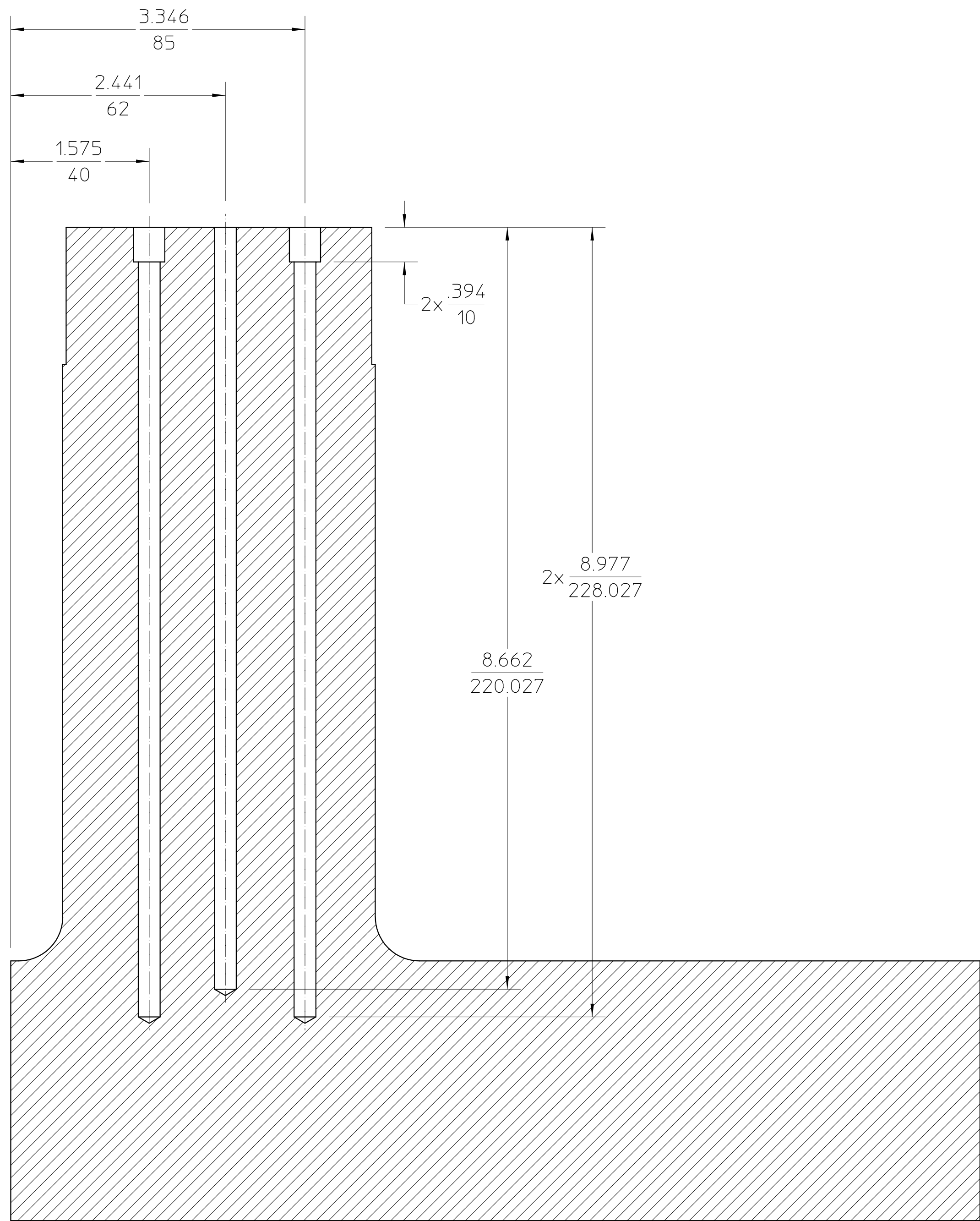
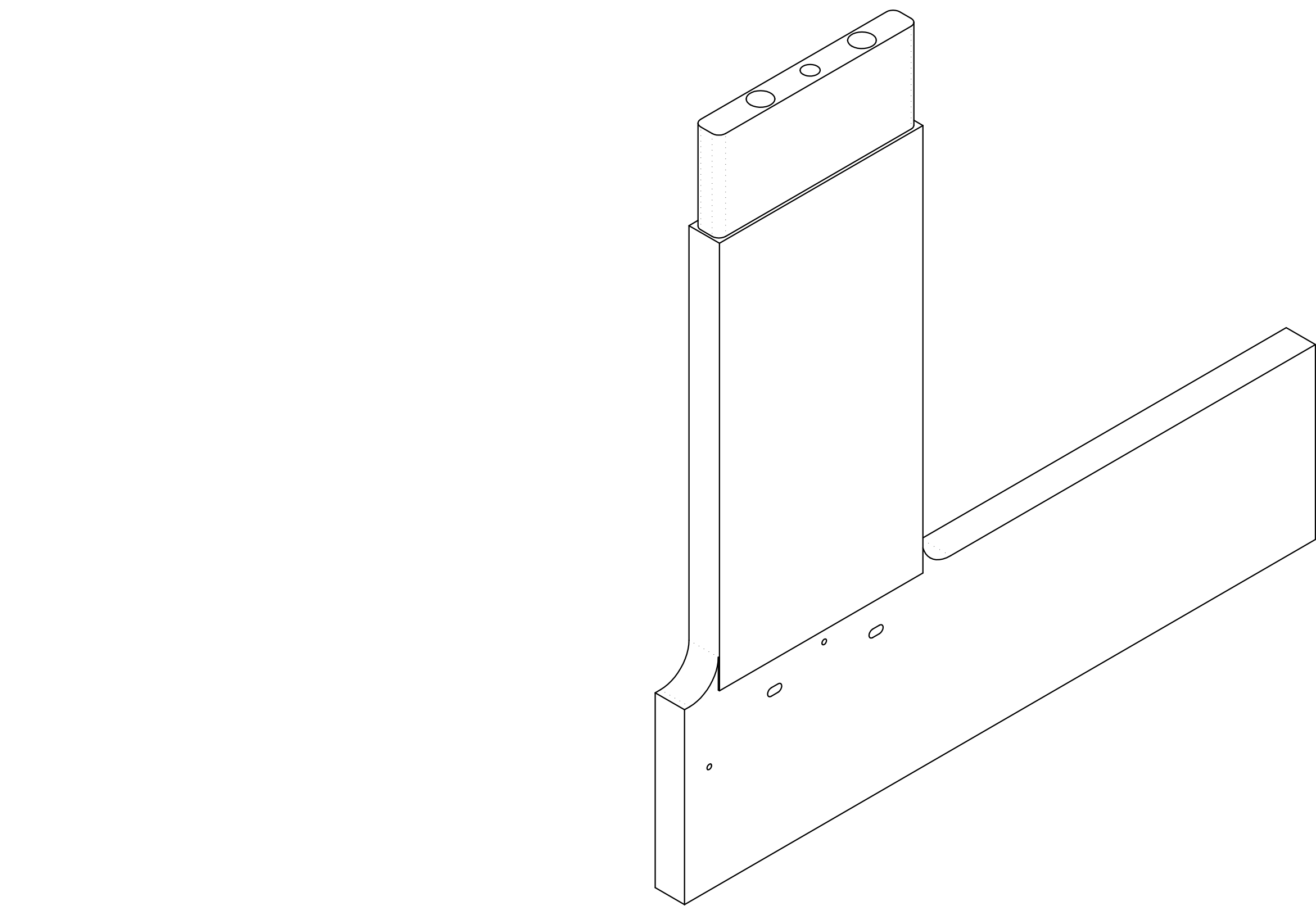
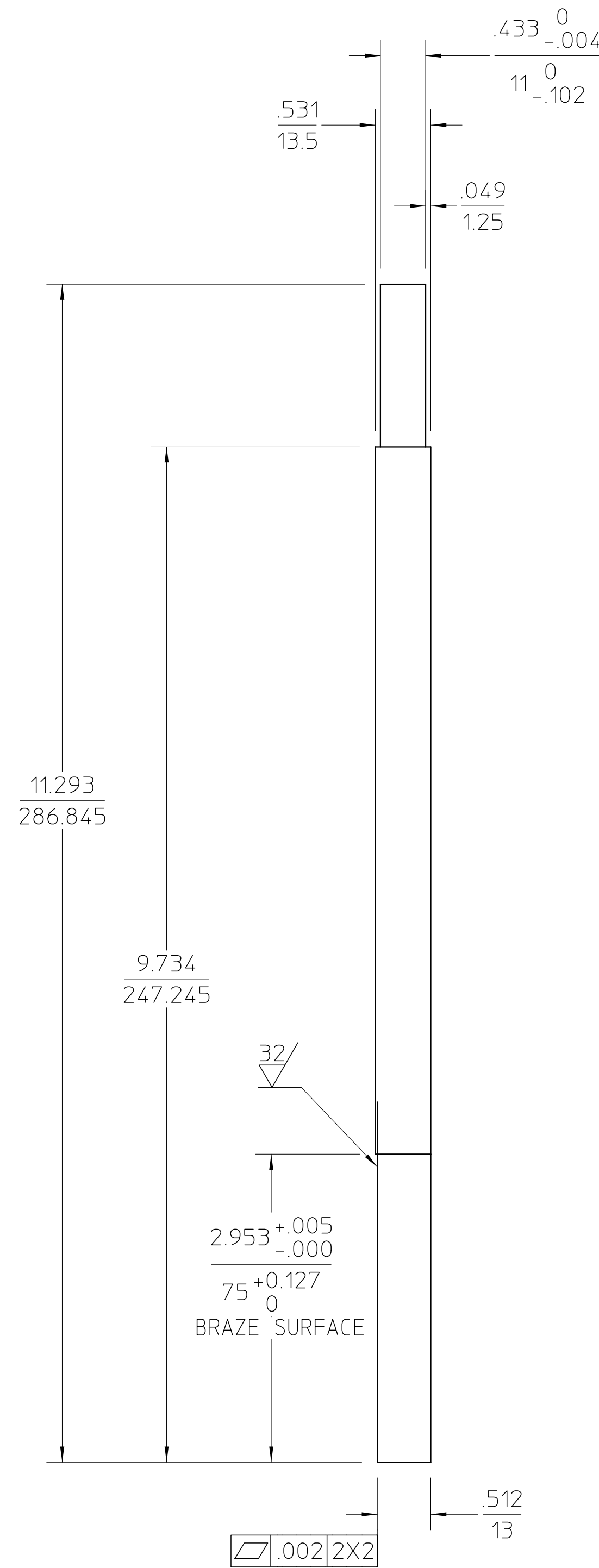
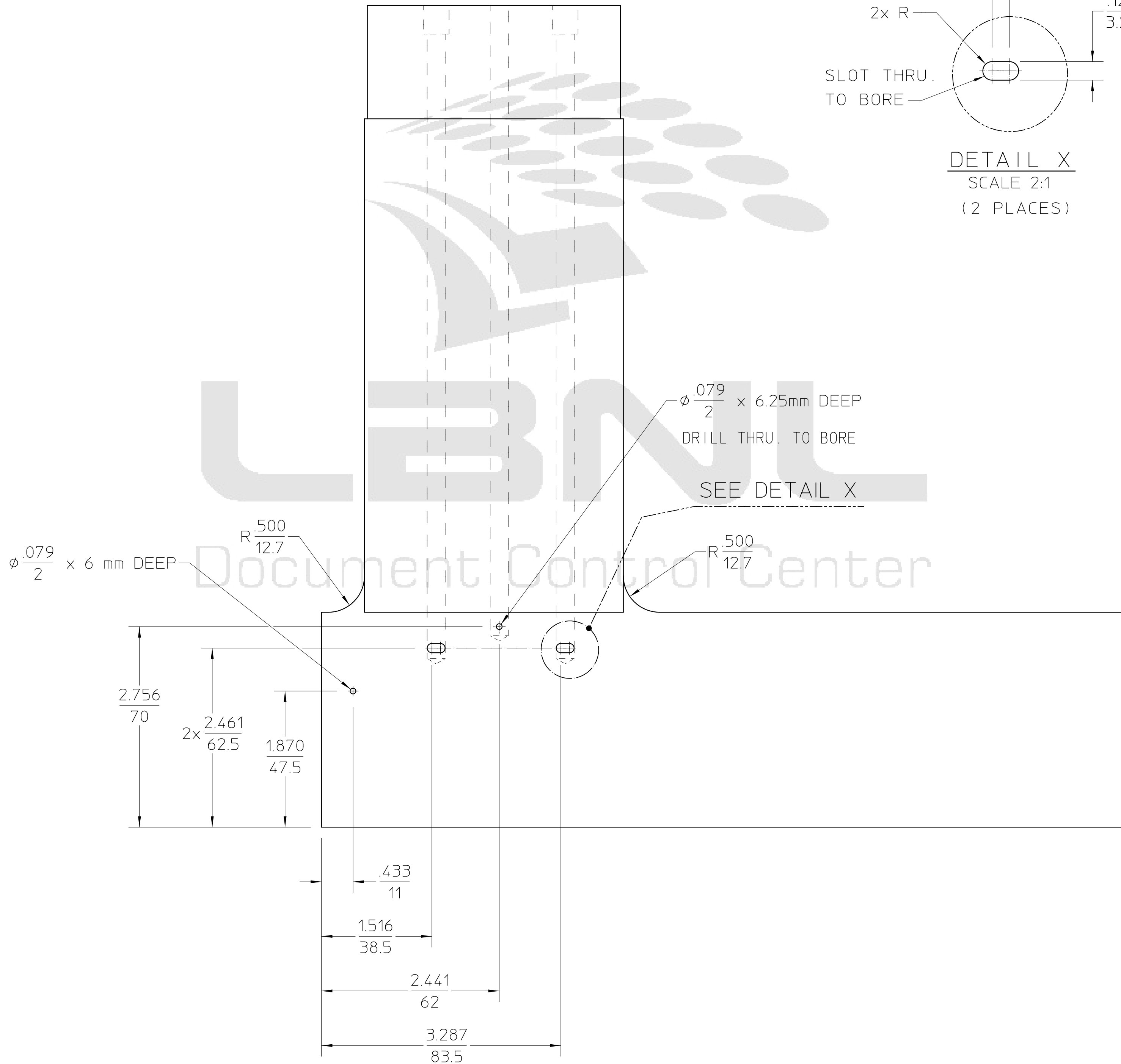
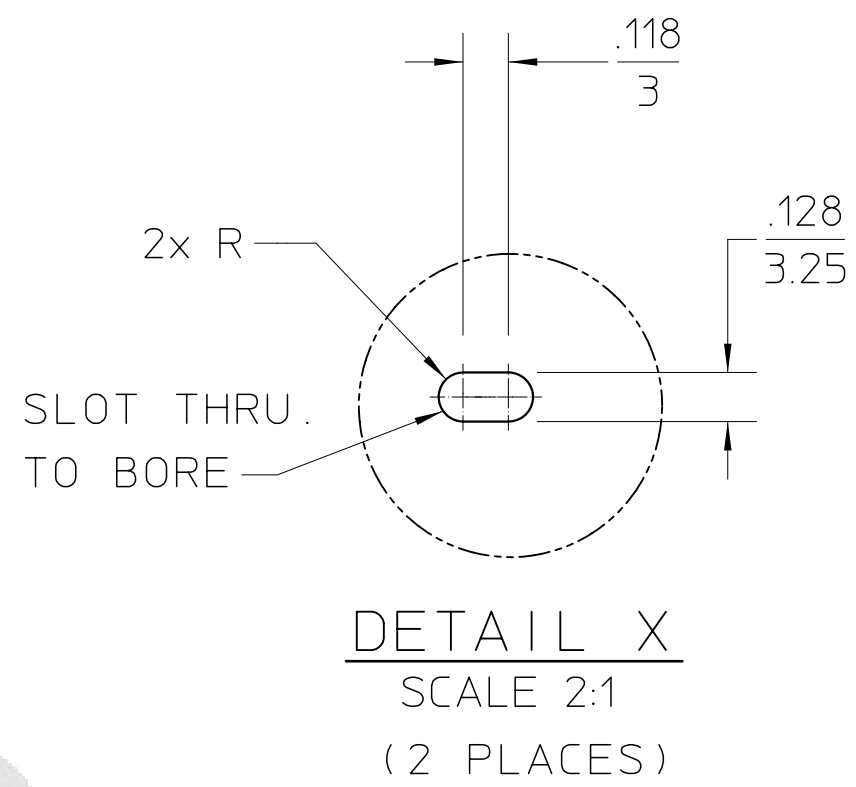
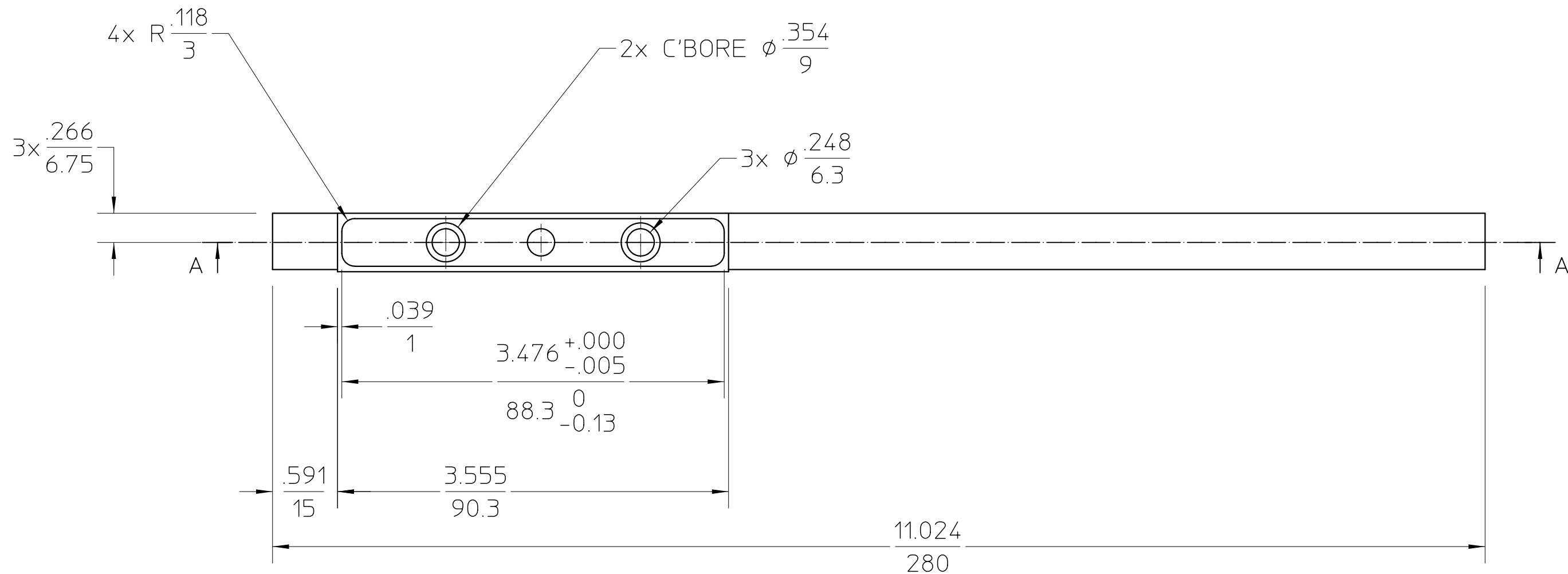




SECTION A-A



NOTES :

1. THIS IS A ULTRA HIGH VACUUM COMPONENT.
2. FABRICATE PART ACCORDING TO LBNL SPECIFICATION #M773. FABRICATION, HANDLING AND CLEANING PARTS BEFORE BRAZING, STRESS-RELIEF ANNEALING OR PRELIMINARY BAKE-OUT AT HIGH TEMPERATURES FOR ULTRA HIGH VACUUM SERVICE.
3. DO NOT GRIND BRAZING SURFACE.
4. TOLERANCES SHOWN IN THE DRAWING TITLE BOX ARE SHOWN IN INCHES. DIMENSIONS ARE SHOWN IN INCHES / MILLIMETERS. (UPPER / LOWER)

(UNIQUE ID No.: AL-0008-9793)

					UNLESS OTHERWISE SPECIFIED		PROJECT		ERNEST ORLANDO LAWRENCE	
					X+.03 XX+.01 XXX+.005		NAME:		BERKELEY NATIONAL LABORATORY	
					FRACTIONS: + / -		PROJECT		UNIVERSITY OF CALIFORNIA	
					ANGLES: + 0.1° / INCH		NUMBER:		ALS - INSERTION DEVICE BEAMLINES	
					MACH. SURFS.: 63 ✓ BETTER		SCALE: 1:1		BL 6.0 FRONT END	
					REF ASME Y14.5M-1994, THREADS ARE CLASS 3		THIRD ANGLE PROJECTION		RH HORIZONTAL MASK COOLING BRAZE PLATE	
					BREAK EDGES .016 MAX. ON MACHINED WORK		SHEET 1 OF 1		SIZE E	
					REMOVE BURRS, WELD SPATTER & LOOSE SCALE		DWG NO: 26B505		REV A	
REV	A	cummings	plate	07-26-20	INITIAL REVISION					
REV					CHANGE DESCRIPTION					