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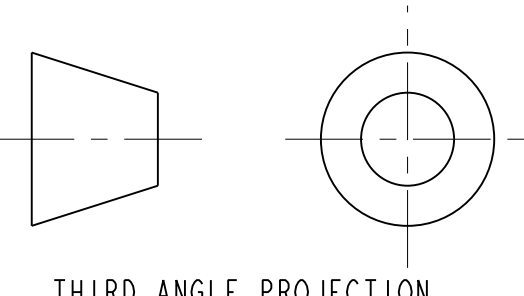
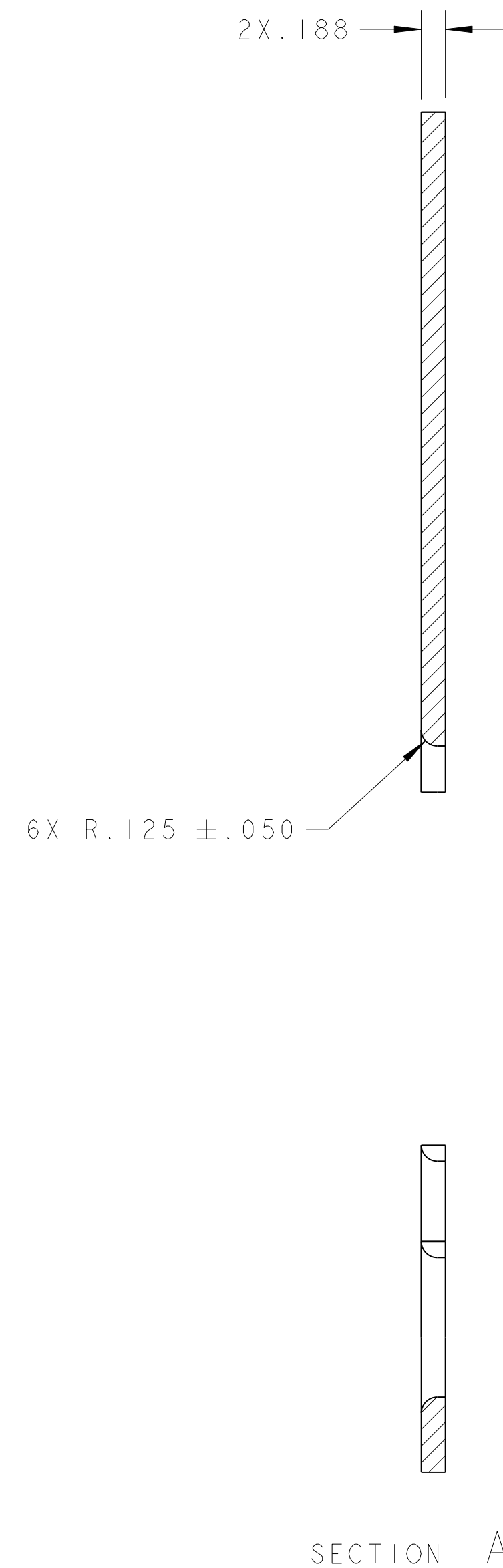
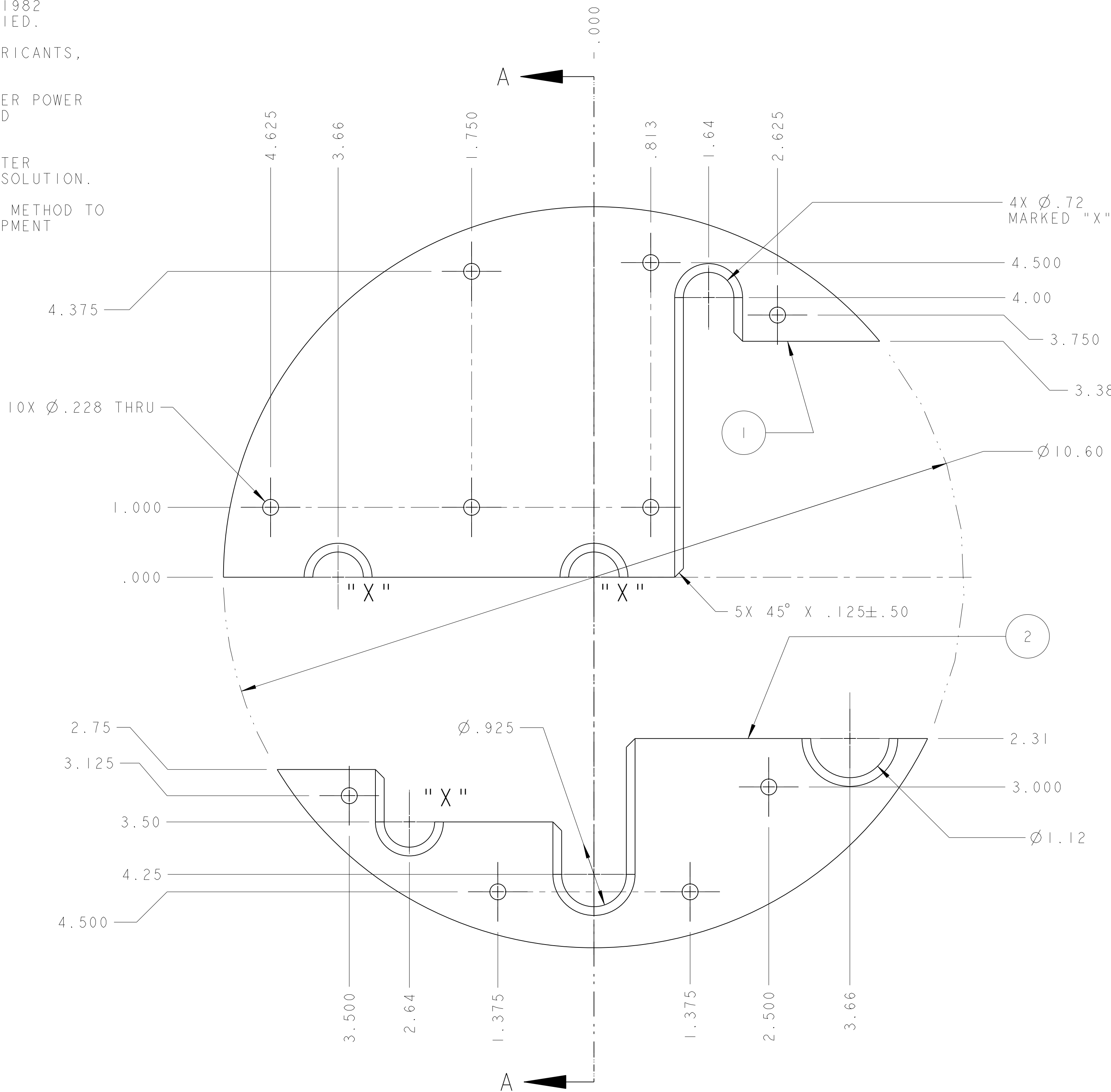
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NOTES: UNLESS OTHERWISE SPECIFIED,

- 1. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982 UNITS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
- 2. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED
- 3. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
- 4. THIS IS A HIGH VACUUM COMPONENT. CLEAN AFTER MACHINING USING A NON-ETCHING ALKALI BASED SOLUTION.
- 6. PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT AND MAINTAIN CLEANLINESS DURING SHIPMENT AND STORAGE.

DWG. NO.		SIZE	REV.	SH.		
2513804		A	1			
2	-	1	RETAINER PLATE -2		NEMA G10	
1	-	1	RETAINER PLATE -1		NEMA G10	
ITEM	PART NO	REQD	DESCRIPTION		MATERIAL	



TOLERANCES		UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER. NO.		ERNEST ORLANDO LAWRENCE	
X.X ± 0.1	FRAC. ± 1/64			ACCT. NO.	NO.			BERKELEY NATIONAL LABORATORY	
X.XX ± 0.02	Angles ± 1.00°			DEL. TO	ISSD			UNIVERSITY OF CALIFORNIA - BERKELEY	
X.XXX ± 0.005	FINISH 125 \sqrt{Ra}			DATE	RECD			LHC IR FEEDBOX	
DO NOT SCALE PRINT				SURFACE TREATMT				CRYOGENICS	
THREADS ARE CLASS 2				IDENT. METHOD				RETAINER PLATE ASSEMBLY	
CHAMFER ENDS OF ALL SCREW THREADS 30°				PROJECT NUMBER				MICROFILMED: DWG. TYPE SHOWN ON SCALE: 1/1 DO NOT SCALE PRINTS	
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS				PROJECT NAME				ASSEM	
BREAK EDGES .016 MAX. ON MACHINED WORK				DWG. BY		DATE		PATENT CLEAR: DESIGN ACCT. NO. CATEGORY CODE	
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE				R L A MANTIA		14-Nov-01		Z5LCE2 LH2003	
IN ACCORDANCE WITH ASME Y14.5M & B46.1				CHK BY		DATE		DWG. NO. SIZE REV.	
				Jan Zbasnik/Virostek		13-Nov-02		2513804 A	
				APP BY		DATE		FILE: 2513804.DWG	
				Jan Zbasnik/D.Oshatz		13-Nov-02			

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