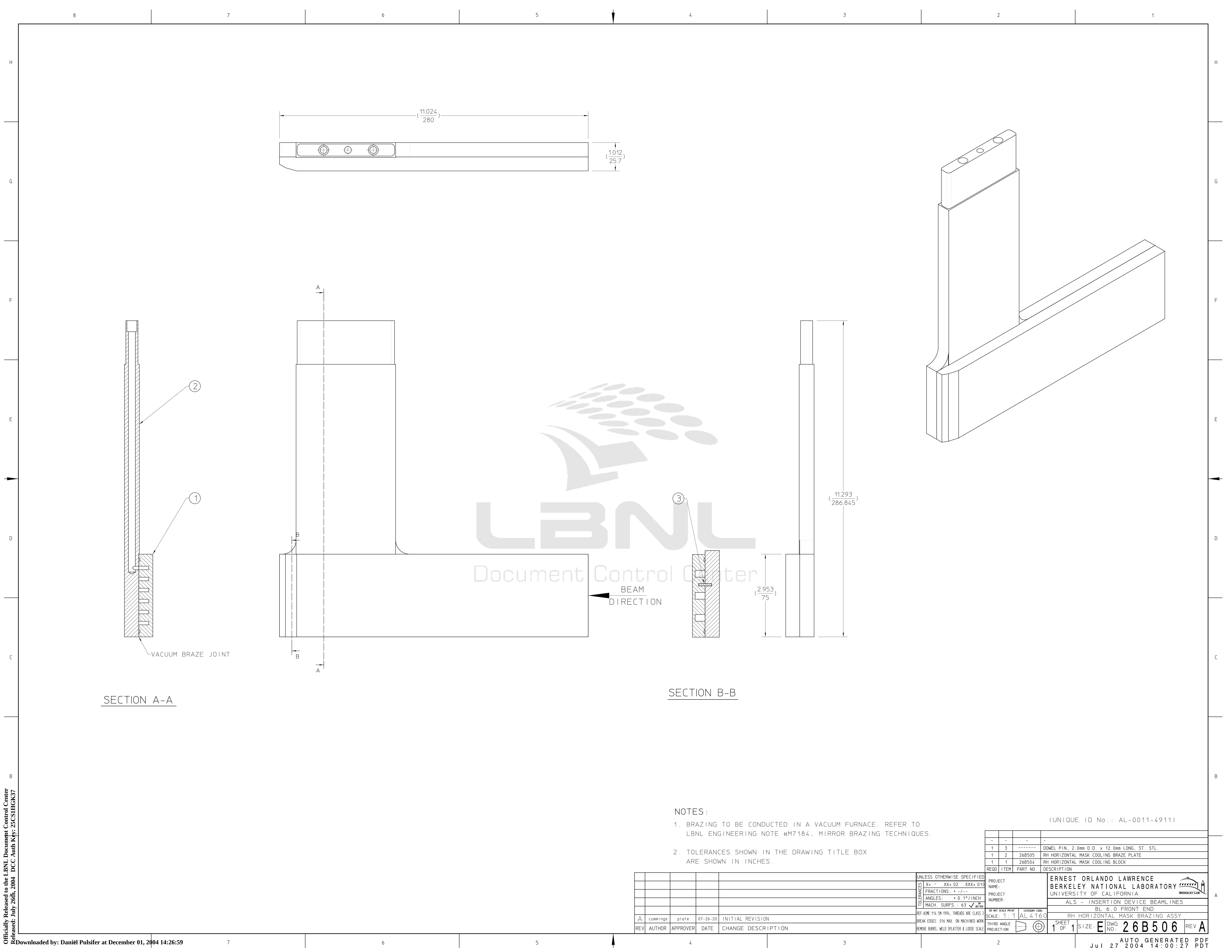




SECTION A-A

SECTION B-B

- NOTES :
1. BRAZING TO BE CONDUCTED IN A VACUUM FURNACE. REFER TO LBNL ENGINEERING NOTE #M7184, MIRROR BRAZING TECHNIQUES.
2. TOLERANCES SHOWN IN THE DRAWING TITLE BOX ARE SHOWN IN INCHES.

(UNIQUE ID No. : AL-0011-4911)

					UNLESS OTHERWISE SPECIFIED		PROJECT		ERNEST ORLANDO LAWRENCE	
					X ± . - . XX ± . 02 . . XX ± . 010		NAME:		BERKELEY NATIONAL LABORATORY	
					FRACTIONS: ± - / - -		PROJECT		UNIVERSITY OF CALIFORNIA	
					ANGLES: ± 0.1° / INCH		NUMBER:		ALS - INSERTION DEVICE BEAMLINES	
					MACH. SURFS: 63 ✓ BETTER		SCALE: 1:1		BL 6.0 FRONT END	
					REF: ASME Y14.5M-1994, THREADS ARE CLASS 3		THIRD ANGLE		RH HORIZONTAL MASK BRAZING ASSY	
					BREAK EDGES .016 MAX. ON MACHINED WORK		PROJECTION		SHEET 1 OF 1	
					REMOVE BURRS, WELD SPATTER & LOOSE SCALE		SIZE E		DWG NO: 26B506	
REV	A	cummings	plate	07-26-20	INITIAL REVISION					REV A
REV		AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION					