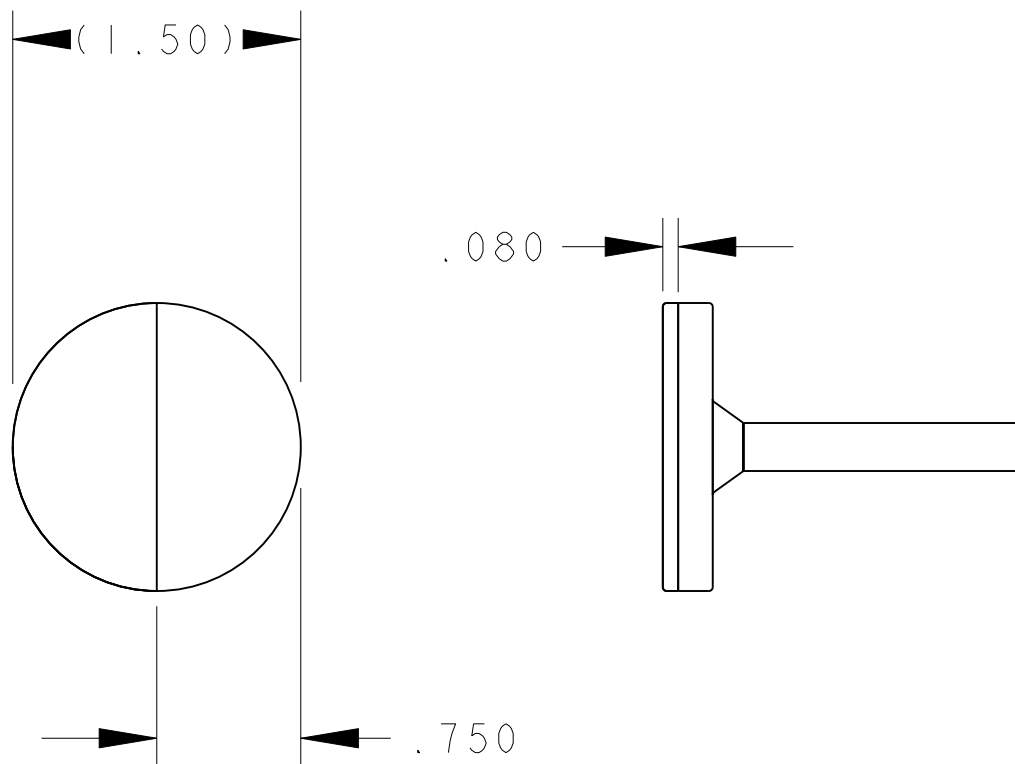




A		AD		4/02		INITIAL RELEASE		VLIER #SEL151 OR EQUIVALENT																			
REV		DWG		CHK		DATE		CHANGES				DESCRIPTION		MATERIAL													
UNLESS OTHERWISE SPECIFIED								SHOP ORDERS				SER. NO. - DATE ISSD - DATE REQ. -															
PROJECTION:								ACCT. NO.		NO. RECD		DATE ISSD		DATE REQ.													
TOLERANCES		X.X ±0.1				FRAC. 1/64																					
		X.XX ±0.03		Angles ±1.0°																							
		X.XXX ±0.010		FINISH 12/																							
DO NOT SCALE PRINT								SURFACE TREATMENT				 SNS - FES MBT MECHANICAL SUB-SYSTEMS LEVELING DEVICE, MODIFIED															
THREADS ARE CLASS 2								IDENT. METHOD TAG																			
CHAMFER ENDS OF ALL SCREW THREADS 30°								PROJECT NUMBER																			
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS								PROJECT NAME				MICROFILMED:		DWG. TYPE		SHOWN ON		DO NOT SCALE PRINTS									
BREAK EDGES .016 MAX. ON MACHINED WORK								DWG BY		Allan DeMello		DATE		22-Feb-02		PART		25B603		SHEET 1 OF 1							
REMOVE BURRS, WELD SPATTER & LOOSE SCALE								CHK		Allan DeMello		DATE				PATENT CLEAR:		DESIGN ACCT. NO.		CATEGORY CODE		DWG. NO.		SIZE		REV.	
IN ACCORDANCE WITH ASME Y14.5 & B46.1								APR BY		Allan DeMello		DATE								FE3313		25B7901		A			