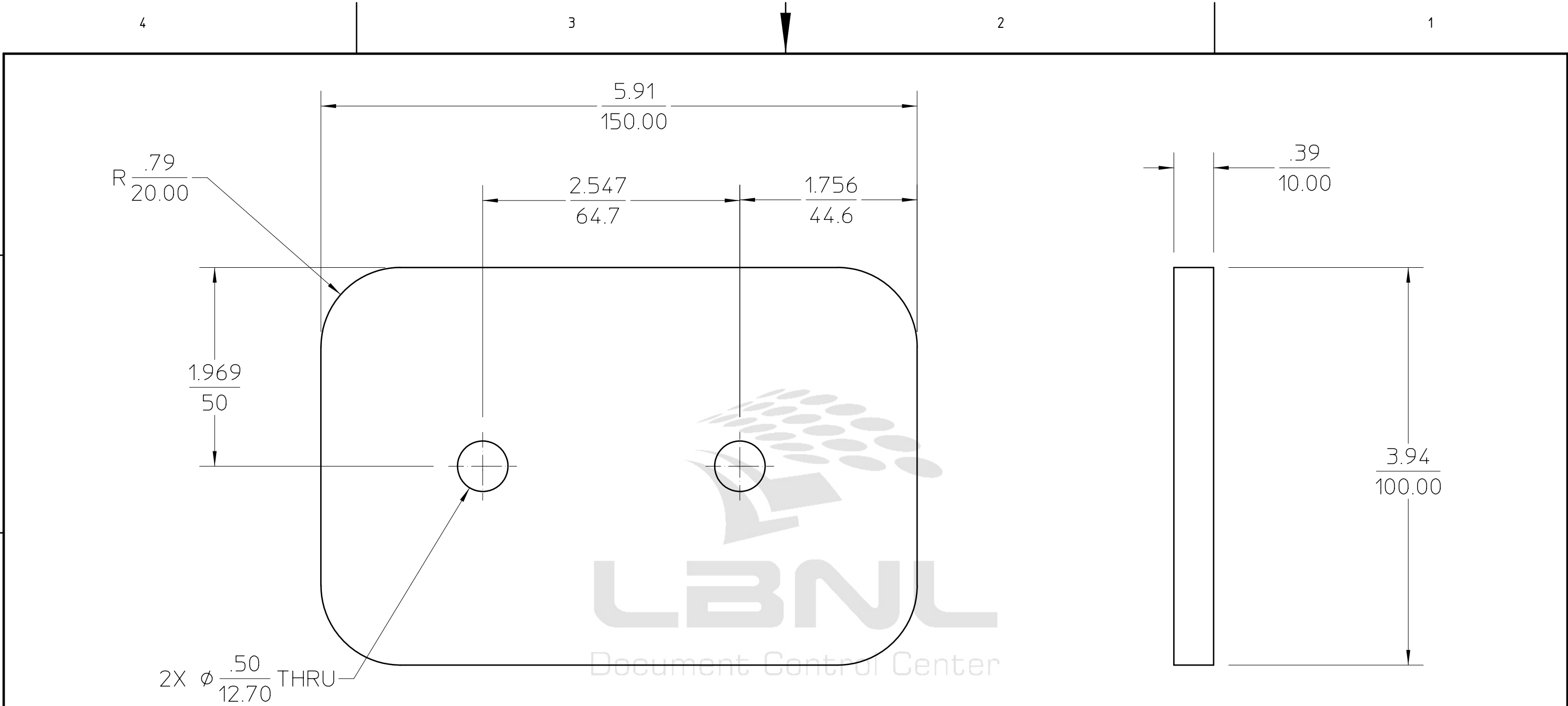




REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A	rawlins	plate	07-26-20	INITIAL REVISION

TOLERANCES			
.X ± .1	.XX ± .03	.XXX ± .015	
FRACTIONS:	± ---		
ANGLES:	± 3°		
MACH. SURFS.:	125 ✓	OR BETTER	

MAT 2:		NOTES:	
MAT 1:		NOTES:	
PROJECT NAME:		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA	
PROJECT NUMBER:		ALS - INSERTION DEVICE BEAMLINES	
DO NOT SCALE PRINT		BL 6.0 FRONT END	
SCALE: 1 : 1		COLUMN 2 CAP	
THIRD ANGLE PROJECTION		SHEET 1 OF 1	
CATEGORY CODE:		SIZE: B	
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2		DWG NO: 26B571	
BREAK EDGES .016 MAX. ON MACHINED WORK		REV A	
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			