

D

C

B

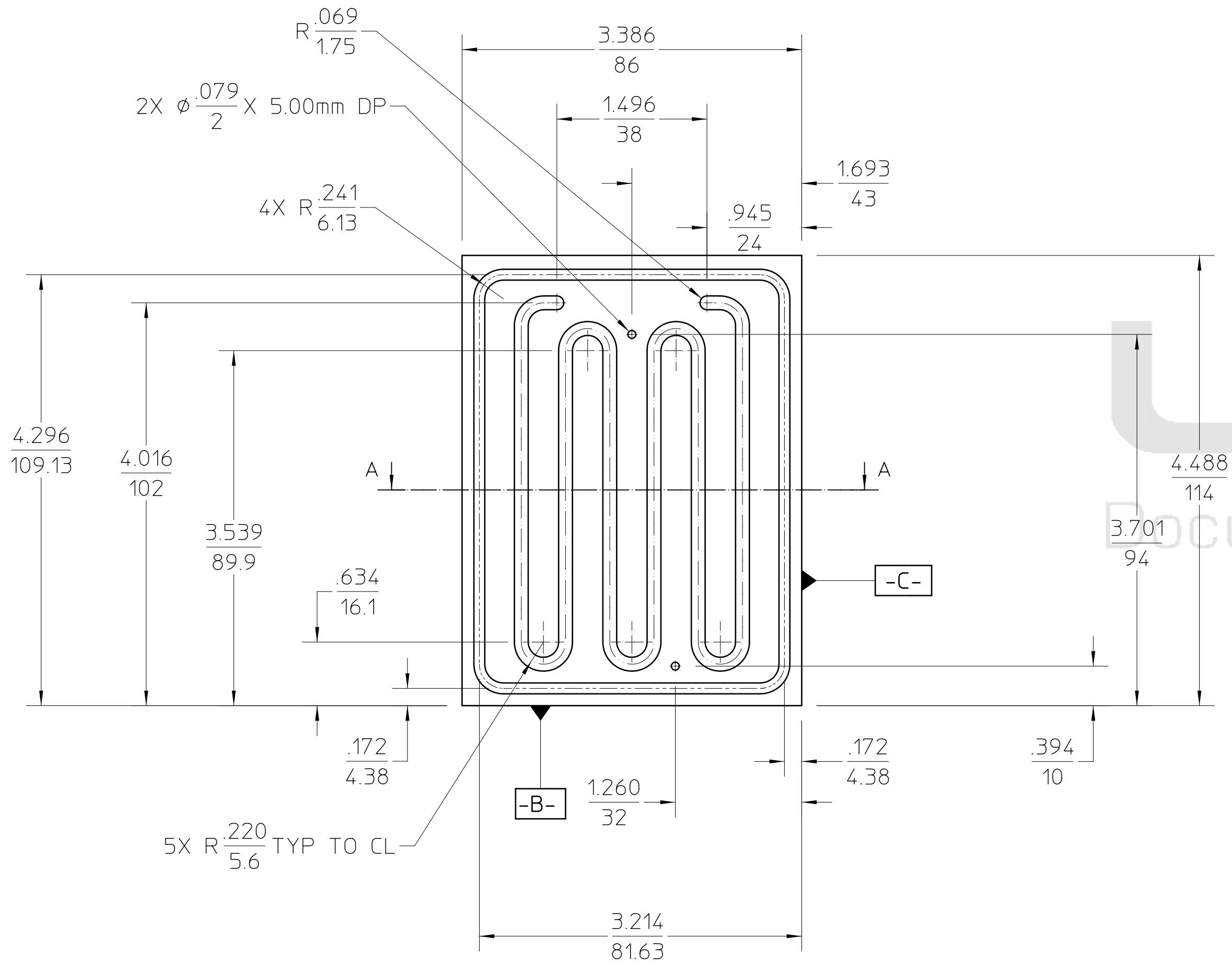
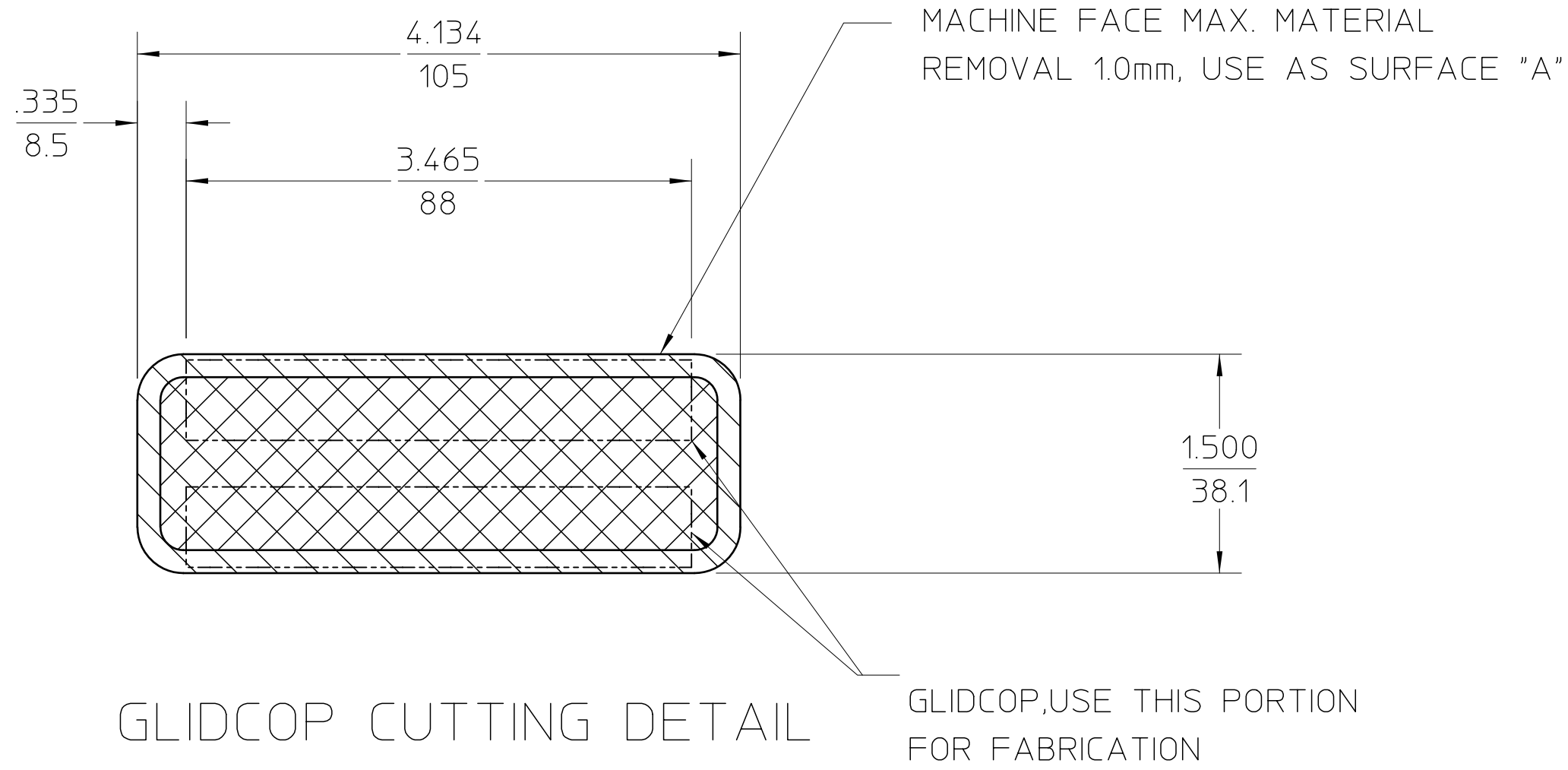
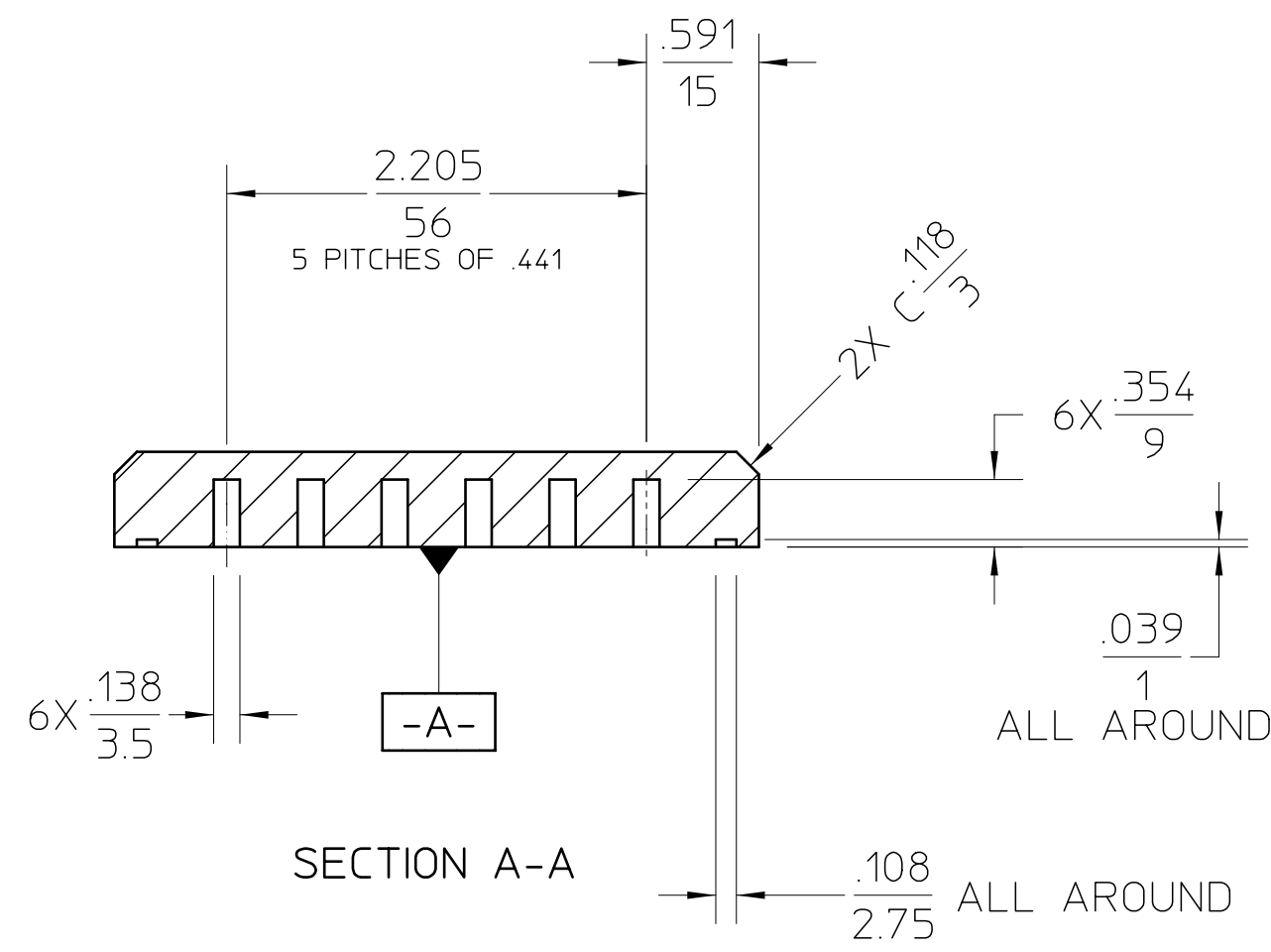
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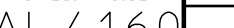
A



NOTES,UNLESS OTHERWISE SPECIFIED:

1. THIS IS A ULTRA HIGH VACUUM COMPONENT AND REQUIRES SPECIAL ATTENTION TO AVOID CONTAMINATION. REFER TO LBNL ENGINEERING SPECIFICATION #M20013. HIGH VACUUM USE CLEANING.
2. TOLERANCES SHOWN IN TITLE BLOCK ARE IN INCHES.
3. DATUM "A" MUST BE OFHC CLADDING.
4. BRAZING TO BE CONDUCTED IN A VACUUM FURNACE. REFER TO LBNL ENGINEERING SPECIFICATION #M7184,MIRROR BRAZING TECHNIQUES.
5. DO NOT GRIND BRAZING SURFACE (DATUM "A").

(UNIQUE ID NO.:AL-0008-9586)

						UNLESS OTHERWISE SPECIFIED		PROJECT NAME: PROJECT NUMBER:		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA 								
					TOLERANCES													
					X± .03 .XX± .015 .XXX± .010													
					FRACTIONS: ± - / --													
					ANGLES: ± 1°													
					MACH. SURFS.: 63 ✓ OR BETTER				ALS - INSERTION DEVICE BEAMLINES									
					REF:ASME Y14.5M-1994, THREADS ARE CLASS 2		DO NOT SCALE PRINT		CATEGORY CODE:		BL 6.0 FRONT END							
A	rawlins	plate	07-26-20	INITIAL REVISION	BREAK EDGES .016 MAX. ON MACHINED WORK		SCALE: 1 : 1		AL 4 160		PSS PADDLE RH							
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION	REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		THIRD ANGLE PROJECTION				1 SHEET OF 1		SIZE: D		DWG NO: 26B581		REV A	