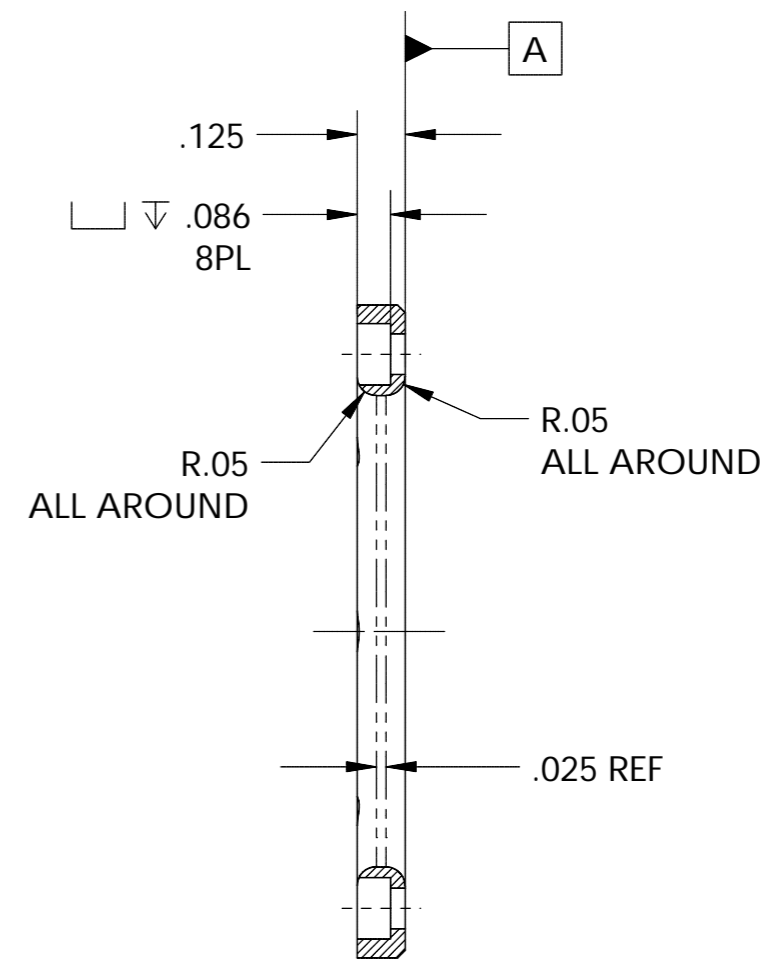
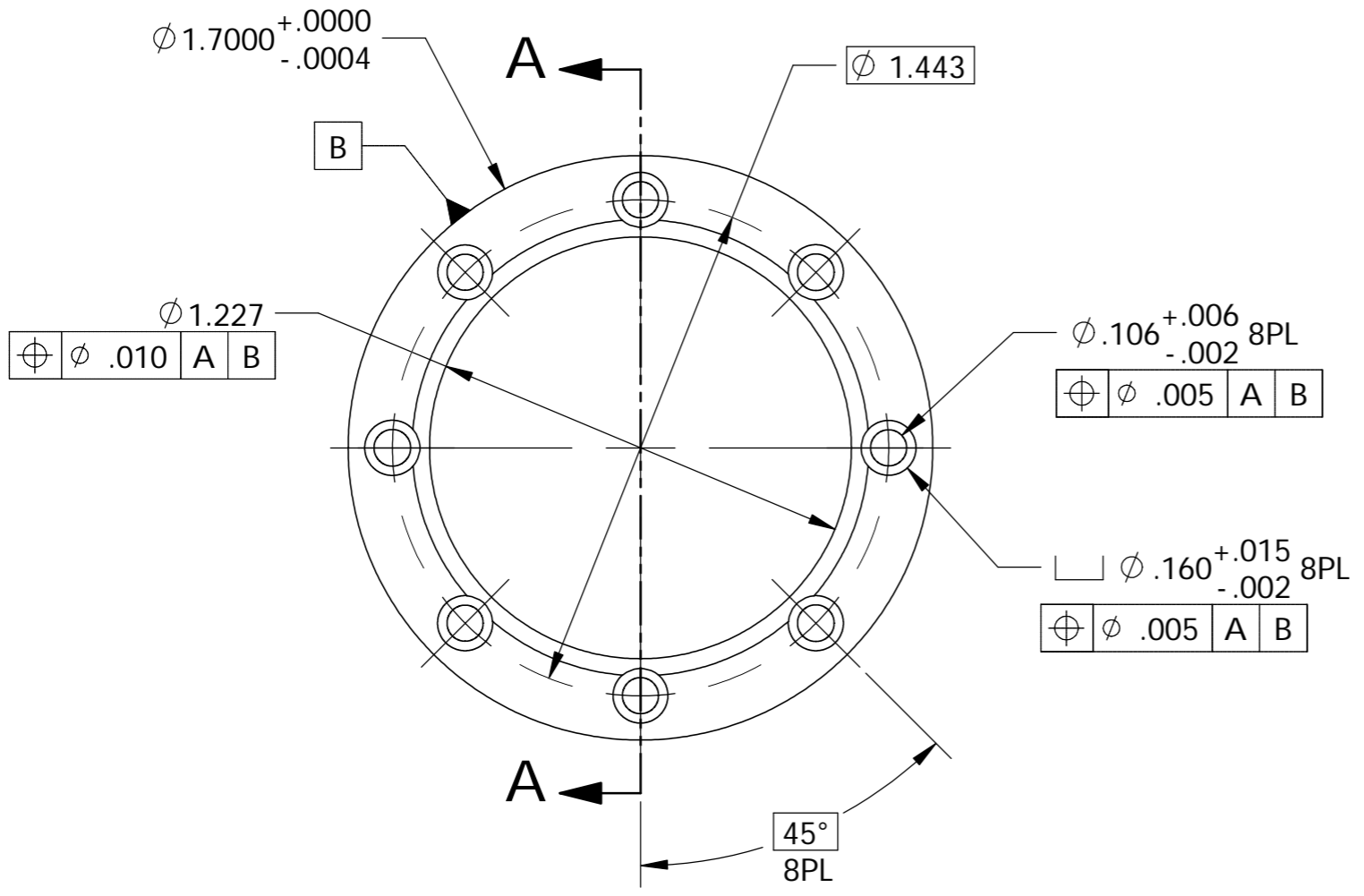


4 3 2 1

D D

C C

B B



SECTION A-A

A/R		SST, 304L	
REQD	ITEM	PART NO.	DESCRIPTION
PROJECT NAME:		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY	
PROJECT NUMBER:		UNIVERSITY OF CALIFORNIA	
NEXT ASSY:		HYBRID ION SOURCE (HYBRIS)	
CALC. WT.	KG.	0.032	LB.
DO NOT SCALE PRINT		CATEGORY CODE:	
SCALE:	2:1	CLAMPING RING, ELECTRODE, EXTRACTOR	
THIRD ANGLE PROJECTION		SHEET 1 OF 1	SIZE: B
DWG NO: 27A353		REV B	

UNLESS OTHERWISE SPECIFIED				
X ±.1_INCH .XX ±.01_INCH .XXX ±.005_INCH				
TOLERANCES	FRACTIONS: -/--			
	ANGLES: 0.1° / INCH			
	MACH. SURFS.: 125 MICRO-INCH <input checked="" type="checkbox"/> OR BETTER			
DO NOT SCALE DRAWING. INTERPRET PER ASME Y14.5M-1994. THREADS ARE CLASS 2. BREAK MACHINED EDGES .016 MAX. REMOVE BURRS, WELD SPLATTER & LOOSE SCALE.				
REV	DRAWN BY	APPVD.	DATE	DESCRIPTION
B	PAL	R. KELLER	12/15/03	MODIFIED MATERIAL.
A	PAL	R. KELLER	11/24/03	INITIAL RELEASE

A A

4 3 2 1