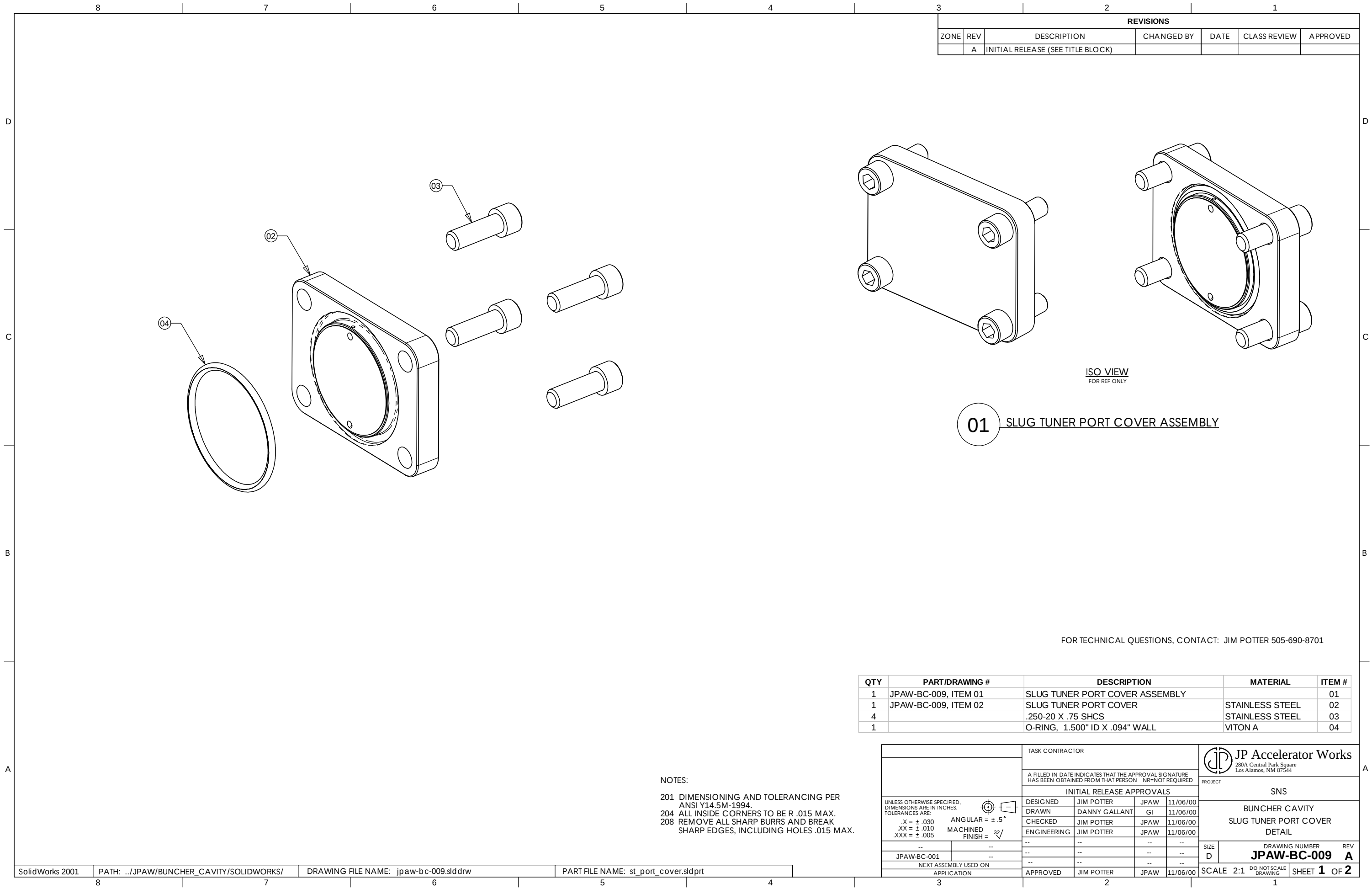




REVISIONS						
ZONE	REV	DESCRIPTION	CHANGED BY	DATE	CLASS REVIEW	APPROVED
	A	INITIAL RELEASE (SEE TITLE BLOCK)				

ISO VIEW
FOR REF ONLY

01

SLUG TUNER PORT COVER ASSEMBLY

FOR TECHNICAL QUESTIONS, CONTACT: JIM POTTER 505-690-8701

QTY	PART/DRAWING #	DESCRIPTION	MATERIAL	ITEM #
1	JPAW-BC-009, ITEM 01	SLUG TUNER PORT COVER ASSEMBLY		01
1	JPAW-BC-009, ITEM 02	SLUG TUNER PORT COVER	STAINLESS STEEL	02
4		.250-20 X .75 SHCS	STAINLESS STEEL	03
1		O-RING, 1.500" ID X .094" WALL	VITON A	04

NOTES:

201 DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1994.

204 ALL INSIDE CORNERS TO BE R .015 MAX.

208 REMOVE ALL SHARP BURRS AND BREAK SHARP EDGES, INCLUDING HOLES .015 MAX.

		TASK CONTRACTOR				JP Accelerator Works 280A Central Park Square Los Alamos, NM 87544	
		A FILLED IN DATE INDICATES THAT THE APPROVAL SIGNATURE HAS BEEN OBTAINED FROM THAT PERSON NR=NOT REQUIRED					PROJECT
		INITIAL RELEASE APPROVALS					
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .X = ± .030 .XX = ± .010 .XXX = ± .005 ANGULAR = ± .5° MACHINED FINISH = 32/		DESIGNED	JIM POTTER	JPAW	11/06/00	SNS BUNCHER CAVITY SLUG TUNER PORT COVER DETAIL	
		DRAWN	DANNY GALLANT	GI	11/06/00		
		CHECKED	JIM POTTER	JPAW	11/06/00		
		ENGINEERING	JIM POTTER	JPAW	11/06/00		
		--	--	--	--		
JPAW-BC-001		--	--	--	--	SIZE D DRAWING NUMBER JPAW-BC-009 REV A	
NEXT ASSEMBLY USED ON		--	--	--	--		
APPLICATION		--	--	--	--		
		APPROVED	JIM POTTER	JPAW	11/06/00	SCALE 2:1 DO NOT SCALE DRAWING	SHEET 1 OF 2

