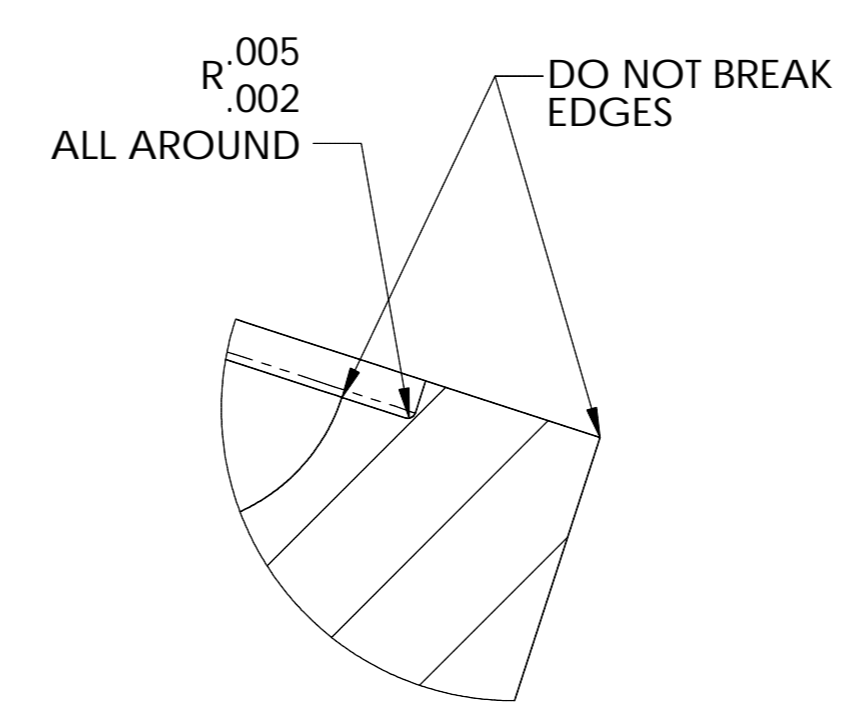
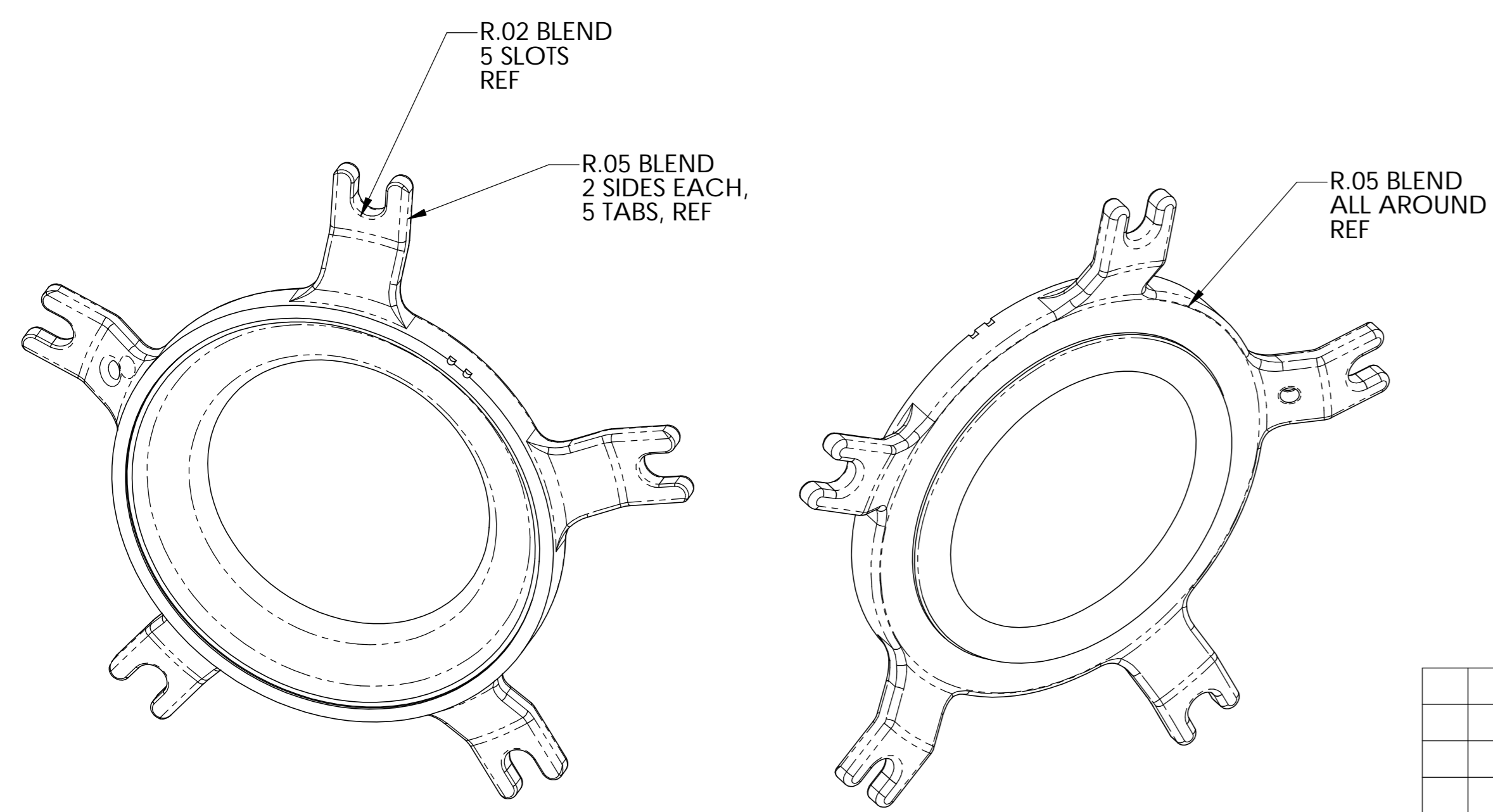
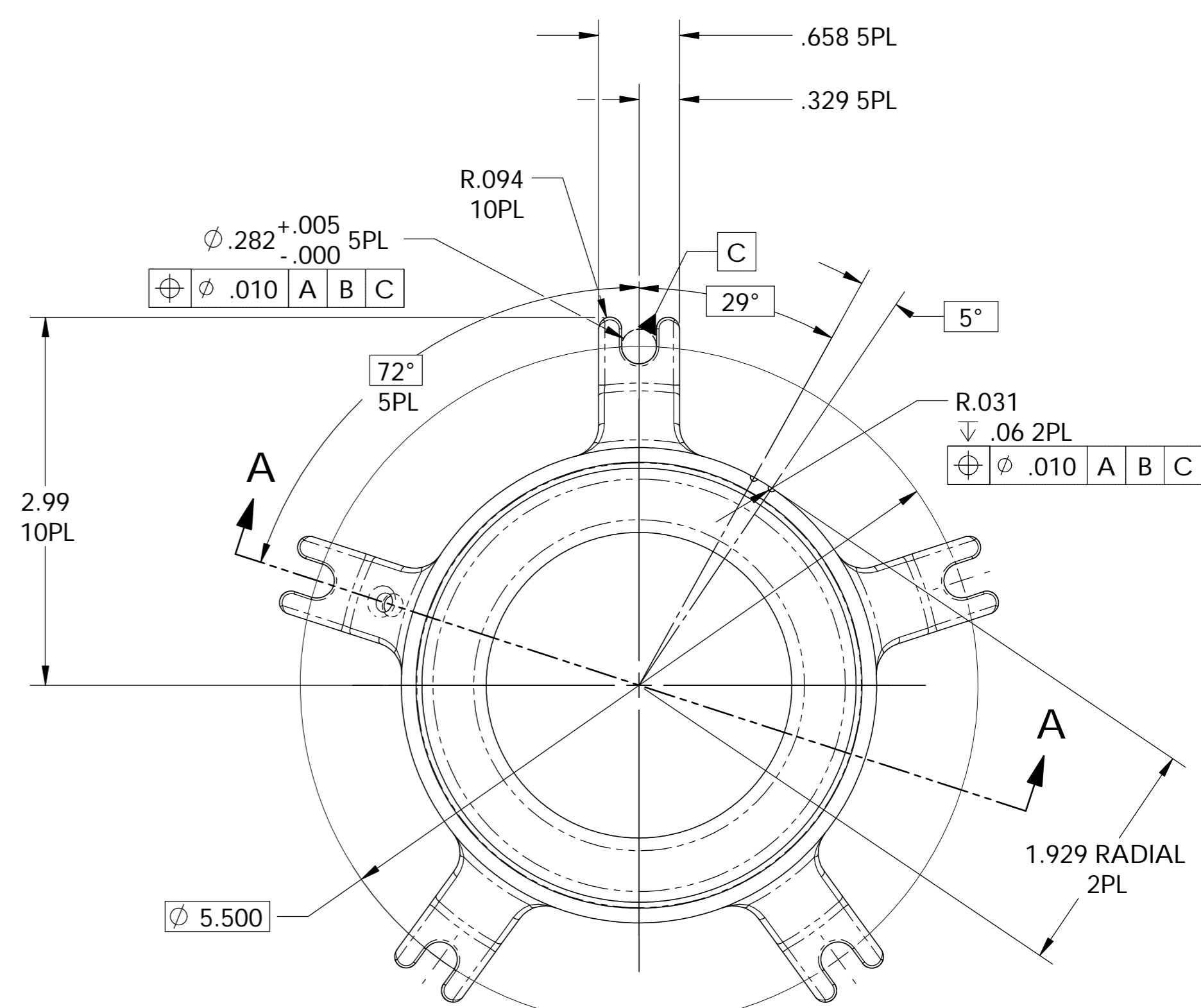


SECTION A-A
SCALE 2 : 1



DETAIL B
SCALE 8 : 1

REV	DRAWN BY	APPVD.	DATE	DESCRIPTION
B	PAL	R. KELLER	12/15/03	EBW DESIGN CHANGED TO BRAZE. MATL MODIFIED.
A	PAL	R. KELLER	11/21/03	INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED			PROJECT NAME:		SST, 304L	
.X ± .1_INCH .XX ± .01_INCH .XXX ± .005_INCH			PROJECT NUMBER:		RECD ITEM PART NO. DESCRIPTION	
FRACTIONS: -/-			NEXT ASSEMBLY:		27A343	
ANGLES: 0.1° / INCH			CALC. WT.		KG. 0.67 LB.	
MACH. SURFS.: 125 MICRO-INCH ✓			SCALE: 1:1		CATEGORY CODE:	
DO NOT SCALE DRAWING. INTERPRET PER ASME Y14.5M-1994. THREADS ARE CLASS 2. BREAK MACHINED EDGES. 0.16 MAX. REMOVE BURRS, WELD SPLATTER & LOOSE SCALE.			THIRD ANGLE PROJECTION		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA HYBRID ION SOURCE (HYBRIS)	
			WELDMENT, EXTRACTOR		FLANGE EXTRACTOR / OUTLET	
			SHEET 1 OF 1		SIZE: D DWG NO: 27A347 REV B	