

UNLESS OTHERWISE NOTED				SHOP ORDERS				PATENT CLR		DWG TYPE		SHOWN ON		DWG NO		REV	
.X ±---		.XX ±.01		XXX ±.005		ACCT NO		SER NO		C-DETAIL							
ANGLES ± .5°		FINISH 63		✓		DATE ISSD		DATE REQD		DES ACCT NO		CATEGORY		SCALE		1:1	
						DEL TO		NO REQD		7425-81		AL6010		(Do not scale prints)			
THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THRDS. BREAK EDGES .016 MAX ON MACHINED WORK. REMOVE BURRS WELD SPLATTER & LOOSE SCALE. REFERENCES: ANSI Y 14.5 & B46.1.																	
LAWRENCE BERKELEY LABORATORY U.C. BERKELEY ALS - BEND MAGNET BEAMLINES BL 3.1 (DIAGNOSTIC BEAMLINE) LOWER LIMIT SWITCH ACTUATOR MATERIAL ROD, Ø 3/4, 304 OR 316 SS																	

REV	DWN	CHK	DATE	CHANGES
A	CLC		1-26-96	.740 LENGTH WAS .390 AND C'BORE ADDED

5-40 UNC-2B THRU.

C'BORE Ø.156 x .20 DEEP.

⊕ Ø .005 A

