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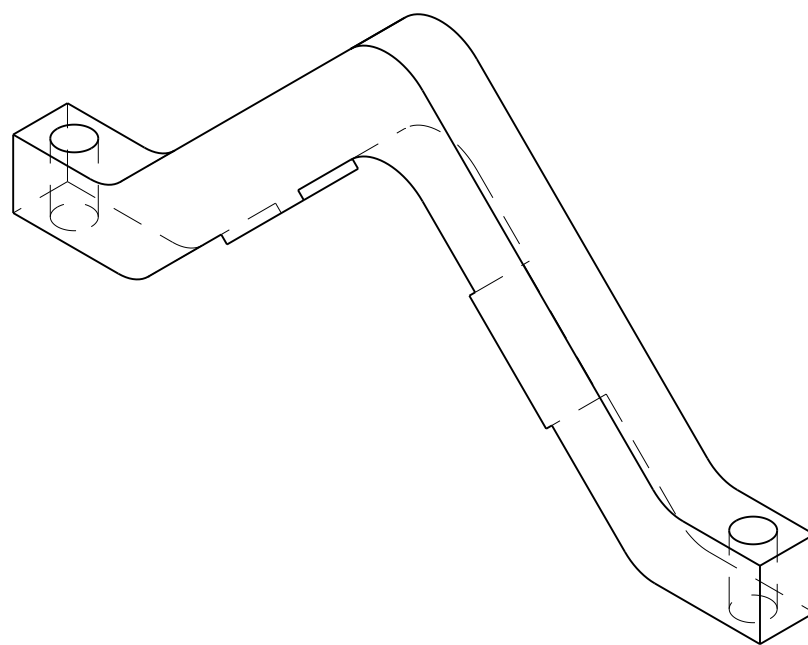
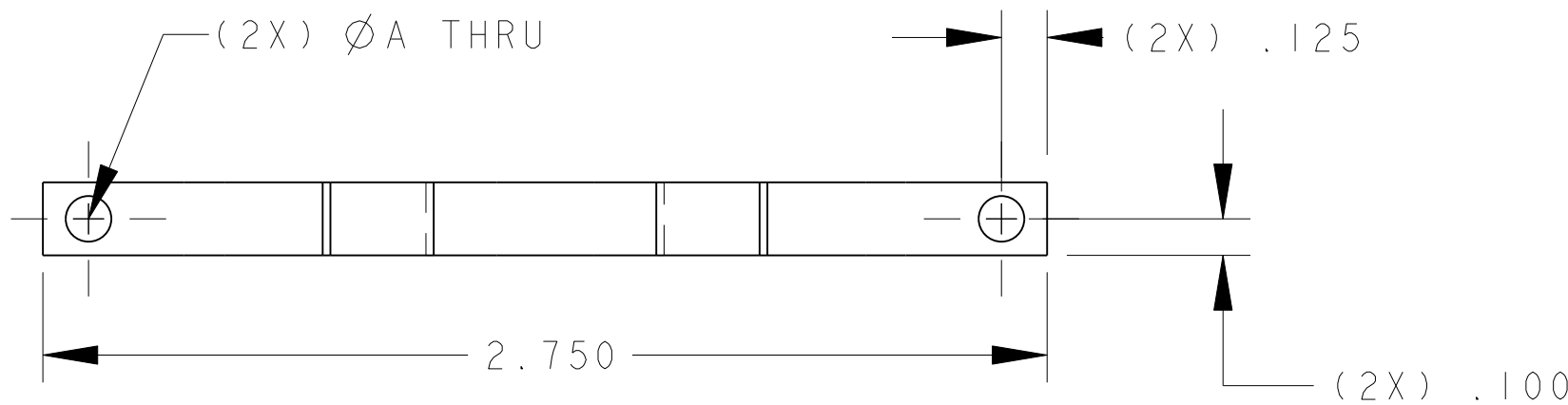
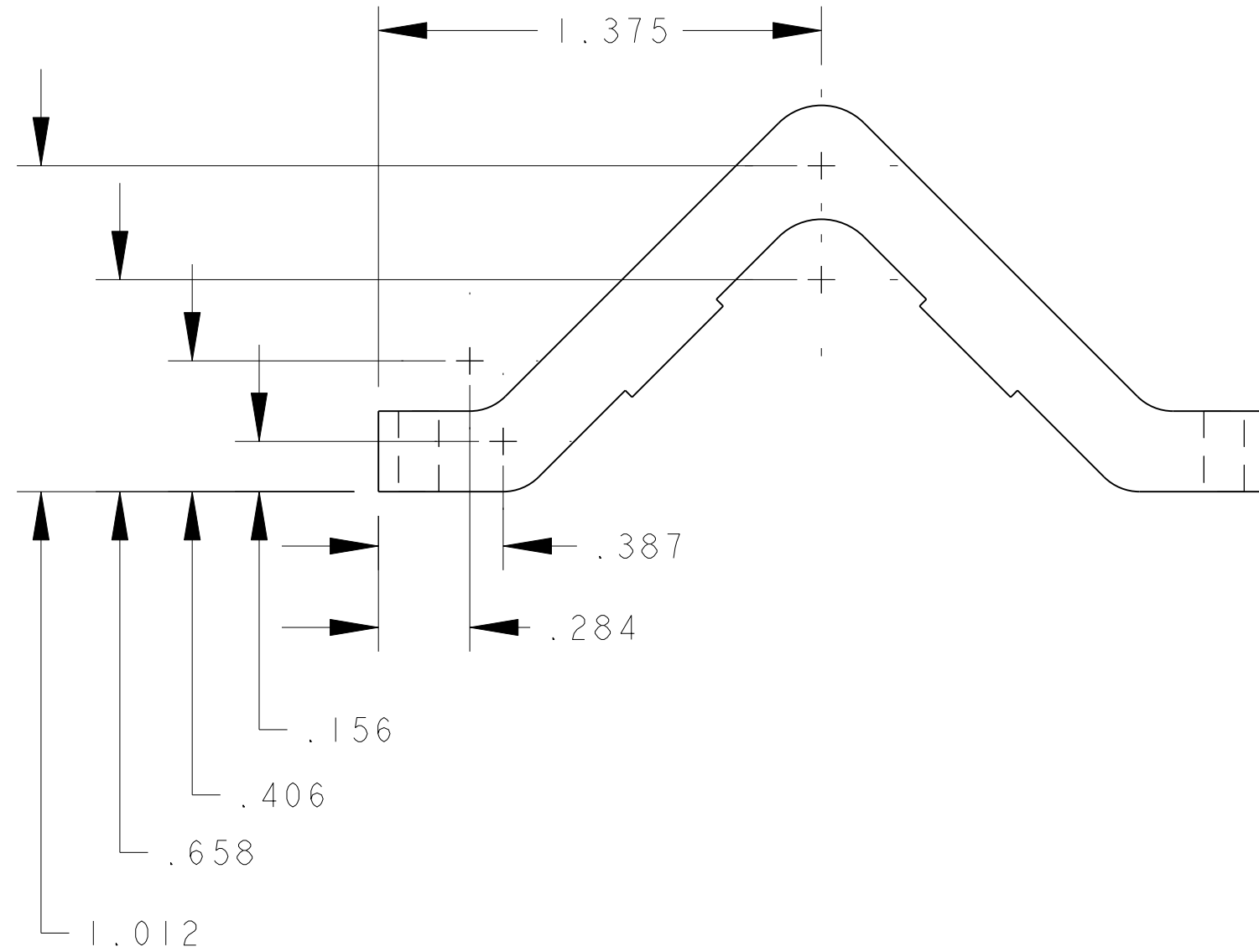
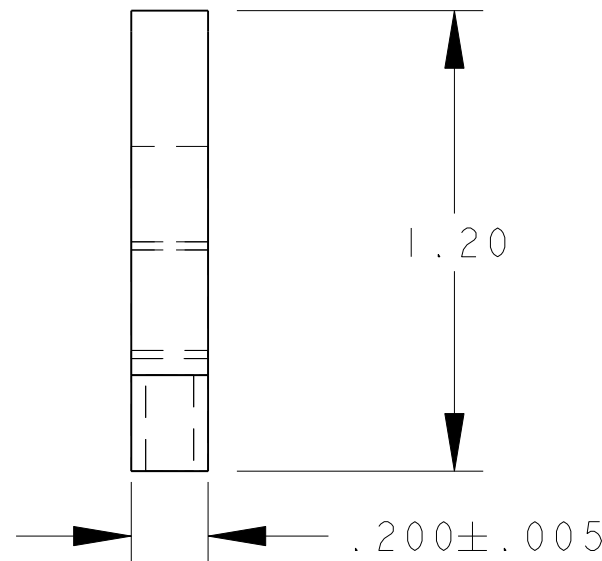
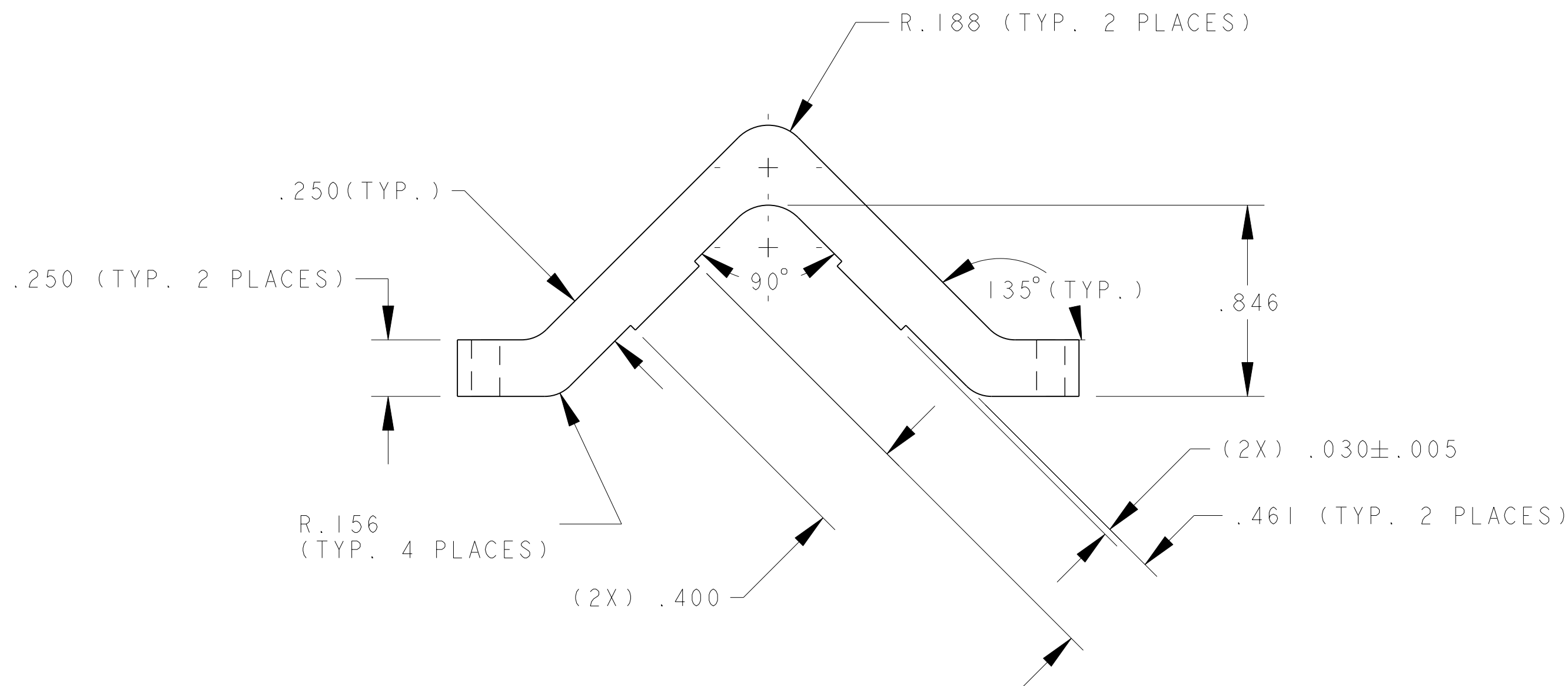
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SCALE 2 : 1

-02	4-40 THREAD	CLAMP, LOWER
-01	Ø.125	CLAMP, UPPER
TAB	DIM "A"	PART NAME

					UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY		
					PROJECTION:			ACCT. NO.			SER. NO.		
					TOLERANCES			SURFACE TREATMENT			DATE ISSUED		
					X.X ± 0.1			FAC. ± 1/64			DATE RECD		
					X.XX ± 0.03			Angles ± 1.0°					
					X.XXX ± 0.010			FINISH 125/					
					DO NOT SCALE PRINT			PROJECT NUMBER			PROJECT NAME		
					THREADS ARE CLASS 2			CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			BREAK EDGES .016 MAX. ON MACHINED WORK		
					CHAMFER ENDS OF ALL SCREW TREADS 30°			DWG. BY: Allan DeMello			DATE 31-Aug-01		
					REMOVE BURRS, WELD SPATTER & LOOSE SCALE			CHK. BY: Allan DeMello			DATE		
					IN ACCORDANCE WITH ASME Y14.5M & B46.1			APR. BY: Allan DeMello			DATE		
											</		