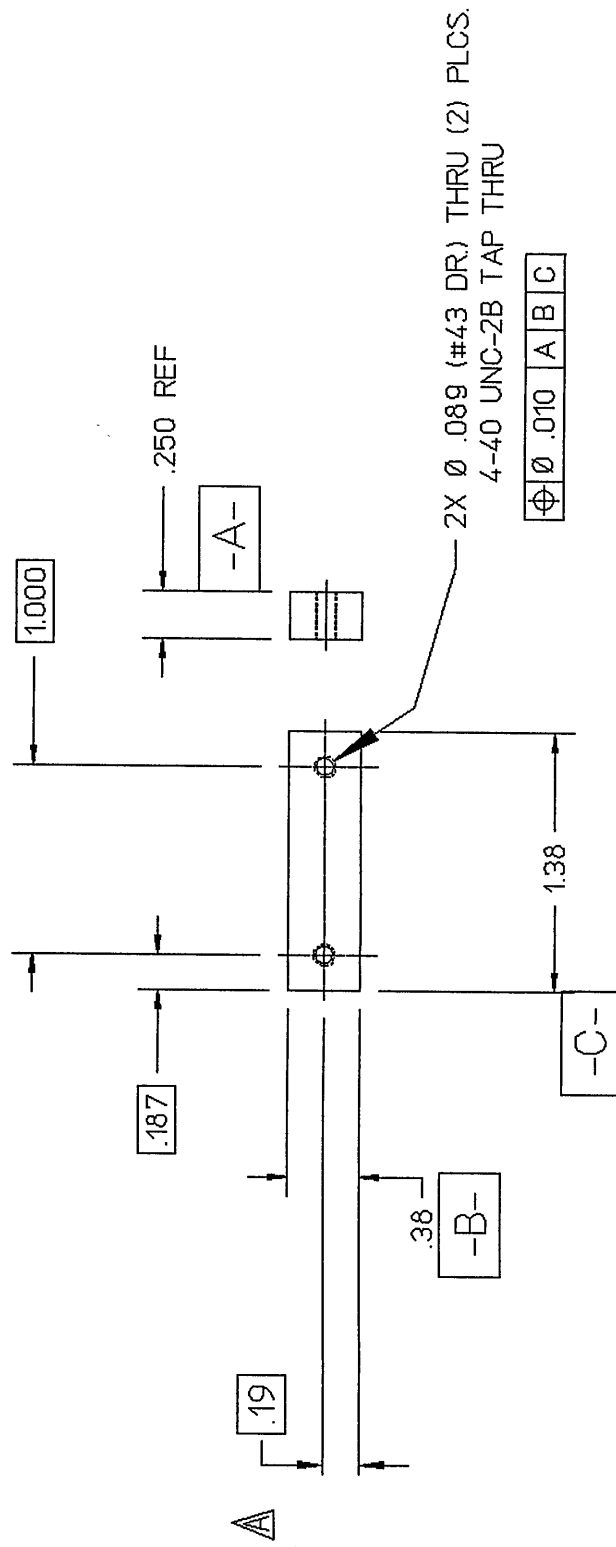


UNLESS OTHERWISE NOTED				SHOP ORDERS			
X ±		XX ±030		XXX ±.010		SER NO	
ANGLES ±		FINISH 250		DATE ISSD		DATE REQD	
THREADS ARE CLASS 2.				DEL TO		NO REQD	
BREAK EDGES .016 MAX ON MACHINED WORK.				SURFACE TREATMENT			
REFERENCES: ANSI Y 14.5 & B46.1.				IDENTIF. METHOD			
				DWN C. A. MATUK CAM		DATE 8-23-91	
				CHK T. SWAIN		DATE 8-23-91	
				CHANGES			
REV DWN		CHK		DATE			
A		CAM		TS 1-21-93		ADD MISSING DIM. [19]	

PATENT CLR	DWG TYPE	SHOWN ON	DWG NO.	REV
	C-D	23G8594	23G8561	1A
MICROFILMED	DES ACCT NO	CATEGORY	SCALE	
M		AL6000	FULL	
(Do not scale prints)				
LAWRENCE BERKELEY LABORATORY U.C. BERKELEY				
ALS - BEND MAGNET BEAM LINES				
BEND MAGNET BEAM LINES - GENERAL				
LIMIT SWITCH NUT PLATE - PHOTON SHUTTER				
MATERIAL 6061-T6 ALUM. - BAR OR EQUIV.				



BREAK ALL SHARP EDGES .015 MAX.