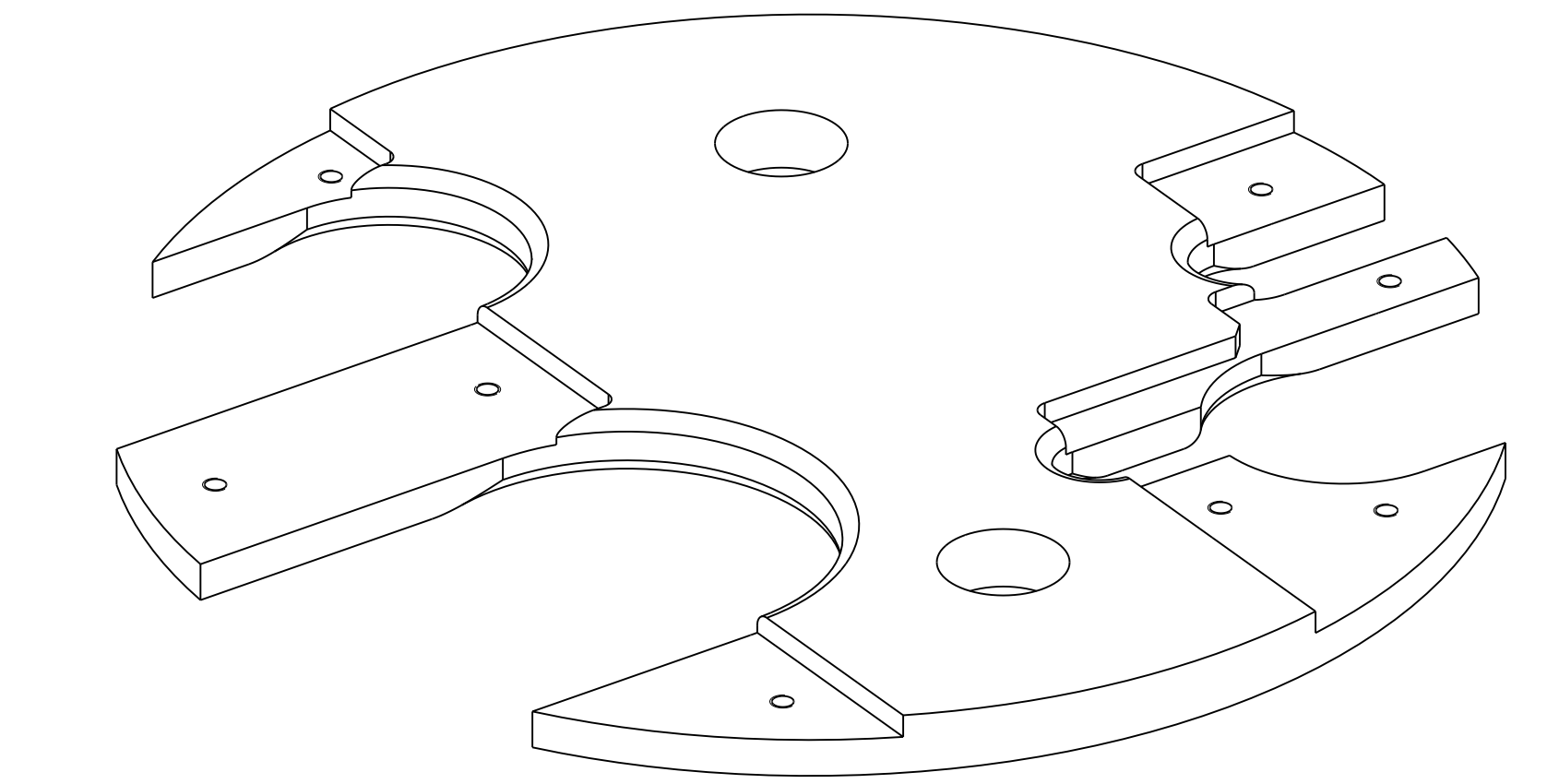
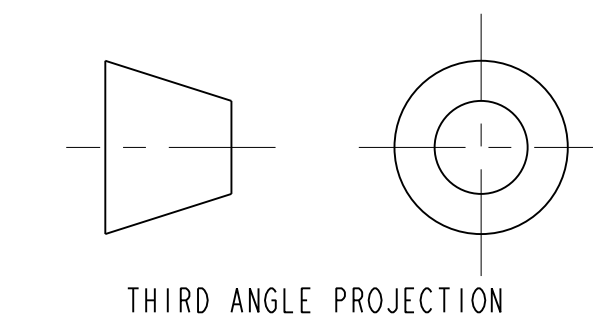
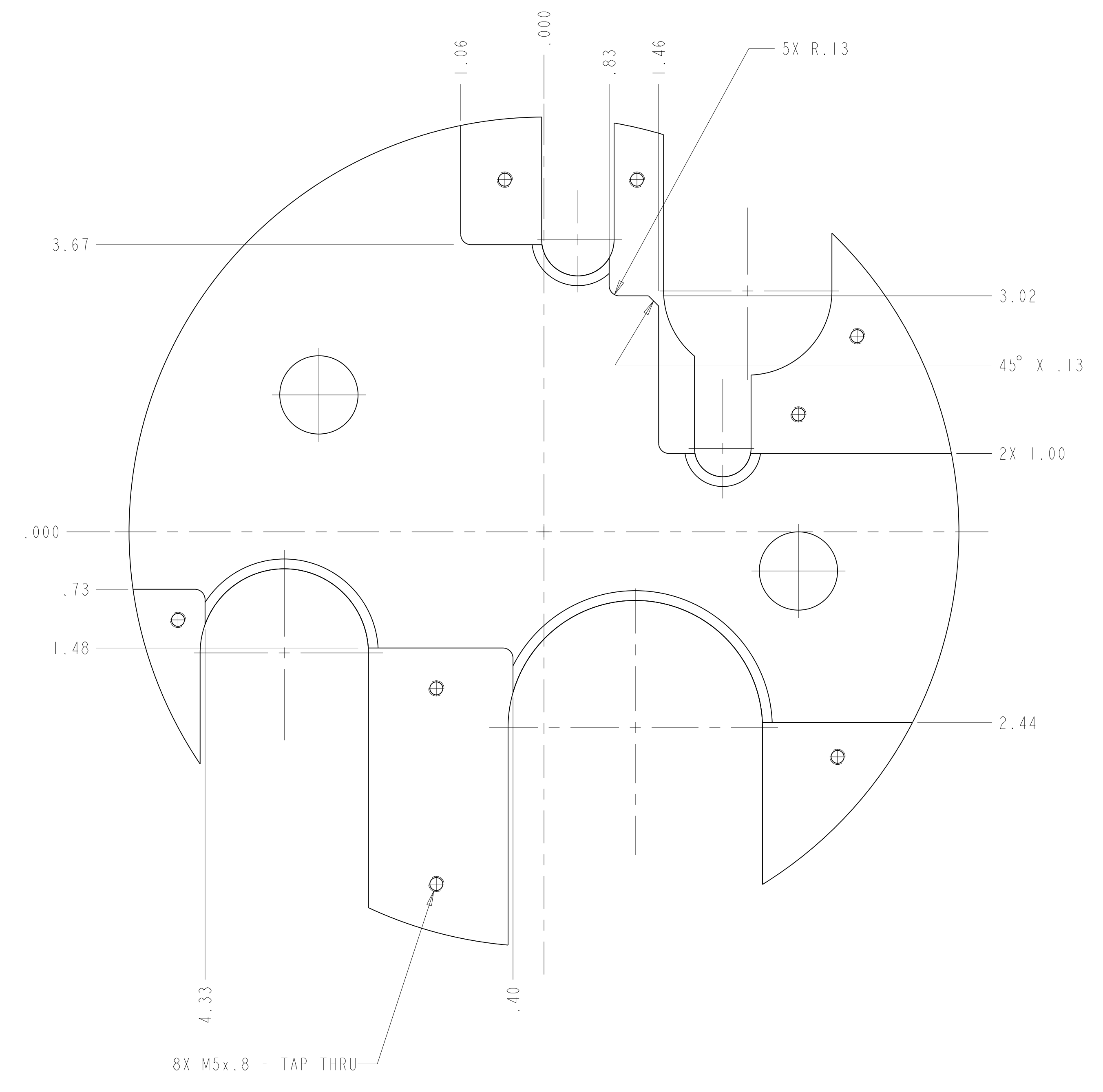
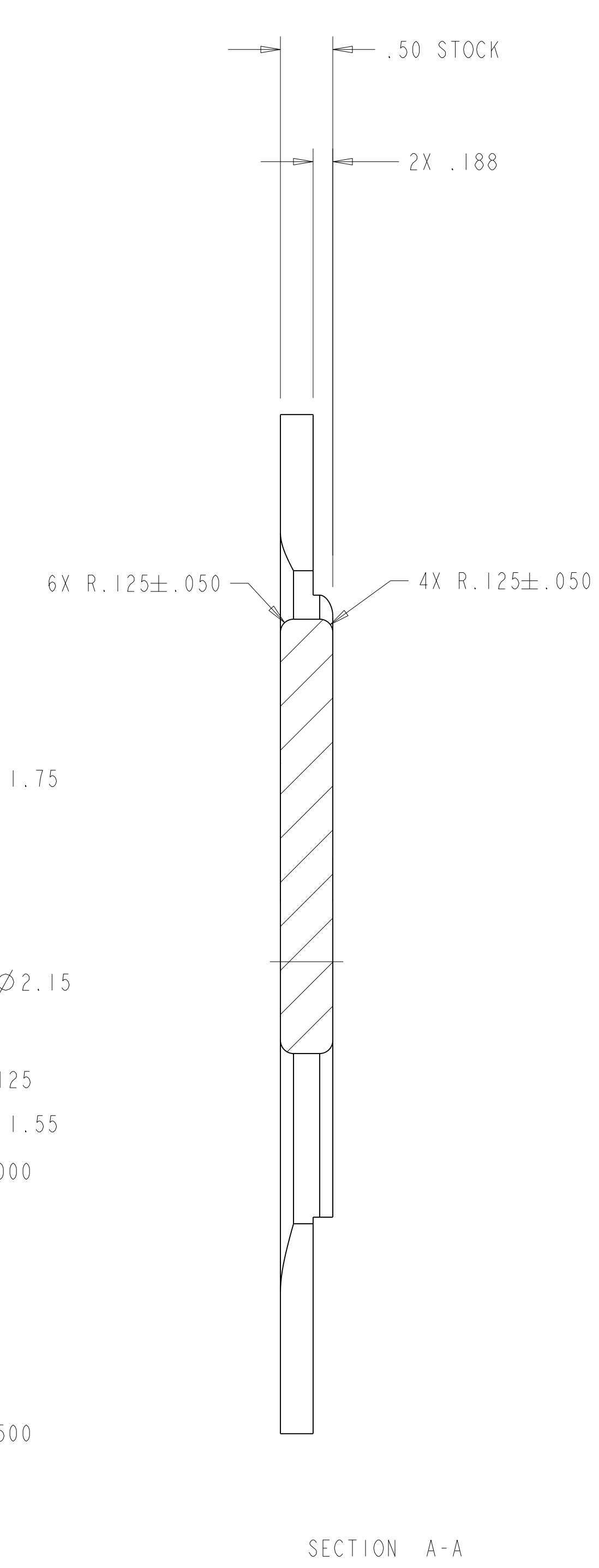
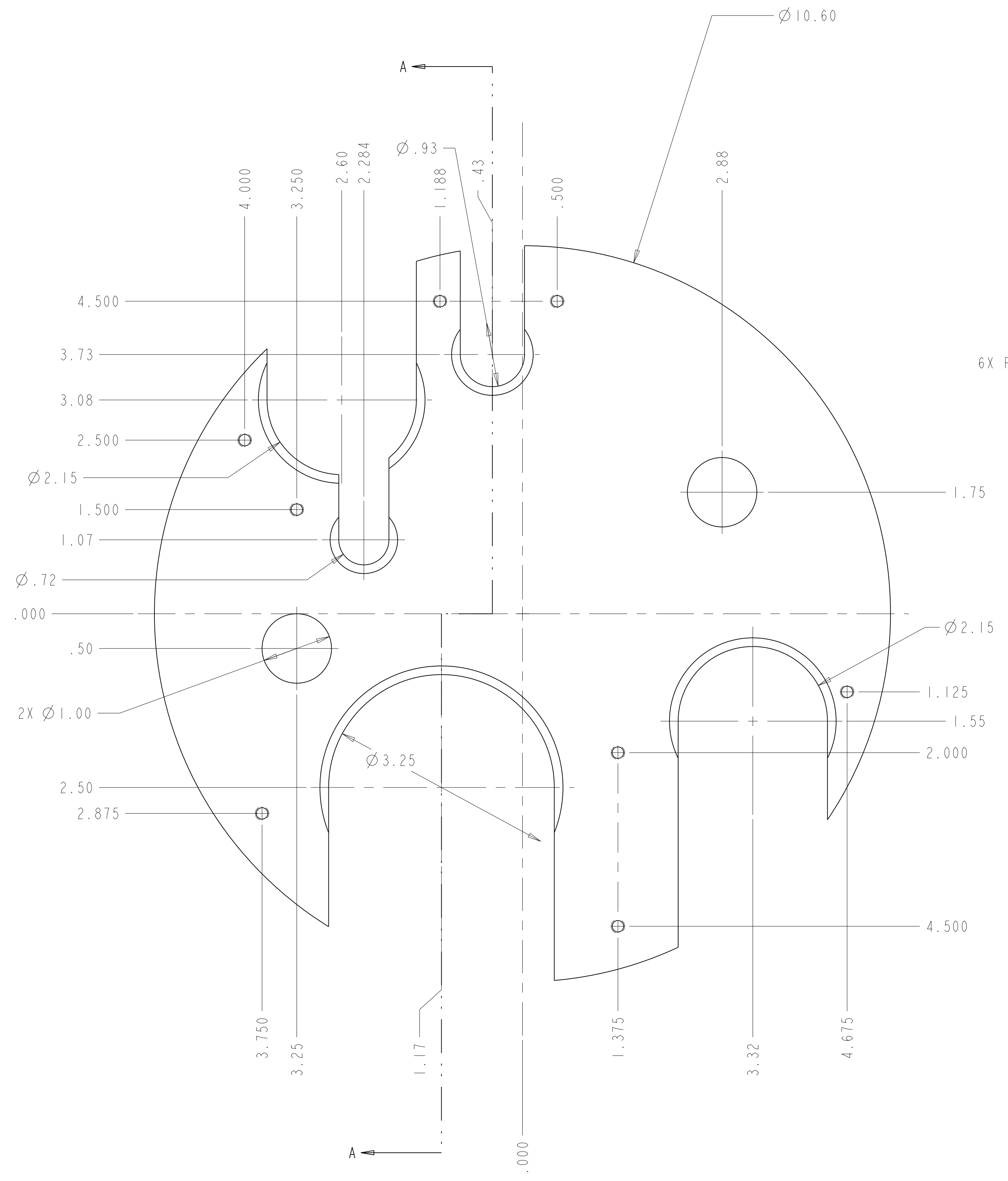


DESCRIPTION PLATE	MATERIAL NEMA G10	MAT. LOCATION
----------------------	----------------------	---------------

- NOTES: UNLESS OTHERWISE SPECIFIED.
1. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982 UNITS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
 2. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED.
 3. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
 4. THIS IS A HIGH VACUUM COMPONENT. CLEAN AFTER MACHINING USING A NON-ETCHING ALKALI BASED SOLUTION.
 6. PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT AND MAINTAIN CLEANLINESS DURING SHIPMENT AND STORAGE.



SCALE 0.750



UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY	
TOLERANCES	X.X ± 0.1 FRACTION ± 1/64	NO. OF SURFACES	NO. OF HOURS	LHC IR FEEDBOX	SCALE: 1.000
	X.XX ± 0.02 ANGLES ± 1.00°	FINISH	DATE	CRYOGENICS	SHEET 1 OF 1
	X.XXX ± 0.005 FINISH 125 μm	TREATMENT	DATE	SUPPORT PLATE	DO NOT SCALE PRINT
DO NOT SCALE PRINT		IDENTIFY	DATE		
THREADS ARE CLASS 1		PROJECT	DATE		
CHAMFER ENDS OF ALL SCREW THREADS 30°		NAME	DATE		
CUT ROUNDS, 1.5 THREAD RELIEF ON MACHINED THREADS		NO.	DATE		
BREAK EDGES .015 MAX. ON MACHINED WORK		BY	DATE		
REMOVE BURRS, WELD SPATTER & LOOSE SCALE		CHK	DATE		
IN ACCORDANCE WITH ASME Y14.5M-1982		APP	DATE		
REV	DWG	CHK	ZONE	DATE	INITIALS
A	RLM	SPV		11-18-02	INITIAL RELEASE
					CHANGES

2513776 A 1
 SHEET 1 OF 1
 ERNEST ORLANDO LAWRENCE
 BERKELEY NATIONAL LABORATORY
 UNIVERSITY OF CALIFORNIA - BERKELEY
 LHC IR FEEDBOX
 CRYOGENICS
 SUPPORT PLATE
 SCALE: 1.000
 SHEET 1 OF 1
 DO NOT SCALE PRINT