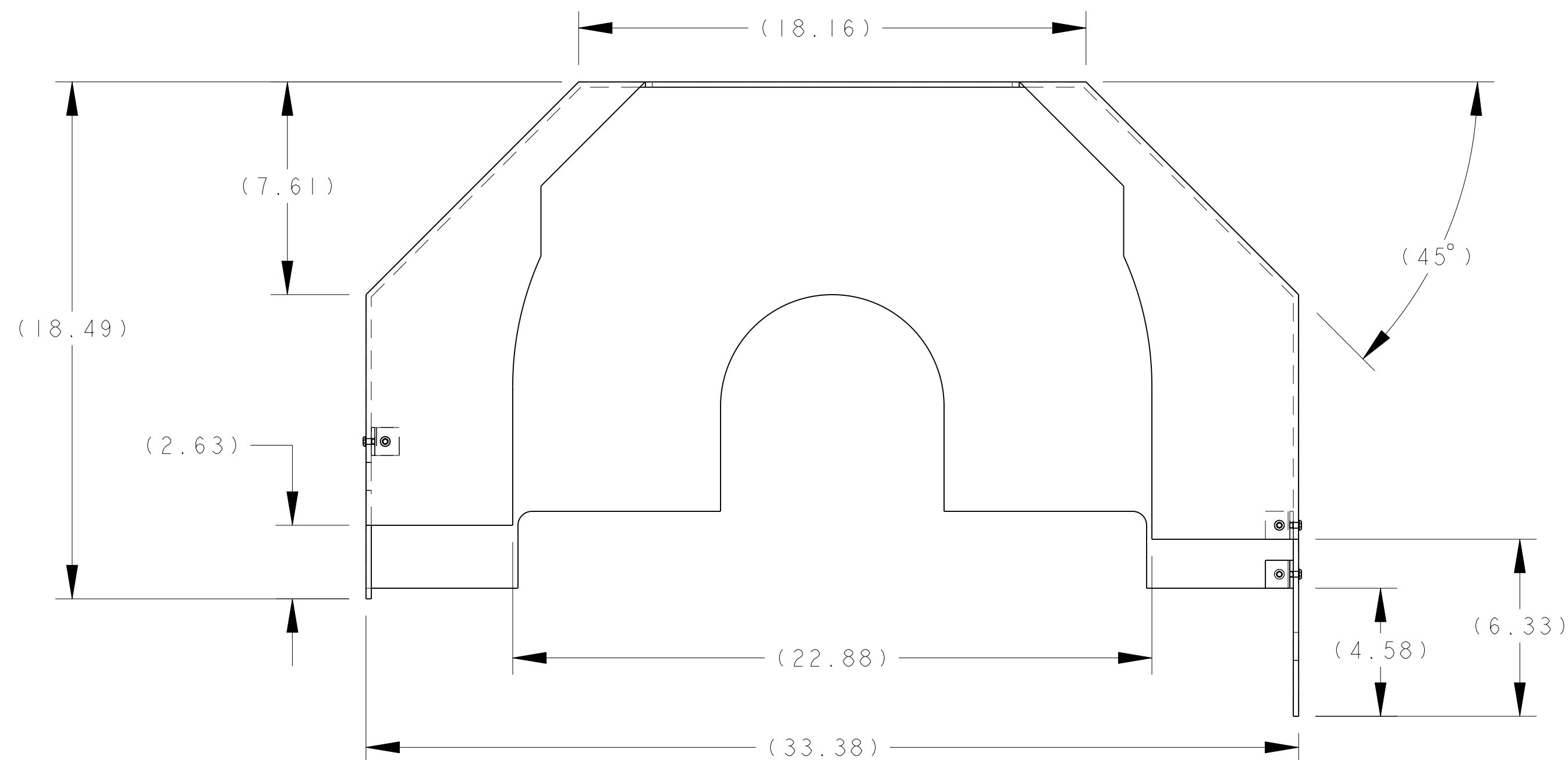
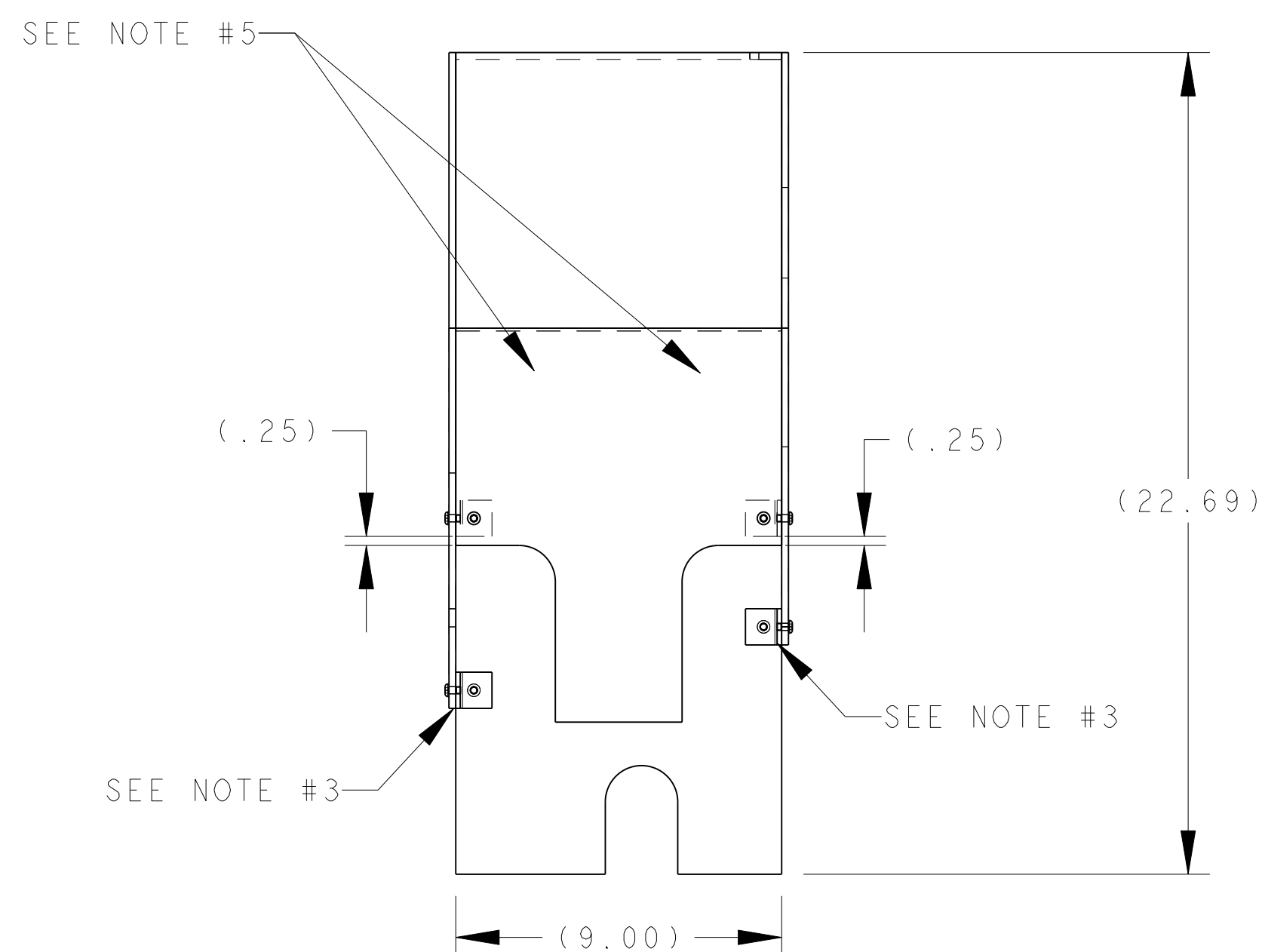
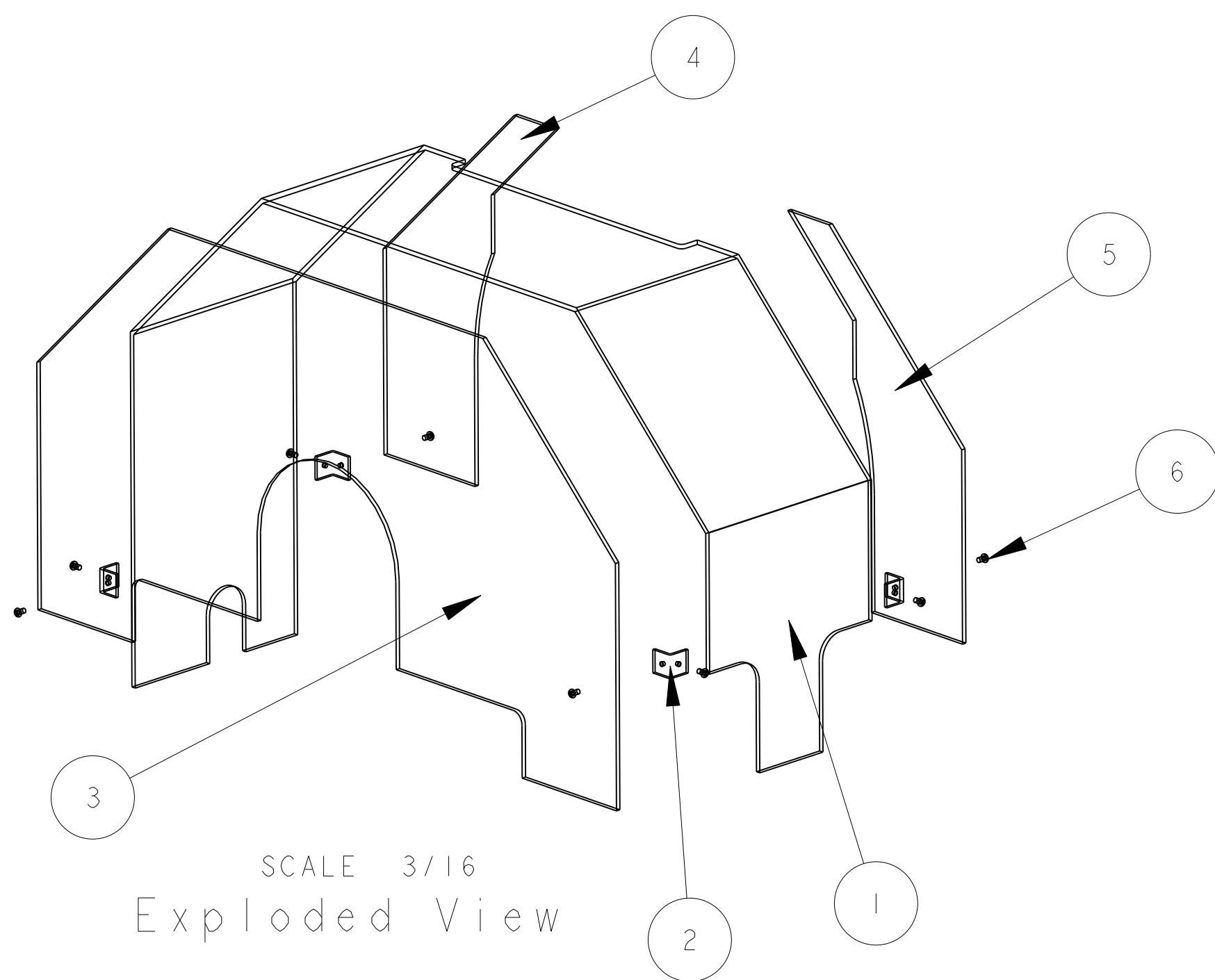




NOTE:

1. USE IPS WELD-ON 55 POLYCARBONATE ADHESIVE OR EQUIVALENT TO BOND FRONT AND REAR SEGMENTS TO MAIN COVER.
2. INSTALL CORNER ANGLES AFTER THE ASSEMBLY IS COMPLETELY BONDED TOGETHER. DRILL COVER ASSEMBLY AS NECESSARY FOR EACH INDIVIDUAL CORNER ANGLE.
3. MOUNT CORNER ANGLE FLUSH WITH THE BOTTOM EDGE OF EITHER ITEM 25B889 THE FRONT OR ITEM 25B777 THE REAR SEGMENT, LEFT.
4. BOND RICHCO CONTINUOUS GROMMET STRIP (SOLID, NATURAL COLOR) #PGS-4 OR EQUIVALENT ON EDGES AS NECESSARY.
5. DRILL 9/32" THROUGH COVER ASSEMBLY AS NECESSARY FOR MOUNTING TO THE QUADRUPOLE POWER CABLE CLAMPS (BOTH SIDES).

6		8	10-32 x .3125 BUTTON HEAD CAP SCREW	SS 18-8
5	25B776	1	QUAD ELECTRICAL COVER, REAR SEGMENT, RIGHT	F2100 LEXAN
4	25B777	1	QUAD ELECTRICAL COVER, REAR SEGMENT, LEFT	F2100 LEXAN
3	25B889	1	QUAD ELECTRICAL COVER, FRONT	F2100 LEXAN
2	25B896	4	QUAD ELECTRICAL COVER, CORNER ANGLE	F2100 LEXAN
1	25B782	1	QUAD 11 & 12 ELECTRICAL COVER	F2100 LEXAN
ITEM	PART NO	REQD	DESCRIPTION	MATERIAL

D SHOP ORDERS	
ACCT NO. -	SER NO. -
DEL TO. -	DATE ISSD -
	DATE REC'D -
NO. RECD	

**ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY**
 UNIVERSITY OF CALIFORNIA - BERKELEY

								UNLESS OTHERWISE SPECIFIED
								PROJECTION:
							TOLERANCES	X.X ± 0.1 FRAC. ± 1/64 X.XX ± 0.03 Angles ± 1.0° X.XXX ± 0.010 FINISH
								DO NOT SCALE PRINT
								THREADS ARE CLASS 2
								CHAMFER ENDS OF ALL SCREW THREADS 30°
								CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
A	AD			4/02				INITIAL RELEASE
REV	DWG	CHK	ZONE	DATE				CHANGES