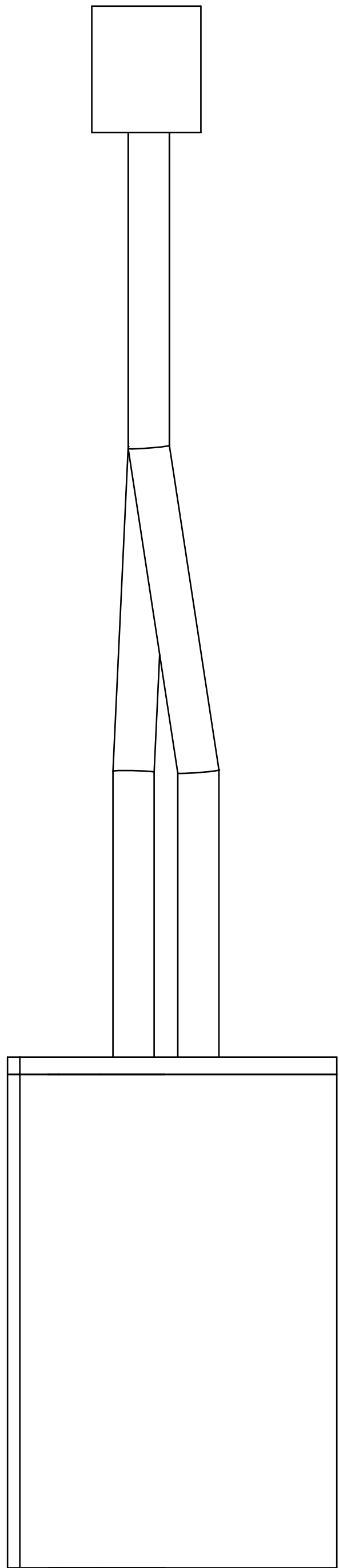
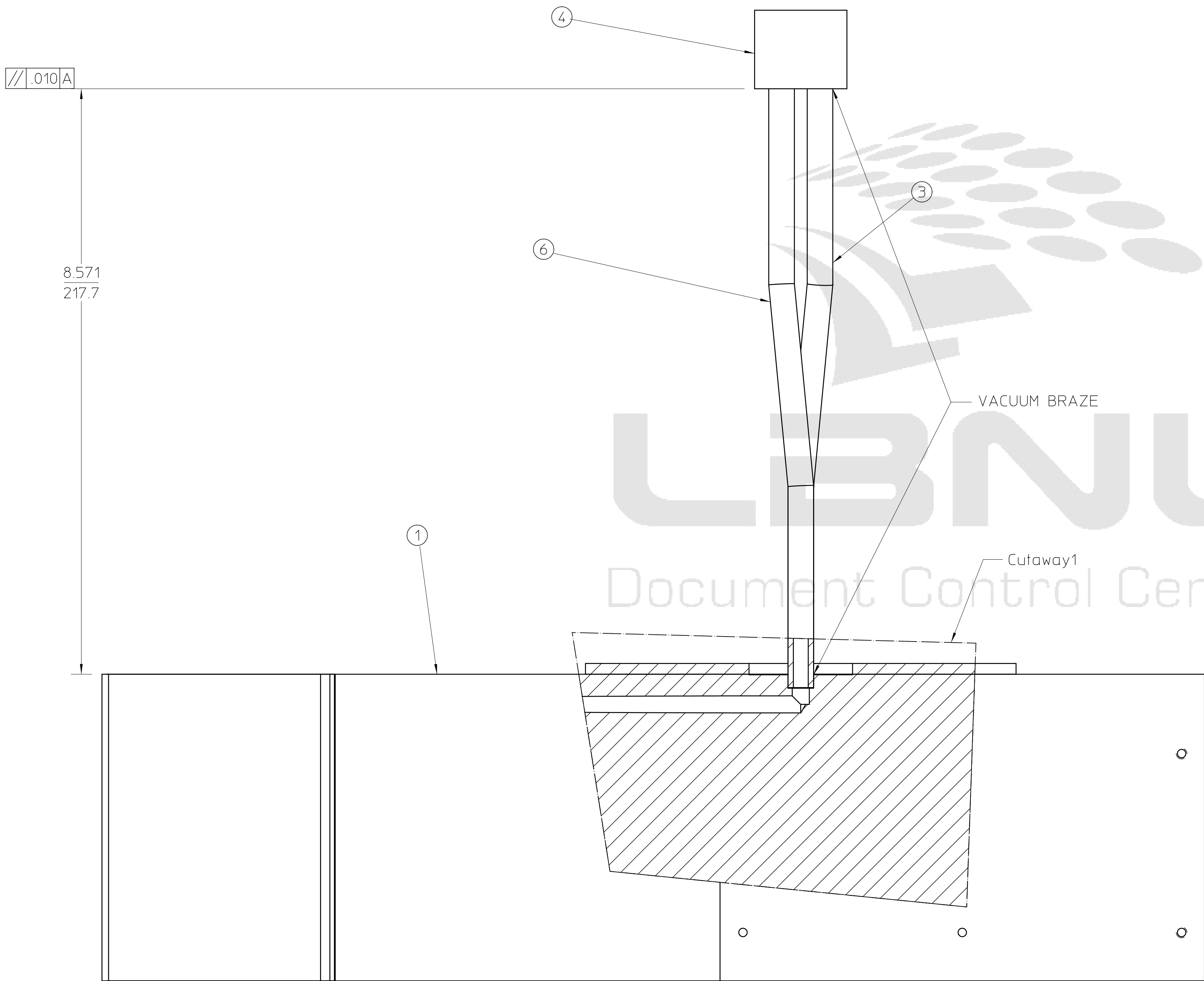
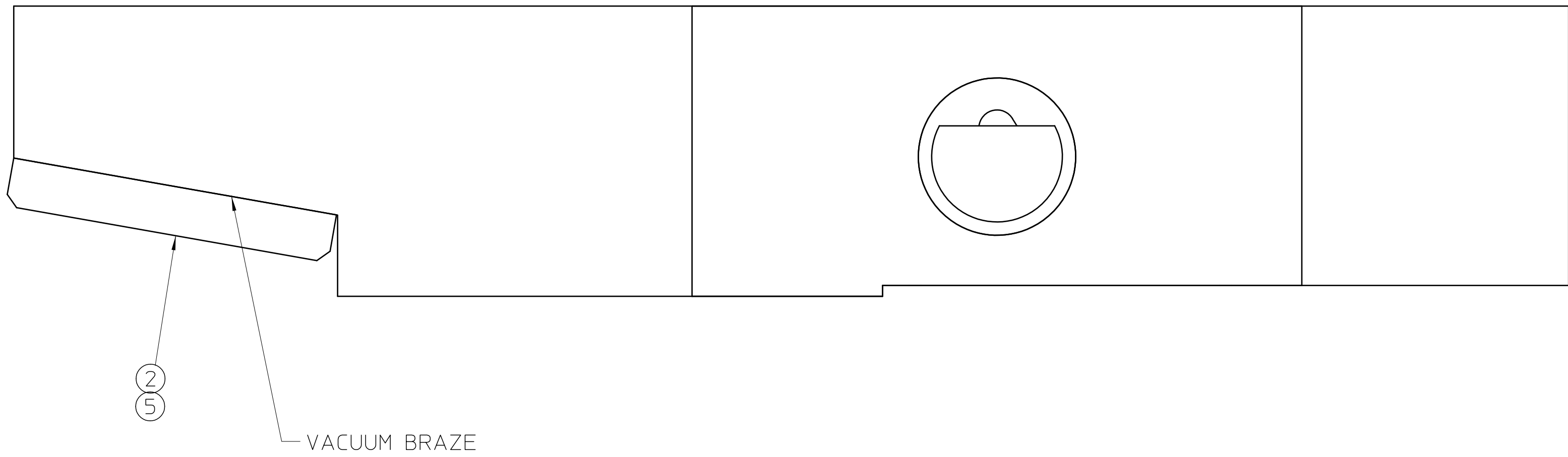


Officially Released to the LBNL Document Control Center
Released: October 7 15th, 2004 DCC Auth Key: EP3NQ054C9

NOTES,UNLESS OTHERWISE SPECIFIED:

1. THIS IS A ULTRA HIGH VACUUM COMPONENT AND REQUIRES SPECIAL ATTENTION TO AVOID CONTAMINATION. REFER TO LBNL ENGINEERING SPECIFICATION #M20013. HIGH VACUUM USE CLEANING.
2. TOLERANCES SHOWN IN TITLE BLOCK ARE IN INCHES.
3. BRAZING TO BE CONDUCTED IN A VACUUM FURNACE. REFER TO LBNL ENGINEERING SPECIFICATION #M7184,MIRROR BRAZING TECHNIQUES.



(UNIQUE ID NO.AL-0011-6044)

				UNLESS OTHERWISE SPECIFIED				PROJECT				ERNEST ORLANDO LAWRENCE			
				X+/- .XX+ .03 .XXX+ .015				NAME:				BERKELEY NATIONAL LABORATORY			
				FRACTIONS: + - / - -				PROJECT				UNIVERSITY OF CALIFORNIA			
				ANGLES: + 1°				NUMBER:				ALS - INSERTION DEVICE BEAMLINES			
				MACH. SURFS.: 63✓ BETTER				SCALE: 1: 1				BL 6.0 FRONT END			
				REF ASME Y14.5M-1994, THREADS ARE CLASS 3				THIRD ANGLE				ABSORBER 2 BRAZEMENT ASSEMBLY -LH			
				BREAK EDGES .016 MAX. ON MACHINED WORK				SHEET				1 OF 1			
				REMOVE BURRS, WELD SPATTER & LOOSE SCALE				SIZE				E			
								DWG NO:				26B614			
								REV				B			