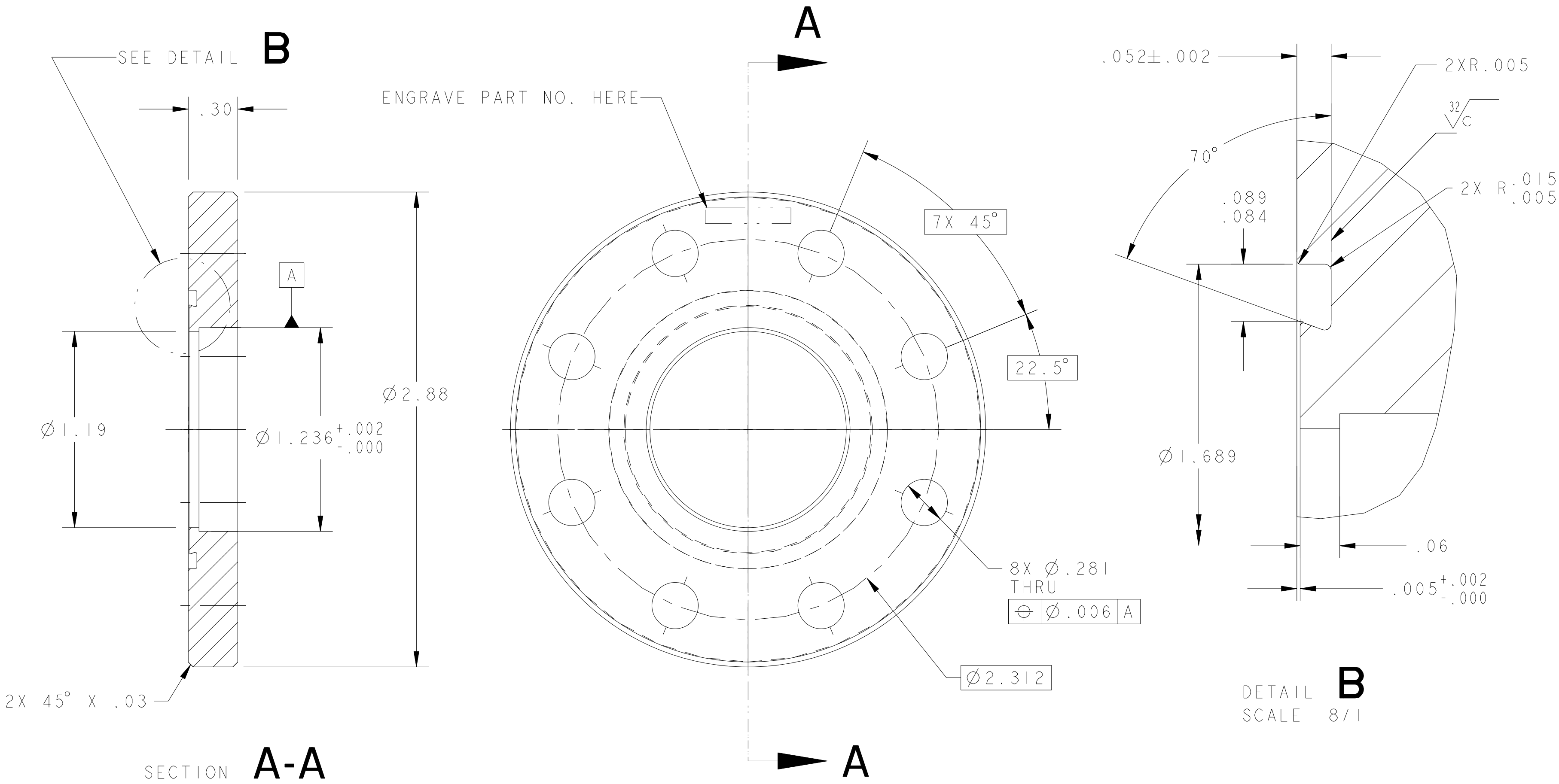
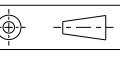


NOTE:
1. ULTRA-HIGH VACUUM CLEANING & PACKAGING REQUIRED.



B	RLMPAL		8-03-01	MATERIAL CHANGE, .281 HOLE TOL .006 WAS .014	
A	RLMPAL		7-24-01	INITIAL RELEASE	
REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED
PROJECTION: 
TOLERANCES
X.X $\pm$ 0.1 FRAC. $\pm$ 1/64
X.XX $\pm$ 0.01 Angles $\pm$ 1.0°
X.XXX $\pm$ 0.005 FINISH 
DO NOT SCALE PRINT
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

-			SS 304L			-									
DESCRIPTION			MATERIAL			MAT. LOCATION									
SHOP ORDERS			ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY												
ACCT NO.	NO. REQD	SER NO.							-						
DEL TO		DATE ISSD							-						
		DATE REQD							-						
SURFACE TREATMT -															
IDENT METHOD TAG				SNS-FES MEBT BEAM PIPES FLANGE, BP9, RB4 SIDE											
PROJECT NUMBER na															
PROJECT NAME N/A															
DWG BY R LA MANTIA		DATE 24-Jul-01		MICROFILMED:		DWG. TYPE		SHOWN ON		SCALE: 2 / 1		DO NOT SCALE PRINTS			
CHK BY PAL		DATE 24-Jul-01		PATENT CLEAR:		DESIGN ACCT. NO.		CATEGORY CODE		DWG. NO.		SIZE		REV.	
APR BY DPO		DATE 24-Jul-01				-		FE3312		25B4983				B	