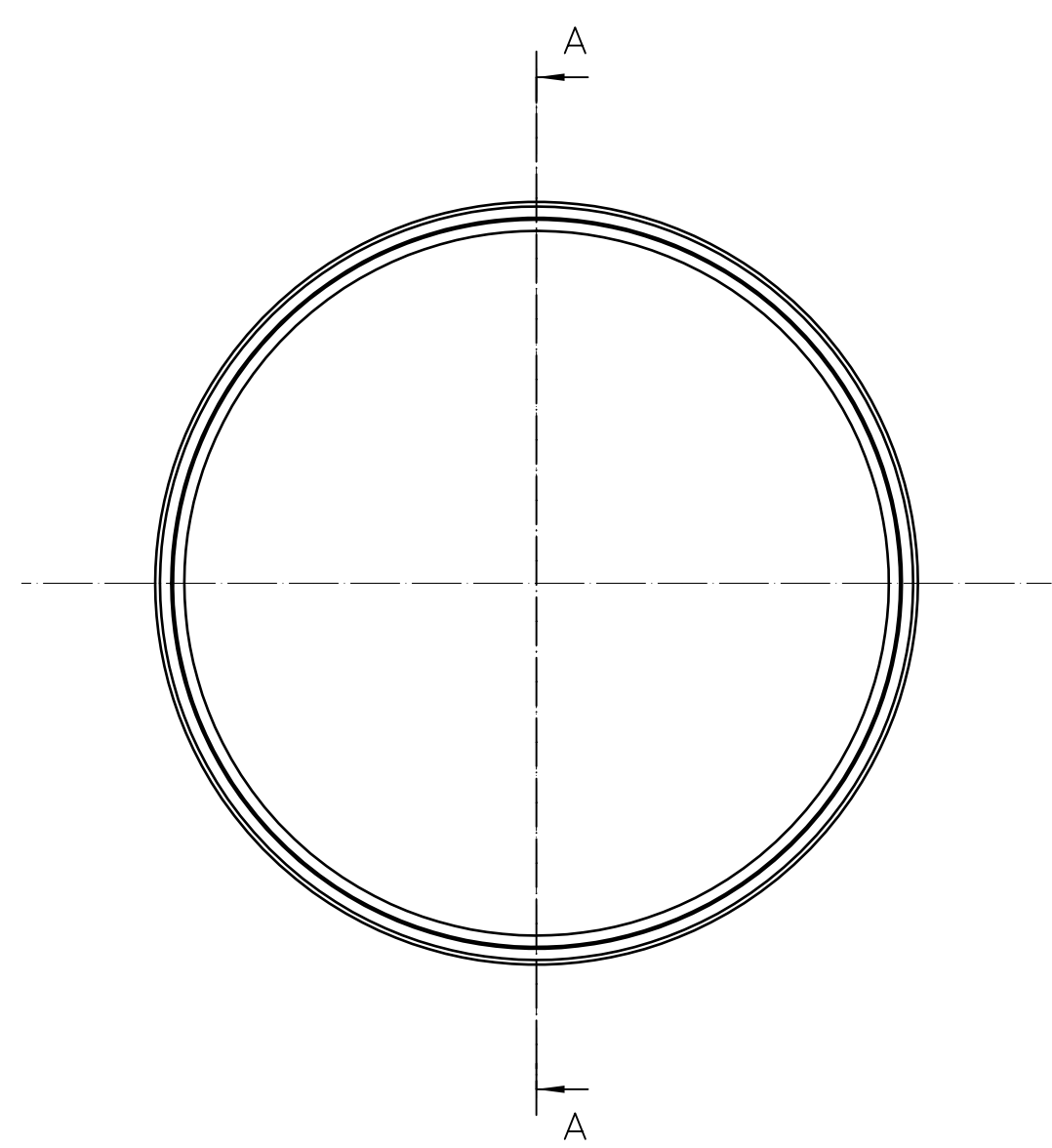
A

D

C

B

A



SECTION A-A

NOTES, UNLESS OTHERWISE SPECIFIED

- 1. DIMENSIONING & TOLERANCING PER ASME Y14.5M - 1994. ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS ARE SHOWN IN PARENTHESES. NOT ALL HIDDEN LINES ARE SHOWN.

					MAT 2: ,		NOTES:	
					MAT 1: , POLYCARBONATE, CLEAR		NOTES:	
					Advanced Light Source		PROJECT NAME:	
							ERNEST ORLANDO LAWRENCE	
							BERKELEY NATIONAL LABORATORY	
							UNIVERSITY OF CALIFORNIA	
					UNIQUE NUMBER: AL-0002-7205		ALS - INSERTION DEVICE BEAMLINES	
					DO NOT SCALE PRINT		CATEGORY CODE:	
					SCALE: 2 : 1		AL 4 153	
					THIRD ANGLE PROJECTION		SHEET 1 OF 1	
							SIZE: C	
							DWG NO: 26A864	
							REV B	

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
B	patton	patton	04-01-20	MOD PER JOHNSEN ULTRAVAC PREF
A	patton	patton	12-19-20	INITIAL REVISION

UNLESS OTHERWISE SPECIFIED				
TOLERANCES	.X ± .-	.XX ± .- -	.XXX ± .010	
	FRACTIONS: ± - / - -			
	ANGLES: ± 1/2°			
	MACH. SURFS.: 16	✓ OR BETTER		
	REF: ASME Y14.5M-1994, THREADS ARE CLASS 2			
	BREAK EDGES .016 MAX. ON MACHINED WORK			
	REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			