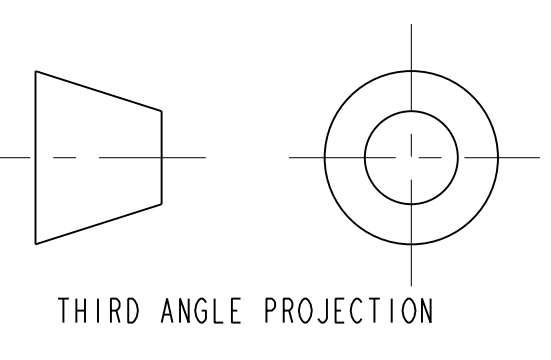
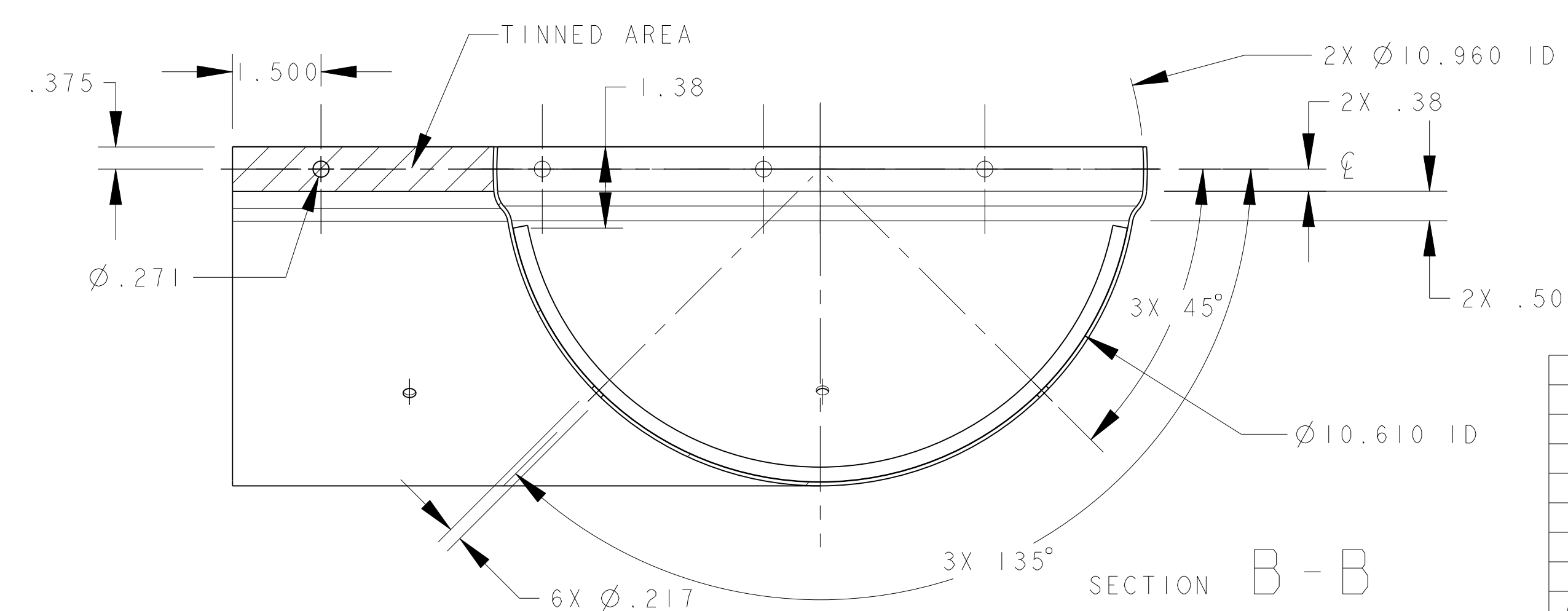
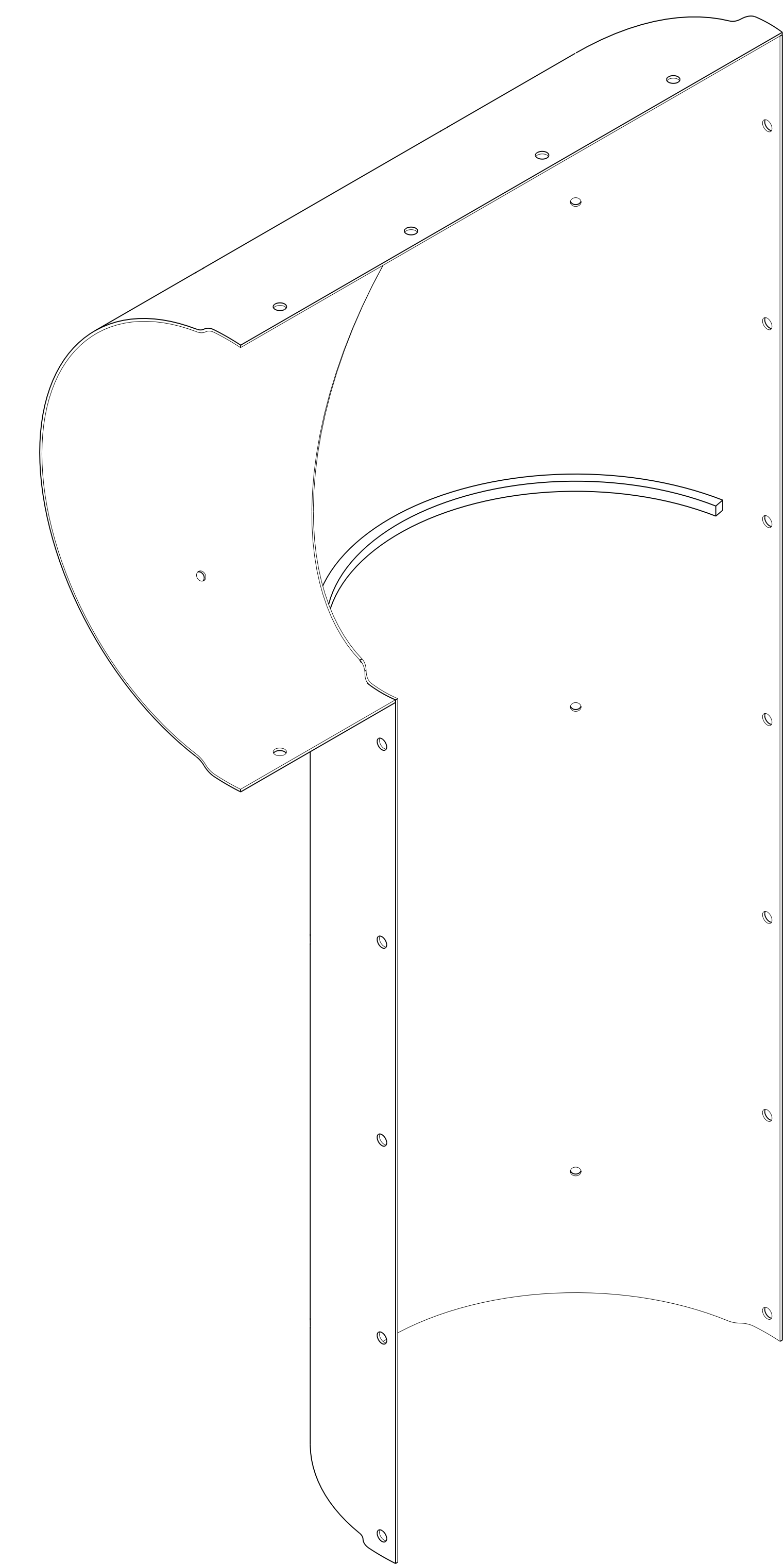
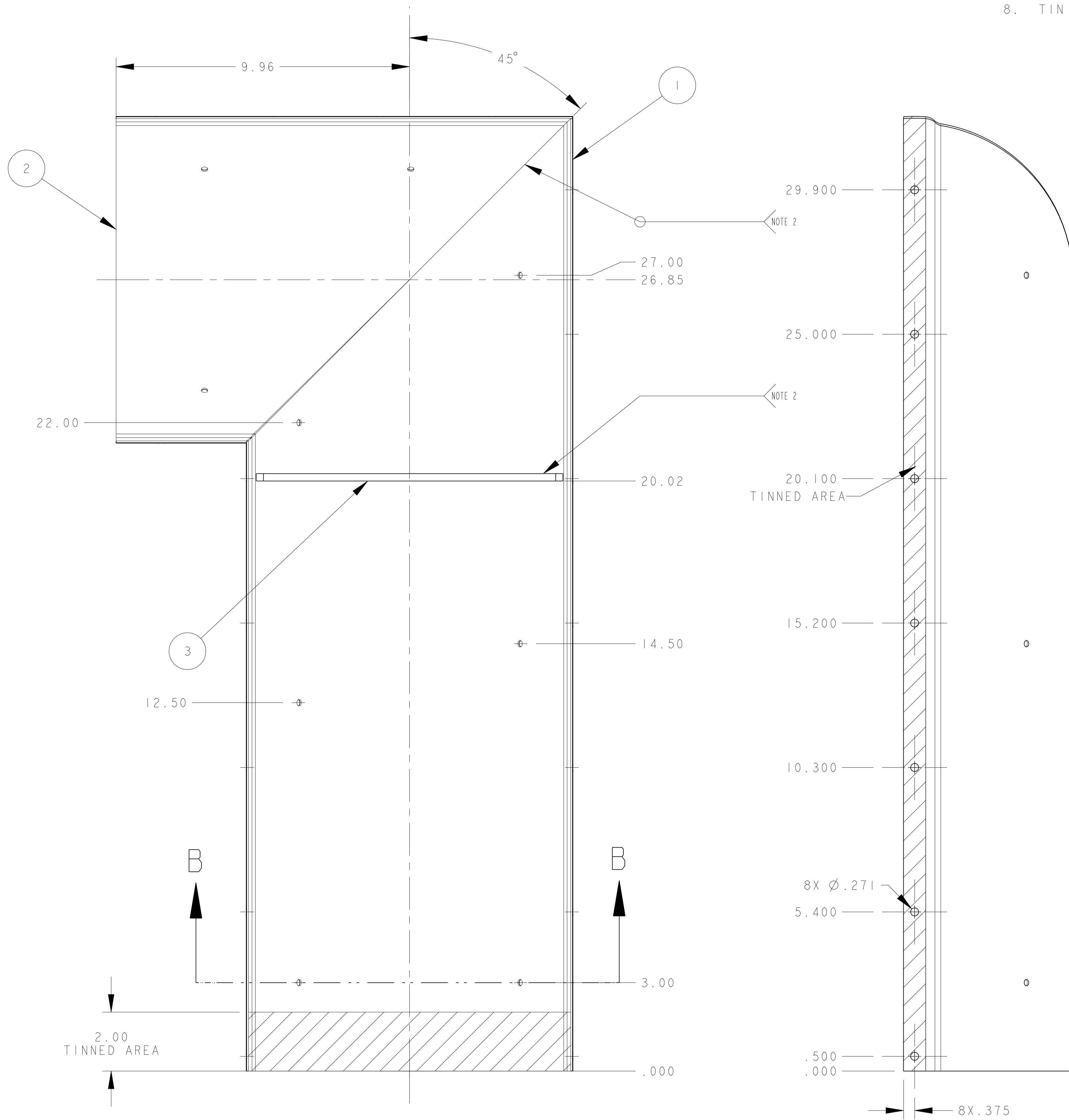
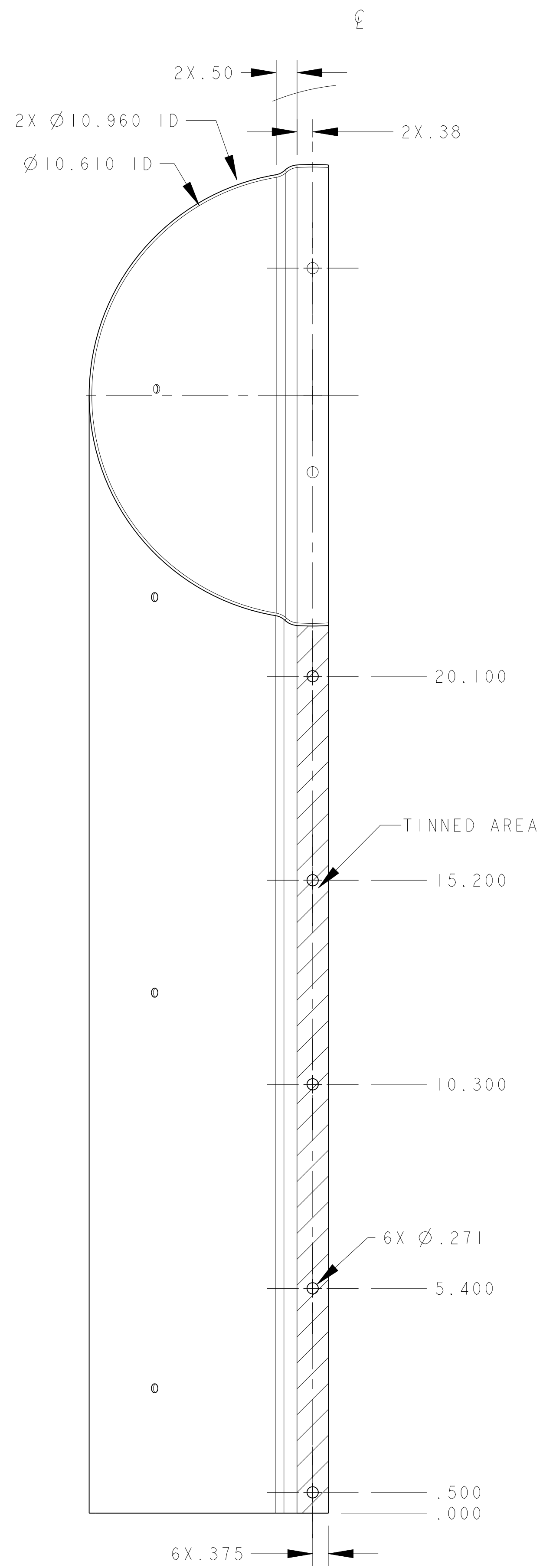


- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. THIS IS A CRYOGENIC VACUUM COMPONENT.
 2. WELDING OR SOLDERING PROCEDURE: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
 3. CLEANING PROCEDURE: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
 4. PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
 5. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982. UNITS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
 6. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED.
 7. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
 8. TIN NOTED AREAS WITH 60/40 Sn/Pb SOLDER, USE RESIN FLUX.



ITEM	PART NO.	RECD	DESCRIPTION	MATERIAL
3	25M815	1	RETAINING BAR	COPPER, OFHC, C101
2	-	1	COPPER SHEET, .063 THICK	COPPER, OFHC, C101
1	-	1	COPPER SHEET, .063 THICK	COPPER, OFHC, C101

UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	DATE
TOLERANCES: X.X ± 0.1 FRACTION ± 1/64	NO. OF PARTS	DATE
X.XX ± 0.03 ANGLES ± 1.00°	REVISIONS	DATE
X.XXX ± 0.010 FINISH: 125 μm	REVISIONS	DATE
DO NOT SCALE PRINT	REVISIONS	DATE
THREADS: ALL CLASS 2	REVISIONS	DATE
CHAMFER ENDS OF ALL SCREW THREADS 30°	REVISIONS	DATE
CUT ROUNDS, 1.5 THREAD RELIEF ON MACHINED THREADS	REVISIONS	DATE
BREAK EDGES .016 MAX. ON MACHINED WORK	REVISIONS	DATE
REMOVE BURRS, WELD SPATTER & LOOSE SCALE	REVISIONS	DATE
IN ACCORDANCE WITH ADP 114.5M-1 ENG. 1	REVISIONS	DATE

REV	DWG	CHK	ZONE	DATE	INITIALS	DESCRIPTION
A	JDR	DPO		11-06-02		INITIAL RELEASE
						CHANGES

ERNEST ORLANDO LAWRENCE	UNIVERSITY OF CALIFORNIA - BERKELEY
LHC IR FEEDBOX	VACUUM
CLAM SHELL 2, 00SD	
MICROFILMED: []	DWG. TYPE: ASSEM
DATE: 20-Feb-02	SCALE: 1/2
DESIGN ACCT. NO: ZSLCE2	CATEGORY CODE: LH2002
DWG. NO: 2515886	SHEET 1 OF 1

2515886 A 1
 2515886 A 1