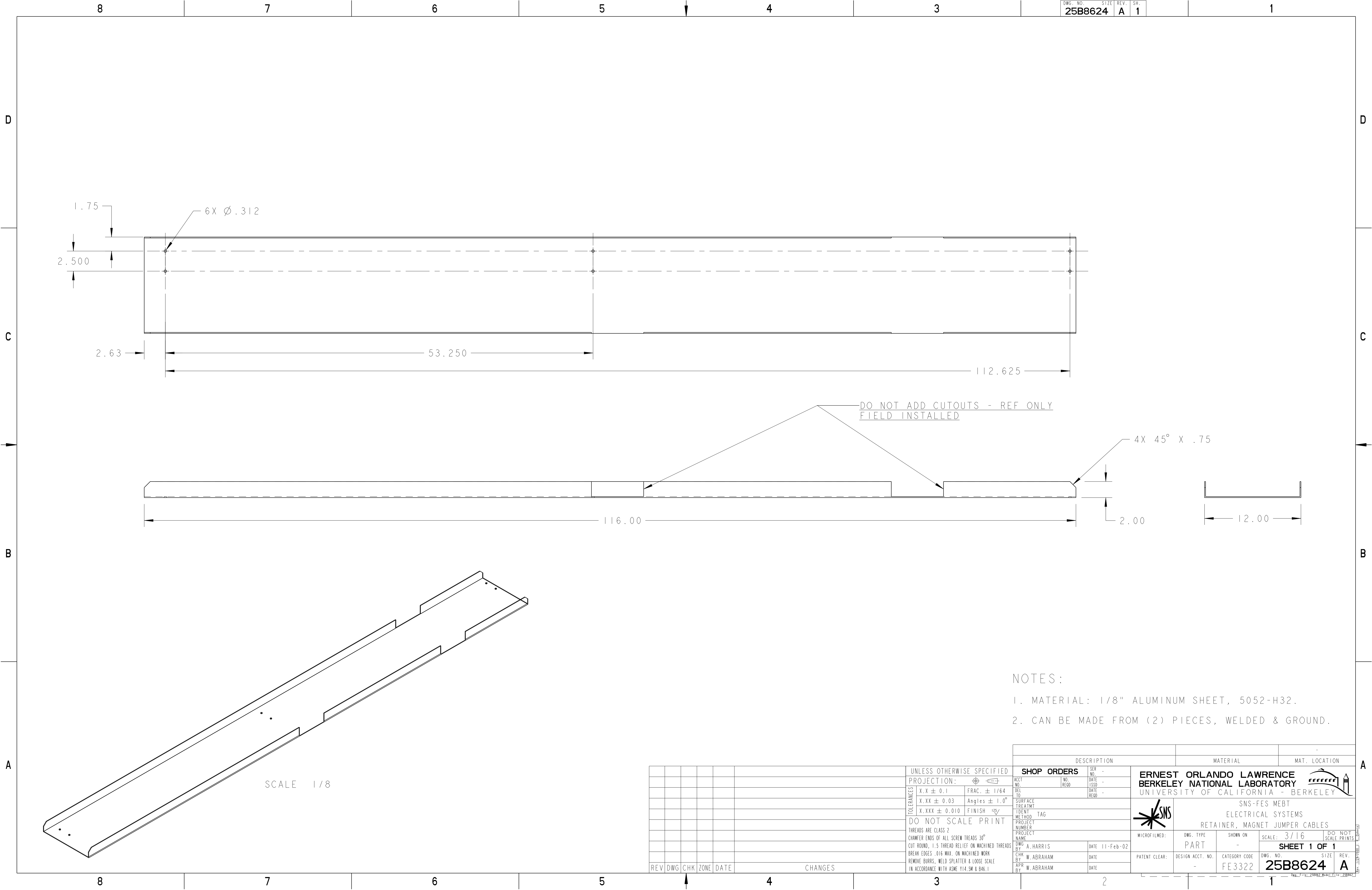




- NOTES:
1. MATERIAL: 1/8" ALUMINUM SHEET, 5052-H32.
 2. CAN BE MADE FROM (2) PIECES, WELDED & GROUND.

					DESCRIPTION					MATERIAL					MAT. LOCATION														
					UNLESS OTHERWISE SPECIFIED					SHOP ORDERS					ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY														
					PROJECTION:					ACCT. NO.		NO. REQD.		SER. NO.															
					X.X ± 0.1 FRAC. ± 1/64					DEL. TO				DATE ISSD.															
					X.XX ± 0.03 Angles ± 1.0°					SURFACE TREATMT				DATE REC'D.															
					X.XXX ± 0.010 FINISH					IDENT. METHOD		TAG																	
					DO NOT SCALE PRINT					PROJECT NUMBER																			
					THREADS ARE CLASS 2					PROJECT NAME																			
					CHAMFER ENDS OF ALL SCREW THREADS 30°					DWG. BY		A.HARRIS		DATE		11-Feb-02													
					CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS					CHR. BY		W.ABRAHAM		DATE															
					BREAK EDGES .016 MAX. ON MACHINED WORK					APR. BY		W.ABRAHAM		DATE															
					REMOVE BURRS, WELD SPATTER & LOOSE SCALE																								
					IN ACCORDANCE WITH ASME Y14.5M & B46.1																								
REV					DWG					CHK					ZONE					DATE					CHANGES				