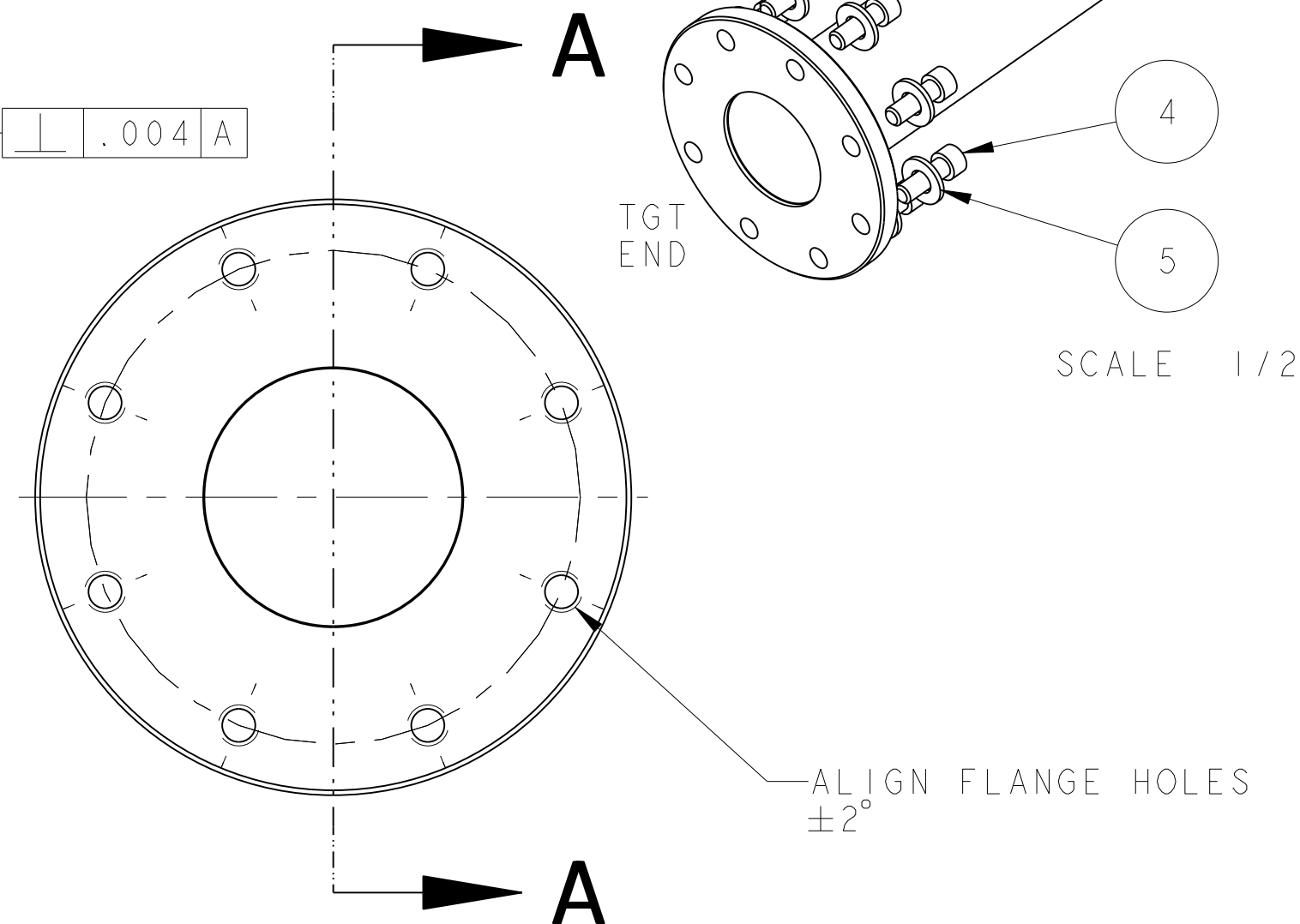


1. ASSEMBLE IN CLEAN ENVIRONMENT. AFTER ASSEMBLY, WRAP TO MAINTAIN CLEANLINESS.
2. FINISHED PART TO BE VACUUM TIGHT. LEAK RATE NOT TO EXCEED 1×10^{-8} torr l/sec. He.
3. DIMENSIONS IN INCHES.
4. SILVER PLATE ALL SCREWS.



BEAM DIRECTION

SECTION A-A

SHOP ORDERS			SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY 				
ACCT NO.	NO. REQD	DATE ISSD	DATE REQD					
DEL TO			 SNS-FES MEBT BEAM PIPES DETAIL ASSEMBLY, BEAM PIPE 6					
SURFACE TREATMT -								
IDENT METHOD TAG								
PROJECT NUMBER na								
PROJECT NAME N/A			MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/1	DO NOT SCALE PRINTS	
DWG BY	R LA MANTIA	DATE 08-24-01	PATENT CLEAR:	ASSEM	25B611	SHEET 1 OF 1		
CHK BY	PAL	DATE 08-24-01		DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.
APR BY	DPO	DATE 08-24-01		-	FE3312	25B6843		A

Dwg File: 258684 Model File: 258684