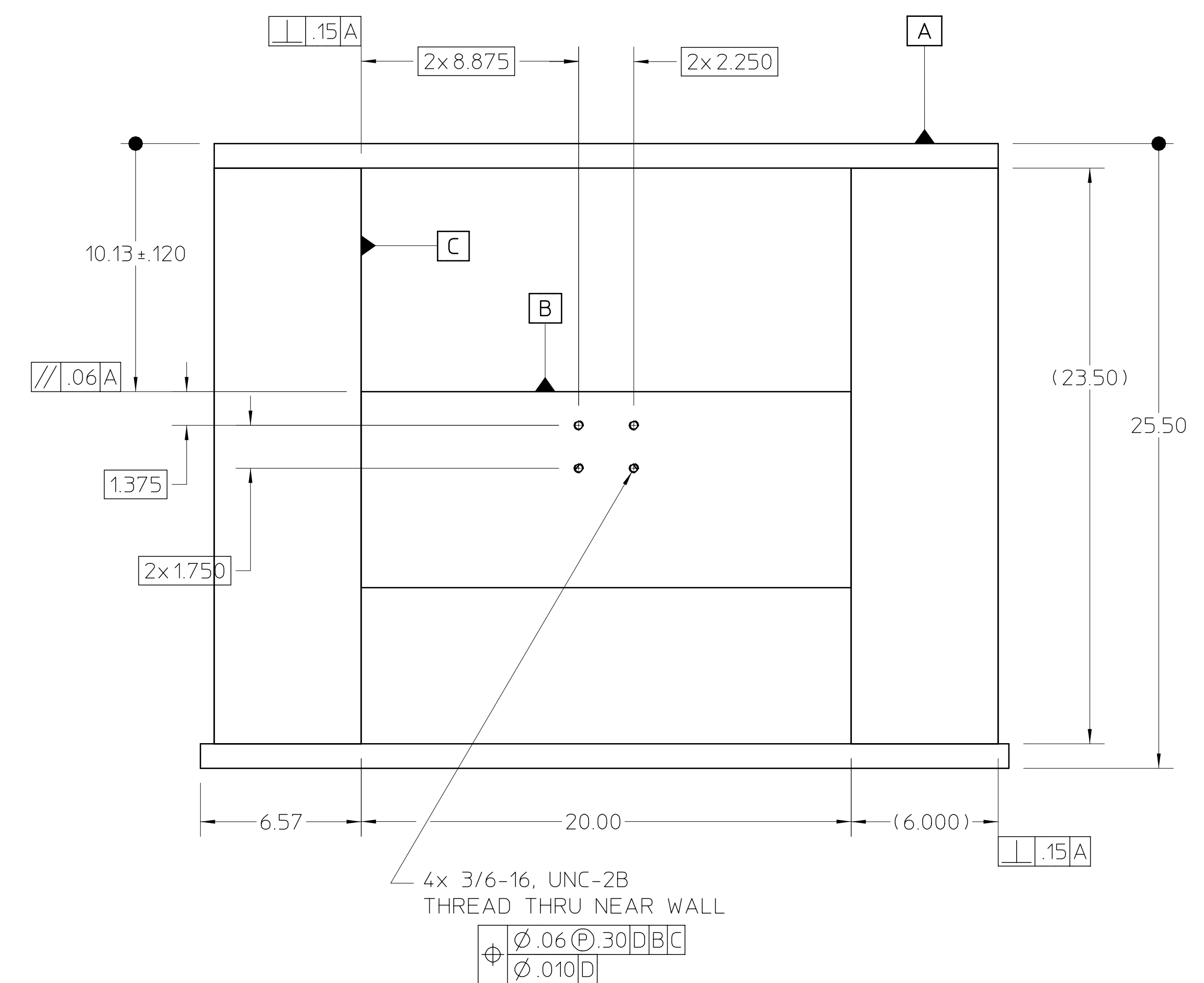
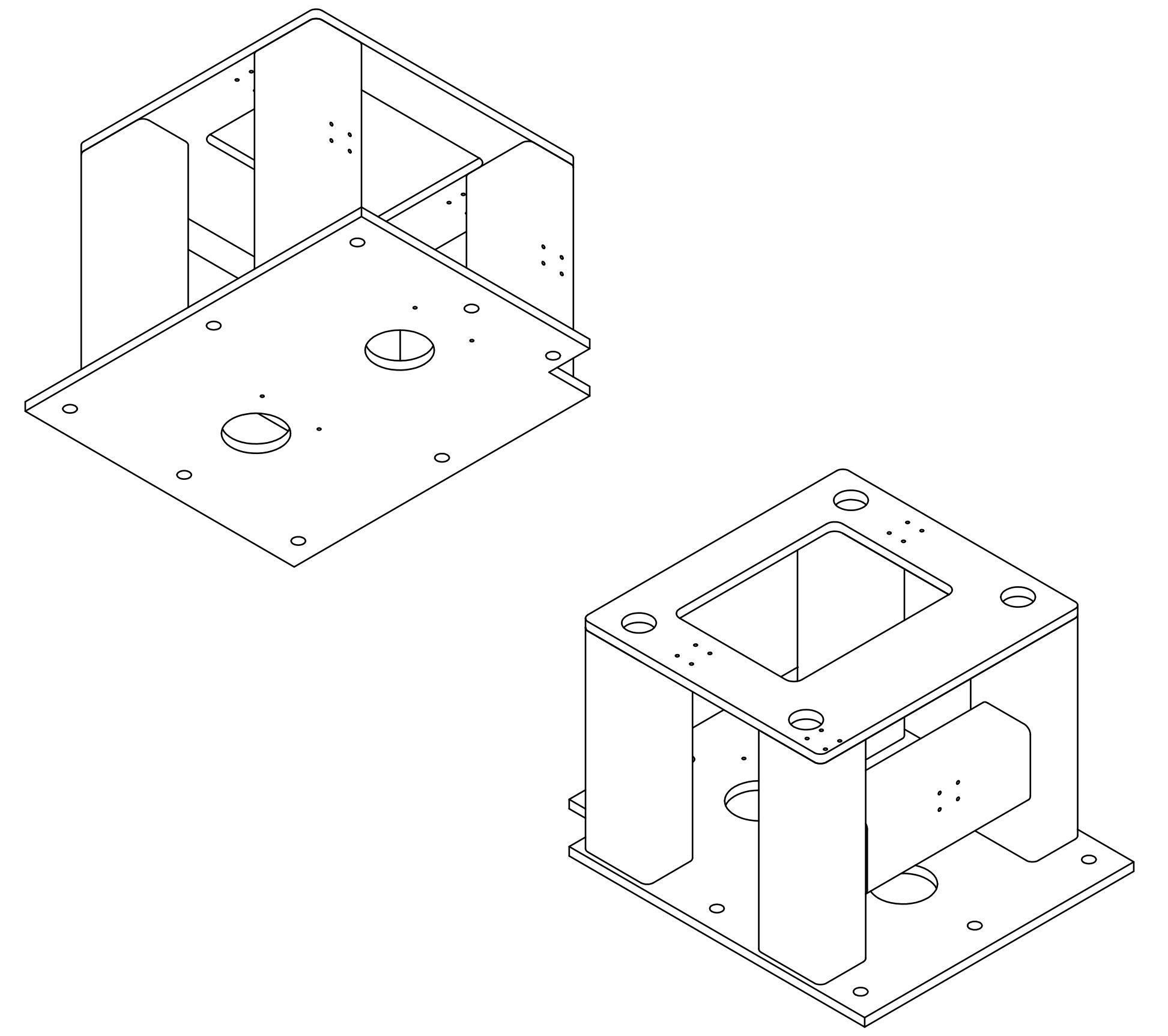




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|-----|--|---|--|---------|--|------------|--|------|--|--|--|-------------|--|-------------|--|------------|--|---|--|---|--|--|--|--|--|--|--|--|--|---|--|--|--|
| | | | | | | | | | | UNLESS OTHERWISE SPECIFIED | | | | SHOP ORDERS | | | | LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY | | | | | | | | | | | | | | | |
| | | | | | | | | | | X + 25 | | FRACTION | | ACCT. NO. | | SERIAL NO. | | ALS - INSERTION DEVICE BEAMLINES | | | | | | | | | | | | | | | |
| | | | | | | | | | | XX + .06 | | ANGLES + 1° | | DATE ISSD | | DATE RECD | | NO RECD | | BL 11.0.1 MONOCHROMATOR | | | | | | | | | | | | | |
| | | | | | | | | | | XXX + . | | FINISH 125 | | DELIVER TO | | USE METH | | NOTES | | STAND BASE WELDMENT | | | | | | | | | | | | | |
| | | | | | | | | | | THREADES ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADES 30°
CUT 1.5 PITCH HUB RELIEF WITH HAND MESH TOOL
ON MACHINING CUT THREADES
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS W/ SHAPER & LOOSE SCRAPE
REFERENCES: ANSI Y14.5 & B46.1 | | | | | | | | | | SURFACE TREATMENT
DOW TYPE
BY: pallon
DATE: 05-02-2004
DOW TYPE
BY: pallon
DATE: 01-07-2004
DOW TYPE
BY: pallon
DATE: 01-07-2004 | | | | | | | | | | PATENT CLEARANCE
ASSEMBLY
SHOWING SCALE
1:4
DOW NO. AL4153
DOW SIZE
26A6626
REV
B | | | |
| B | | ADD NOTCH TO BASE FOR NESTING CLEARANCE | | pallon | | 02-20-2004 | | N/A | | pallon | | 02-20-2004 | | | | | | | | | | | | | | | | | | | | | |
| REV | | ZONE | | CHANGES | | DWG BY | | DATE | | CHK BY | | DATE | | APP BY | | DATE | | | | | | | | | | | | | | | | | |
| | | 4 | | | | | | | | 3 | | | | | | 2 | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | 1 | | SHEET 1 OF 1 | | | | | | | | | | | | | | | |