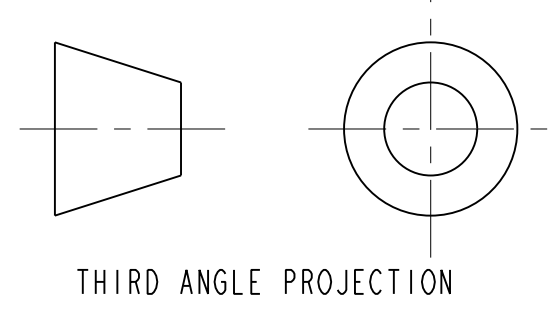


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. THIS IS A CRYOGENIC VACUUM COMPONENT.
2. CLEANING PROCEDURE : PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
3. PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
4. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982. UNITS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
5. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED.
6. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.



TOLERANCES		UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER. NO. -		ERNEST ORLANDO LAWRENCE	
X.X \pm 0.1	FRAC. \pm 1/64	ACCT. NO.	NO. REQD.	NO.	NO.	DATE ISSD.	DATE RECD.	BERKELEY NATIONAL LABORATORY	
X.XX \pm 0.02	Angles \pm 1.00°	DEL. TO						UNIVERSITY OF CALIFORNIA - BERKELEY	
X.XXX \pm 0.005	FINISH $\sqrt{125}$ (per)	SURFACE TREATMT		MICROFILMED:		DWG. TYPE		LHC IR FEEDBOX	
DO NOT SCALE PRINT		IDENT. TAG		METHOD		PROJECT		CRYOGENICS	
THREADS ARE CLASS 2		PROJECT N/A		NUMBER		PROJECT N/A		CENTER PIPE SUPPORT	
CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT N/A		NAME		PROJECT N/A		SCALE: 1/2	
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		PROJECT N/A		DATE 13-Nov-02		PART		SCALE PRINTS	
BREAK EDGES .016 MAX. ON MACHINED WORK		PROJECT N/A		DATE 18-Nov-02		DESIGN ACCT. NO.		SHEET 1 OF 1	
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		PROJECT N/A		DATE 18-Nov-02		CATEGORY CODE		DWG. NO.	
IN ACCORDANCE WITH ASME Y14.5M & B46.1		PROJECT N/A		DATE 18-Nov-02		LH2003		2516064	
REV	DWG	CHK	ZONE	DATE	INITIAL RELEASE		REV.		A
A	RLM	SPV		11-18-02	CHANGES		SIZE		