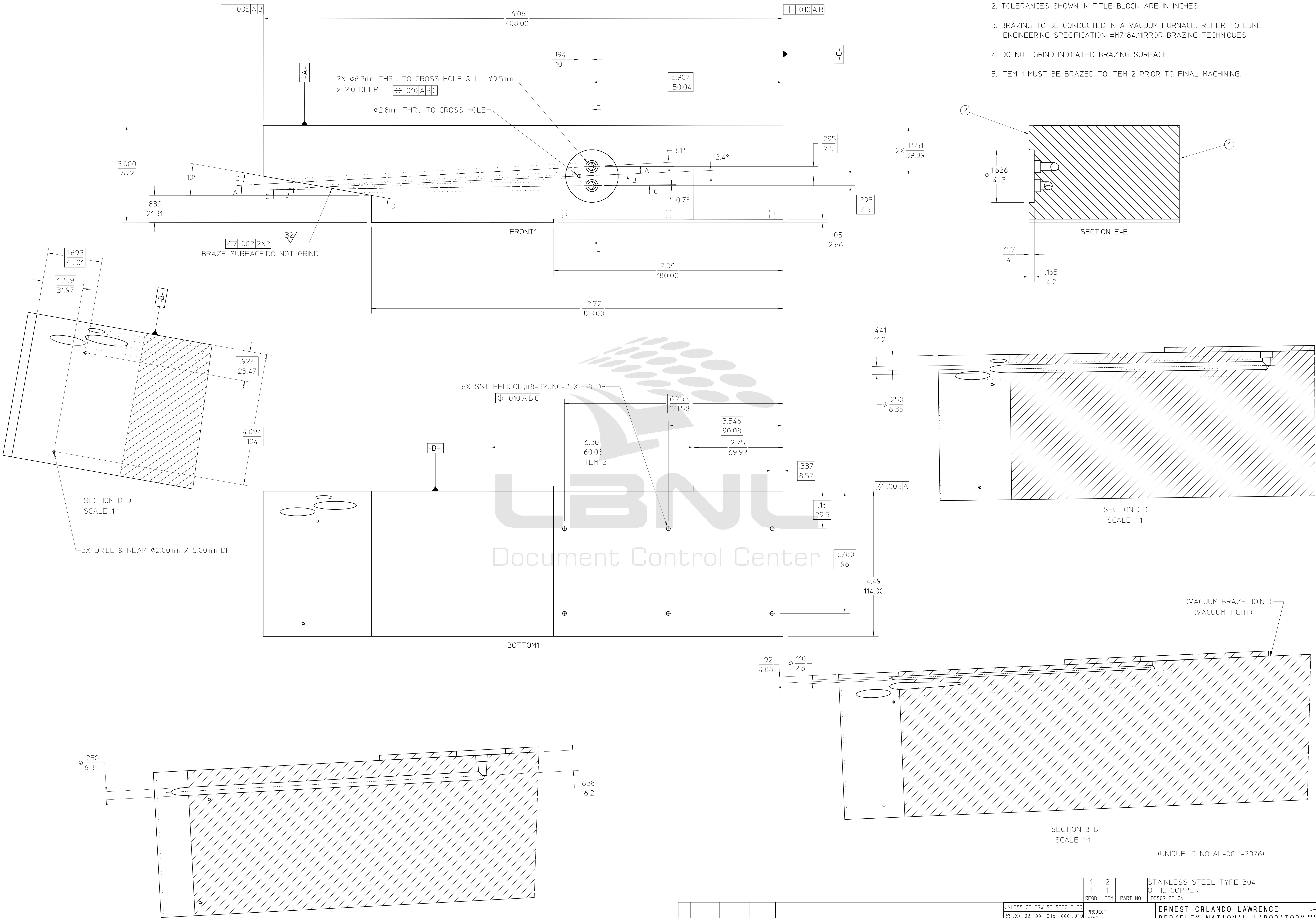


- NOTES:UNLESS OTHERWISE SPECIFIED:
1. THIS IS A ULTRA HIGH VACUUM COMPONENT AND REQUIRES SPECIAL ATTENTION TO AVOID CONTAMINATION. REFER TO LBNL ENGINEERING SPECIFICATION #M20013. HIGH VACUUM USE CLEANING.
 2. TOLERANCES SHOWN IN TITLE BLOCK ARE IN INCHES.
 3. BRAZING TO BE CONDUCTED IN A VACUUM FURNACE. REFER TO LBNL ENGINEERING SPECIFICATION #M7184,MIRROR BRAZING TECHNIQUES.
 4. DO NOT GRIND INDICATED BRAZING SURFACE.
 5. ITEM 1 MUST BE BRAZED TO ITEM 2 PRIOR TO FINAL MACHINING.



				PROJECT		UNLESS OTHERWISE SPECIFIED	
				NAME:		X+.02 XX+.015 .XX+.010	
				PROJECT		FRACTIONS: +/---	
				NUMBER:		ANGLES: +1°	
						MACH. SURFS.: 63✓ BETTER	
				REF: ASME Y14.5M-1994, THREADS ARE CLASS 2		ISO MET SCALE PRINT	
				BREAK EDGES .016 MAX. ON MACHINED WORK		SCALE: 1:1 AL 4 160	
				REMOVE BURRS, WELD SPATTER & LOOSE SCALE		THIRD ANGLE PROJECTION	
				REV		SHEET 1 OF 1	
				AUTHOR		SIZE E	
				APPROVER		DWG NO: 26B585	
				DATE		REV B	
				CHANGE DESCRIPTION			

(UNIQUE ID NO:AL-0011-2076)

1	2	STAINLESS STEEL TYPE 304
1	1	OFHC COPPER
RECD	ITEM	PART NO.
DESCRIPTION		
ERNEST ORLANDO LAWRENCE		
BERKELEY NATIONAL LABORATORY		
UNIVERSITY OF CALIFORNIA		
ALS - INSERTION DEVICE BEAMLINES		
BL 6.0 FRONT END		
ABSORBER 2 SUB-ASSEMBLY LH		
SHEET 1 OF 1		
SIZE E		
DWG NO: 26B585		
REV B		