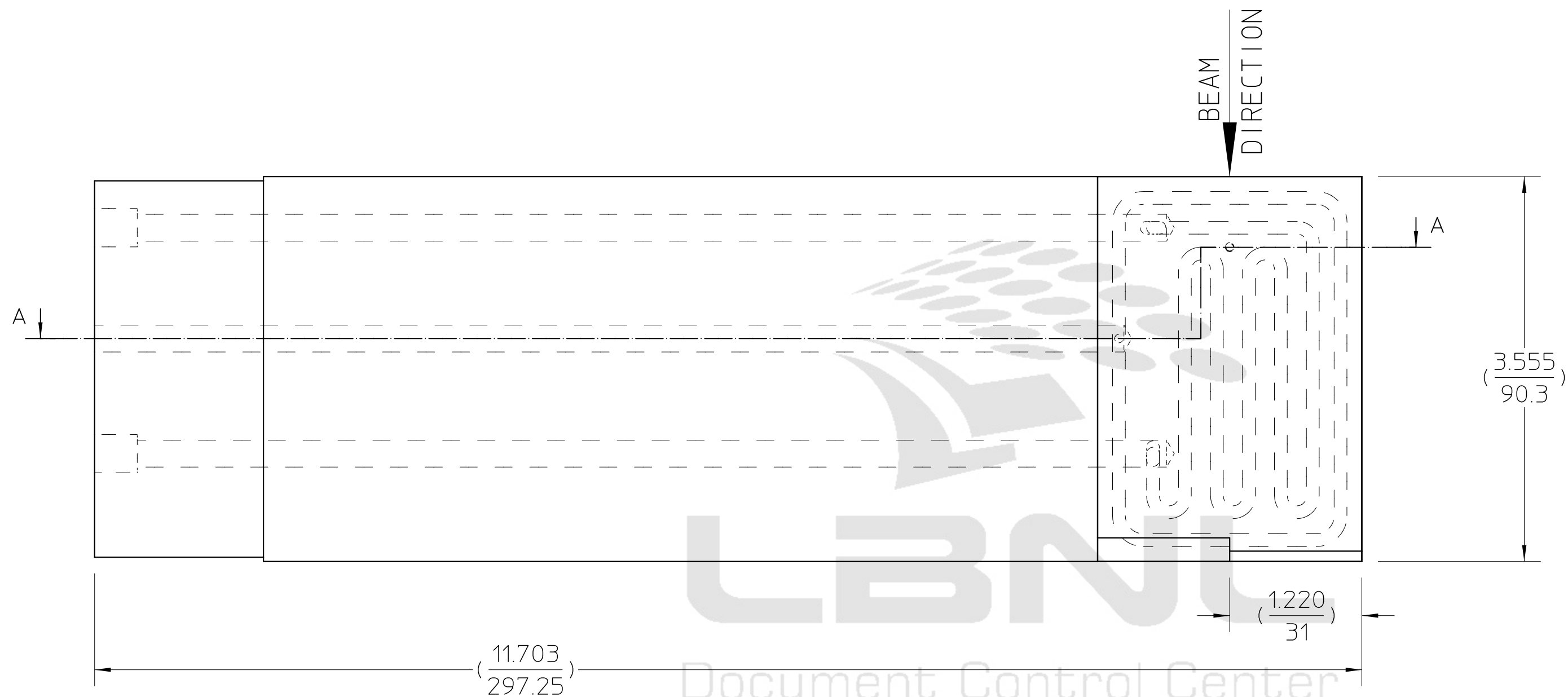
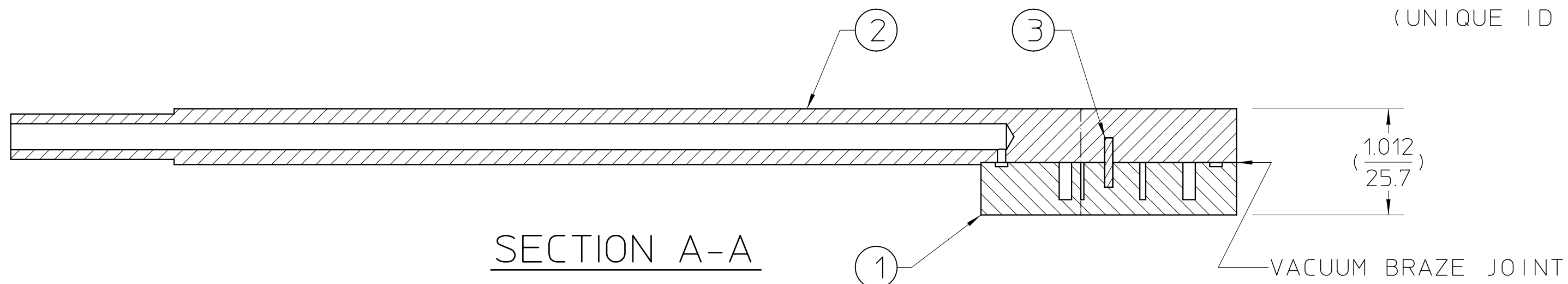
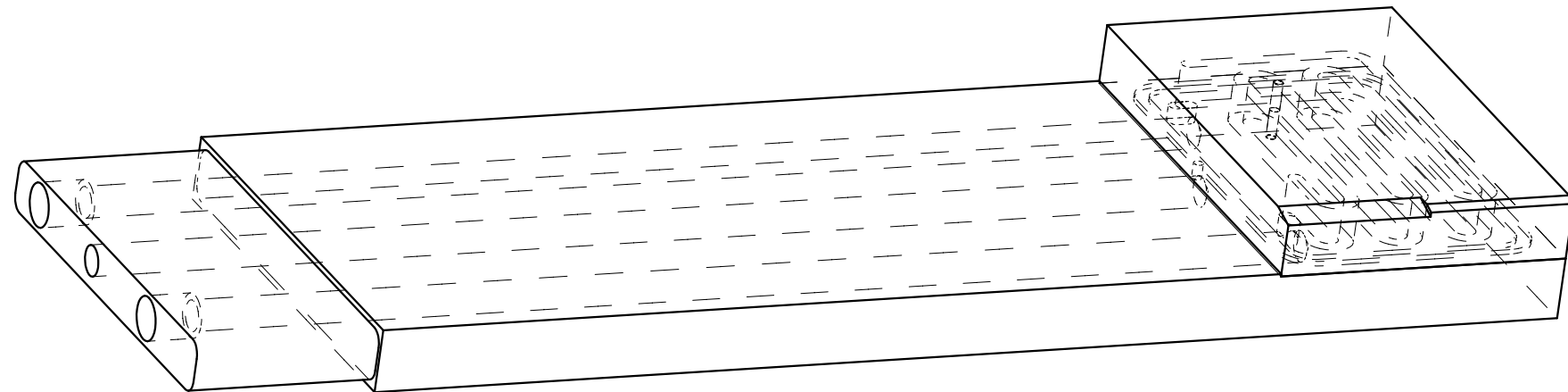


(UNIQUE ID No.: AL-0011-5124)



NOTES: 1. BRAZING TO BE CONDUCTED IN A VACUUM FURANCE. REFER TO LBNL ENGINEERING NOTE #M7184, MIRROR BRAZING TECHNIQUES.

2. TOLERANCES SHOWN IN THE DRAWING TITLE BOX ARE SHOWN IN INCHES.



REQD	ITEM	PART NO.	DESCRIPTION
-	-	-	-
-	-	-	-
1	3	-	DOWEL PIN, 2.0mm O.D. x 12.0mm LONG, ST. STL.
1	2	26B517	UPPER VERTICAL MASK COOLING BRAZE PLATE
1	1	26B513	UPPER VERTICAL COOLING MASK BLOCK

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A	cummings	plate	07-26-20	INITIAL REVISION

UNLESS OTHERWISE SPECIFIED		PROJECT NAME:		ERNEST ORLANDO LAWRENCE	
TOLERANCES: .X ± .XX ± .02 .XXX ± .010		PROJECT NUMBER:		BERKELEY NATIONAL LABORATORY	
FRACTIONS: ± - / - -		CATEGORY CODE:		UNIVERSITY OF CALIFORNIA	
ANGLES: ± 0.1° / INCH		DO NOT SCALE PRINT		ALS - INSERTION DEVICE BEAMLINES	
MACH. SURFS.: 63 ✓ OR BETTER		SCALE: 1:1		BL 6.0 FRONT END	
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2		THIRD ANGLE PROJECTION		UPPER VERTICAL MASK BRAZING ASSEMBLY	
BREAK EDGES .016 MAX. ON MACHINED WORK		SHEET 1 OF 1		SIZE: C	
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		DWG NO: 26B518		REV A	