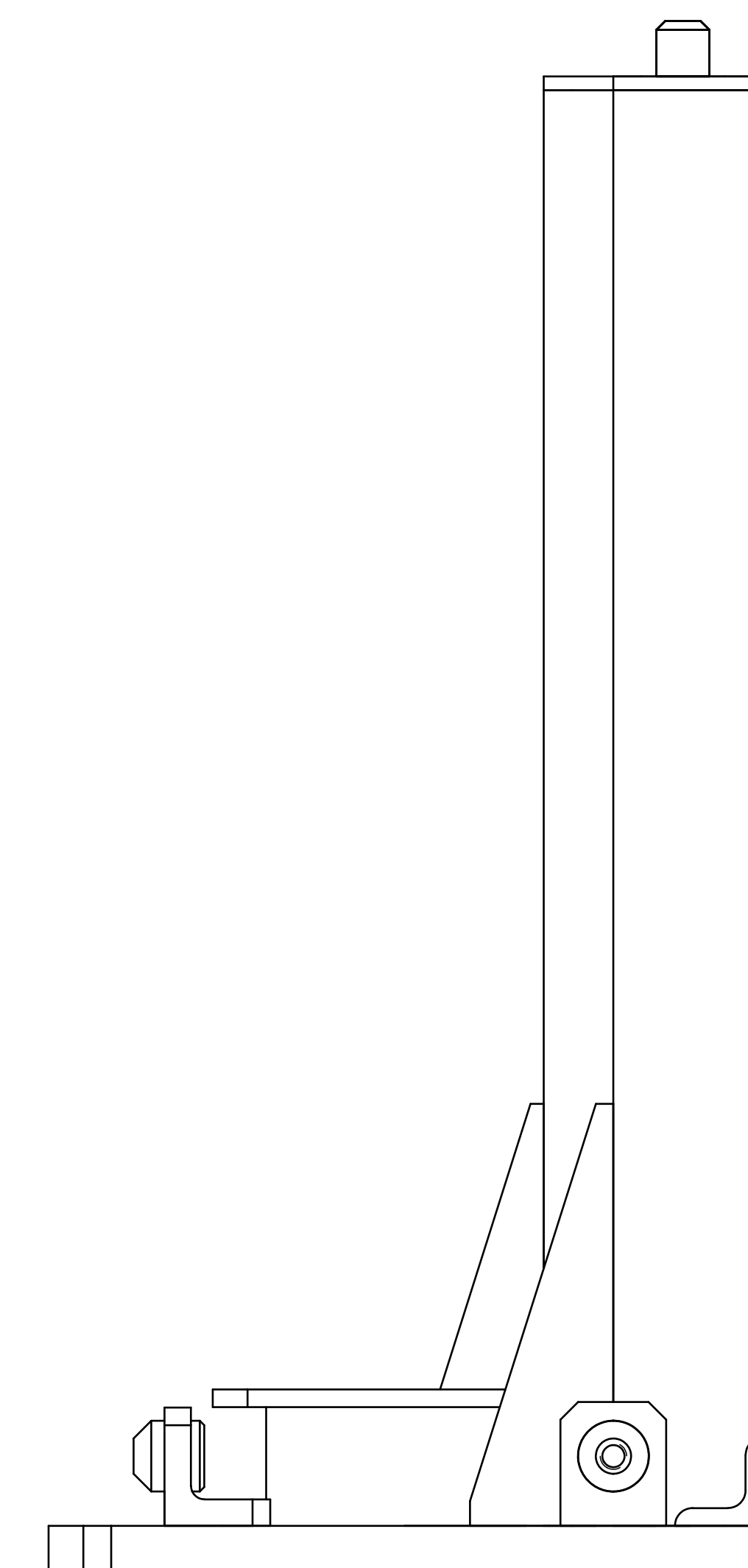
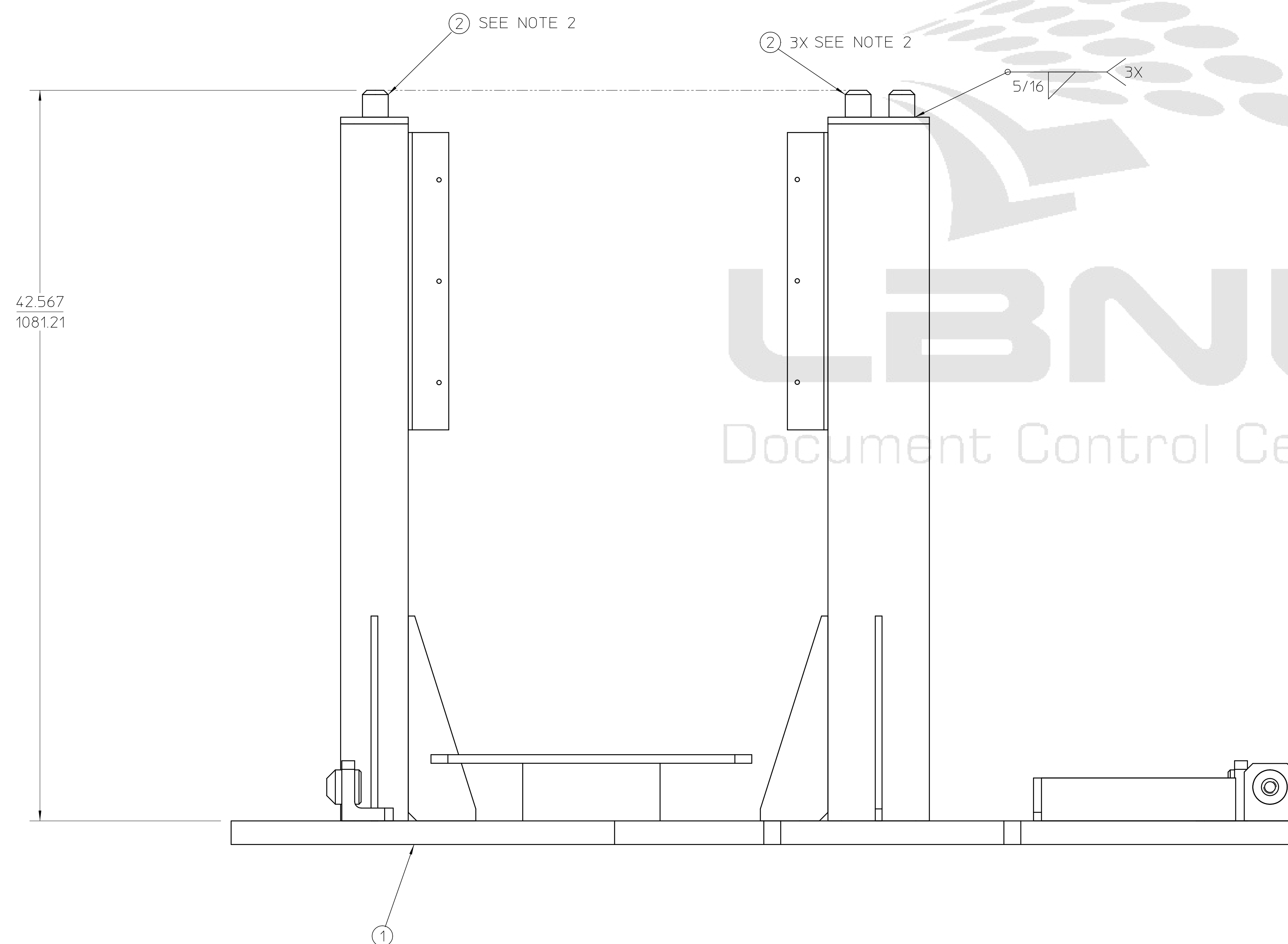
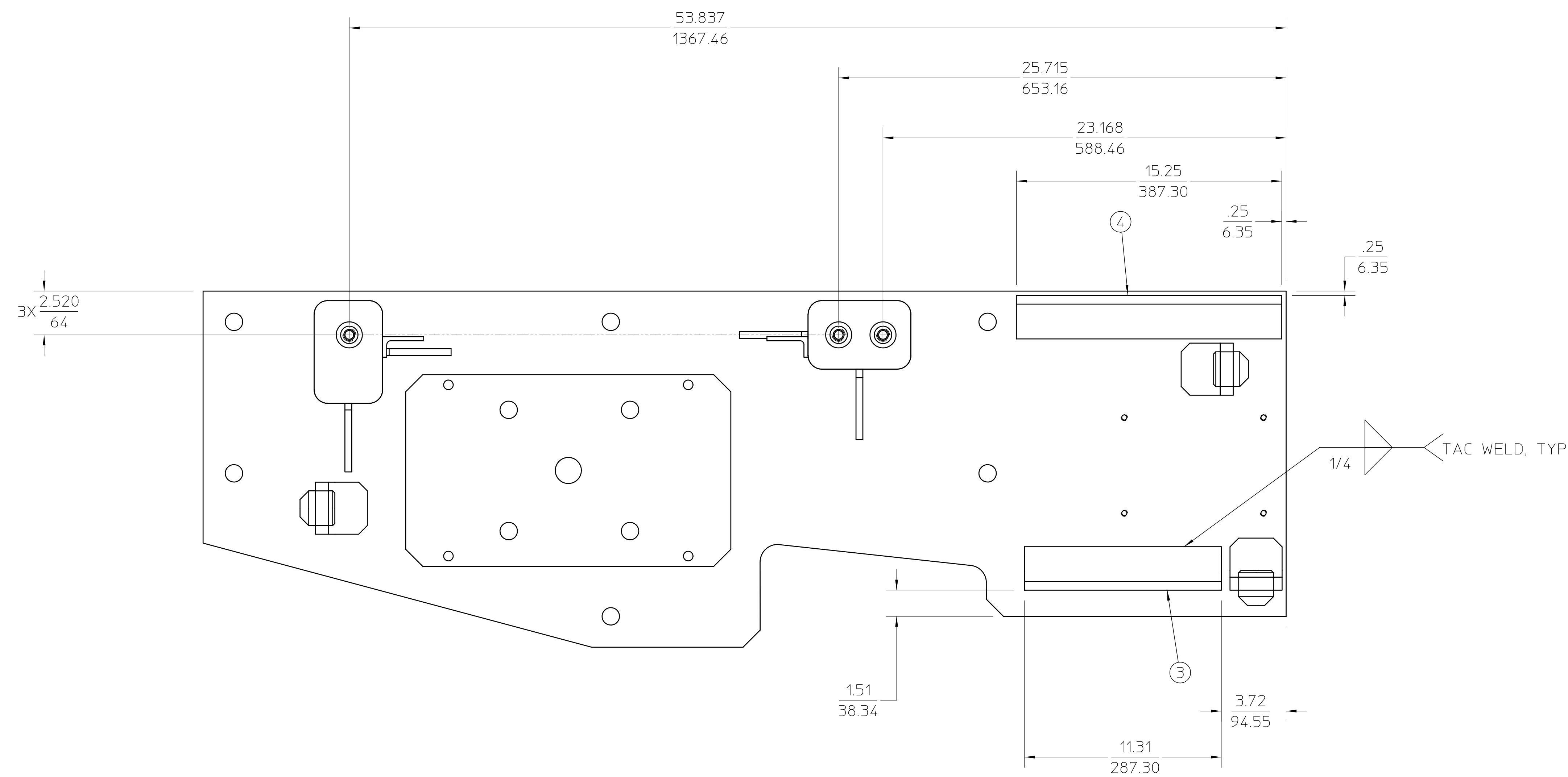




NOTES, UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES SHOWN IN TITLE BLOCK ARE IN INCHES.
2. .50 DIAMETER HOLES IN COLUMN 1 & 2 CAPS MUST BE OPENED TO ALLOW ITEM 2 TO MEET THE DIMENSIONS SHOWN.
3. MASK OR PLUG ALL THREADED HOLES PRIOR TO SANDBLASTING AND PAINTING.
4. IF FABRICATION IS DONE OUTSIDE OF LBNL, FINISH PER LBNL PAINT SPECIFICATION #M863.

A	rawlins	plate	07-26-20	INITIAL REVISION
REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION

UNLESS OTHERWISE SPECIFIED	
TOLERANCES	X ± .1 XX ± .02 XXX ± .015
	FRACTIONS: *
	ANGLES: ± 2°
	MACH. SURFS.: 125 ✓ OR BETTER
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2	
BREAK EDGES .016 MAX. ON MACHINED WORK	
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE	

1	4		ANGLE STL 2-1/2 X 2-1/2 X 1/2
1	3		ANGLE STL 2-1/2 X 2-1/2 X 1/2
3	2	26B562	HORIZONTAL STRUT BOSS
1	1	26B563	PS PSS STAND WELDMENT ASSY
READ	ITEM	PART NO.	DESCRIPTION
ED	PROJECT	ERNEST ORLANDO LAWRENCE	
NAME:	NAME:	BERKELEY NATIONAL LABORATORY	
PROJECT	PROJECT	UNIVERSITY OF CALIFORNIA	
NUMBER:	NUMBER:		
DO NOT SCALE PRINT	CATEGORY CODE	ALS - INSERTION DEVICE BEAMLINES	
SCALE: 1" = 2'	1	BL 6 0 FRONT END	
THIRD ANGLE PROJECTION	4	PS PSS STAND ASSEMBLY	
	1	1 SHEET OF 1	5 1 ZE: F 1 DWG NO: 2 6 B 5 5 9 REV A