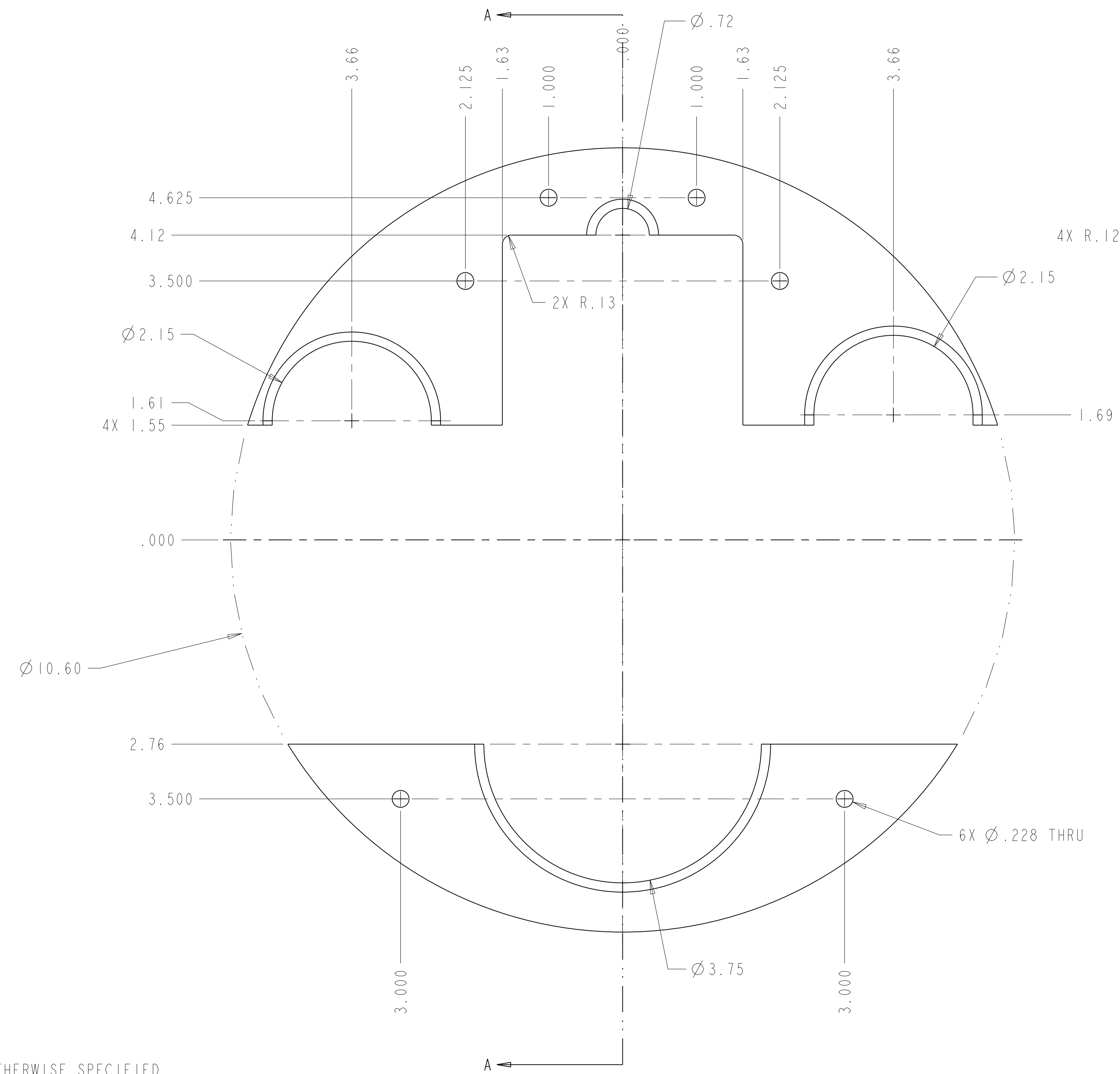
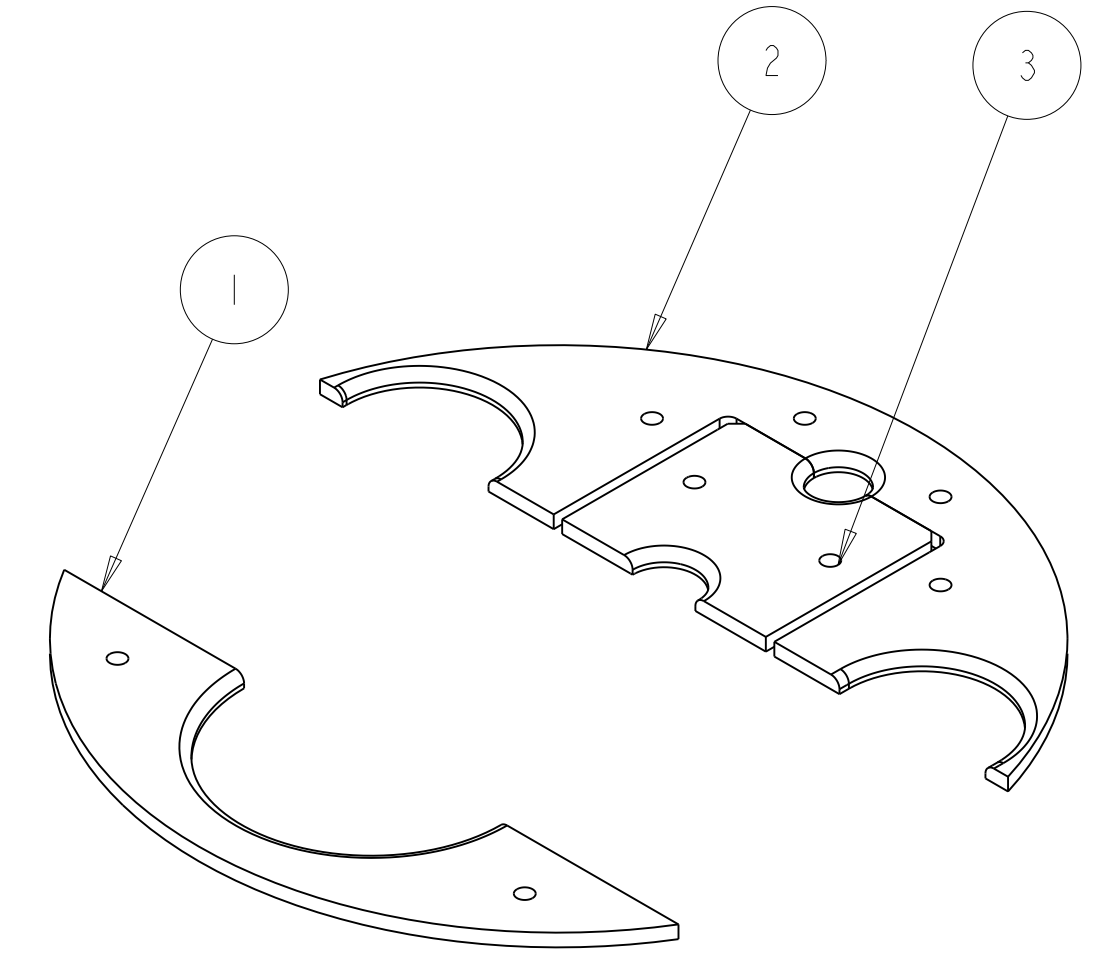


ITEM	PART NO	RECD	DESCRIPTION	MATERIAL
3	-	I	RETAINER PLATE -3	NEMA G-10
2	-	I	RETAINER PLATE -2	NEMA G-10
1	-	I	RETAINER PLATE -1	NEMA G-10

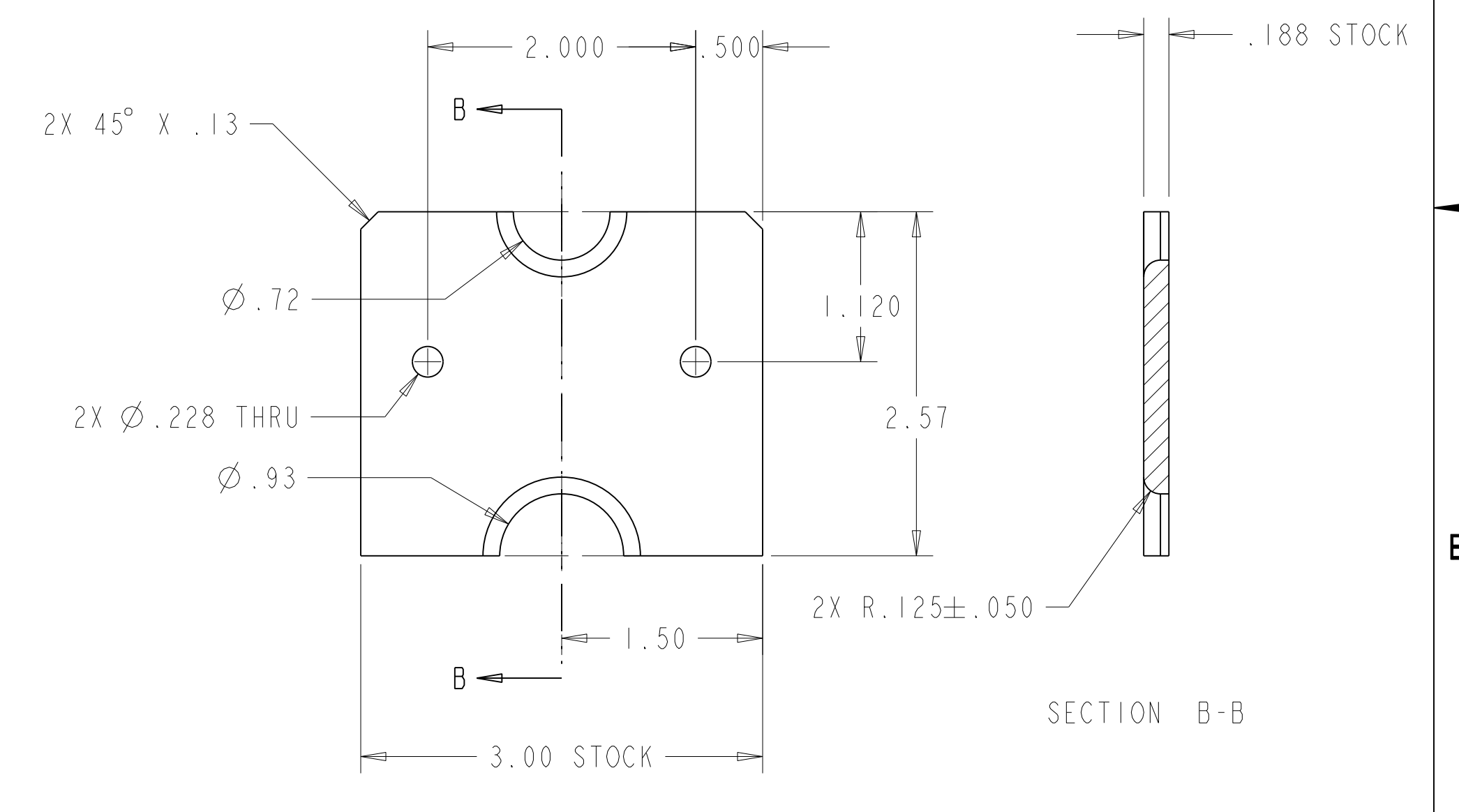


2X .188 STOCK

4X R.125±.050



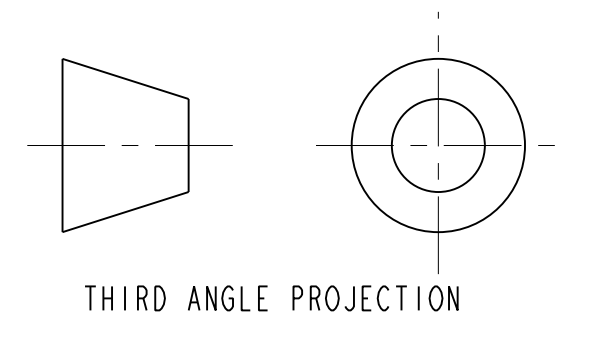
SCALE 0.500



SECTION A-A

SECTION B-B

- NOTES: UNLESS OTHERWISE SPECIFIED,
- DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982 UNITS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
 - USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED
 - USE OF RESIN OR RUBBER BONDED ADRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
 - THIS IS A HIGH VACUUM COMPONENT. CLEAN AFTER MACHINING USING A NON-ETCHING ALKALI BASED SOLUTION.
 - PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT AND MAINTAIN CLEANLINES DURING SHIPMENT AND STORAGE.



TOLERANCES				UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY			
X.X ± 0.1				FRAC. ± 1/64				ACCT. NO.				SER. NO.			
X.XX ± 0.02				Angles ± 1.00°				DEL. TO				ISSD			
X.XXX ± 0.005				FINISH 125 _{μm}				SURFACE TREATMT				DATE			
DO NOT SCALE PRINT				THREADS ARE CLASS 2				PROJECT TAG				MICROFILMED			
CHAMFER ENDS OF ALL SCREW THREADS 30°				CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS				PROJECT NUMBER				DWG. TYPE			
BREAK EDGES .016 MAX. ON MACHINED WORK				REMOVE BURRS, WELD SPLATTER & LOOSE SCALE				PROJECT NAME				SHOWN ON			
IN ACCORDANCE WITH ASME Y14.5M & B46.1				INITIAL RELEASE				DWG. NO.				SCALE: 1.000			
REV DWG CHK ZONE DATE				CHANGES				BY R L A MANTIA DATE 15-Nov-02				SHEET 1 OF 1			
								CHK S VIROSTEK DATE 18-Nov-02				DO NOT SCALE PRINTS			
								APR D OSHATZ DATE 18-Nov-02				PATENT CLEAR: Z5LC3 LH2003			
												DWG. NO. 2513824			
												REV. 1			