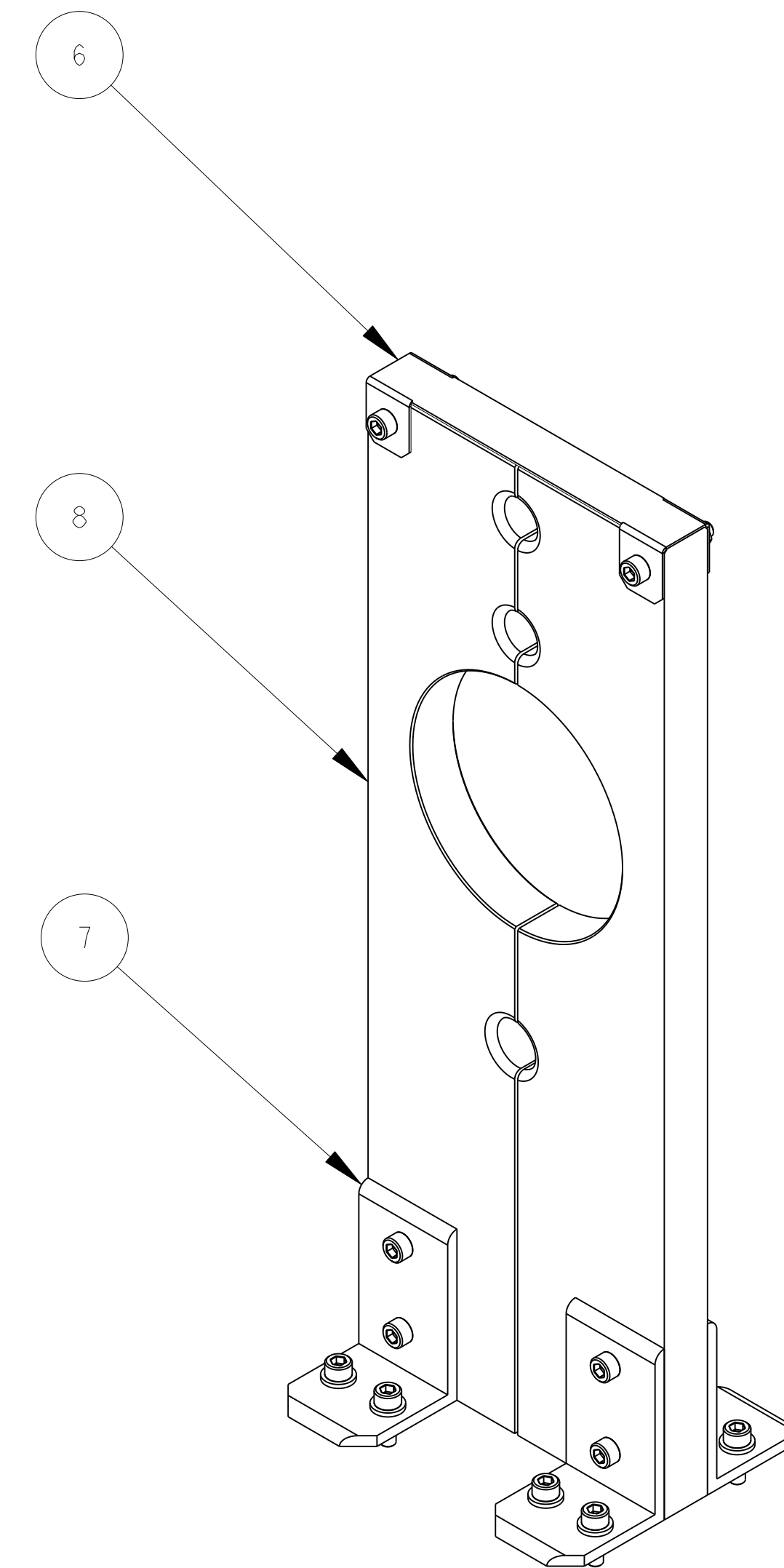
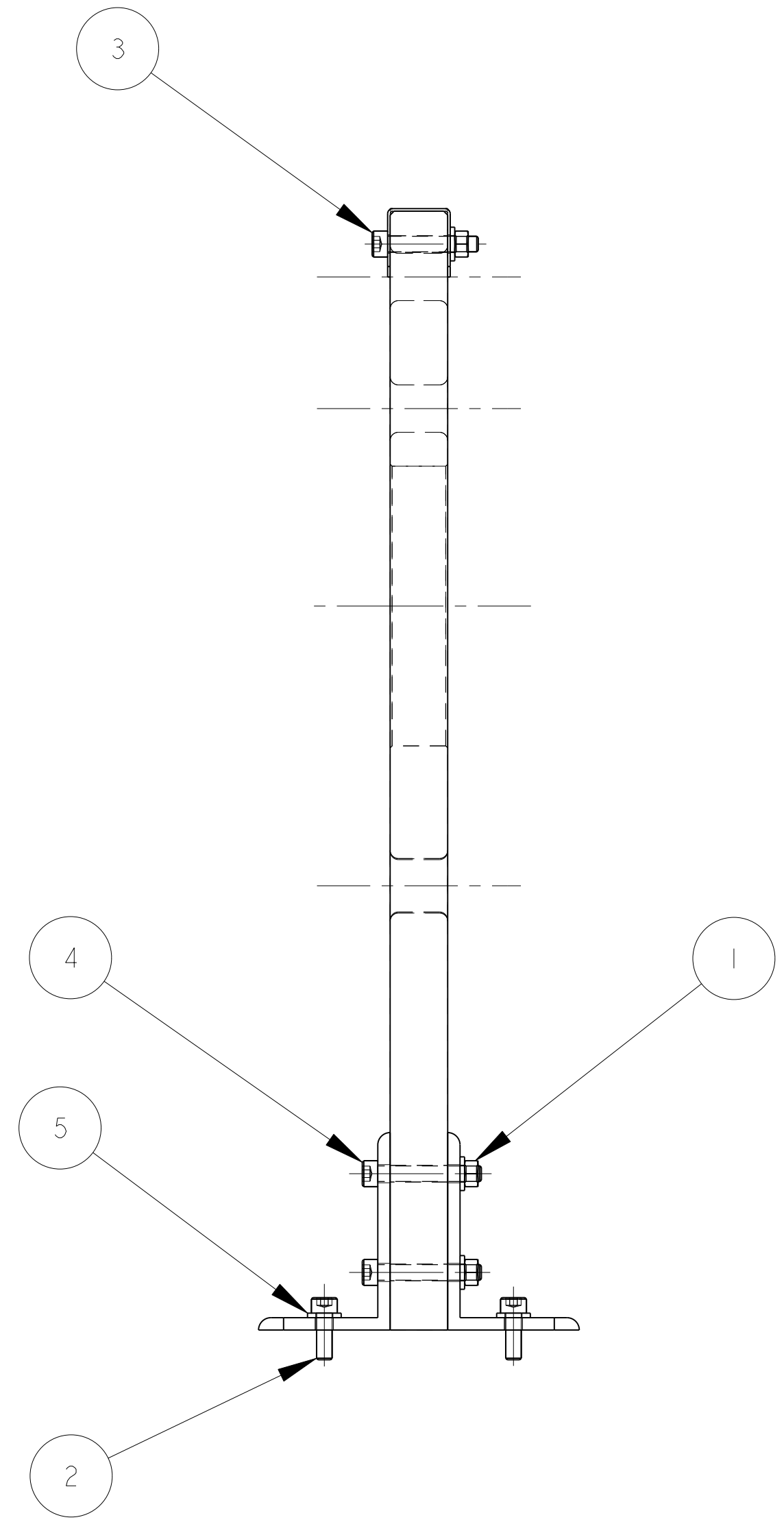
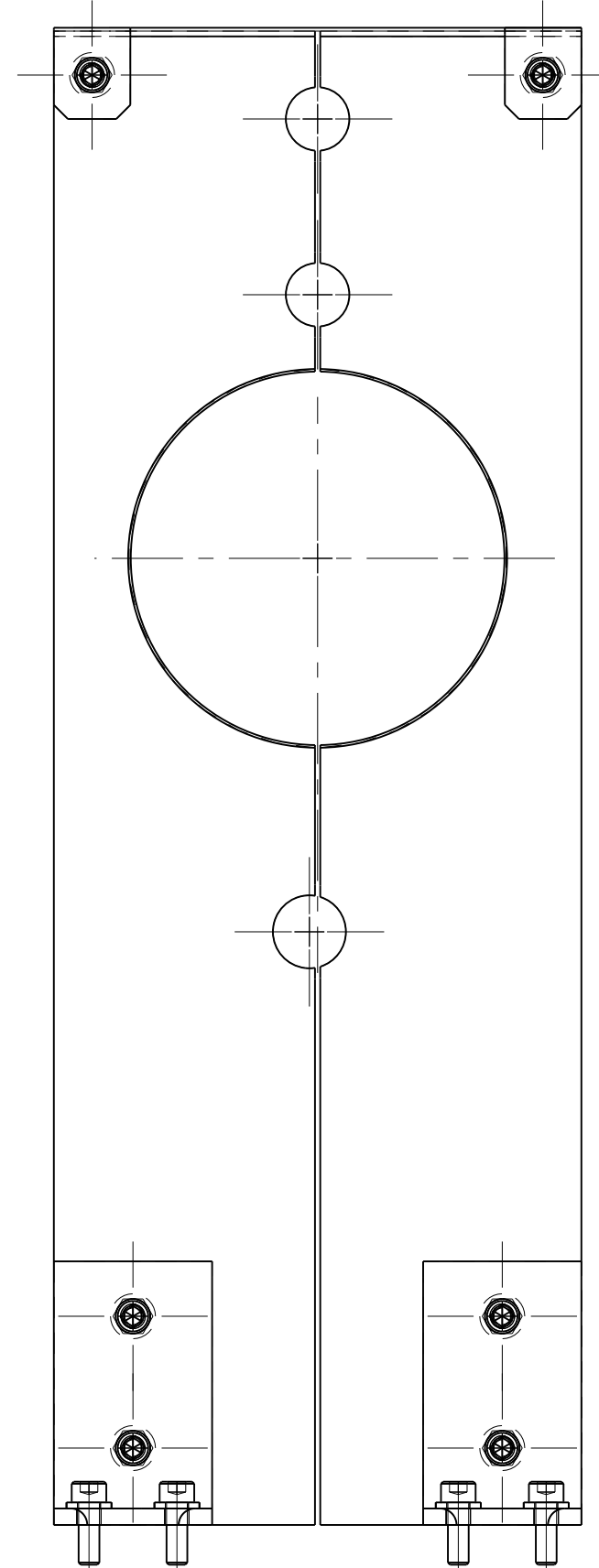


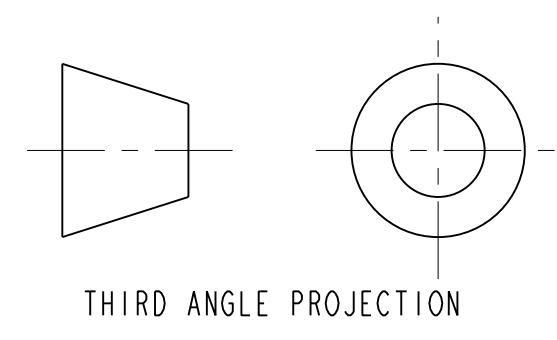
ITEM	PART NO.	RECD	DESCRIPTION	MATERIAL
8	251606	1	CENTER PIPE SUPPORT	NEMA G-10
7	251598	4	SUPPORT BRACKET	SS
6	251597	1	TOP BRACKET PIPE SUPPORT	SS
5	-	14	WASHER, M6	SS 18-8
4	-	4	SCH, M6X1, 40LG, SILVER PLATED	SS 18-8
3	-	2	SCH, M6X1, 35LG, SILVER PLATED	SS 18-8
2	-	8	SCH, M6X1, 18LG., VENTED, SILVER PLATED	SS 18-8
1	-	6	NUT, M6	SS 18-8



SCALE 1/2

NOTES: (UNLESS OTHERWISE SPECIFIED)

- THIS IS A CRYOGENIC VACUUM COMPONENT.
- CLEANING PROCEDURE : PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
- PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
- DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982. UNITS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
- USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED.
- USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.



TOLERANCES X.X ± 0.1 FRAC. ± 1/64 X.XX ± 0.03 Angles ± 1.00° X.XXX ± 0.010 FINISH 125 \sqrt{Ra}		SHOP ORDERS ACCT. NO. NO. SER. NO. DEL. TO RECD. DATE ISSD DATE RECD.		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY	
DO NOT SCALE PRINT THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW THREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1		SURFACE TREATMENT IDENT. METHOD TAG PROJECT NUMBER N/A PROJECT NAME N/A DWG. BY R LA MANTIA DATE 13-Nov-02 CHK. BY S VIROSTEK DATE 18-Nov-02 APP. BY D OSHATZ DATE 18-Nov-02		LHC IR FEEDBOX CRYOGENICS SUPPORT, CENTER PIPE, DFBXB	
A RLM SPV 11-18-02 INITIAL RELEASE REV DWG CHK ZONE DATE CHANGES		MICROFILMED: DWG. TYPE ASSEM SHOWN ON 251871 SCALE: 1/2 DO NOT SCALE PRINTS PATENT CLEAR: DESIGN ACCT. NO. Z5LCE2 CATEGORY CODE LH2003 DWG. NO. 2516054 SIZE A		SHEET 1 OF 1	