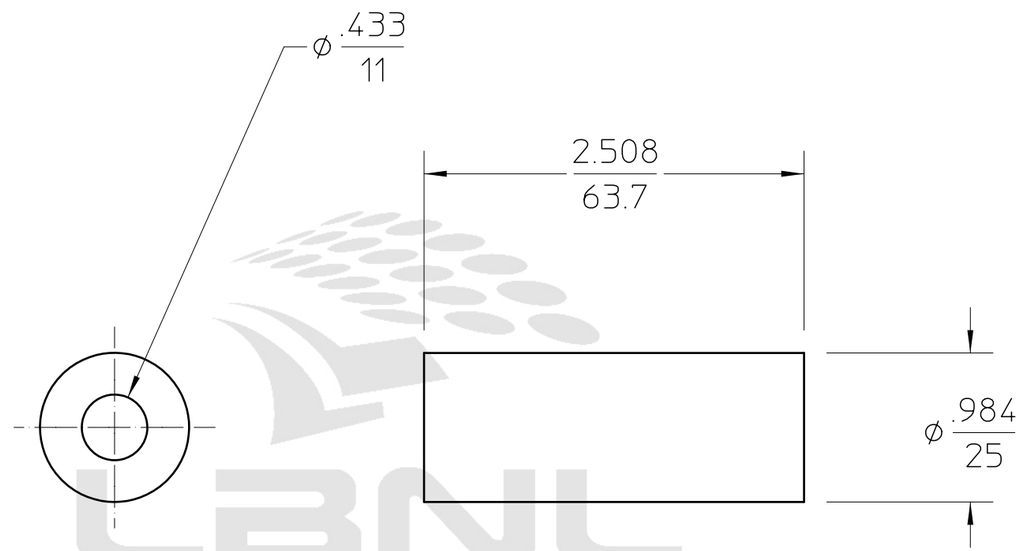

NOTES,UNLESS OTHERWISE SPECIFIED:

1. THIS IS A ULTRA HIGH VACUUM COMPONENT AND REQUIRES SPECIAL ATTENTION TO AVOID CONTAMINATION. REFER TO LBNL ENGINEERING SPECIFICATION #M20013. HIGH VACUUM USE CLEANING.

2. TOLERANCES SHOWN IN TITLE BLOCK ARE IN INCHES.

(UNIQUE ID NO.:AL-0008-9551)

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A	rawlins	plate	07-26-20	INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .X± .1 .XX± .02 .XXX± .010
FRACTIONS: ± -/--
ANGLES: ± 1°
MACH. SURFS.: 125✓ OR BETTER
REF:ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

MAT 2: , NOTES:
MAT 1: ROD,1" DIA, SST TYPE 304 NOTES:

PROJECT NAME:
PROJECT NUMBER:
DO NOT SCALE PRINT
SCALE: 1 : 1
CATEGORY CODE: AL 4160
THIRD ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA
ALS - INSERTION DEVICE BEAMLINES
BL 6.0 FRONT END
LONG SPACER

SHEET 1 OF 1 | SIZE: B | DWG NO: 26B293 | REV A

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