

MEBT MEETING AGENDA

June 29, 2001

Mechanical Systems Update

- 1. Fabrication and Procurement Update
 - Support Frame Completed (photo) Ö
 - Raft weldments (photos, schedule)
 - Profile Monitor Beamboxes machining progress (photos)
 - Chopper Target two targets in shop
- 2. Design Status (MEBT)
 - Support structure calculations and lifting documentation
 - Beampipe design underway (layouts)
 - Water System design underway

Electrical Systems Update

- 1. Low Level RF
- 2. Rebuncher System
- 3. Beam Diagnostics

System Integration / Installation

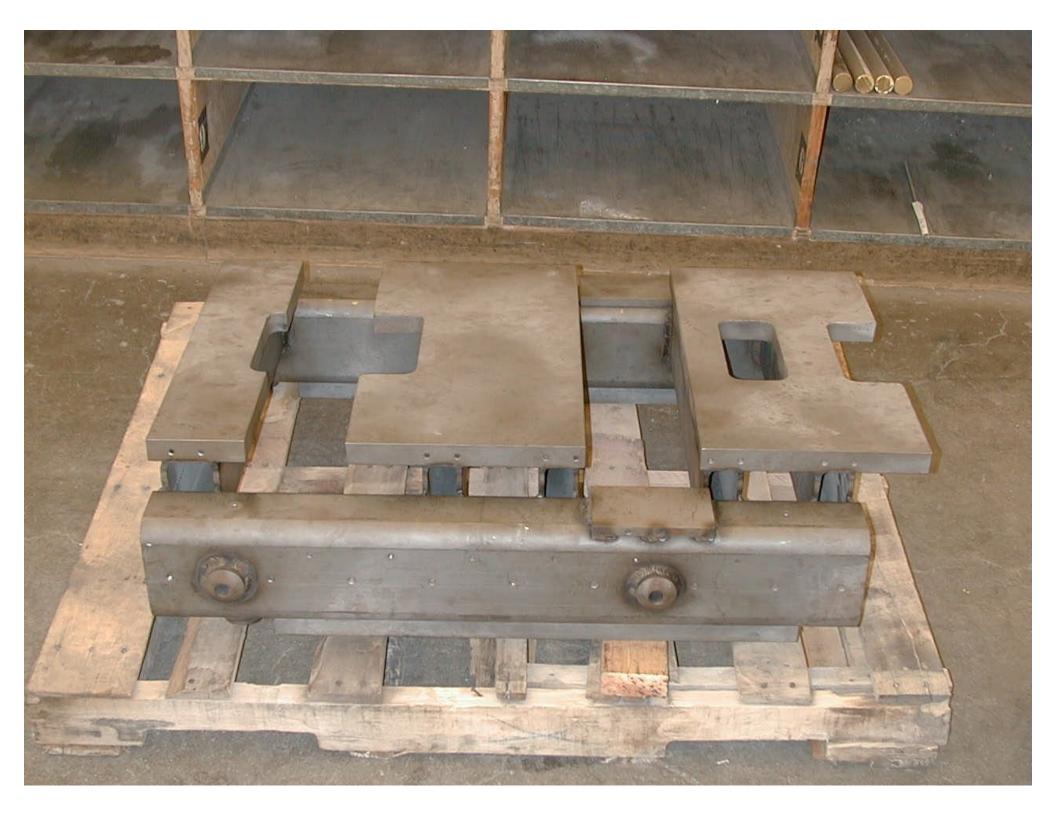
1. Raft assembly area schedule

Upcoming Tasks and Milestones

•	Profile Monitor First Article Complete	3/31/01
♦	Raft and Support Structure Complete	5/31/01 OR
•	Rebuncher Amplifiers #2-6 Received	6/30/01
•	Rebuncher Cavity #2-4 Received	6/30/01
•	Profile Monitor all complete	7/31/01

Next Meeting: <u>date and time to be announced</u>



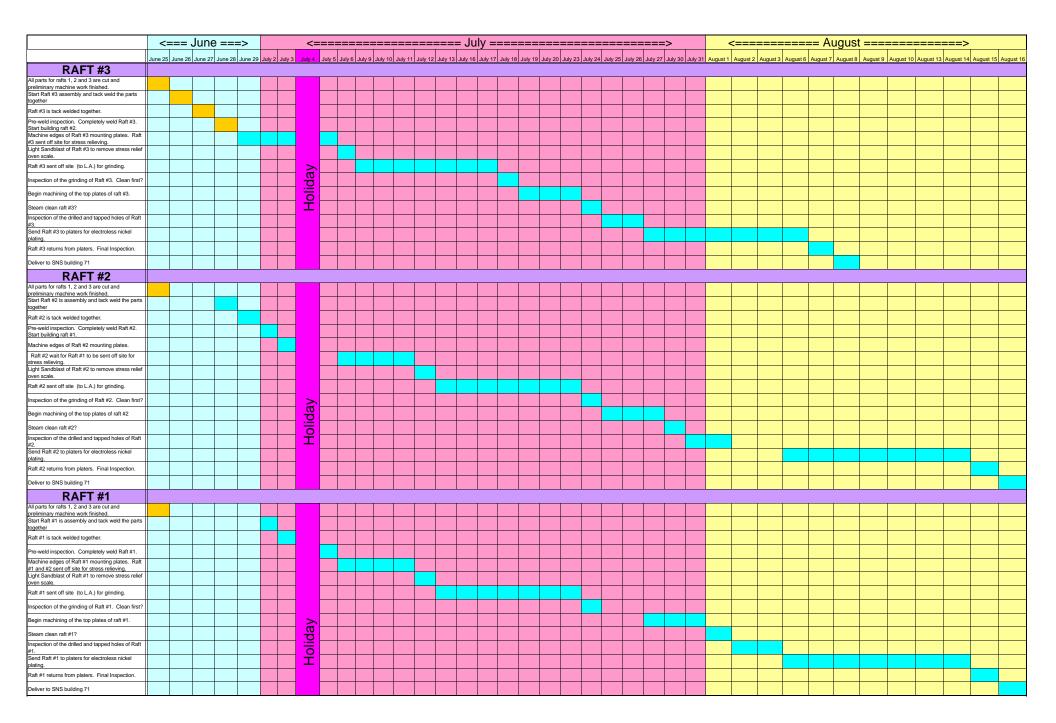








SNS Front End Systems MEBT Raft Manufacturing Schedule

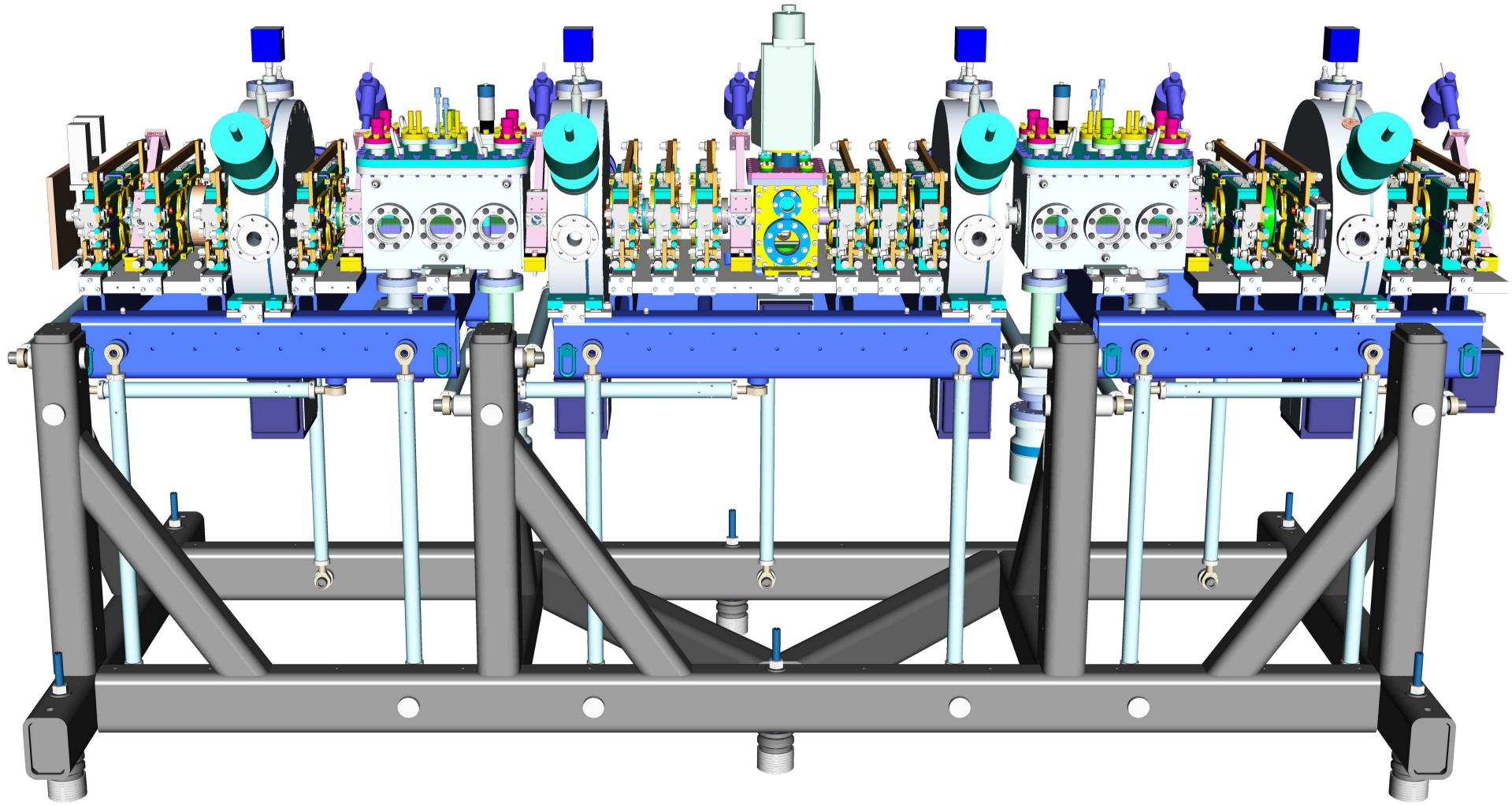


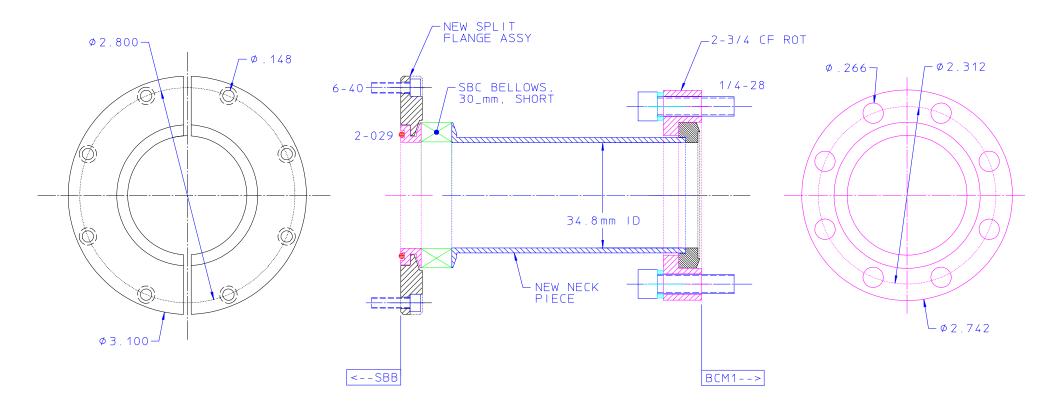
MEBT Raft #3 Schedule June/July/August

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Monday	Tuesday	Wednesday	Thursday	Friday
June 25 All parts for rafts 1, 2 and 3 are cut and preliminary machine work finished on raft #3.	June 26 Start Raft #3 assembly and tack weld the parts together	June 27 Raft #3 is tack welded together.	June 28 Pre-weld inspection. Completely weld Raft #3.	June 29 Machine edges of Raft #3 mounting plates. Raft #3 sent off site for stress relieving. Start building raft #2.
July 2 Raft #3 sent off site for stress relieving.	July 3 Raft #3 sent off site for stress relieving.	July 4 Holiday	July 5 Raft #3 sent off site for stress relieving.	July 6 Light Sandblast of Raft #3 to remove stress relief oven scale.
July 9 Raft #3 sent off site (to L.A.) for grinding.	July 10 Raft #3 sent off site for grinding.	July 11 Raft #3 sent off site for grinding.	July 12 Raft #3 sent off site for grinding.	July 13 Raft #3 sent off site for grinding.
July 16 Raft #3 sent off site for grinding.	July 17 Raft #3 sent off site for grinding.	July 18 Inspection of the grinding of Raft #3. Clean first?	July 19 Begin machining of the top plates of raft #3	July 20 Continue machining of the top plates of raft #3.
July 23 Machine work done.	July 24 Steam clean raft #3?	July 25 Inspection of the drilled and tapped holes of Raft #3.	July 26 Inspection of the drilled and tapped holes of Raft #3.	July 27 Send Raft #3 to platers for electroless nickel plating.
July 30 Raft #3 at platers.	July 31 Raft #3 at platers.	August 1 Raft #3 at platers.	August 2 Raft #3 at platers.	August 3 Raft #3 at platers.
August 6 Raft #3 at platers.	August 7 Raft #3 returns from platers. Final inspection.	August 8 Deliver to SNS building 71	August 9	August 10











BEAM-->

